

# **Sustainability in the built environment: the embodied carbon of steelwork in non-residential building structures**

Tendayi MUNYEBVU

School of the Built Environment, University of Salford,  
Salford, UK

Submitted in Partial Fulfilment of the Requirements of  
Professional Doctorate (DProf) in the Built Environment  
2016



# Contents

1	Thesis introduction.....	1
2	Research rationale.....	4
3	Doctoral Research .....	9
4	Research Design .....	14
4.1	Philosophy, epistemology, ontology and axiology.....	15
4.2	Research philosophy .....	17
4.3	Methodological choice .....	19
4.4	Strategies.....	21
4.4.1	Deductive strategies.....	22
4.4.2	Inductive strategies .....	23
4.4.3	Chosen strategies .....	24
4.5	Time horizon.....	27
4.6	Techniques and procedures.....	28
4.6.1	Data collection.....	28
4.6.2	Data analysis.....	30
4.7	Summary .....	30
5	Steel.....	32
5.1	History of steel .....	32
5.2	What is steel? .....	33
5.3	The steelmaking process .....	34
5.4	Chemical composition .....	38
5.5	Heat treatment.....	40
5.6	Fabrication.....	41
5.7	Engineering properties.....	41
6	Steel production and distribution .....	44
6.1	Production .....	44
6.2	Use and distribution .....	46
7	Life Cycle Assessment.....	52
7.1	Definition and approach.....	52
7.2	Life cycle inventory (LCI) .....	54
7.3	BCSA Carbon Footprint Tool.....	57
7.3.1	Production.....	58
7.3.2	Transportation to manufacturer .....	58
7.3.3	Manufacture.....	59
7.3.4	Transport to site .....	59
7.3.5	Erection .....	60
7.4	Summary .....	60
8	Embodied carbon of steel .....	61
8.1	Mining .....	66
8.2	Steel production .....	67
8.3	Design.....	72
8.4	Fabrication.....	76
8.5	Transport .....	78
8.6	Construction .....	78
8.7	Operation and Maintenance .....	79
8.8	Re-use.....	80
8.9	End-of-life: Recycling and Waste.....	81
8.10	Summary .....	83



9	Case Study: fabrication and erection of the Assembly Hall .....	85
9.1	Introduction .....	85
9.1.1	Assembly Hall .....	86
9.1.2	Scope and responsibilities .....	88
9.1.3	Programme of works .....	89
9.2	Project Control .....	90
9.2.1	Documentation Control.....	90
9.2.2	Quality and Control Plan .....	91
9.2.3	Control of equipment.....	93
9.2.4	Audit and surveillance .....	93
9.2.5	Non-conformities .....	93
9.3	Design.....	94
9.4	Material procurement.....	96
9.5	Fabrication.....	100
9.5.1	Factories .....	100
9.5.2	Cutting, assembly and welding .....	106
9.6	Protection.....	112
9.6.1	Blasting .....	113
9.6.2	Corrosion and fire protection.....	113
9.6.3	Paint touch up .....	115
9.7	Expedition.....	117
9.7.1	Loading in the workshop .....	117
9.7.2	Transportation.....	118
9.7.3	Unloading on site .....	119
9.7.4	Temporary storage on site .....	120
9.8	Erection .....	121
9.8.1	Introduction.....	121
9.8.2	Erection parts .....	123
9.8.3	Sequence of erection .....	125
9.8.4	Transversal activities .....	149
9.9	Summary .....	155
10	Findings and Analysis .....	157
10.1	From literature .....	157
10.2	Programme – Case Study .....	158
10.3	Design – Case Study .....	160
10.4	Fabrication – Case Study .....	162
10.5	Expedition – Case Study .....	168
10.6	Erection – Case Study .....	170
10.7	BCSA Carbon Footprint Tool Results .....	171
10.8	Summary .....	172
11	Conclusion .....	174
11.1	Recommendation .....	176
11.2	Contribution to knowledge .....	178
	Appendix 1: Design, manufacture and erection activities on the Assembly Hall .....	180
	Appendix 2: Quantities of steel fabricated for the Assembly Hall .....	184
	Appendix 3: Schedule of steelwork components for the Assembly Hall .....	189
	Appendix 4: Photographs taken during the fabrication and erection of the Assembly Hall .....	306
	Appendix 5: BCSA Carbon Footprint Tool v3.....	331
	References.....	342



## Tables

Table 3.1: Environmental and social categories - BREEAM, LEED and Green Star	9
Table 3.2: Award thresholds for BREEAM, LEED and Green Star	10
Table 3.3: Available credits in the materials section of BREEAM	11
Table 5.1: Steel properties and typical uses	42
Table 6.1: Crude steel production 2011 by Continent	44
Table 6.2: Major steel-producing countries	45
Table 6.3: Top steel-producing companies	45
Table 6.4: Countries with the highest apparent steel use per capita	47
Table 6.5: Percentage breakdown of steel usage in the construction sector	49
Table 6.6: Percentage breakdown of steel usage for buildings and infrastructure	50
Table 7.1: EE and EC of the four main structural materials	56
Table 7.2: Emission factors for steel production including end-of life recycling	58
Table 7.3: Articulated diesel freight transport emission factors	59
Table 8.1: EE and EC of steel and its constituent elements and by-products	61
Table 8.2: Emissions estimates per unit processed for major steel production processes	63
Table 9.1: Electronic document management systems used by different stakeholders	90
Table 9.2: IT licences held by the Subcontractor	95
Table 9.3: Approved material suppliers for the Assembly Hall	97
Table 9.4: Machinery in Portugal - Workshop #1	104
Table 9.5: Machinery in Portugal - Workshop #2	105
Table 9.6: Machinery in Romania - Workshop #3	106
Table 9.7: Sequence of column erection	127
Table 10.1: Column components – amount and weight	162
Table 10.2: Box-beam components – amount and weight	163
Table 10.3: Beam-bracing components – amount and weight	163
Table 10.4: Roof components – amount and weight	164
Table 10.5: Roof purlin components – amount and weight	164
Table 10.6: Roof walkway components – amount and weight	165
Table 10.7: Maximum and minimum periods that components spent in the factory	167
Table 10.8: Amount of steel and distance travelled from factory to site	168
Table 10.9: Column steel (excluding splice plates) delivery from the Romania Factory	169
Table 10.10: Summary of results from the BCSA Carbon Footprint Tool – Simplified Approach	172
Table 10.11: Comparison of carbon emissions from literature and BCSA Carbon Footprint Tool	172



## Figures

Figure 1.1: Research process model	3
Figure 2.1: CO <sub>2</sub> emissions per square metre of buildings	6
Figure 4.1: The research onion	15
Figure 4.2: Research design flowchart	31
Figure 5.1: Steel production growth rate in million tonnes	33
Figure 5.2: Steel production routes	35
Figure 5.3: World steel production in million tonnes	37
Figure 5.4: The iron – iron carbide diagram	39
Figure 6.1: Steel stock in-use versus GDP of different countries	46
Figure 6.2: Predicted steel consumption per capita	47
Figure 6.3: Steel production 2011	48
Figure 6.4: Steel frame for a 3-storey building	50
Figure 8.1: Predicted steel use	62
Figure 8.2: The life cycle of steel	64
Figure 8.3: Comparison of lifecycle emissions of energy technologies	65
Figure 8.4: Indexed energy consumption/t crude steel produced in North America, Japan and Europe (1975 = 100%)	68
Figure 8.5: End-of-life scenarios for concrete, timber and steel	82
Figure 9.1: 3D model of the Assembly Hall steel frame viewed from the South-West	87
Figure 9.2: Flowchart showing the contractual and communication lines between stakeholders	88
Figure 9.3: Outline programme for the Assembly Hall	89
Figure 9.4: Photograph of the third bay of Portugal Workshop #1	101
Figure 9.5: Photograph of the plate cutting machine inside Portugal Workshop #2	102
Figure 9.6: External view photograph of Romania Workshop #3	103
Figure 9.7: Cross sections of outer non-braced, outer braced and inner columns	108
Figure 9.8: Sequence followed in unloading of heavy elements	120
Figure 9.9: East elevation of the Assembly Hall steel frame	123
Figure 9.10: Typical cross section of the Assembly Hall steel frame	124
Figure 9.11: Figure 9.11 Cross section showing recesses for outer (13.1/13.4) and inner (13.2/13.3) columns	125
Figure 9.12: Plan showing Assembly Hall gridlines	127
Figure 9.13: Installation of the first level column using a crawler crane and MEWP	128
Figure 9.14: First column completed at Level 1 by Team A on 25/09/14	129
Figure 9.15: Column completed to Level 2	130
Figure 9.16: Internal perspective view of Trusses 1, 2 and 3 at crane runway beam levels	131
Figure 9.17: Column completed to Level 4	132
Figure 9.18: Column completed to Level 5	133
Figure 9.19: 3D perspective view of the temporary lifting frame at roof level	134
Figure 9.20: Roof plan at bottom chord level	135
Figure 9.21: Roof plan at top chord level	136
Figure 9.22: Typical cross section of the roof truss	137
Figure 9.23: Plan view of the roof assembly with the top chord temporary bracing shown	138



Figure 9.24: Section showing the lifting of the roof from the ground	140
Figure 9.25: Roof lifted to its final height on 11 September 2015	141
Figure 9.26: Section showing jack placed between bearings and connection bolts loosened	143
Figure 9.27: Trusses over the large access door on the South elevation	145
Figure 9.28: One level of columns and horizontal trusses completed over the large access door trusses	145
Figure 9.29: Removable columns installed to underside of roof truss	146
Figure 9.30: Elevation (3D) of the North gable temporary barrier - gridline 13.K	147
Figure 9.31: Bolt annotation after first and second tightening steps	151
Figure 9.32: Ply connection showing acceptable gap D	152
Figure 10.1: Assembly Hall procurement, fabrication and erection outline programme	158
Figure 10.2: Production time frame of the Assembly Hall steelwork	165



## Glossary

The following glossary terms are largely extracted or adapted from the definitions in BS EN 15643-1, BS EN 15804 and the ICE (Hammond and Jones, 2010).

Aggregated data	Data from different sources that has been processed and compiled into a summary for public reporting
Brief	Written document that states the client's requirements for a construction project
Building	Construction works that has the provision of shelter for its occupants or contents as one of its main purposes and is usually enclosed and designed to stand permanently in one place
Built environment	Collection of buildings, external works (landscape areas), infrastructure and other construction works within an area
By-product	Material that is a sub-derivative of the processing operations but is considered to have an economic value (e.g. facilitated by an application and market demand)
Carbon footprint	Amount of GHG emitted by a product and impacting on climate change.
Carbon Capture and Storage (CCS)	A system where carbon emissions from the steel industry are captured and recycled back into the blast furnace as a reducing agent in order to prevent the gases from escaping into the atmosphere
Client	Person or organisation that requires a building to be provided, altered or extended and is responsible for initiating and approving the brief
Cradle	The cradle is defined as being the earth i.e. material deposits within the earth
Cradle-to-cradle	Cradle-to-gate plus operation plus end-of-life processes. A complete life cycle study similar to cradle-to-grave but the disposal phase is replaced by recycling
Cradle-to-gate	Encompasses all input and output flow (as applicable from the system boundaries) between the confines of the cradle up to the factory gate of the final processing operation (i.e. before being delivered to the manufacturers)
Cradle-to-grave	Cradle-to-gate plus manufacturing, construction, operation and end-of-life processes. A complete life cycle study from resource extraction through to disposal phase
Cradle-to-site	Cradle-to-gate plus manufacturing and delivery to the site of use (installation site)
Component	Construction product manufactured as a distinct unit to serve a specific function or functions
Construction works	Everything that is constructed or results from construction operations
Decommissioning	Activities that change a building or an assembled system (part of works) from an operational status to a non-operational status
Dematerialisation	A strategy to reduce demand by utilising materials efficiently thereby reduces energy use and carbon emissions (e.g. the adoption of high strength steel demands fewer raw materials to be used to achieve the same product performance as normal steel.)
Design life	Service life intended by the designer
Disaggregated data	Constituent data collected from source that can be processed and compiled to form aggregated data
Disassembly	Restoration of used durable products for re-use
Disposal	Waste treatment operation other than recovery
Downstream process	Process that follows a given life cycle stage
Durability	Ability to maintain required technical performance throughout the service life subject to specified maintenance under the influence of the foreseeable actions



Economic impact	Change to the economic conditions, whether adverse or beneficial, wholly or partially resulting from construction works, part of works, processes or services related to their life cycle
Embodied carbon (EC)	GHG emissions associated with the manufacture, use and eventual disposal of a product
Embodied energy (EE)	The energy consumed during the manufacture, use and eventual disposal of a product
Environmental impact	Change to the environment, whether adverse or beneficial, wholly or partially resulting from construction works, part of works, processes or services related to their life cycle
Functional requirement	Type and level of suitability or usefulness of a building or assembled system which is required by the users or regulations, or both
Greenhouse gases (GHG)	Gases that when released into the atmosphere absorb and emit thermal infrared radiation. These gases trap heat within the atmosphere thus contributing to climate change
Heat of hydration	The heat from the exothermic chemical reaction between water and cement that needs to be controlled to avoid the cracking of concrete
Lateral torsional buckling	The tendency for steel beam to twist onto its weakest axis when the compression flange is free to displace laterally and rotationally
Life cycle	Consecutive and interlinked stages of a product system, from raw material acquisition or generation from natural resources to final disposal
Life cycle assessment (LCA)	Compilation and evaluation of the inputs, outputs and the potential environmental impacts of a product system throughout its life cycle
Life cycle inventory (LCI)	Phase of life cycle assessment involving the compilation and quantification of inputs and outputs for a product throughout its life cycle
Maintenance	Combination of all technical and associated administrative actions during the service life to retain a building or an assembled system (part of works) in a state in which it can perform its required functions
Modulus of elasticity	Also known as Young's Modulus, is a measure of stiffness of an elastic material and defines the ratio of stress (force per unit area) over strain (deformation over initial length)
Non-renewable resource	Resource that exists in a finite amount that cannot be replenished on a human timescale
Once-through cooling	A continuous single pass flow of large quantities of water from one source to the plant that needs cooling and then back to the source.
Operational carbon (OC)	GHG emissions, other than embodied, associated with the in-use performance of a facility, which could be from heating, cooling, lighting and ICT (Information and Communications Technology)
Performance	Expression relating to the magnitude of a particular aspect of the object of consideration relative to specified requirements, objectives and/or targets
Primary energy	Energy that has not been subjected to any conversion or transformation process
Primary steel	The load-bearing and stabilisation components of a steel frame that transfer horizontal and vertical loads to the foundations.
Project specification	Specification of construction works for a specific project that prescribes the construction work and the construction products to be used and how they are to be applied
Rate of carbonation	The rate at which carbon dioxide from the atmosphere reacts with the calcium hydroxide in the cement paste of concrete, causing reinforcement to corrode.
Recovery	Waste treatment operation that serves a purpose in replacing other resources or prepare waste for such a use
Recycling	Recovery operation by which waste materials are reprocessed into products, materials or substances whether for the original or other purposes



Refurbishment	Modification and improvements to an existing building in order to bring it up to an acceptable condition
Re-use	Operation by which products or components that are not waste are used again for the same purpose for which they were conceived or used for other purposes without reprocessing
Site	Specified area of land where a building is defined to be located and construction works of the building will be undertaken
Secondary fuel	Fuel recovered from previous use or from waste which substitutes primary fuels
Secondary steel	Components forming part of the steel frame whose failure would not affect the overall integrity of the structure
Sensitivity analysis	Systematic procedures for estimating the effects of the choices made regarding methods and data on the outcome of a study
Social impact	Change to society or quality of life, whether adverse or beneficial, wholly or partially resulting from construction works, part of works, processes or services related to their life cycle
Sustainability	Ability of a system to be maintained for the present and future generation.
System boundary	Interface in the assessment between a building and the environment or other product systems
Technical building system	Technical equipment for heating, cooling, ventilation, hot water, lighting or for a combination thereof
Technical requirement	Type and level of technical characteristics of construction works or part of works, which are required or are a consequence of the requirements made either by the users or by regulations, or both
Transparency	Open, comprehensive and understandable presentation of information
Tertiary steel	Metal works such as handrails and open-mesh flooring that can be bought off the shelf
Triangulation	The use of more than one study method in order to enhance the validity of an outcome
Upstream process	Process that precedes a given life cycle stage
User	Person or organisation for which a building is designed (including building owner, manager and occupants)
Waste	Substance or object which the holder discards or intends or is required to discard



©

Apart from a fair dealing for the purposes of research or private study, or criticism or review, as permitted under the UK Copyright Designs and Patents Act 1988, this thesis may be reproduced, stored, or transmitted, in any form or by any means, only with prior permission in writing of the author, except in accordance with the terms of the licences issued by the Copyright Licensing Agency in the UK.

Although care has been taken, to the best of the author's knowledge, that all data and information contained herein are accurate to the extent that they relate to either matters of fact or accepted practice or matter of opinion at the time of publication, the author and reviewers assume no responsibility for any errors or misinterpretations of such data and/or information or any loss or damage arising from or related to their use.



## **Abstract**

This thesis describes a doctoral research undertaken on the embodied carbon of steelwork used in non-residential buildings. The broad area of sustainable development in the built environment is reviewed first and a reasoned rationale for the narrowing of the research topic to structural steelwork provided. The research then concentrated on steel, from the energy-intensive steelmaking process to the 100% recyclability of steel components at the end of a building life. Carbon emissions and energy consumption at various stages of steel production, manufacture, construction, maintenance and end-of-life are reviewed in detail. It has been established that a significant amount of research and energy saving initiatives are underway in the steelmaking industry. However, although research is taking place in the downstream processes, the effort is not well co-ordinated, resulting in numerous gaps in existing environmental data. In an attempt to close some of these gaps, a case study has been carried out on the fabrication and erection phases of a real steel building structure. The various activities, from procurement of materials to the erection of the steel frame on site, are described in detail. Furthermore, steel quantities of the fabricated frame were recorded during the case study, from which the carbon emission of the building was calculated using the British Constructional Steelwork Association (BCSA) Carbon Footprint Tool. This carbon footprint was estimated to be 12498 tCO<sub>2</sub> from the 4747 tonnes of steel, giving an average emission figure of 2.63 kgCO<sub>2</sub>/kg for the cradle to end-of-erection boundary case. The building had internal plan dimensions of 94m by 57m, which gave a carbon footprint of 2.3 tCO<sub>2</sub>/m<sup>2</sup> of floor area.



# **1 Thesis introduction**

The purpose of this thesis is to present a doctoral research that has been undertaken on the carbon footprint of primary steelwork for non-residential building structures.

According to Phillips & Pugh (1987), undertaking a research project is a mammoth task with varying difficulties that range from an over-ambitious scheme, fading of initial excitement, tedious work for a long period and lack of tangible progress at times. All these difficulties are usually caused by time mismanagement and lack of planning. The programme for this research was broadly based on Howard & Sharp (1983) seven step sequence of: identifying an area of interest; topic selection and focus; approach; research plan; data collection; data analysis; and presentation of findings.

The research started with a literature review to help place the subject within existing knowledge. The feasibility of the whole project became clearer through this literature review, which informed the approach to be followed and enabled the smooth progression of subsequent phases. Furthermore, familiarity with the most recent research helped to mitigate any weaknesses in the project that may have necessitated the revisiting of later phases, potentially causing significant financial and programme drawbacks.

The objective of this research is to understand how much embodied carbon is emitted in each process of primary steel production and use, enabling the effective management of the building carbon footprint and to direct efforts to hotspots that have the most impact. Chapter 2 discusses the principle of sustainable development and how this is linked to the literature review undertaken in this research. The chapter defines sustainable development, current legislation and the relationship between operational and embodied emissions. The details of the doctoral research are then established in Chapter 3, with the focus on the compilation of steelwork data from existing literature as well as from a real building project.

Theoretical approaches, methodology and methods are addressed in the Chapter 4, highlighting those that are employed for this research. The research involves a literature-based interrogation of existing environmental databases and the collection of observational data from the industry, which fall into an interpretivism approach. The overarching



qualitative methodology adopted for this research is constructive research with a case study adopted for the field work.

Essentially, Chapters 5 to 7 establish the existing knowledge on steel and databases that is then used as the basis for the argument presented in subsequent chapters. Chapter 5 focuses on the steelmaking process, its history and the impact of chemical composition, heat treatment, fabrication and the engineering properties of steel. Present levels of steel production, use and distribution are covered in Chapter 6. Life Cycle Assessment tools are briefly discussed in Chapter 7, together with environmental data from one of the life cycle inventories currently available in the industry. Chapter 8 then follows with a detailed review of the environmental impact of each stage of steel production, manufacture and use from cradle to grave.

Chapter 9 and the associated Appendices 1 to 4 cover the case study carried out on a real steelwork building. This chapter documents the various stages and activities involved in the fabrication and erection phases of this non-residential building project. According to Yin (2009), a case study is considered a contribution to knowledge in its own right as it provides a better understanding of real world events. Indeed, this unique catalogue of information can be processed and interpreted in different ways by other researchers in future.

The analysis carried out on the whole research and the findings are presented in Chapter 10 and Appendix 5. The research is then summarised in the concluding Chapter 11, together with its expected contribution to knowledge and recommendation for further research. Figure 1.1 below details the process model for the research.



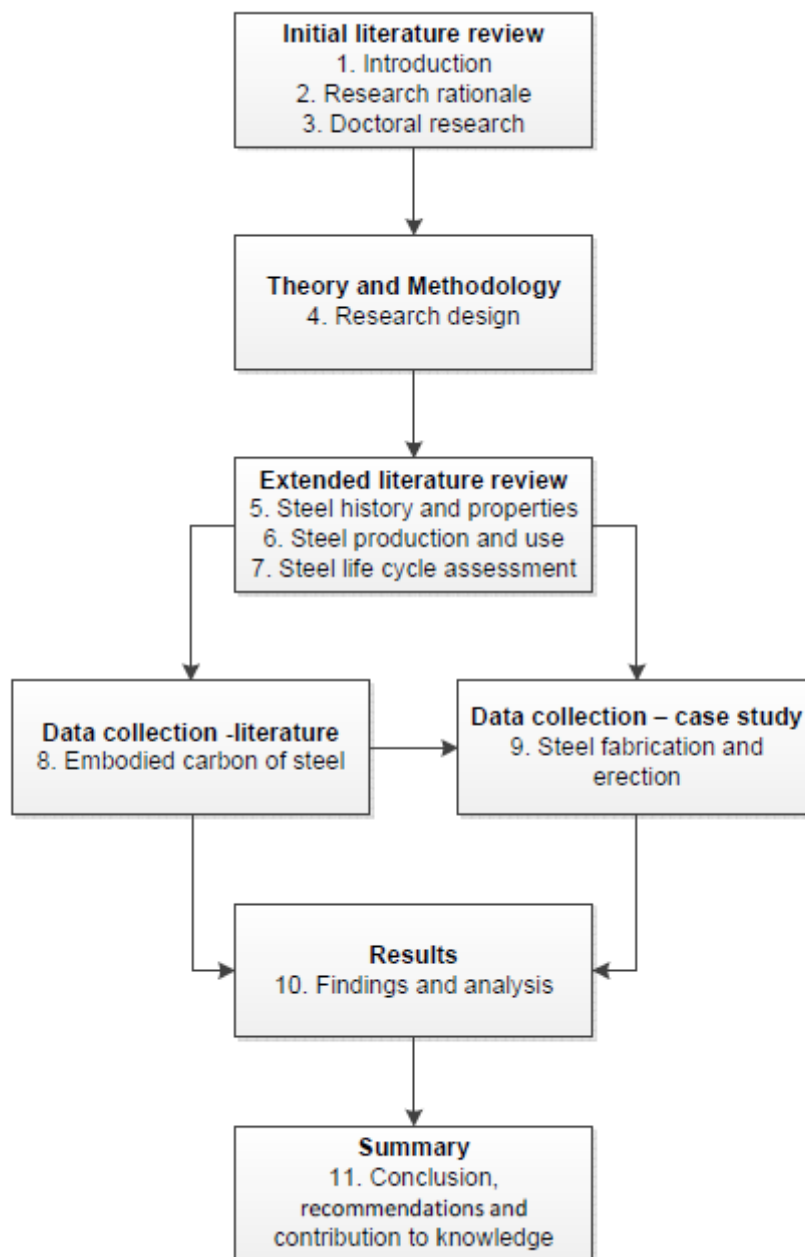


Figure 1.1: Research process model



## 2 Research rationale

Investigations into the phenomenon of climate change goes back as far as John Tyndall's work of 1858; it is understood as the process whereby some of the sun's rays, radiating from the Earth's surface, are reflected back to the Earth by the greenhouse gases (GHG) in the ozone layer resulting in global warming (Hulme, 2009). The majority of gases with two or more different atoms make up the GHG, but the most prevalent are carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O). Owing to CO<sub>2</sub> being the dominant gas, environmental impact is often referred to as the carbon footprint and the inclusion of other GHG emissions is expressed as carbon dioxide equivalent (CO<sub>2e</sub>).

Global warming and the consequent need for the sustainable use of natural resources are among today's major environmental challenges. Other environmental issues include: ozone depletion potential; water extraction; toxicity to humans and biodiversity; waste disposal; acidification; eutrophication; and photochemical ozone creation (BREEAM, 2011).

For over thirty years, sustainable development has been a "buzz" phrase in the UK construction industry. Sustainable development first came to the fore in mainstream discussions in the World Conservation Strategy (IUCN, 1980) and the term was propelled to prominence by the Brundtland Report, *Our common future*, of the World Commission on Environment and Development (WCED, 1987). These and subsequent international agreements have, over time, cascaded down into national policies and regulations.

Sustainability is a balance of maintaining economic growth, forging social progression and the effective protection of the environment (including the responsible use of natural resources) – the so-called "triple bottom line". Due concern should be paid to all three aspects without over-commitment to any one of them. For the purpose of this research, sustainable development is defined as development that "meets the need of the present without compromising the ability of future generations to meet their own needs" (WCED, 1987, p. 24).

The Intergovernmental Panel on Climate Change 4<sup>th</sup> Assessment Report (IPCC, 2007) states that the global temperature increase should be kept below 2.4°C if catastrophic effects of



climate change are to be avoided. It recommends that this can be achieved if the 2050 global greenhouse emissions are reduced to below 50% of the 1990 values. In the UK, this target has been enacted in the Climate Change Act of 2008. Not only does this present a significant challenge, but also serious concerns, because the current emission levels are already much higher than those of 1990 and the world population is estimated to increase from the current 7.3 billion to 9.7 billion by 2050 (UNDESA, 2015). Global steel production is predicted to have nearly doubled by then and, therefore, emissions need to reduce to a quarter of the predicted 2050 figures if the target is to be met.

The built environment has a major influence on sustainable development with land use and energy consumption considered as the two of the main contributors (Uher, 1999). Buildings consume about 32% of the world's natural resources, 12% of fresh water and 40-50% of the world's energy (OECD, 2003). Furthermore, the building industry accounts for about 55% of UK greenhouse gas emissions and 40% of landfill waste (Atkinson et al., 2009).

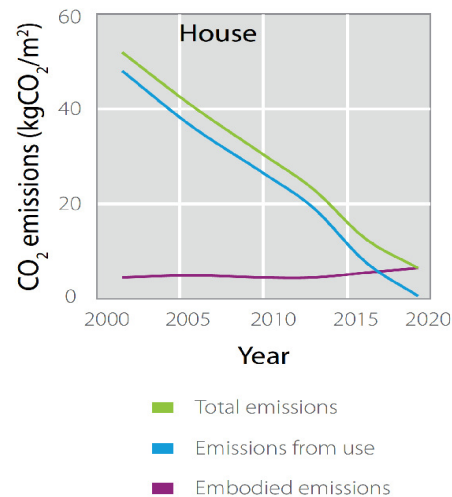
The majority of GHG emissions in buildings are produced by mechanical ventilation, cooling, powering of equipment and artificial lighting. Heating in the UK also contributes to carbon emissions although it only accounts for a relatively small proportion because it uses natural gas as fuel (SCI, 2003).

As a consequence of all the above issues, the built environment needs a deeper understanding of sustainable development in order to reduce GHG emissions and the demand for energy, land, water and other natural resources.

From energy use and emissions data compiled by the International Energy Agency, the estimated total global GHG emission for 2005 was 44 GtCO<sub>2e</sub>. Whilst the total emission is expected to increase on an annual basis, the proportions of each sector are relatively constant (Allwood and Cullen, 2012). Nearly two thirds of the total emissions are released from industrial processes, and the remainder are from agriculture and land use changes such as deforestation. The above fraction of the industrial emissions is made up of 31% buildings use and 27% transportation.



For the UK construction industry, the recent government focus has been on reducing the GHG emissions from the use of buildings and transportation, both because of the high emissions noted above and also the opportunities that are available to reduce these impacts. Operational energy and emissions primarily depend on building design, layout and orientation. Further improvements can be achieved through better insulation, sealing and air-flow design, but rarely are these emissions affected by the choice of the structural frame (SCI, 1998). The UK government intends to reduce to zero the operational carbon of homes and non-residential buildings by 2016 and 2019 respectively through making all new and refurbished buildings more energy-efficient (Communities, 2007). Figure 2.1 below shows the improvements in operational emissions expected in the UK.



**Figure 2.1: CO<sub>2</sub> emissions per square metre of buildings (Allwood and Cullen, 2012)**

In addition to operational GHG emissions, Figure 2.1 shows embodied carbon (EC), which is the carbon emitted in the process of manufacture, use and disposal of a product. In the case of steel, EC emissions are from the extraction of the raw materials (mining), production (steelmaking), processing of the semi-useful products into useful components (manufacturing or fabrication), delivery of the steel to sites (transport), assembly of components on site (construction), maintenance during service (maintenance) and ultimate disposal (end-of-life). A large proportion of the EC is from energy consumed during production, particularly the liquid state of the metal. In addition, steel production releases non-energy related carbon as a result of chemical reactions that occur in the furnace (Worldsteel, 2012b).



According to the *Redefining Zero* report (RICS, 2009), the proportion of embodied to total carbon is 60% for warehouses, 45% for offices, 30% for houses and 20% for supermarkets. Furthermore, the amount of energy used by a building in service depends on its fabric and, therefore, operational emissions are intrinsically linked to embodied carbon. The structural frame itself has about 25-30% of the total embodied energy of a typical office building (SCI, 1998).

Figure 2.1 above shows that the whole life operational emissions of a building are currently an order of magnitude higher than its embodied carbon. The graph also shows that this balance is changing rapidly as improved and more efficient building designs are reducing operational emissions towards zero. With time, the focus will soon be shifting to embodied carbon as its contribution becomes prominent, which will influence the type and manufacture of materials used in the construction industry (CPA, 2012).

This research explores the whole life of steel used for the construction of non-residential buildings. Initially, an extended literature review was performed to seek an in-depth understanding of steel as a construction material and highlight the processes that produce notable contributions to the EC footprint of buildings. This will allow for the controlled advancement of the use of steel in the construction industry and avoid mistakes that have been previously encountered. This was underpinned by the researcher's experience in the field of structural steelwork design and construction.

This review informed the rest of the research work that followed by identifying gaps in existing knowledge. The majority of environmental concerns, such as land use and water consumption, are prevalent in the initial mining and steelmaking phases of steel production. However, these aspects are only discussed briefly in this research as the focus is on GHG emissions.

It has been established that there is a lack of complete inventory data, especially for the fabrication to end-of-life phases. Furthermore, the little available information is based on average worldwide data. Therefore, a case study was undertaken on a steel structure to bridge, to a small extent, this gap in knowledge.



The need to halve the 1990 emissions by 2050 is extremely challenging and it can only be achieved by looking at every sector and reducing emissions wherever possible. Steel is a carbon intensive construction material and its trade straddles national boundaries: it is, therefore, essential to review its environmental impact on a global and not national scale.



### 3 Doctoral Research

The primary question that constantly came up during the initial literature review and in the daily activities of the researcher as a structural engineer was:

***Is the environmental data for structural elements readily available, accessible and credible?***

Already there are several environmental assessment methods, covering the whole building framework, that have been developed in the building industry. These are formulated to measure the sustainable use of the world's resources as well as the control of waste and emissions. Some of the assessment methods reviewed in this research include the Building Research Establishment Environmental Assessment Method (BREEAM, 2011), Leadership in Energy and Environmental Design - LEED (USGBC, 2011), Green Star (GBCA, 2011), Comprehensive Assessment System for Built Environment Efficiency (CASBEE, 2011), CEEQUAL (2011) and the Code for Sustainable Homes (Zero Carbon Hub, 2009).

In all these schemes, the projects are assessed against a detailed criteria based on the environmental and social issues. The issues addressed by BREEAM (UK), LEED (USA) and Green Star (Australia) are listed in Table 3.1 below. The schemes have sets of tools and manuals to help with the scoring, justification and recording of information, which are verified by an independent certifier. Projects are encouraged to employ an assessor right at the outset in order to maximise input, minimise cost and encourage gradual compilation of the required supporting evidence. However, retrospective assessments are equally valid and acceptable.

**Table 3.1: Environmental and social categories - BREEAM, LEED and Green Star**

BREEAM	LEED	Green Star
Management	Integrative process	Management
Health and Wellbeing	Indoor Environment Quality	Indoor Environment Quality
Energy	Energy and atmosphere	Energy
Transport	Location and transportation	Transport
Water	Water efficiency	Water
Materials	Materials and resources	Materials
Land use and ecology	Sustainable sites	Land use and ecology
Waste	(refer to materials)	(refer to materials)
Pollution	(refer to energy and atmosphere)	Emissions
( included in sections above)	Innovation and design	Innovation
( included in sections above)	Regional priority	( included in sections above)



Each country has a set of priorities which is used to devise regulatory environmental thresholds. The above assessment schemes are then used to measure the performance of a specific project in relation to these set limits. The award thresholds for the different schemes are listed in Table 3.2 below.

**Table 3.2: Award thresholds for BREEAM, LEED and Green Star**

BREEAM		LEED		Green star	
Award	Score (%)	Award	Score (points)	Award	Score (points)
		Unclassified	<26	1 star - poor	10-19
Pass	30	Certified	<33	2 star - Below average	20-29
Good	45	Silver	<39	3 star - Above average	30-44
Very Good	55	Gold	<52	4 star - Best practice	45-59
Excellent	70	Platinum	<70	5 star – Excellent	60-74
Outstanding	85			6 star - World leadership	75+

This study has highlighted that these various methods essentially adopt similar approaches, although there are subtle differences between them. Consequently, only the environmental issues considered by the commonly and widely used BREEAM were reviewed in detail.

BREEAM (2011) primarily focuses on technical building systems because currently a large part of the operational carbon footprint is related to energy use. Under this system, the structural engineer has a few credits to score, which the researcher considered disproportionate based on the fact that more than 50% of the building mass is its own structural weight and that the structure and roof contribute to half of the embodied energy of the building (DEW, 2007).

The main difficulty with BREEAM, or the other assessment methods for that matter, is that material choice is based on the comparison of indistinct environmental parameters that cannot be accurately measured, sometimes with regional variations (Ding, 2008). Based on the experience of the researcher, environmental assessments are complex and often parameters are either double-counted or ignored. Furthermore, achieving environmental awards costs money and, consequently, not all projects embrace these assessment schemes. If environmental information is simplified, transparent and readily available, then perhaps more projects will be encouraged to embrace sustainable development.



It is apparent that responsible material sourcing, which features in nearly every section of BREEAM, is one of the key environmental considerations. Yet it is theoretically feasible to achieve the highest “BREEAM Outstanding” rating without achieving any score under the “materials” section (BRE, 2011). Table 3.3 below shows the number of BREEAM credits available in this section.

**Table 3.3: Available credits in the materials section of BREEAM**

Index	Credit	Credit Aim	Number Of Credits
Mat 1	Material specification (major building elements)	To recognise and encourage the use of construction materials with a low environmental impact over the full life cycle of the building (external walls, windows, roof, upper floor slabs, internal walls, floor finishes/coverings)	6
Mat 2	Hard landscaping and boundary protection	To recognise and encourage the specification of materials for boundary protection and external hard surfaces that have a low environmental impact, taking account of the full life cycle of materials used	1
Mat 3	Reuse of building facade	To recognise and encourage the in-situ reuse of existing building facades	1
Mat 4	Reuse of building structure	To recognise and encourage the reuse of existing structures that previously occupied the site	1
Mat 5	Responsible sourcing of materials	To recognise and encourage the specification of responsibly sourced materials for key building elements (structural frame, ground and upper floors, roof, external and internal walls, foundations and staircases)	3
Mat 6	Insulation	To recognise and encourage the use of thermal insulation which has a low embodied environmental performance relative to its thermal properties and has been responsibly sourced	2
Mat 7	Designing for robustness	To recognise and encourage adequate protection of exposed parts of the building and landscape, therefore minimising the frequency of use of replacement of materials	1

Arguably, structural engineers can design buildings without due consideration to robustness or responsible material sourcing but their projects could still achieve excellent overall BREEAM scores. On all the BREEAM projects that the researcher has been involved in since 2000, assessors have not pursued these material credits because of the difficulty in demonstrating compliance.

The majority of the existing literature on sustainability has been developed or managed by particular groups such as the Concrete Society or Worldsteel, who have commercial interests



in the subject under study. Newman (1999) observed that knowledge is constructed and reconstructed with the authors adding “particular truths of their own” to each episode. Owing to sustainability being a subjective matter, it is possible for readers to have a different view to sustainability indicators (Haapio and Viitaniemi, 2008). Indeed, the researcher concurs with Oti and Tizani (2015) that each building profession, be it architectural, structural, mechanical or electrical, must be responsible for the sustainable performance of its design.

Other areas of concern are that environmental data availability is inadequate and some of the information in databases is provided by manufacturers without independent verification (IStructE, 2011). In some instances, available data has certain boundary conditions attached to it such that secondary information derived from such databases is not readily reliable. Even after ignoring reliability issues, Oti and Tizani (2015) recognised that there is still no comprehensive data to cover all building materials.

Having established the gaps in knowledge, this research aims to establish the carbon emissions of primary steel, one of the most commonly used structural materials. The study is restricted to steelwork on the basis of the researcher’s interests, profession, and experience in the design of buildings as a structural engineer. Steel is a fascinating material because of its complex manufacturing process, which includes material movements across national borders. In the UK, the steel construction sector is well established with approximately 70% of multi-storey structural frames being built in steel. Furthermore, about 95% of low-rise industrial buildings have steel frames (SCI, 2003).

Due consideration has been given to what was practical and achievable within the available timescale, access to information and financial commitments to complete the programme. As a consequence, the research topic has been narrowed down to non-residential buildings. This research will involve the interrogation of existing databases and collection of data from a real steelwork building project using a case study to either supplement or verify existing information.



Considering all the above, this doctoral research will concentrate on the embodied carbon footprint of steelwork as a construction material in the non-residential building industry and is entitled:

**“Sustainability in the built environment: the embodied carbon of steelwork in non-residential building structures.”**

The aim of the research is summarised as:

**“To verify if embodied carbon data for steel building structures is adequate and readily available.”**

With the two main objectives being:

- **To investigate existing environmental databases and compile data used for structural steel;**
- **To collect physical data from steel fabrication, expedition and erection phases in order to verify and/or complement existing data.**

Although the *Inventory of Carbon & Energy (ICE)* (Hammond and Jones, 2011) and Worldsteel were the main sources of aggregated data used in this research, there are other Life Cycle Inventory (LCI) databases available as detailed in Chapter 7. The disaggregated data collected through the case study was processed using the BCSA Carbon Footprint Tool (SCI, 2011) to establish the carbon emission of the steelwork under study before a comparison with the existing aggregated data was made.



## 4 Research Design

Traditionally, research started from theories where hypotheses can be made and tested by collecting data. Analysis of the data can then confirm or falsify the theory thereby creating an intrinsic link between theories, data collection and analysis. Thus the answer to a research question is knowledge, which according to Knight and Turnbull (2008) is typically defined as “justified true belief.”

However, the majority of research in the built environment starts with an observation and an inquisitive mind (research question) from which theories are generated (Gill and Johnson, 2010). As the case for this research, the questions emanate from practice and the objective is to build knowledge from it.

According to Grix (2004), the epistemological paradigm or the philosophical process pursued to get to data collection and analysis techniques needs to be clearly set out at the outset and the researcher bound by its constraints at all times. Saunders et al. (2012) simply refers to this epistemological paradigm as research design. This is basically a plan of how the research will be performed and generally comprises objectives, methodology, data sources, analysis and limitations (ibid.) It also involves setting clear auxiliary statements and operational definitions to ensure that the source and quality of justification of knowledge are reputable as well as to facilitate future revisions as more knowledge is discovered (Bechtel, 1988).

The experience of the researcher and the intended audience play a part in the choice of a research design. Indeed, a research design is a record of the researcher’s perspective of knowledge in which light the readers need to review the importance and utility of the findings. Not only does research design assist the researcher to focus on the selected subject of study but also allow a logical presentation and defence of the work.

In philosophy, the question of knowledge derivation goes as far back as the Ancient Greek civilization and is linked to the infamous scholars such as Socrates and Aristotle. Different categories of knowledge have emerged over the years, making philosophy a difficult subject to comprehend. This is exacerbated by numerous different schools of thought that have evolved particularly over the last three decades (Dainty, 2008). Philosophical terms have



been used loosely and interchangeably (Knight and Turnbull, 2008), often with misleading and unclear links. Even popular models, such as the research onion (Saunders et al., 2003; 2007; 2012), widely used in recent years have been evolving and adapted with time. For the purpose of this research, a recently adapted version of the research onion shown in figure 4.1 below shall be adopted.

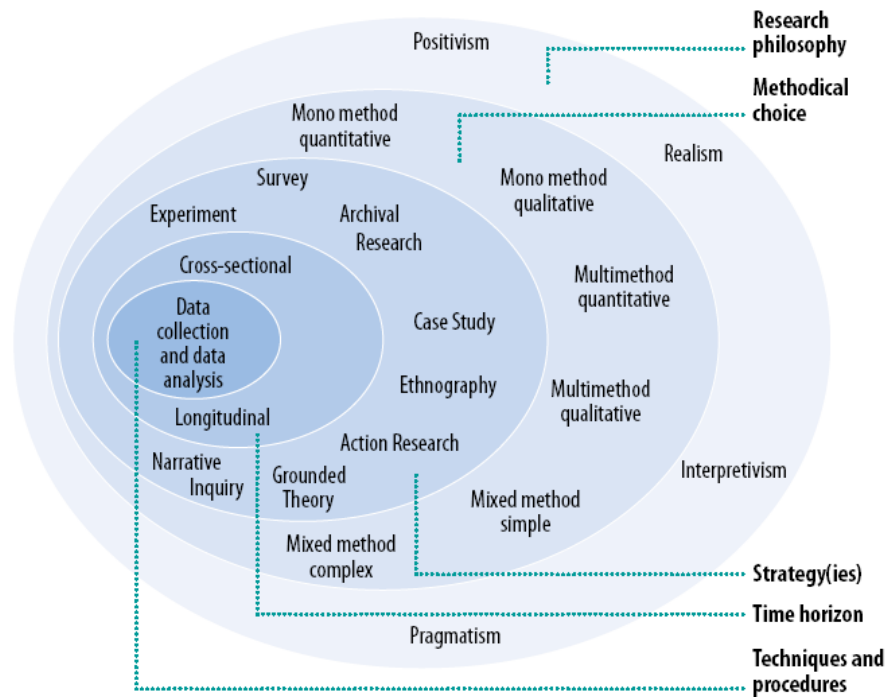


Figure 4.1: The research onion (Sanders and Tosey, 2012)

By the end of this chapter, the researcher aims to have explained what and how data has been collected and analysed for this research. This is done with the aid of Figure 4.1 above where each layer of the onion is explicitly reviewed in the context of this research, thereby defining the research design. Any variations from Figure 4.1 are explained in Subsection 4.2 as each layer is reviewed. Before starting to peel the onion, the following Section 4.1 defines the overriding terms of philosophy, epistemology, ontology and axiology; that have an all-embracing influence on the research design.

#### 4.1 *Philosophy, epistemology, ontology and axiology*

Philosophy is the fundamental principles that all knowledge can be explained (Runes, 1942). The main five branches of philosophy are metaphysics (study of existence), epistemology



(study of knowledge), ethics (study of action), logic (study of linguistics) and aesthetics (study of art). This doctoral research seeks to contribute to the knowledge base and therefore falls into the epistemology branch.

Epistemology is the theory that covers the construction of knowledge and its justification (Dawood and Underwood, 2010). In any area of enquiry, epistemology is concerned with the structure, sources, limitations and conditions of knowledge derivation. It covers a wide range of positions from positivist on one extreme to interpretivist on the other, with realist and pragmatist stances falling in the middle (Saunders et al., 2012).

Ontology is a philosophical theory concerned with the nature of reality and it divides knowledge derivation into two categories of objectivism and subjectivism (Weber, 2004). Objectivism claims that reality and social actors are independent of each other, implying that knowledge derivation is not influenced by human cognition and its surroundings. In contrast, subjectivism assumes the interdependence of reality and the social actors. Thus for this category, knowledge is influenced by its creators and is a consequence of the actors' ways of life.

Dawood and Underwood (2010) defined axiology as the quality of a study, which encompasses the fields of ethics and aesthetics. This has been more commonly referred to as value theory in recent years, referring to the value that knowledge brings to its intended audience. In social science research, ethics and aesthetics are further broken down into a range of subjects such as social, economic, sustainability, appearance and logical benefits. According to Encyclopaedia Britannica (2015), these subjects were often considered in isolation and axiology is credited for unifying their consideration. The researcher concurs with Saunders et al. (2007) that axiology is one of the overarching philosophies that come before the outer skin of the research onion and that value is demonstrated in all stages of research, even in the choice of a research topic.

The above discussed principles act as substructure to knowledge research and hence influence the methodology, methods and sources of data. The following subsections discuss the research philosophy, starting with the outer skin of the onion in Figure 4.1.



## 4.2 Research philosophy

Research philosophy is often referred to as theoretical approach as it represents the perspective from which the research is viewed and considered. Depending on the context in which beliefs are developed, the level and quality of justification will differ. As mentioned above, knowledge can be considered as objective which is independent of the observer's standpoint, or subjective and dependent on the values, culture and language of the observer (Runeson and Skitmore, 2008).

The built environment is not a discrete academic discipline and consequently has no single standard theoretical approach. According to Guba and Lincoln (1994), there are significant gaps between the extreme quantitative (objective knowledge about an objective reality) and qualitative (subjective knowledge about a subjective reality) researches. Social science as an area of study in the built environment naturally has both objective and subjective aspects embedded within it and, as such falls into this gap.

Figure 4.1 (Saunders and Tosey, 2012) lists four research philosophies of **positivism**, **interpretivism**, **realism** and **pragmatism** and these are briefly defined below. It is curious to note that Saunders et al. (2003) only lists positivism, interpretivism and realism whilst Saunders et al. (2007) lists several other theories such as objectivism and functionalist. The point here is that philosophical terms are often loosely and interchangeably employed and therefore it is always important to define the terms of reference of each research. Furthermore, it is the researcher's view that these additional categories of research philosophy are always derivatives of the two fundamental groups namely objective (positivism) and subjective (interpretivism) theories.

Platonic, rationalism, empiricism and **positivism** theories all have foundationalist approaches assuming an orderly reality and objective knowledge. These are often referred to as scientific or more recently as quantitative research. This approach is based on structured and methodical experience associated with scientific experimentation with an emphasis on explaining, and not understanding, human behaviour. Thus, quantitative theories believe in observational validation of knowledge (Grix, 2004).



Pyrrhonic, **interpretivism** and post-modernism epistemologies conversely have Sceptics values that view knowledge as dependent on the observer and social practices and all describe qualitative research. Research in this category often focuses on people (as opposed to objects) in their natural environment in order to draw subjective understanding, not explanation, of their human behaviour. Compared to quantitative theories that have foundational information to build upon, qualitative approaches are value bound as they are based on a particular setting at a specific juncture, thus making theories in this category more difficult to improve. This discrete nature of social theories has, in part, caused obsolete theories that should have been rejected to remain in circulation (Bechtel, 1988).

**Realism**, which is further subdivided into direct and critical realism, considers what is detected by the human senses as the truth (Saunders et al., 2012). Direct realism argues that human senses provide an accurate presentation of reality that is independent of the mind. This is in spite of the fact that the senses are controlled by the mind, which in turn is influenced by life experiences. On the contrary, critical realism allows the findings to be further processed by the mind in order to establish the root cause (ibid.) Although realism is often linked with the scientific approach, perhaps due to its structured and cause-effect approach, it is the belief of this researcher that direct and critical realism are variations of positivism and interpretivism respectively.

In the true sense of the word, **pragmatism** in research is concerned with observing practical outcomes. It is built on the premise that one point of view cannot tell the whole story and that several realities may exist (Sanders and Tosey, 2012). The research design may, but not necessarily, involve several techniques or procedures in order to paint this pragmatic picture that is reliable and credible. This approach could be considered a halfway house as it can involve both qualitative and quantitative procedures.

From Section 3, this research involves the collection of data through literature review as well as through a case study carried out in the construction industry. This includes the interrogation of existing databases and observing the construction of a steelwork building in real time. Both objective and subjective meanings are drawn from the findings and linked to the carbon footprint of steelwork in the non-residential building industry. The rational for



adopting these techniques is covered in Section 4.6 but it is apparent that a **pragmatism** philosophy is employed for this research.

### **4.3 Methodological choice**

This is often referred to as methodology and is the study of research methods, mainly focused on how specific knowledge can be acquired (Grix, 2004). In delineation, methods are the specific procedures such as postal surveys and interviews that are adopted in the gathering and analysis of data. This section focuses on the former, discussing the two competing deductive and inductive research methodologies and a mixture thereof.

Figure 4.1 has provided a non-exhaustive list that can be summarised into four main categorises namely quantitative (aka **deductive**), qualitative (aka **inductive**), **mixed method** and **multi-method**. As the terms *quantitative* and *qualitative* have already been used to define research philosophy in Section 4.2 above, the alternative *deductive* and *inductive* terms will be adopted in this section in order to avoid confusion.

**Deductive** research involves the empirical testing of a theory through observation of a social reality based on foundationalist philosophical assumptions. This approach entails the establishment of a clear and prescriptive strategy prior to data being collected and analysed using a single method and procedure. Examples of strategies that fall into this type of research methodology include experiments and analytical surveys. Although it is still dominant, a deductive methodology was until recently the only acceptable methodical choice to social science research (Dainty, 2008).

Conversely, **inductive** methodologies are qualitative in nature and involve the construction of theories from observations. This is borne out of the critique of the neutrality philosophies of quantitative approaches and the subjective nature of human behaviour. Inductive methodologies are underpinned by the philosophical assumption that knowledge is not natural but constructed and distributed in a medium and language that serve particular epistemological institutions (Usher and Edwards, 1994). As these are emergent methodologies, they lack established procedures and reliable strategies. Research is undertaken in natural settings with the methodology loosely prescribed at the start and



evolving with time, at times leading to large quantities of data being collected. Examples of strategies that fall into this type of research methodology include ethnography and constructive research.

These two principal (deductive and inductive) methodologies can be mixed with each other to form multi- or mixed methods (Saunders et al., 2012). Consequently, mixed or multi-methods often fall between the extreme deductive and inductive methodologies. It is important to note that whilst mixing methodologies might be appropriate in addressing a particular research question, researchers need to be aware of the philosophical commitments that each individual methodology imposes on how and what is to be investigated (Creswell, 2009).

As the name suggests, **mixed method** utilises aspects from both deductive and inductive methodologies to eliminate the inherent weaknesses of each individual strategy. Examples include transformative and concurrent designs. These methodologies evolved from social science research, where the consideration of deductive or inductive approaches alone was not considered adequate. Indeed, researchers usually exploit the strengths of both approaches, not only in the manner that data is collected and analysed, but also in the underlying philosophical approaches. It is therefore important for the researcher to consider the extent of mixing (merged or separated), weighting (equal or different) and timing (concurrent or sequential) of these methodologies (Creswell, 2009).

**Multi-method** also employs two or several methodologies in the same research in order to benefit from the inherent strength of each individual approach. However, all of the methodologies will either have deductive or inductive emphasises. There is no mixture of philosophical theories, procedures or techniques in this case. Thus, research carried out using this method is often referred to as either a multi-method quantitative or multi-method qualitative study (Saunders et al., 2012).

According to Gill and Johnston (2010), choosing a research methodology involves compromising between the underlying philosophical theories and practical considerations that include the research objectives, availability of financial and other resources, access to sources and prior training of researcher. Furthermore, ethical issues need to be considered



(Saunders and Tosey, 2012). This research adopts two strategies, constructive research and case study, both of which are inductive. Thus a **multi-method qualitative** methodology has been adopted to address the questions in this research and the justification and explanation for this choice is covered in the following Section 4.4.

#### **4.4 Strategies**

A commitment has been made to a pragmatism philosophy and multi-method qualitative methodology in the above Sections 4.2 and 4.3 respectively. This implies that inductive strategies need to be chosen at this stage in order to remain within the established theoretical constraint (Gill and Johnson, 2010). This is borne out of the notion that there should be philosophical coherence throughout all the stages of research, from the theory chosen to the data collection methods employed.

Notwithstanding the above, it has also been established that inter-relations and theoretical boundaries are often considered porous (Saunders and Tosey, 2012). For instance a case study, which is often related with interpretivism can be justified to work for positivism. Indeed, both qualitative and quantitative data has been collected in the case study conducted in this research.

Various strategies exist in academic research and a majority of them can be adapted to work for this project. This layer of the onion in Figure 4.1 has listed several strategies including experiment, survey, case study, ethnography and action research. The list in Figure 4.1 is by no means exhaustive as several strategies have emerged over time. Indeed, one of the strategies to be employed in this research (constructive research) does not appear in Figure 4.1.

As research philosophy in general is outside the confines of this research, only a few strategies are briefly described below in order to highlight the typical inductive and deductive differences. True-experiment, quasi-experiment and analytical survey are examples of deductive strategies whilst ethnography, action research and descriptive survey form inductive methodologies. Each one of these strategies is briefly discussed in the



subsections below before a case is made for the chosen strategies of constructive research and case study.

#### **4.4.1 Deductive strategies**

Laboratory or true-experiment is a well-established deductive approach that involves the measurement of changes to the dependent variable (the phenomenon whose change the research is designed to uncover) caused by the researcher's manipulation of the independent variable (features that cause the dependent variable to change). Experimental and control groups are designed into the procedure to neutralise the influence of extraneous variables (competing hypotheses that are not being directly investigated by the research). The assignment of subjects to the experimental and control groups can be done through random distribution or systematic controls (equivalent groups based on previously identified extraneous variables). This control of rival hypotheses preserves the internal validity of experimental outcomes and enables replication of the experimental investigations (Gill and Johnson, 2010). True experiments usually take place in laboratory conditions where the manipulation of independent variables and neutralisation of extraneous variables is under the complete control of the researcher (Creswell, 2009). As a consequence, true experiment in social sciences, where research is carried out in natural settings, is often inappropriate and rarely used.

A quasi-experiment is a deductive methodology that also shares the same logic and structured procedure as the true experiment but occurs in a natural everyday setting instead of under laboratory conditions. Whilst the natural setting improves the ecological validity of subsequent findings, their internal validity is compromised as the control over extraneous variables is reduced. Random or systematic distribution of subjects to experimental and control groups is not possible and thus comparable, rather than equivalent, groups are often adopted (Campbell, 1969). Furthermore, it is difficult to manipulate the independent variables in a quasi-experiment and consequently only the natural occurring variations are often observed (Gill and Johnson, 2010).

Analytical survey deductively develops or falsifies a theory using the logic of the true experiment but applying it in a natural setting (Creswell, 2009). As for the quasi-experiment



methodology, the ecological validity is improved by the empathetic understanding and participatory observation that this collaborative approach presents but this is at the expense of the internal validity. Unlike experimental approaches, extraneous variables in a survey are controlled during statistical analysis (Ahlgren and Walberg, 1979). A literature review is therefore essential for the identification of these confounding factors, thereby facilitating the prior gathering of data necessary to enable control during the analysis process. Representative samples need to be assembled to ensure the population validity of the findings (Creswell, 2009).

#### **4.4.2 Inductive strategies**

Ethnography is a qualitative approach where a researcher is embedded into a cultural group and studies its behaviour through observation and interviews for an extended period of time. The research strategy is loosely prescribed and evolves with the actual behaviour and responses of this cultural group in its natural setting (Creswell, 2009). The unstructured nature of this approach implies that it cannot be easily replicated. Furthermore, the focus is on a small social group meaning that extending the results to the wider populations is a challenge in the majority of cases. Thus, both reliability and population validity are usually problematic for this approach. However, its natural setting and use of methods that avoid contamination of data and minimise researcher's influence makes the ecological validity of this methodology undisputed. Ethnography has some overlapping principles with case study but it has not been adopted as a strategy for this research on the grounds that the investigated natural setting is not a cultural group per se.

Action research is usually ascribed to Kurt Lewin (Masters, 1995) and follows the logic of experimentation but, like the quasi-experiment, is undertaken in a natural occurring setting. Although there are no principal methodological protocols, this participatory inductive methodology has developed and detached itself from its original links with quantitative theories and deductive methodologies. The entry stage of action research is the establishment of a link between the practitioner and the researcher, followed by the identification of the problem. A diagnosis of the problem and how it will be solved is then undertaken. The general behavioural protocol of all stakeholders is also planned at this stage, including who will participate and when. This will also include the establishment of



the potential findings and evaluation criteria. The findings will lead into some intervention being taken by the client organisation, with more data being collected to evaluate the effect of that change as it is actually implemented. Thus, action research is a long-term dynamic process where the findings are the solution to the initial problem but also the plan for the next stage of the research (Checkland, 1991).

This action research strategy is informed by qualitative theories and has process similarities with constructive research adopted for this study. Furthermore, the process of the researcher being embedded into a relevant practice and the inherent collaborative approach, to a certain extent, both apply to the case study proposed for this research. Unlike in experimental methodologies, where the researcher is assumed to have all the knowledge, action research integrates the practitioner and researcher contributions to enhance the findings and interpretations (Gill and Johnson, 2010). However, action research is not appropriate for this research mainly because this is not a long-term project involving several iterations.

Descriptive survey is an opposing methodology to analytical survey in that it inductively assesses and describes the features of a particular population at a specific juncture rather than deductively developing or falsifying a theory (Gill and Johnson, 2010). As in analytical survey, there is need to assemble an adequate and representative sample in order to ensure the population validity of the findings. Descriptive surveys are also used in conjunction with other qualitative methodologies such as ethnography and action research.

#### **4.4.3 Chosen strategies**

Sections 4.4.1 and 4.4.2 above were presented only to demonstrate the differences between a diverse selection of inductive and deductive strategies. For this particular research, a multi-method qualitative methodology, employing constructive research and case study strategies, has been adopted. These two strategies are now discussed in detail below.

Following the discussion in Section 3, a preliminary literature-based research on steel building sustainability and environmental assessment methods was conducted in order to confirm the established gap in existing knowledge. These assessment methods, just like the



whole subject of sustainability, are subjective; they are products of social institutions and practices and largely depend on the perspective of the observer. Each country has a set of assumptions and criteria tailored to its local requirements and conditions (Oti and Tizani, 2015). Although there is sincerity behind national commitments to sustainable development, the assessment criteria are unfortunately driven and controlled by powerful political and institutional pressures (Allwood and Cullen, 2012).

Once the gap in knowledge had been confirmed and the research enquiry set, the main part of the study involved two main stages of: 1) detailed literature-based study of steelwork as construction material and its carbon footprint and; 2) case study on the manufacturing and construction phases of a steelwork building.

The first part involved a thorough literature review of existing information, databases and LCA software used to quantify the carbon footprint of steelwork in building construction. To a certain extent, this information acted as the priori hypothesis to be verified by the data collection exercise in the second phase of the research (Ahlgren and Walberg, 1979).

The second phase of the research involved the collection of construction data from a real steelwork building during construction. This data was then analysed to either supplement or verify existing information.

If this research was only covering the data collection from the industry, then a case study would have been the preferred methodology. However, constructive research is considered to be the overarching strategy for this research as it also covers data collected through literature-based research. Indeed, a hierarchy of methodologies exists, with the case study being subordinate. In the context of this research, the case study is used to collect the qualitative and quantitative data from the construction industry that is then processed and linked to existing knowledge using the constructive research strategy.

#### **4.4.3.1 Constructive research**

In constructive research, researchers are either practitioners themselves or they work with practitioners to theorise practical problems. According to Jarvinen (2007), this methodology is widely used in engineering applications where the utility, rather than the intrinsic value of



a theory is of more concern. Constructive research starts with an awareness of a problem followed by conceptual development, technical development, evaluation and then the results.

Conceptual development refers to the investigation of various options culminating in a model that is then fed into the next stage. The technical development stage processes the preferred scheme in detail and produces a reality, be it a new physical artefact, system or theory. In the evaluation stage, the researcher will test the effectiveness of the outcome ( $\alpha$ -testing) in solving the original problem. However, it is often the subsequent third party testing ( $\beta$ -testing) that provides the important performance measure of its effectiveness and extent of application. This methodology is often referred to as improvement research because confirming and falsifying a theory are considered equally important.

This research seeks to provide a better understanding of steel carbon emissions in the building construction, obtain new data from the industry and convert it into general knowledge. If the outcome of this research is similar to that in existence then this will confirm that current assumptions are correct, whilst a different outcome will result in improved accuracy of carbon calculations. Gill and Johnson (2010) refers to this as symmetry of potential outcomes. Thus, both the successful and unsuccessful outcome of the research will be useful for the building industry. It is apparent that the requirements of this research are consistent with the constructive research strategy.

#### **4.4.3.2 Case study**

Like Ethnography, a case study is an in-depth exploration of a particular activity or process using observations, interviews as well as review of written, audio and visual material. The researcher's role in a case study is established in a manner that facilitates the collection of data and is usually time-bound or limited to a specific activity (Creswell, 2009). Case studies produce empirical information linked to reality, resulting in theories being built from large quantities of data. As highlighted by Eisenhardt (1989), data from case studies is difficult to codify owing to its qualitative nature and consequently, building theories using this strategy is equally difficult.



The case study was used to investigate the processes and quantities of steel during the fabrication, expedition and erection stages of a real building structure. With the broad understanding of steel emissions established through literature review performed in the first part of the research, the case study was necessary to establish an in-depth understanding of these particular phases of steel lifecycle.

According to Proverbs and Gameson (2008), the validity of findings from a single case study will always be questioned. More so for the case study in this research, conducted on a highly unusual (both in dimensional scale and construction methodology) building. This is a 60m high single-storey industrial structure, roughly equivalent to a typical 20-storey building in the UK. It is therefore important to note that the case study was fittingly chosen in line with the particular objectives of this research. The ITER project is investigating the next generation of power supply using nuclear fusion with no residual GHG emissions or nuclear waste. However, the findings can only be considered to inform rather than represent other steel building projects.

The researcher was directly involved in monitoring the progress of the project and had access to relevant resources required for this exploration. There was no need to conduct formal interviews as the researcher was present during the majority of meetings and quality surveillances. Indeed, the focus of the case study was on observing the actual work being carried out as opposed to recording what the Subcontractor professed to have done.

Notwithstanding this, important information was occasionally recorded following responses to questions raised by the researcher and members of the construction team during meetings or inspections of the works. The results of this case study were compared with data collected from literature to validate the results. Thus, triangulation was performed through literature review, project information review and the physical observations to enhance the validity of the findings (Bryman, 2015).

#### **4.5 Time horizon**

Saunders and Tosey (2012) describes time horizon as the time taken by a researcher to carry out a study. A cross-sectional research focusses on addressing a specific problem at a particular moment in time and strategies such as case studies or surveys are suitable for this



type of investigation. Conversely, longitudinal research involves problems that required data to be collected over a prolonged period of time. In this instance, strategies such as action research and ethnography are more appropriate.

These terms should not be confused with the level of investigation to be conducted for which Proverbs and Gameson (2008) describes research as requiring either a longitudinal (in-depth) or transversal (broader) study. For instance, case a study can be limited to a single case of investigation to facilitate a detailed exploration (longitudinal) or a number of cases can be considered in order to investigate a wider correlation between these cases (transversal).

Access to information and time availability played a part in the selection of the case study employed in this research. The case study was conducted for nearly 30 months on a single construction project although it was in the last 16 months that the fabrication of the steel elements in the factory and erection of the components on site occurred. According to Saunders et al. (2012), this is considered as a cross-sectional time horizon.

## ***4.6 Techniques and procedures***

Now that the theory and methodology has been established, this section deals with the core of the onion in Figure 4.1 involving data collection and analysis methods. Data collection techniques include observation, questionnaire and interviews, which need to be appropriately chosen within the constraints of the above strategies in order for the research to maintain coherence (Gill and Johnson, 2010).

### **4.6.1 Data collection**

As mentioned above, a constructive research strategy has been employed for this project with a subordinate case study strategy for the field work. The first part of the research involved a detailed literature review and the outcome of this part is recorded in Chapters 5 to 8. The case study focused on the works of a steelwork subcontractor for the fabrication and erection phases of the Assembly Hall structural frame as detailed in Chapter 9. As the first part of the research was literature-based, the rest of this subsection focuses on the methods used for the case study.



The steel production was split between the Subcontractor factories in Portugal and Romania. The delivery of materials to site, the pre-assembly of the roof structure at ground level and the lifting of the heavy roof were sublet to other specialist Subcontractors. In addition to the activities of the main steel Subcontractor (Level 1), this research only covers the on-site activities of these other Subcontractors (level 2). Other entities involved in the monitoring and supervision of the works included the Contractor, Engineer, Employer and End-user as defined in Chapter 9.

The researcher was involved from the beginning to the completion of the steelworks as part of the Employer team. The data for this case study was collected during routine project quality controls. It is worth noting that, without the needs of this research, the researcher would have had access to the same level of project information. However, in addition to being a participant, the researcher assumed the role of observer thereby taking note of information that other participants would not identify as a matter of course.

According to Proverbs and Gameson (2008), a case study methodology can involve a number of data collection methods. In this case, data was collected from project documentation review as well as through observations at meetings, during site supervisions and factory inspections. Reviewed documentation included contractual documents, technical specifications, drawings, working procedures, correspondences (letters and e-mails), minutes of meetings, progress reports and quality assurance documents. The physical artefact itself, the steel frame, was inspected as it was being constructed piece by piece. All the data was considered primary information as it was collected in real time and at source during construction of the steel frame. Both the description of the activity and the researcher's personal reflection at the time were recorded in a notebook.

Care was taken in interpreting the project information as it was produced for a different purpose to that of this case study (Yin, 2009). Thus the researcher's involvement as inspector of the works had to be somewhat detached from the research in order to minimise bias. Furthermore, the Subcontractor was expected to behave differently during inspections involving the Employer team (as compared to when no Employer inspections were underway). Thus, in addition to the case study being focused on what was done rather than



why it was done, a number of cases and documents had to be considered in order to paint a true reflection of everyday practices.

#### **4.6.2 Data analysis**

The result of this case study is a detailed record of the processes and steel quantities involved in the fabrication and erection of the structural steel frame, which is covered in Chapter 9 and the associated Appendices 1 to 4. This information alone is considered vital for the building industry but the researcher performed further analysis of the data in Chapter 10 to estimate the carbon footprint of the concerned steel frame.

The carbon footprint of the building considered in the case study was calculated using the BCSA Carbon Footprint Tool (v3) for the cradle to end-of-erection boundary case. This user-friendly tool, prepared by the Steel Construction Institute (SCI) for BCSA, comes with a detailed assessment methodology and user guide (SCI, 2011). The tool is very simple to use once the emission factors, boundary and methodology are established. The assumptions taken for the carbon footprint calculations carried out for this research are summarised in Chapter 7.

#### **4.7 Summary**

This chapter explored the subject of philosophy and its influence on the research conducted and covered by this thesis. Following a review of the overarching epistemology, ontology and axiology, the research onion in Figure 4.1 was adopted in defining the rest of the research philosophy stages used in this study. The selected approach, which covers all the layers of the research onion, is summarized in the flowchart in Figure 4.2 below.

The findings and analysis of this research are documented in Chapter 10, where the disaggregated data from the case study is analysed using the BCSA Carbon Footprint Tool and compared with average aggregated figures obtained from existing literature. Consistent with the adopted constructive research theory, the results will either confirm or falsify the current beliefs (Jarvinen, 2007). The recommendations for further studies on the remaining gaps in knowledge identified through this research are detailed in Chapter 11.





Figure 4.2: Research design flowchart



## 5 Steel

This section reviews the history of steel and how the demand for steel has risen to its present levels. The steelmaking process is then covered, including the impact of chemical composition, heat treatment and fabrication on the engineering properties of steel.

### ***5.1 History of steel***

Steel is an alloy of iron, the metal which facilitated the industrial revolution of the 18<sup>th</sup> Century. Steel's prominence came in 1855 through the invention of the Henry Bessemer converter, whereby hot air was blown through liquid iron in the furnace in order to remove impurities. This process was immediately adopted by the UK steelmaking industry (Worldsteel, 2012b).

The Bessemer process facilitated the mass production of steel and brought about the second industrial revolution. This resulted in affordable steel products, transforming steel from a precious metal to one of the most common materials of this era. It is used in almost every sector including construction, machinery, automotive and transport. Apart from the change introduced by Robert Durrer in 1948 (IIMA, 2015), where hot air was replaced by oxygen for improved efficiency, the Bessemer process is still being followed in modern steelmaking.

By the turn of the 20<sup>th</sup> Century, there were large steelmaking companies in Europe and the USA, with production figures overtaking those of the UK (BCSA, 2006). Consequently, national tariff barriers existed for a good part of the 20<sup>th</sup> Century until the formation of free trade areas in Europe and Canada.

The steady increase in production that followed World War II was affected by the 1974 global energy crisis as shown in Figure 5.1 below. Together with a saturated market in developed countries, the crisis brought growth in steel production to a halt in the 1980s. The revival in demand came in the 1990s through developments in China, which in 2009 consumed about two thirds of the global iron ore. A steady growth has been maintained by demand in other developing regions, particularly in the other BRIC countries of Brazil, Russia and India (BCSA, 2006).



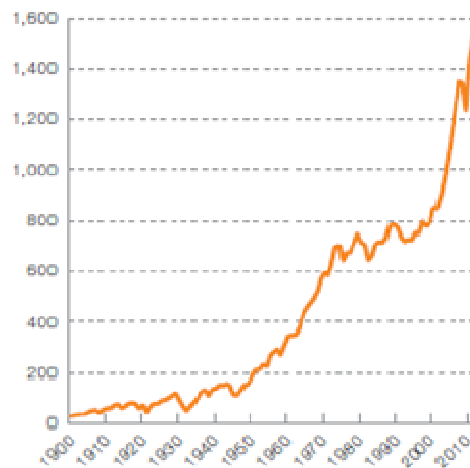


Figure 5.1: steel production growth rate in million tonnes (Worldsteel, 2012b)

Steel was a strategic national industry that benefitted from state support until the fall of the Soviet Union, among other things, led to a spate of privatisations in the early 1990s. Major acquisitions and mergers have recently led to the creation of global conglomerates such as ArcelorMittal. At present, China is the centre of attraction for trade in all things metal. It is importing ores from Australia and Brazil, machinery from Australia and Europe, scrap metal from the USA, steel and iron from Australia and Europe and, in return, exporting vehicles to the rest of the world (Allwood and Cullen, 2012).

## 5.2 What is steel?

Steel is a versatile structural material because of its combination of high strength, good strength to weight ratio, a wide range of material properties and product form, 100% recyclability, ready availability and affordability. It is a ferrous (i.e. it contains iron, as opposed to non-ferrous metals such as copper, aluminium and zinc) alloy with a number of other elements added in small quantities to achieve a variety of chemical compositions. The stock products from the steelmaking industry are structural sections, bars and plates, which are transformed into useful products through manufacturing. A small proportion of steel production consists of heavy forging and castings (SCI, 2003).

With strength levels ranging from  $250\text{N/mm}^2$  to  $2000\text{N/mm}^2$ , steel can be formed into a wide range of different products. It has a constant modulus of elasticity up to yield strength but still has a high capacity of deforming plastically, making it a ductile material with good



fracture toughness. Other useful properties include low thermal expansion and high melting temperatures (Allwood and Cullen, 2012).

The main problems of steel in the construction industry are corrosion and fire resistance. Although normal structural steel maintains strength to 300°C, it progressively weakens at higher temperatures. Steel also needs to be protected from corrosion in adverse conditions. Both the hot strength and corrosion resistance of steel can be improved by chemical formulation but currently it is more cost effective to provide external protection (SCI, 2003).

### ***5.3 The steelmaking process***

The term “steelmaking” is the process of transforming iron ore into stock products such as bars, plates and coils in the steel mill and the companies that carry out this work are described as the steel industry. Although variations exist, there are essentially three production routes for steel, namely the blast furnace-basic oxygen furnace (BF-BOF), the electric arc furnace (EAF) and the open hearth furnace (OHF). According to IIMA (2015), OHF can take up to 12 hours to convert 350 tonnes of iron to steel whereas modern BF-BOF furnaces will take 40 minutes. Owing to its energy intensity and severe environmental impact, the use of the OHF method is in decline with only four known furnaces remaining in existence today (Worldsteel, 2012b). Figure 5.2 below shows an overview of the BF-BOF and EAF steelmaking process.

In the blast furnace (BF), iron ore, coke (coal heated at 1000°C to form a sinter), and limestone form the bulk of the raw materials (the burden). Hot air and traces of other materials are blown in from the bottom to control the chemical reaction, achieve the desired chemical composition and for deoxidisation, thereby reducing impurities. Coke reacts with air to form carbon monoxide (CO), which in turn reacts with iron oxide (at around 2000°C the coke has more affinity for the oxygen atoms in the iron oxide) to form iron and carbon dioxide (CO<sub>2</sub>) and lime reacts with impurities to form slag (SCI, 2003).

These materials react at high temperatures in the BF to produce molten iron with about 5-10% impurities, with the rest of the impurities floating on the surface as slag. The pig iron is continuously collected into ladles at the bottom of the BF, the majority of which finds its way



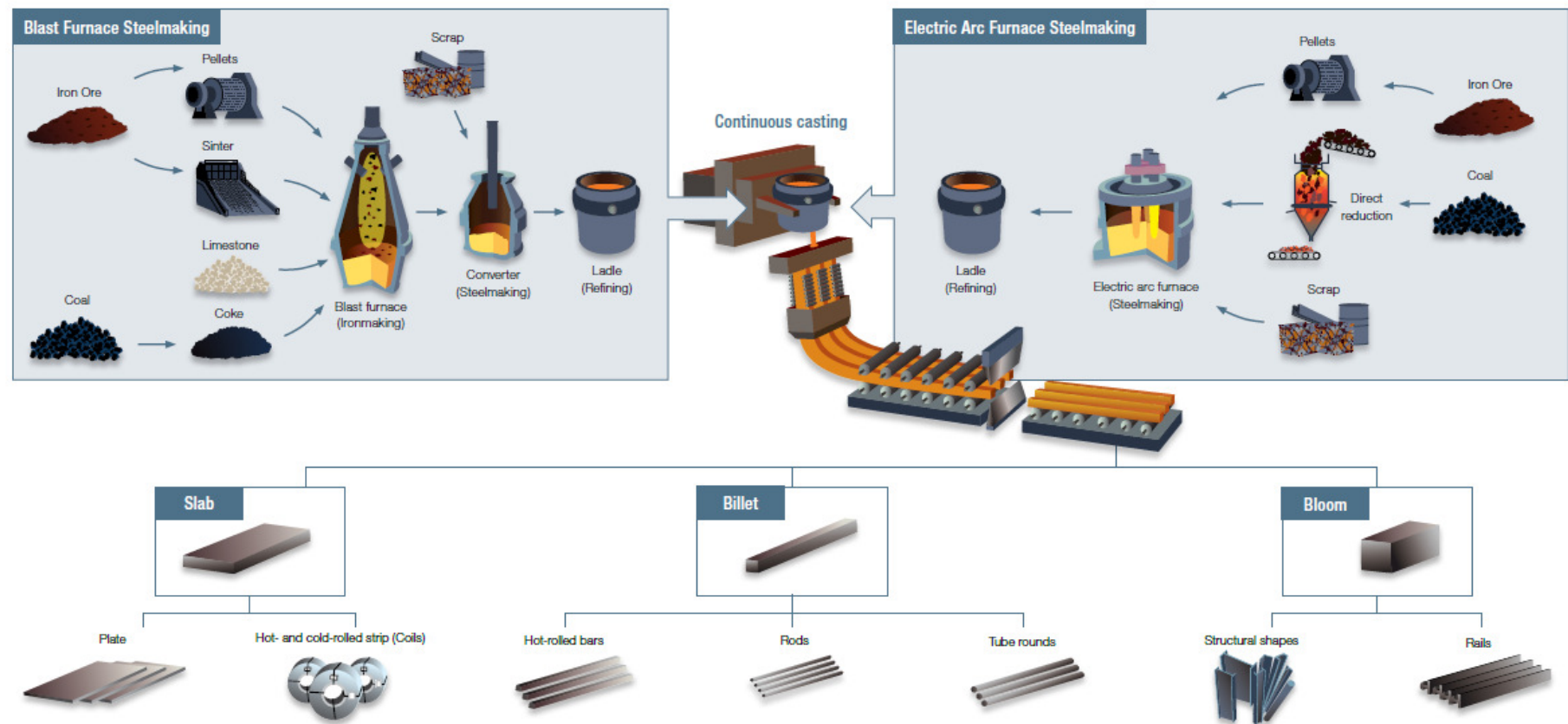


Figure 5.2: steel production routes (Worldsteel, 2011c)



into the BOF, which is the primary production route of steel from raw materials. However, a small amount of the molten iron is used in the EAF and OHF processes (Worldsteel, 2012b).

Slagging agents (limestone, dolomite and silica sand) are added to the blast furnace to facilitate the removal of impurities from the iron ore. The resulting elements are a mixture of aluminium, iron, magnesium and calcium oxides, which are lighter than iron and so they float above the liquid metal. These slags form the bulk of steel by-products and can be pelletised, air-cooled or granulated depending on how they are cooled. Air-cooled slag is used as aggregate whilst granulated slag is primarily used in cementitious material (SCI, 2003)

In the BOF, oxygen is blown through the molten iron thereby oxidizing the remaining carbon in an exothermic reaction and converting the alloy into low-carbon steel. The temperature in the BOF is controlled by the addition of recycled steel whose content is approximately 13% on average (Hammond and Jones, 2011). The refinement of the molten steel takes place in a separate ladle furnace.

EAF predominantly uses recycled steel, direct reduced iron (DRI involves the reduction of iron ore to iron in a rotary furnace heated up using natural gas or coal) and electricity. The recycled steel, together with the DRI or molten iron from the BF, are all fed in to the EAF. Electrodes, located above the metal surface, are lowered into surface to form a high temperature arc, with the metal acting as a conductor. Carbon, oxygen and other fossil fuels may be added into the furnace if the charge is not entirely recycled material, in order to facilitate the reduction reaction (SCI, 2003).

The liquid metal phase is the most energy-intensive process in steelmaking. On-going research on energy-saving initiatives for this phase is discussed later in Chapter 8 but, of the current production methods, the EAF is the most environmentally-friendly. This is because this method uses scrap steel as its dominant raw material, cutting out the amount of liquid iron required from the blast furnace or direct reduced iron routes. Nevertheless, steel products are durable and remain in existence for a long time with an average life of 32 years (Allwood and Cullen, 2012). Consequently, recycled material alone cannot meet the present



demand for steel and hence the share of each production route is about 70% BF-BOF, 29% EAF and 1% OHF as shown in Figure 5.3 below (UK Steel, 2012).

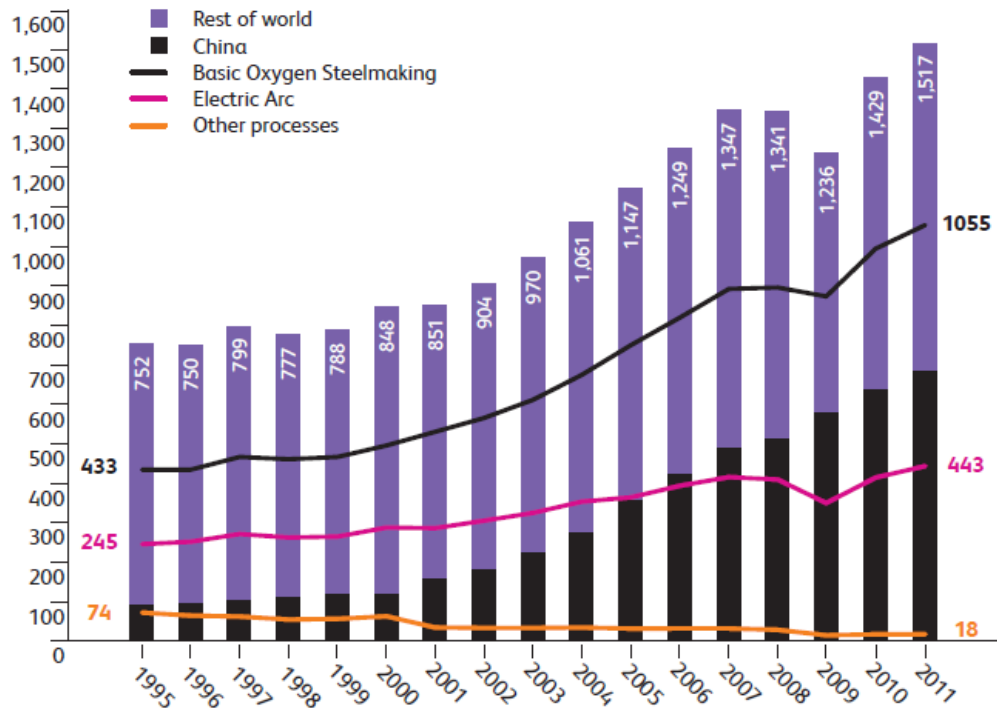


Figure 5.3: World steel production in million tonnes (UK Steel, 2012)

The downstream processes for the three methods are similar. Modern practice allows for continuous casting of the molten steel to form solid strands that are subsequently cut into slabs, billets and blooms. This method eliminates the heat treatments and initial rolling required by the traditional ingot process (Worldsteel, 2012b).

Casting involves the ingot production route. This is where the molten steel is cast into a mould and allowed to solidify before undergoing heat treatments by rolling to achieve the required properties. There is a small proportion of steel production, such as structural tubular sections and nodes, which still need this casting process to be followed (SCI, 2003).

In forging, blooms are heat-treated and formed before undergoing mechanical pressing until the desired shape is achieved. This involves specialised products such as rings for the reactor pressure vessel shell and is only a small fraction of the current production (Allwood and Cullen, 2012).



A significant amount of steel production involves rolling whereby steel is reheated to facilitate reshaping of the metal into desired profiles as it is passed through a series of mills with rolls. Strip and sheets are produced from slabs, rods and bars from billets and sections from blooms. Other processes such as cold-rolling and tempering can then follow if necessary. The stock products are then cut into the desired lengths, which can be supplied bare or subsequently coated with zinc (galvanized), tin, plastic or other organic coatings for corrosion protection (SCI, 2003).

BS 4-1 shows a standard range of rolled structural sections available in the UK. In 2011, the total UK supply to the home market was 1053kt of heavy sections, 1367 kt of tubes and 1756 kt of rods, bars and flats (UK Steel, 2012).

#### **5.4 Chemical composition**

As outlined above, steel is a metal alloy and therefore does not have a chemical formula. Equation 1 below lists the majority of the constituent elements whose presence and amount depend on the required type and properties of steel, noting that some of these elements exist as impurities (SCI, 2003).

$$\text{Steel} \approx \text{Fe} + \text{C} + \text{Mn} + \text{Si} + \text{S} + \text{P} + \text{Cr} + \text{Ni} + \text{Cu} + \text{V} + \text{Mo} + \text{Al} + \text{Nb} + \text{Sn} + \text{Sb} + \text{As} + \text{O} + \text{N} \quad \text{Equation 1}$$

Where Fe – iron, C – carbon, Mn – manganese, Si – silicon, S – sulphur, P – phosphorous, Cr – chromium, Ni – nickel, Cu – copper, V – vanadium, Mo – molybdenum, Al – aluminium, Nb – niobium, Sn – tin, Sb – antimony, As – arsenic, O – oxygen and N – nitrogen.

The iron – iron carbide diagram in Figure 5.4 below shows that steel contains up to 2.0% carbon by weight, above which it is considered to be cast iron. It is noteworthy that steel is a more pure form of iron than cast iron. Steel strength and hardenability (sensitivity to heat treatment) improves as the carbon content increases but ductility, which is the amount of movement that the material can undergo without breaking, reduces. Thus steel strength and ductility requirements conflict with each other. For structural steel, carbon content is kept low to maintain high ductility and weldability but traces of other elements are added to improve the rest of the mechanical properties including strength (Allwood and Cullen, 2012).



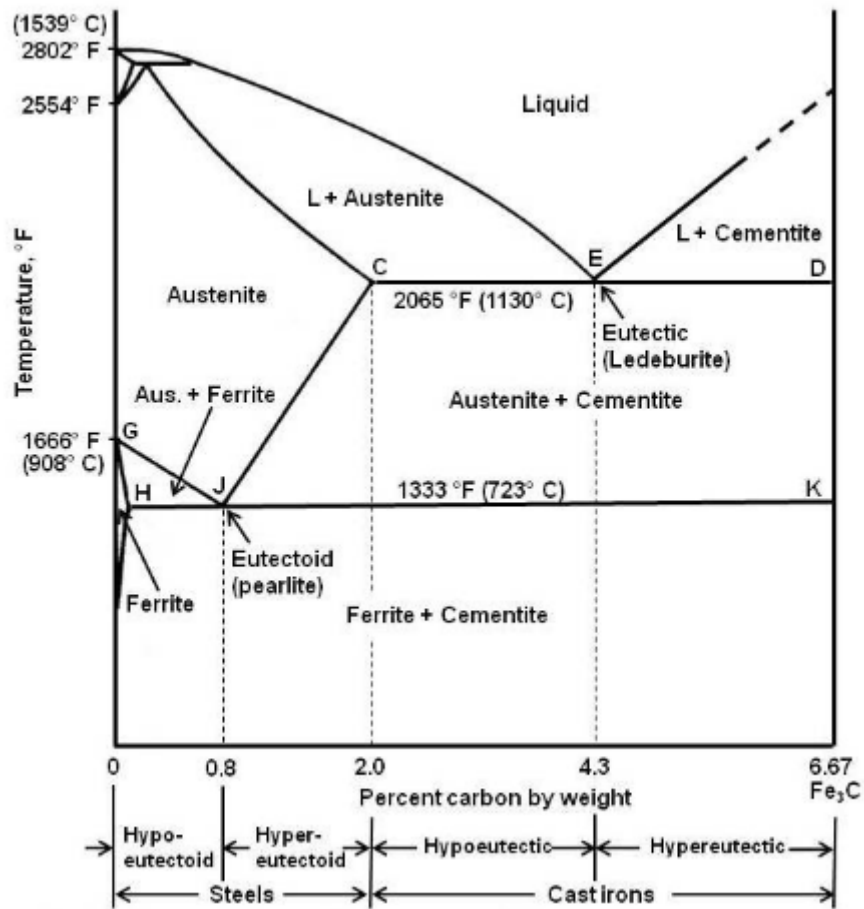


Figure 5.4: The iron – iron carbide diagram (Shah, K.P., 2016)

Basically, ductility is brought about by the movement of large dislocations in the steel to form microscopic deformations. Thus, multiplying and refining these dislocations (through heat treatment or the inclusion of other materials) hinder free movement thereby resulting in a stronger material.

The microstructure of steel is affected by manganese, chromium, molybdenum, nickel and copper. These elements perform the same purpose as carbon in increasing the strength of steel although to a lesser extent. Chromium, nickel and molybdenum have dual purposes as they are also used to improve corrosion resistance and hot strength. Indeed, the inclusion of nickel and chromium in large quantities results in stainless steel. Niobium, vanadium and aluminium are added in quantities of less than 0.05% by weight for nucleation which, when the steel is subjected to heat treatment, promotes grain refinement and hence increased strength (SCI, 2003).



Non-metallic inclusions need to be restricted to very small amounts and carefully controlled as they may be harmful to steel. Phosphorous and sulphur are residues from the iron ore and may cause brittle fractures and cracking of welded joints if they are allowed to remain in large quantities. For structural steel where welding is necessary, these impurities are reduced to quantities of less than 0.01% by weight. Arsenic, antimony and tin are other impurities that can cause temper embrittlement leading to poor fracture toughness. A high concentration of dissolved nitrogen and oxygen gases can lead to brittleness. The addition of aluminium and silicon reduces these gases to oxides, which can either remain in steel as solid non-metallic inclusion or removed as slag (SCI, 2003).

A range of compositions is given in PD 970 (2005), which includes steel grades that are still in regular use in UK but not covered by European Standards. Heat treatment and subsequent manufacturing processes have an impact on the mechanical properties of the resulting steel although some of the properties such as stiffness, conductivity and density are unaffected.

### ***5.5 Heat treatment***

Heat treatment involves the cooling of the liquid steel at a prescribed rate from a peak temperature, thereby affecting the microstructure and properties of the solid steel. As described above, small amounts of additional elements cause the resulting steel to respond differently to heat treatment. This has the effect of increasing the steel strength while retaining good ductility, fracture toughness and weldability by keeping the carbon content low (SCI, 2003).

This process includes annealing (slow cooling of the metal in the furnace leading to coarse grained and softer final structure), normalising (natural cooling in air leading to fine grained and high yield strength material), controlled rolling (normalising combined with rolling and then cooled freely in air) and quenching (rapid cooling by immersion in water or oil bath). Tempering is a second stage heat treatment whereby previously hardened steel is softened and allowed to stabilise into a more ductile and tougher material. Heat treatment can be applied after fabrication to relieve residual stresses in regions such as welded joints (SCI, 2003).



## **5.6 Fabrication**

In the construction industry, the stock products from the steel industry are converted into useful components through fabrication (or manufacturing). This fabrication process involves cutting, drilling, bending, forming, drawing, welding and painting resulting in steel components that are ready for assembly into buildings on site (Allwood and Cullen, 2012).

The basic processing requirements are cutting and drilling. Cutting can be in the form of sawing, shearing, cropping, machining, thermal nibbling or planing. For building structures, cutting is commonly done using guillotine shearing for thin sheets of up to 15mm thick. Cold saws, abrasive wheels and flame cutting, using an oxyacetylene torch, are employed for thicker sections. Laser cutting is used for thin but intricate forms. Drilling is done through numerical or computer controlled systems. For thinner materials, holes are punched through instead (SCI, 2003).

Welding involves the joining of two or more steel pieces through fusion. The temperature of the materials is raised to melting point to facilitate the fusion and a consumable electrode may be used as a filler material. The localised temperature gradient causes intense residual stress which can result in brittle fractures. The most common method used in the construction industry is arc welding, although other methods such as resistance, electron beam and laser welding exist (SCI, 2003).

Bending, forming and drawing are typically required for reinforcement bars or the cold-rolling of tubular sections from flat plates. Cold working can also result in increased strength in steel (Allwood and Cullen, 2012).

## **5.7 Engineering properties**

BS EN 10025 provides the specification for weldable structural steels. Low carbon steel grades of S275 and S355 are commonly used in the UK building construction industry. Besides strength, structural engineers need to know the steel composition and a whole host of other mechanical properties. Furthermore, details of the steelmaking process are required as different heat treatments exist for each production route. Table 5.1 below shows a variety of steel properties and typical uses.



**Table 5.1: Steel properties and typical uses (Allwood and Cullen, 2012)**

Alloy group		Composition	Processing	Typical properties	Examples of application
Carbon steels	Low-carbon	<0.25wt%C	Hot rolled and allowed to cool in air	Low to medium strength and moderate ductility	Structural beams for buildings, plates
	Med-carbon	<0.25-0.5wt%C	Heat treatment through quenching and tempering	High strength and moderate toughness	Forgings
	High-carbon	<0.5-1.0wt%C	Heat treatment through quenching and tempering	Very high strength	Rail, wire
	Cast-iron	>2.0wt%C	Cast to shape directly, possibly with heat treatment	Low strength and ductility	Large equipment and transport parts
Alloy steels	High strength low alloy (HSLA)	<0.25wt%C plus Nb, Ti, V	Hot rolling with controlled temperature	Higher strength than plain carbon steels through grain refinement	Line pipe
	Stainless	>12wt%C plus Ni	Hot and cold worked	Corrosion resistance	Food handling equipment
	Tool	>5wt%C with combination of Mn, Cr, V, W, Mo	Hardened through heat treatments of surface or entire part	High strength and toughness	Machining tools, dies
	Interstitial free (IP)	Very low C and N content	Vacuum degassing and casting control to avoid carbon, nitrogen and oxygen pickup	Very high ductility and formability, low strength	Outer automotive panels
	Dual phase (DP)	<0.25wt%C plus Mn, Si, V	Heat treatment through intercritical annealing and controlled cooling	Low yield strength and similar tensile strength to HSLA steels with increased ductility	Automotive sheet
	Transformation induced plasticity (TRIP)	<0.25wt%C plus Si, Mn	Heat treatment through intercritical annealing and holding temperature	Higher ductility than DP steels at high strengths	Automotive sheet

The chemical composition is tested on a sample of the liquid steel taken before it is tapped into a mould. The results will appear on the test certificate of all products made from the same batch, with the products themselves stamped with reference markings. The steel grade and quality of each component that makes up the completed building should be identified through fabrication and clearly linked to the corresponding test certificate. The test certificate includes the composition of the five basic materials, C, Mn, Si, S and P but may also include Cr, Ni, Cu, V, Mo and Al where applicable. The chromium and nickel weight content is provided for stainless and low-alloy steels (SCI, 2003).



The results of a tensile test, which include yield strength and elongation, are routinely included on the test certificate. Charpy (V-notch impact) test results are also provided when fracture toughness is considered necessary. However, Charpy and other additional chemical analysis tests incur extra costs as these cause disruptions to the normal steel production process (SCI, 2003).

Defects that develop during the steelmaking stage include shrinkage cracks and the inclusion of gaseous and solid impurities in steel. Additionally, surface imperfections and cold laps can appear in rolled products. These imperfections are taken into consideration in structural design codes by, inter alia, limiting the permissible compression stresses of slender sections (Allwood and Cullen, 2012).

Essentially, the steelwork used in building construction largely falls into the first row of Table 5.1 above, which is low-carbon steel with less than 0.25% carbon by weight. This classifies the steel considered in this research as low to medium strength with moderate ductility.



## 6 Steel production and distribution

This section looks at the quantity and distribution of current steel production, steel producing countries and companies, as well as the amounts consumed by the construction industry.

### 6.1 Production

Tables 6.1 to 6.3 below have been developed or extracted from the 2012 edition of *World Steel in Figures* (Worldsteel, 2012c), which provides comprehensive statistics on the steel industry including production, use and trade. There are other sources such as UK Steel that focus on national figures but these ultimately draw upon the information from Worldsteel when it comes to global productions.

**Table 6.1: Crude Steel production 2011 by Continent (data from Worldsteel, 2012c)**

Continent	Steel Production (Million Tonnes)	Percentage	Comment
Europe	215.1	14.2%	177.2 in EU (27) [82.4% of Europe]*
C.I.S**	113.5	7.5%	68.9 in Russia [60.7% of CIS] and 35.3 in Ukraine [31.1% of CIS] [Together =91.8% of CIS]
North America	117.5	7.7%	86.4 in United States [73.5% of North America]
South America	49.3	3.2%	35.2 in Brazil [71.4% of South America]
Africa	15.6	1.0%	7.5 in RSA [48.1% of Africa] and 6.5 in Egypt [41.7% of Africa][Together = 89.8% of Africa]
Middle East	20.8	1.4%	13.2 in Iran [63.5% of Middle East] and 5.3 in Saudi Arabia[25.5 of Middle East][Together = 89.0% of Middle East]
Asia	974.9	64.2%	683.9 in China [70.2% of Asia], 107.6 in Japan[11.0% of Asia], 71.3 in India [7.3% of Asia] and 68.5 in South Korea[7.0% of Asia][Together = 95.5% of Asia]
Oceania	7.2	0.5%	6.4 in Australia [88.9% of Oceania] and 0.8 in New Zealand[11.1% of Oceania][Together = 100% of Oceania]
Total World Steel	1517.9	100%	China produce 45.1% of the world's steel
* EU (27) = the main 27 countries that make up the European Union			
**CIS = Commonwealth of Independent States (former Soviet Republic)			

China's steel production, which makes up nearly half of 2011 global steel production of 1518Mt, is about seven times more than its nearest rival and 72 times that of the UK as shown in Table 6.2 below.



**Table 6.2: Major steel-producing countries (Worldsteel, 2012c)**

Index	2011	
	Country	Amount of steel product (Million Tonnes)
1.	China	683.9
2.	Japan	107.6
3.	United States	86.4
4.	India	71.3
5.	Russia	68.9
18.	United Kingdom	9.5

The major steel producing companies include ArcelorMittal and Hebei Group as shown in Table 6.3 below.

**Table 6.3: Top steel-producing companies (Worldsteel, 2012c)**

Index	2011	
	Country	Amount of steel production (Million Tonnes)
1.	ArcelorMittal	97.2
2.	Hebei Group	44.4
3.	Baosteel Group	43.3
4.	POSCO	39.1
5.	Wuhan Group	37.7

It is curious that ArcelorMittal only accounts for 6% of the global production and this is more than double that of the second largest producer. This implies that the smaller steel mills still present healthy competition to the major producers, although the latter are likely to use their buying power to get better access to good quality raw materials. On the contrary, the mining industry is much more consolidated with the top three companies, BHP Billiton, Vale and Rio Tinto, accounting for more than a quarter of the global market. Downstream of the steelmaking industry, the construction market is predominantly served by many small companies (Allwood and Cullen, 2012).



## 6.2 Use and distribution

About a quarter of the 7 billion world population has inadequate housing with nearly 100 million homeless. World population is set to grow at 1.18% annually to 9.7 billion by 2050 (UNDESA, 2015) with more than 50% predicted to be living in cities. The steel industry makes a major contribution to the building sector, which currently accounts for 20% of global emissions (Mertz, 2010).

According to Worldsteel (2012b), there is a link between steel and economic growth. Figure 6.1 below shows the relationship between steel stock and Gross Domestic Product (GDP) for a selection of developed countries. This suggests that personal steel stock increases as the wealth of an individual increases.

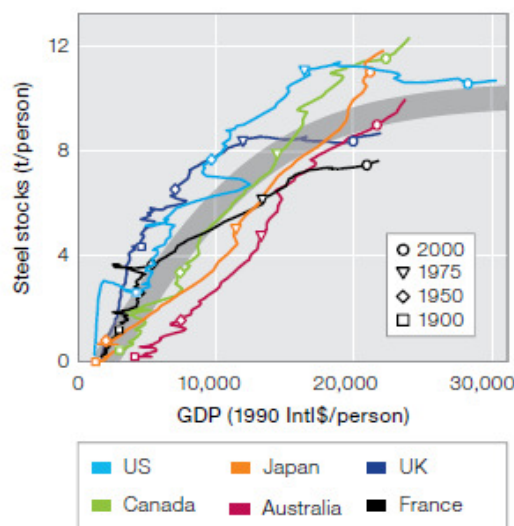


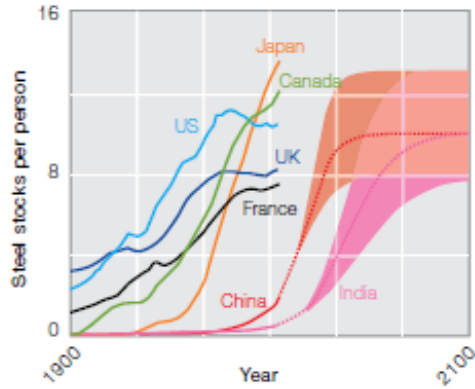
Figure 6.1: steel stock in-use versus GDP of different countries (Worldsteel, 2012b)

In developed countries, individual steel stocks have stabilized at a plateau ranging from 8 to 12t/person and any further increase is likely to be small. This is because, in these countries, people are replacing rather than buying new steel stock. The UK has a stable steel stock of approximately 10t/person, with an annual replacement rate of 0.4t/person (Allwood and Cullen, 2012).

As shown in Figure 6.2 below, steel stocks are posed to increase exponentially in developing countries such as China and India, whose figures are currently approximately 2t/person



(Muller et al., 2011). This rise in demand will lead to an increase in the total national production figures.



**Figure 6.2: Predicted steel consumption per capita (Worldsteel, 2012b)**

Mainland Europe still prefers concrete frames for its multi-storey buildings whilst Japan prefers flexible steel frames in this earthquake-infested region. Construction steel consumption therefore varies from approximately 3t/person in France to 9t/person in Japan with the UK, which also prefers steel-framed high-rise buildings, being about 4t/person (Allwood and Cullen, 2012).

The average global steel use per capita is 218kg, which is the total steel production in 2011 divided by a world population of around 7 billion (Worldsteel, 2012a). Table 6.4 below shows the apparent steel use per capita figures for the top five countries. The UK per capita consumption figure, which is below the world average, is also included for comparison purposes.

**Table 6.4: Countries with the highest apparent steel use per capita (Worldsteel, 2012a)**

Index	2011	
	Country	Apparent steel use per capita (kilograms)
1.	South Korea	1,156.6
2.	Taiwan, China	784.4
3.	Czech Republic	595.7
4.	Japan	506.7
5.	Germany	479.6
-	United Kingdom	148.6



The UK (apparent steel) consumption shown in the table above is one of the lowest in Europe because the calculations are based on national production rather than consumption levels. Having outsourced the majority of its steel production to China and other developing countries, the UK now only produces less than 10Mt (UK Steel, 2012). However, the UK imports a significant amount of steel stock and products. After all the parameters (internal production, imports, exports and wastage) are considered, Allwood and Cullen (2012) estimate that ultimate UK consumption is around 28Mt, which pushes the per capita use up to 450kg. Clearly, the UK consumption, and hence carbon emissions, is grossly underestimated in the table above. On the other hand, the actual consumption figure for South Korea is significantly lower than that shown in the table above owing to its high export volumes of cars, ships and other steel-containing goods.

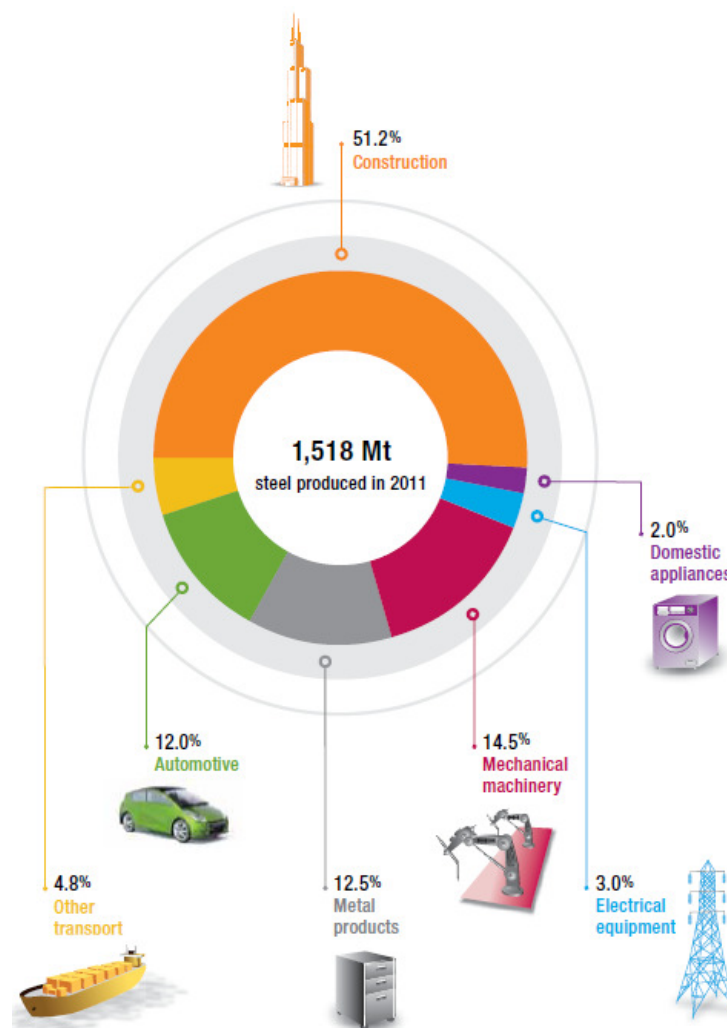


Figure 6.3: Steel production 2011 (Worldsteel, 2012b)



Figure 6.3 above shows that steel use can be categorised into the four main groups of: construction; transport; industrial equipment; and consumer goods. Consumer goods include domestic and office items such as cabinets, washing machines and cans for tinned foods which take up 14.5% of global steel production. The transport sector consumes 16.8% of global steel and is dominated by vehicles and ships, with trains and planes consuming only a smaller proportion. Industrial equipment accounts for 17.5% of global output and this includes paper mills, sewing machines as well as construction equipment such as cranes, drills and bulldozers (Worldsteel, 2012b).

The remaining 51.2% of global steel production is consumed by the construction sector as indicated in Figure 6.3 above. Indeed, Allwood and Cullen (2012) estimate this construction sector consumption to be slightly higher at 56%. For buildings, steel use includes structural sections, reinforcement bars and steel sheet products. The breakdown of the construction portion (56%) is summarised in Table 6.5 below.

**Table 6.5: Percentage breakdown of steel usage in the construction sector (Allwood and Cullen, 2012)**

Construction Sector	Percentage Usage (%)	Comment
<b>Buildings</b>	42	25% is structural sections; 44% is reinforcement bars; 31% is sheets products (e.g. cladding, purlins).
<b>Infrastructure</b>	14	24% is structural sections; 54% is reinforcement bars; 6% is train rails; 16% in pipes.
Steel for structures such as electricity towers and cranes is in addition the above figures.		

Stadiums, bridges, tunnels, ports, stations as well as commercial, industrial and residential buildings, all use steel in the form of reinforcement bars and structural frames. As shown in Table 6.5 above, the largest proportion of steel in the construction sector is used for reinforcement bars in concrete construction. Countries such as Japan and the UK have a large proportion of their multi-storey buildings utilising steel frames. The remainder of the steel used in buildings is for façade and roof cladding, including supporting rails. In infrastructure, a small fraction of steel output is used for rail tracks and pipes for the distribution of utilities such as water and gas (Allwood and Cullen, 2012). Table 6.6 below shows an approximate percentage breakdown of steel usage for buildings and infrastructure.



**Table 6.6: Percentage breakdown of steel usage for buildings and infrastructure (Allwood and Cullen, 2012)**

Steel construction		Proportion of the construction sector (%)	Breakdown (%)			
			Reinforcement bars	Structural sections	Cladding	Pipeline
Buildings	Commercial	22	40	30	30	
	Industrial	25	5	40	55	
	Residential	16	90			
	Other (Schools, hospitals, stadiums)	12	40*	30*	30*	
Infrastructure	Road and rail	18	60	40		
	Utilities	7				100
Total		100				
*Estimated by the researcher that this group consumes the same proportion as commercial buildings						

The focus of this research is the building superstructure, which uses structural steel sections for its frame. A steel-framed building primarily comprises steel beams (horizontal) and columns (vertical) sections as shown in Figure 6.4 below.



**Figure 6.4: Steel frame for a 3-storey building**



Indeed there will be secondary steelwork, not shown in Figure 6.4, for other purposes such as roof purlins, cladding rails and opening trimmers. In UK, floors typically consist of in-situ concrete on metal decking or precast concrete panels, although other floor types such as in-situ concrete on its own or timber exist. Shallow or deep foundations, normally of concrete construction, are required and will depend on the ground conditions and building size.

According to Worldsteel (2015), the structural sections make up 21.8% of the total 2011 production, which translate to 331 Mt ( $1518 \times 21.8\%$ ) of steel. Thus, knowing the amount of GHG emissions produced per tonne of steel, the total amount of embodied carbon can be calculated. Prior to looking at the contribution of steel to GHG emissions, the following Chapter 7 reviews the assessment methods currently available in the industry that include LCA and LCI studies.



## **7 Life Cycle Assessment**

As a result of the demand for low carbon buildings from private clients and governments (CGL, 2008), there are a number of different approaches and modelling tools that deal with carbon and energy assessments in the construction industry. These range from Life Cycle Assessment (LCA), Life Cycle Impact Assessment (LCIA), Environmental Product Declarations (EPD), Inputs-Outputs (IO) and simple carbon footprint toolkits that are developed by individual companies (CPA, 2012).

This chapter looks at the approach taken by these various methods before looking at the particular LCI and BCSA tool used in this research.

### **7.1 Definition and approach**

LCA is a tool used to evaluate the potential impacts on climate change and natural resources from all stages of a product's life (Reap et al., 2008). This is a rigorous technique used to compare different approaches of achieving the same product or for finding average data from a number of producers. The environmental impact of every process within a set boundary is examined, resulting in numerical values that can be summed and compared. According to CPA (2012), most LCA results are being manipulated to represent absolute figures instead of providing comparisons between products.

Commercially available LCA software includes GaBi (2011) and SimaPro (2011). For the steel industry, the Worldsteel (2011b) LCA methodology was launched in 1995 and is based on the BS EN ISO 14040 standards. In addition to providing a common methodology for the measurement and collection of cradle-to gate environmental data, member companies can now compare energy performance, resource usage and GHG emissions leading to improvements in eco-efficiency of the whole industry. Administered and promoted by the Worldsteel LCA Expert Group, this data is being used in the majority of LCA studies worldwide, thereby enabling the identification of merits and demerits of using steel on an individual project basis.



Life cycle inventory (LCI) is a compilation of resources and their GHG emissions. This database is the basis of LCA studies (i.e. each LCA will have an LCI behind it), but it can also be assessed separately to produce an indicator known as an LCIA. The data from LCI cannot be used on its own and needs LCA and LCIA tools to quantify the materials used and to harmonise the boundary systems and assumptions (CPA, 2012).

Approved standards need to be complied with if the methods and data collected for the LCA are to be credible. The international standards BS EN ISO 14040, BS EN ISO 14044 and the associated technical report PD ISO/TR 14049 have been influential in this regard. However, these standards are non-prescriptive as they define an acceptable methodology rather than methods. This has given rise to a variety of methods being applied in the industry making it difficult to compare studies.

Some of the more prescriptive methods that have been developed include the Carbon Trust PAS 2050 carbon label methodology (BIP 2181, 2011) and the BRE methodology for environmental profiles (BRE, 2011). A carbon footprint is the sum of all the carbon emissions associated with a product and this single figure approach is what has been adopted for PAS 2050. The Carbon Trust has defined its own method as a consequence of the lack of an industry-wide strategy.

The BRE uses the principle of EPD, which is another way of expressing LCA data based on common Product Category Rules (PCR) and life cycle stages (BS EN ISO 14025; BS EN 15804). These EPD's have been compiled into environmental profiles that form the basis of the BRE *Green Guide to Specification* (BRE, 2012). BREEAM and the Code for Sustainable Homes are two building level environmental rating schemes that are based on this specification.

Concerned with the trade barriers that national EPD schemes were potentially creating, the European Union (EU) commissioned the European Committee for Standardisation (CEN) through its technical committee (TC) to develop a harmonised set of standards. The product of this work is a series of standards on the sustainability of construction works referred to as CEN/TC 350 (BS EN 15643-1; BS EN 15643-2; BS EN 15978). These standards form EU Directives, which member countries are legally required to follow without the need to



change their national laws (CPA, 2012). In essence, methods such as PAS 2050 and BREEAM cannot be used in the UK if they conflict with the CEN/TC 350 standards.

The IO methodology, adapted from Wassily Leontieff's 1936 invention, involves the allocation of emissions to monetary flows, which are traced from the beginning of production until final demand (Allwood and Cullen, 2012). It is a logical but not easily understood approach, particularly in the assignment of emissions to money flows. A huge amount of data is also required, which may not necessarily exist, and the results are for the whole sector rather than for an individual product.

The Building Information Modelling (BIM) initiative has developed tools to support every phase of a project from inception until end-of-life (Autodesk, 2012). The structural analysis and design models are linked seamlessly to the material take-off and 3D visualization tools enabling environmental impacts to be accurately predicted before the structure is built. It combines the embodied carbon assessments with building design and cost reviews in a workflow that enables alternative schemes to be explored at the onset of a project or during its lifecycle (BIM-IWG, 2011). This facilitates informed decisions to be taken in pursuance of low carbon footprint and efficient use of materials in buildings. BREEAM may eventually be integrated with BIM (Oti and Tizani, 2015) but currently the challenge is to find a systematic way of incorporating the sustainability ratings from methods such as BREEAM at design inception stage.

## **7.2 Life cycle inventory (LCI)**

A significant amount of environmental data is already available in LCI databases such as the BRE *Green Guide to Specification* (BRE, 2012) and the *Embodied Carbon: The Inventory of Carbon & Energy (ICE)* (Hammond and Jones, 2011), and some is hidden behind commercially guarded LCA software such as GaBi (2011) and SimaPro (2011). These existing LCA tools adopt different approaches, meaning that comparison is practically impossible without further processing of outcomes from the individual methods.

For instance, there are different allocation methods that can be applied to recycled materials. The PAS 2050 methodology allocates 100% benefit to the user of the recycled



material, known as the recycled content or 100:0 approach. The new CEN/TC 350 standards allocate 100% of the benefit to the producer of the recycled material, a method known as the substitution or 0:100 method. In some circles, this method is also referred to as the recyclability or closed loop system expansion method (Worldsteel, 2011b). Considering both these methods at the same time would constitute double counting, and Hammond and Jones (2011) propose a share of the benefit between the producer and user of the recycled material in what is referred to as the 50:50 method. This appears to be a sensible trade-off as the two parties have a mutual relationship since both the producer and the user are required for the benefit to exist.

To add to the complexity, LCI data can be available with different boundary conditions which include cradle-to-grave, cradle-to-site and cradle-to-gate (Hammond and Jones, 2011). Whenever a boundary case other than cradle-to-grave is considered, sensitivity analysis should be carried out to evaluate the influence of the remaining phases of the product life in order to enable the comparison of studies.

Emissions from materials such as steel are front-loaded and will not appeal to users if only earlier stages of the material cycle are considered. The downstream processes in steel produce very little emissions in comparison with other construction materials. Regardless of the boundary case considered or the method employed, the cradle-to-gate, operation and end-of-life stages should be reported separately for transparency and improved accuracy (Tata Steel & BCSA, 2012).

The ICE (Hammonds and Jones, 2011) data has been used in this research as it is an open and referenced source without confidentiality issues presented by commercial LCA packages. This database includes over 1800 records of 34 classes of material used in the construction industry. It was developed by the University of Bath in UK and published by BSRIA (Building Services Research and Information Association). One of the authors has been an advisor to the UK Department of Energy and Climate Change. The database is extensively referenced in the construction industry.



The data in Table 7.1 below has been derived from the ICE database and compares the embodied energy and carbon for four of the commonly used materials in construction, namely masonry, steel, concrete and timber.

**Table 7.1: EE and EC of the four main structural materials (Hammond and Jones, 2011)**

Material	Embodied Energy and Carbon Coefficients			Comment
	EE (MJ/kg)	EC (kgCO <sub>2</sub> /kg)	GHG (kgCO <sub>2e</sub> /kg)	
<b>Block</b> (8MPa)	0.59	0.059	0.063	
<b>Brick</b>	3.00	0.23	0.24	
<b>Concrete</b> (32/40MPa)	0.88	0.123	0.132	Unreinforced
<b>Concrete</b> (32/40MPa with 50% GGBS)	0.78	0.094	0.100	Unreinforced
<b>Concrete</b> (32/40MPa with 150kg/m <sup>3</sup> rebar)	$0.88+1.04 \times 1.5 = 2.44$	$0.123+0.072 \times 1.5 = 0.231$	$0.132+0.077 \times 1.5 = 0.248$	Reinforced
<b>Precast Concrete</b> (32/40MPa with 80% rebar)	$0.88+0.45+1.04 \times 0.8 = 2.162$	$0.123+0.027+0.072 \times 0.8 = 0.208$	$0.132+0.029+0.077 \times 0.8 = 0.223$	Reinforced
<b>Steel</b>	20.10	1.37	1.46	59% recycled content
<b>Timber *</b>	10.00	0.30fos+0.41bio	0.31fos+0.41bio	No calorific value or carbon storage
*Off-cuts of timber from sustainably managed forests, which are burnt as energy in the furnace during manufacture, provides biomass fuel that can significantly reduce the embodied carbon emissions. For instance, the table shows that the timber EC figure is 0.41 kgCO <sub>2e</sub> /kg if biomass (bio) fuel is used and 0.72 kgCO <sub>2e</sub> /kg (=0.31+0.41) if fossil (fos) fuel is used.				

The figures in the above table are for the cradle-to-gate boundary case. While the embodied energy (EE) coefficient of steel shown above is 23 times that of plain concrete, the corresponding embodied carbon (EC) coefficient is only 11 fold due to variations in fuel mixes. The ratio reduces further to 6:1 when the EC of steel is compared to that of reinforced concrete. Note that GGBS, a by-product of steel, can be used to reduce the EC of concrete. For UK fuel use only, it is estimated that the GHG (CO<sub>2e</sub>) emission is 6% higher than its EC (CO<sub>2</sub>) value (Hammond and Jones, 2011).

It is clear from the figures above that, for the boundary case considered, steel is a carbon-intensive material compared to other construction materials. However, these coefficients cannot be used in isolation to decide on the most sustainable material because functional requirements as well as the economic and social impacts need consideration. Furthermore, other factors such as durability (impacts on maintenance requirements), material density (affecting the quantity of material used) and disposal (re-use, recycling and waste



requirements) will need to be taken into account. For instance, although the EC coefficient of concrete is low, the total weight of material required to produce a building that has the same structural function as an equivalent steel frame will be higher.

### **7.3 BCSA Carbon Footprint Tool**

The quantitative data collected during the case study is included in Appendices 1 to 3. This disaggregated data has been processed using the BCSA Carbon Footprint Tool v3 to establish the aggregated carbon emission of the steelwork under study. The footprint tool is based on PAS 2050 (2008) and Defra (2010) guidelines, the latter being consistent with the Greenhouse Gas Protocol (WBCSD and WRI, 2004).

BCSA is a UK national organisation whose primary objective is to promote the use of structural steelwork in the construction industry. Its members include the steelwork contractors involved in the design, fabrication and erection of steelwork; suppliers of material and; professionals involved in the specification, certification and erection techniques. The Carbon Footprint tool is one of the professional services that the body provides to its members, which includes all UK steel contractors. The tool has been developed by the Steel Construction Institute (SCI), a leading and independent UK provider of technical expertise to the steel construction industry.

The tool has been designed to calculate the carbon footprint produced by a steelwork contractor through its manufacturing and business operations. The manufacturing aspect covers emissions resulting from the manufacture, transportation and erection of the steelwork whereas the business aspect covers all other day-to-day activities of the company including administration and design. These two emissions are then combined to come up with the overall company footprint.

Alternatively, the tool can just be utilised to calculate the carbon footprint of steel manufacture and erection of a particular project. The BCSA Carbon Footprint Tool was utilised for this second purpose and, as no specific company data was collected as part of this research, the simplified approach was followed.

Whilst the case study was limited to the fabrication, transportation to site and erection phases of the steelwork, the footprint tool considers all the other upstream phases. The



boundary condition for the footprint tool is therefore cradle to end-of-erection on site. Furthermore, the benefits of recycling at the end of life have been factored into footprint tool using the Worldsteel (2011b) system expansion method.

Owing to the dominance of carbon dioxide in GHG emissions and the lack of available data in many of the other anthropogenic gases, the tool relies on the available CO<sub>2</sub> data. The tool considers all the three scopes of GHG emissions as defined by the Greenhouse Gas Protocol: Scope 1 (emissions from sources owned or controlled by the Subcontractor); Scope 2 (indirect GHG emissions from the generation of purchased electricity consumed by the Subcontractor) and; Scope 3 (other indirect emissions that result from the activities of the Subcontractor, although not under its control). The following sections describe how each phase of the steelwork, which happened to be all hot-rolled, was considered in the carbon footprint tool.

### 7.3.1 Production

The case study only recorded the quantities of the fabricated steelwork. Therefore for the incoming steel intermediate products for the factory, a 7% increase has been applied to the finished product to cater for wastage (6.8%) and temporary steelwork (0.2%) as described in Sections 8.4 and 10.3 respectively. The emission factors shown in Table 7.2 were then applied to these quantities to obtain the production carbon impact. As mentioned above, a sensitivity analysis has been carried out for the recyclability of steel using the Worldsteel (2011b) system expansion method and the impact is already included in these emission factors.

**Table 7.2: Emission factors for steel production including end-of life recycling (SCI, 2011)**

Steel Element	Emission Factor (kgCO <sub>2e</sub> /kg)	Comment
Plate	0.97	
Tubes	0.92	Assumed to include square and rectangular hollow sections
Sections	0.79	
Angles and Channels	0.79	

### 7.3.2 Transportation to manufacturer

The same steel quantities as in Section 7.3.1 above were considered in this section. The type of vehicle, weight laden and distance travelled from the supplier to the factory was not studied in this research and so default information was used for the tool:



- Distance travelled - 250km
- Type of vehicle - articulated truck
- Weight laden – 50%
- Return trip – empty

The total transport emissions factors shown in the Table 7.3 below are made up of direct (from combustion during delivery) and indirect (from production of the fuel) portions, as derived from Defra (2010).

**Table 7.3: Articulated diesel freight transport emission factors (SCI, 2011)**

Weight laden	kgCO <sub>2e</sub> per vehicle km		
	Direct	Indirect	Total
0%	0.709	0.136	0.845
50%	0.942	0.181	1.123
60%	0.988	0.190	1.178

### 7.3.3 Manufacture

The quantities of incoming steel intermediate products described in Section 7.3.1 above were used to work out the carbon emission for this phase. Wastage is worked out as the difference in quantities between the fabricated and incoming products.

The energy required by the contractor to manufacture this steelwork was not studied in this research and consequently, an estimated value of 2.55 kWh/kg of fabricated steel was used as discussed in Section 8.4.

### 7.3.4 Transport to site

From the data in Appendix 3, it was estimated that trucks loads were generally between 50% to 100% weight laden, considering that the articulated diesel freight used for the transportation of all the steelwork to site had a net capacity of 33 tonnes. From the study carried out in Chapter 10, approximately 1505 Mt of steelwork from Romania was delivered to site in 73 truckloads. This works out to an average truck load of about 19.5Mt, roughly 60% weight laden. The return trips were considered to be totally empty, meaning 0% weight laden. The applicable emission factors are also shown in Table 7.3 above. The actual quantities of finished components recorded during the study were used in this calculation.



### **7.3.5 Erection**

Due to all the variables that are linked to each particular site, the accuracy of average emission data that is available in the industry and can be applied to the erection phase is very low. The following information, derived from Appendix 1, has been entered into the BCSA footprint tool for the erection of the 4747 tonnes of Assembly Hall steelwork:

- Cranes – three mobile cranes that spent 54, 35 and 18 weeks on site each, giving a total of 107 weeks;
- MEWP – eight Mobile Elevated Working Platforms (MEWP) that spent 54, 48, 27, 18, 18, 14, 4 and 4 weeks on site each, giving a total of 187 weeks;
- Forklifts – five forklifts that spent 18, 18, 18, 9 and 9 weeks on site each, giving a total of 72 weeks.

## **7.4 Summary**

This section looked at the different approaches and tools that are used to assess carbon footprint in the industry, which include LCA, LCI and carbon footprint tools. The aggregated embodied carbon coefficients for the four most common structural materials (brick/block, concrete, steel and timber) were established from the ICE. A closer look at the BCSA Carbon Footprint tool was then taken, including the manner that the disaggregated data from the case study will be entered into this footprint tool.

It has been established above that direct comparison of results from carbon footprint tools is difficult due to the adoption of different approaches and boundary cases, even when the background data is coming from the same source. The following chapter will now cover the embodied carbon of steel in more detail.



## 8 Embodied carbon of steel

On one hand, the production and use of steel contribute to the global environmental challenges of climate change and depleting natural resources (Ayres, 1997). Furthermore, the world population is increasing year on year resulting in more urbanisation, which in turn increases steel demand, GHG emissions and environmental degradation. On the other hand, steel contributes to a sustainable society through the provision of employment and adequate housing. At present, the steel industry directly or indirectly employs over 2 million people worldwide (Worldsteel, 2012b).

Can the “the best of both worlds” of minimising emissions and maximising benefits be achieved? Of course, no one can predict the future with total accuracy, but understanding past and current patterns through constant review of steel production and use helps to reliably estimate future demand and emissions.

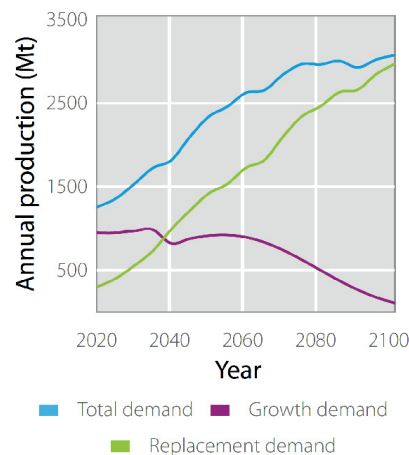
**Table 8.1: EE and EC of steel and its constituent elements and by-products (Hammond and Jones, 2011)**

Material	Embodied Energy and Carbon Coefficients		
	EE (MJ/kg)	EC (kgCO <sub>2</sub> /kg)	GHG (kgCO <sub>2e</sub> /kg)
Iron	25.00	1.91	2.03
Chromium	83	5.39	-
Manganese	52	3.50	-
Nickel	164	12.40	-
Silicon	2355	-	-
Vanadium	3710	228	-
Slag (GGBS)	1.60	0.083	-
Molybdenum	378	30.30	-
Steel general UK	20.10	1.37	1.46
Virgin	35.40	2.71	2.89
Recycled	9.40	0.44	0.47
Bar and Rod	17.40	1.31	1.40
Virgin	29.2	2.59	2.77
Recycled	8.8	0.42	0.45
Sections – UK (EU)	21.5	1.42	1.53
Virgin	38.00	2.82	3.03
Recycled	10	0.44	0.47
Plate- UK (EU)	25.1	1.55	1.66
Virgin	45.4	3.05	3.27
Aluminium - General	155	8.24	9.16
Virgin	218	11.46	12.79
Recycled	29.0	1.69	1.81
Tin	250	13.50	14.47
Zinc - General	53.1	2.88	3.09
Virgin	72	3.9	4.18
Recycled	9	0.49	0.52
Copper	57	3.6	3.81



Table 8.1 above gives similar information to that of Table 7.1 but focusses on steel and its constituent elements. The data is extracted from Hammond and Jones (2011), who acknowledge the difficulty of compiling data from several sources that employ different boundary conditions. Consequently, the data range is wide in some cases and depends on a number of assumptions. For instance, all steelmaking processes in practice include at least a small scrap metal content and, therefore, the primary (virgin) steel data included in Table 8.1 below is hypothetical.

Ashby (2009) has shown that the only real substitute for steel as a construction material is concrete. However, concrete is only strong in compression and needs steel reinforcement in tension zones. Furthermore, concrete cannot be used outside the construction industry. As the world population is predicted to reach 9.7 billion by 2050 (UNDESA, 2015), steel production is anticipated to have risen by 1.7 times to approximately 2500 Mt/annum as shown in Figure 8.1 below. About 1500 Mt of this amount is expected to be from primary (iron ore) production and the balance from secondary (recycled) production (Worldsteel, 2012b).



**Figure 8.1: Predicted steel use (Worldsteel, 2012b)**

At present, the iron and steel industry emits approximately 35% of the industrial sector and 7% of the global greenhouse gases, of which 93% is carbon dioxide (International Energy Agency). The emissions depend on the production route followed but the weighted average,



based on the production share of the three main methods, is 1.8kg of CO<sub>2</sub> for every kilogram of steel produced (Worldsteel, 2012b). Table 8.2 indicates the approximate emission breakdown for each steel production process, including fabrication.

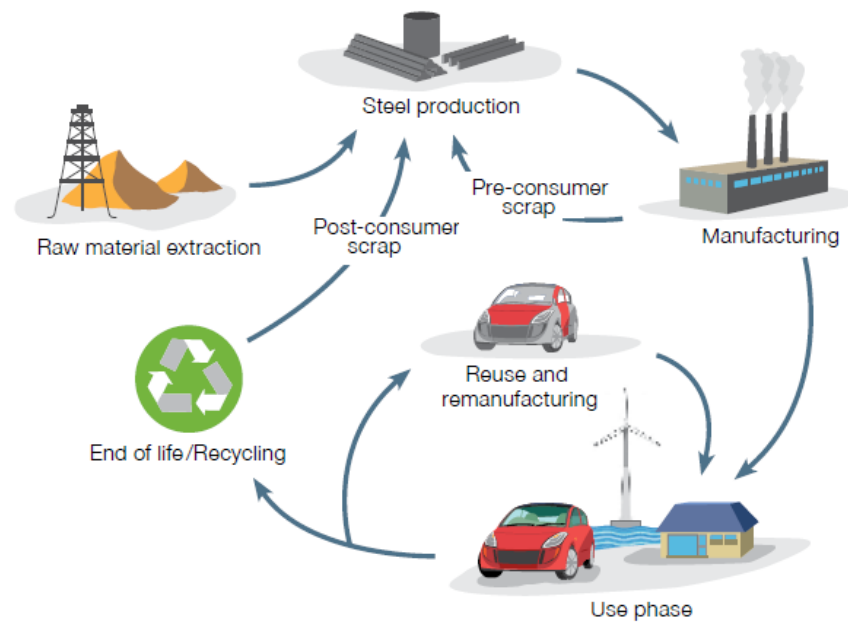
**Table 8.2: Emissions estimates per unit processed for major steel production processes (Allwood and Cullen, 2012)**

Process	Emissions (kgCO <sub>2</sub> /kg)
Iron making - blast furnace	0.5
Coking	0.2
Sintering	0.4
Direct reduction	1.2
Steelmaking – oxygen blown furnace	0.2
Steelmaking – electric arc furnace	0.5
Scrap preparation	0.01
Steelmaking – open hearth furnace	1.0
Continuous casting	0.01
Ingot casting	0.05
Hot strip milling	0.1
Cold strip milling	0.4
Plate mill	0.1
Rod and bar mill	0.2
Section mill	0.2
Galvanising plant	0.2
Tinning mill	0.04
Extrusion	0.2
Primary mill	0.1
Forming	0.1
Steel product casting	2.4
Iron foundry casting	1.7
Fabrication	1.0

The absolute emissions are estimated at 2.0 GtCO<sub>2</sub>/year for making liquid steel only, 2.5 GtCO<sub>2</sub>/year for stock products and 3.5 GtCO<sub>2</sub>/year for final products (Allwood and Cullen, 2012). In spite of an increased fraction of recycled metal over the years, these GHG emissions are predicted to double by 2050.

As steel cannot be substituted at present, the only practical solution is, therefore, to continue improving the current processes and developing innovative solutions that reduce emissions and energy consumption. It is inevitable that a significant amount of resources will be required in research and intervention from policymakers and the industry. A logical starting point is an in-depth understanding of the lifecycle of steel shown in Figure 8.2 below with a view to suggest practical improvements that can be effectively implemented at relatively low cost.





**Figure 8.2: The life cycle of steel (Worldsteel, 2012b)**

Steel production (steel mill) is at the centre of the cycle, purchasing ore from mining companies that extracts raw materials from the ground and, usually through scrap metal merchants, recycled metal from manufacturing (pre-consumer scrap) or individual product owners at the end of the steel life (post-consumer scrap). The steel mill then produces its stock products and sells them directly to manufacturing (fabricator) or to a stockiest, who in turn sells them to the fabricator. Individual clients employ fabricators to manufacture the stock steel into completed components and assemble them into buildings on site. Some steel products and their components, including buildings, are considered for re-use and remanufacturing prior to end-of-life recycling (Metals for Buildings, 2011).

The majority of the emissions in the production, manufacture and use of steel are related to the energy required to process it. A combination of primary and secondary (electricity) energy is required for the mining and steelmaking phases, but downstream processes mainly use electricity. Having a metred fuel supply and a known quantity of processed material means that the amount of energy consumed can be precisely computed. However, energy needs depend on the production route and number of processes involved. Downstream of the steelmaking process, the records are not accurately maintained and individual companies are reluctant to release information that is considered to be commercially



sensitive (Allwood and Cullen, 2012). Therefore, allocating energy to products is not a clear-cut exercise.

Emissions are rarely measured in practice and often the published figures are drawn from calculations or deductions from experimental investigations. These emissions are from chemical reactions in the reduction of ores to liquid metal, directly from fuel combustion and indirectly from electricity generation. The first two emissions can be calculated from the quantities of material and primary fuel involved in the process. The third, electricity, is a direct energy which needs to be linked back to the primary energy source such as coal, as this is the source of carbon emissions. Of the most common power plants, an onshore wind power station has the least environmental impact whilst a coal-fired power generation has the largest, as shown in Figure 8.2 below (NEI, 2016).

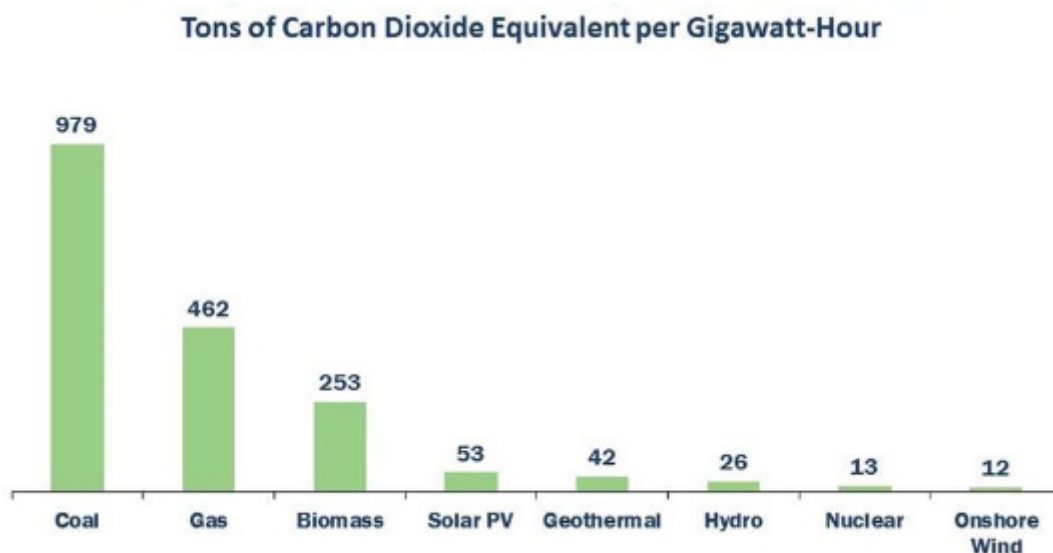


Figure 8.3: Comparison of lifecycle emissions of energy technologies (NEI, 2016)

However, the environmental impact of a power plant should not only be judged by the amount of carbon it produces but also by the benefits it provides. For example, coal-fired power generation produces fly ash as a by-product, which can be used as an additive in cement thereby reducing the carbon content of concrete, cement and grout.



## **8.1 Mining**

As established in Chapter 5, iron ore, coke (processed coal) and limestone are the main natural resources required to make steel. Iron is a chemical element that, because of its natural affinity for oxygen, appears naturally in the form of iron oxide. The most common forms of iron oxide are haematite and magnetite, which both have low metallic concentrations such that good quality ores consist of about a quarter of pure iron. The extracted rock is crushed first and the iron ore separated from the quartz by use of magnets for magnetite and floatation for haematite (Worldsteel, 2011a).

Iron ore is one of the earth's most abundant materials (USGS, 2012) but at the current consumption rate the world will eventually run out of this natural resource. The current operations are targeting the best deposits in terms of quality and ease of extraction. Future ore deposits will be less convenient and may lead to greater energy requirements and more carbon emissions during their extraction.

The uneven geographical distribution of iron ore has adverse environmental and economic impacts on steel production. For instance, cheap hydro-electricity is largely available in Canada, while iron ore is abundant in Australia, Russia and Brazil. This means that raw materials are being transported long distances or a more carbon-intensive power supply is being used for processing steel. Currently China acquires the majority of its imported iron ore from Australia. In future, this uneven distribution of iron ore may cause political conflicts as the resources start to deplete (Allwood and Cullen, 2012).

Although not to the same extent as during the steelmaking phase, the mining stage emits greenhouse gases through the combustion of fuels used by the mining equipment and for the transportation of the ores. The extraction process requires the use of chemicals some of which are harmful. Some of the material production processes are water intensive and, depending on the location of the mining site, may cause local water stress (Worldsteel, 2011a).

A tonne of steel requires much more than a tonne of feedstock material, with the majority of impurities removed during the steelmaking process. Furthermore, to yield a tonne of ore



typically requires 10 tonnes of the rock to be extracted. The band of iron ore is usually not on the ground surface and so much more land stress and environmental degradation occurs during the mining process. Rio Tinto iron ore expansion in Western Australia gave them access to 71 thousand square kilometres of land, an area larger than half of England (Allwood and Cullen, 2012).

## **8.2 Steel production**

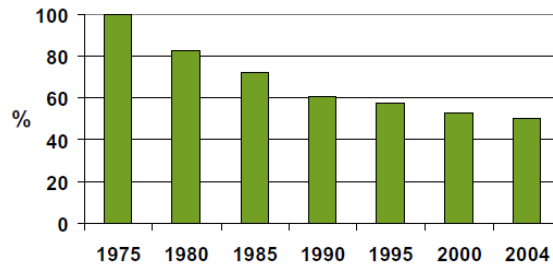
The steel industry produces liquid steel from the ores and recycled steel and casts it into stock products. The major impact of the steel manufacturing process is the use of virgin materials and energy, which results in the emission of greenhouse gases. The materials include: iron ore; coal; limestone; and recycled steel; but other materials are added in small amounts as outlined in Chapter 5. The main emissions include: carbon dioxide; sulphur oxides; nitrogen oxides; and dust (Allwood and Cullen, 2012).

Over the years, the steelmaking industry has developed technology that uses raw materials efficiently. According to Worldsteel (2011a), a tonne of crude steel produced through the BF-BOF route requires 1.4 tonnes of iron ore, 0.77 tonnes of coal, 0.15 tonnes of limestone and 0.12 tonnes of recycled steel. The EAF typically requires 0.88 tonnes of recycled steel, 0.15 tonnes of coal and 0.043 tonnes of limestone to produce a tonne of crude steel.

Converting iron ore into steel is an energy-intensive process, especially the liquid metal phase. Energy is required to melt the materials in order to facilitate casting into different shapes, to energise the atoms leading to diffusion and to encourage chemical reactions between atoms (Allwood and Cullen, 2012).

In compliance with well-established international standards, steel products from different steel mills cannot be easily distinguished and so consumers have the freedom to buy the cheapest stock on the market. Thus, it is difficult for the steel mills to dictate the selling price of their stock, although they can control operating costs. With energy use accounting for up to 40% of operating costs (APPCDC, 2010), this has been the principle cost-cutting initiative in the industry for years as highlighted in Figure 8.4 below. The graph shows that, on average, energy consumption has been halved over the past 35 years.





**Figure 8.4: Indexed energy consumption/t crude steel produced in North America, Japan and Europe (1975 = 100%) (Worldsteel, 2008)**

According to Allwood and Cullen (2012), the theoretical minimum energy for an ideal steelmaking process from ore is 6.7GJ per tonne of liquid metal. A current best practice of about twice this absolute limit demonstrates the maturity of the steelmaking technology. The savings are realised through process efficiency, improvements in electricity generation and developments in technology. A single continuous thermal cycle in the furnace helps to further reduce heat losses and start-up energy consumption. However, there are processes such as tempering (high temperature after quenching) and annealing (high temperature after cold forming) that still require a second thermal cycle.

The high temperatures involved in steelmaking mean that intricate cooling techniques are necessary. About 80% of the water used in steelmaking is for once-through cooling and the remaining amount is used for cleaning and cooling other areas of the process, as well as in heat processing equipment. Sea water is preferred as it can be returned to the source with nominal change in quality (for example, the water may be slightly warmer than the original state) but this depends primarily on availability and national legislation. Water consumption is very low and recycling rates of up to 98% in advanced technologies are possible, with the main losses being through evaporation (SCI, 2003).

Emissions into the air are monitored by the industry, enabling process improvements to be investigated and implemented. Some of the control methods include dust suppression, thermal oxidation, chemical treatment, scrubber and filtration systems (SCI, 2003).

Considering that extensive research and marked progress has been made over the years, can the environmental footprint of the steelmaking process be reduced any further? The parameters for an efficient furnace have been long established and these include using pure



oxygen instead of air, increasing capacity to benefit from economies of scale, continuous operation of furnaces to minimise stabilisation energy, properly sealed and insulated furnaces to reduce heat losses, maintaining the optimum air-fuel ratio, heat recovery from exhaust gases and better programming and control of processes (Allwood and Cullen, 2012).

The answer, however, is a resounding yes! Although advanced technologies are now very efficient, steelmaking companies are at different maturity levels. The average energy consumption in primary steel production is estimated as 25 GJ/tonne compared to the theoretical minimum of 6.7 GJ/tonne (Allwood and Cullen, 2012). This average figure is also more than double that of the current best practice. There are still significant improvements to be brought to some sites through technology transfer and sharing of best practice in order to achieve optimum operating levels.

According to the IEA and OECD (2009), if all sites have the latest steelmaking technology installed, there will be a saving of about 14% in the current emissions. The industry's target is to reduce the use of primary energy in steel production (see Figure 8.4 above) to 19% (Worldsteel, 2012b). Some of the areas of improvement include increased recycling rates and the utilisation of by-products, energy efficiency and process automation to enhance precision.

Most of the carbon dioxide is generated from the ore reduction process within the blast furnace as a result of the chemical reaction between iron ore and coke. Whilst coke cannot be completely substituted because of the structural role it serves in the BF, there is already replacement (by pulverized coal or natural gas) of up to 50% in some applications (SCI, 2003).

Furthermore, there has been large-scale research in low-carbon technologies across the globe. These programmes include the EU's ULCOS (ultra-low CO<sub>2</sub> steelmaking) and Japan's Course 50. Other programmes, largely sponsored by the steelmaking industry, are taking place in the USA, Canada, South America, South Korea, China and Australia. Technologies that reduce GHG emissions by 50% have been identified and a number of experiments are now in the feasibility stages. For example, a demonstrator for the ULCOS-BF has just been completed in the Netherlands. This process relies on the separation of the top gas and the



Carbon Capture and Storage (CCS) principle to recycle the useful gases back into the blast furnace as a reducing agent (Worldsteel, 2009).

Although steel already has a superior strength to weight ratio when compared with other construction materials, there is on-going research on improving both its strength (in order to reduce material weight through dematerialisation in designs that are governed by strength) and ductility (which improves flexibility and the manufacturing process) properties (SCI, 2003).

The two most common grades of steel in building design, S275 and S355, cannot be distinguished by visual inspection. There has been a long standing debate on whether it would be beneficial to only maintain the higher grade S355 steel (Needham, 1978). Not only does this prevent on-site errors of inadvertently incorporating an S275 section where S355 grade was specified, but it facilitates dematerialisation and encourages disassembly and re-use (no verification is required for re-use if a single grade is adopted).

In addition, there have been discussions on whether there is any benefit in liquid steel being cast in the shape of the final product. Allwood and Cullen (2012) highlighted that it will be difficult to control the grain sizes, defects and cooling rate of the steel. This is likely to lead to a less strong and less tough product, with defects that are difficult to remove through further processing.

This efficiency in the steel-making process has been extended to recycling rates and co-product use. The main by-products of the steelmaking process include slag, dust, sludge and gases. These are recycled back into the process or sold under the “industry symbiosis” programme whereby companies trade in by-products. Not only does this arrangement reduce landfill waste and generate revenue for the steel producers but it conserves natural resources and reduces GHG emissions (Allwood and Cullen, 2012).

In modern steelmaking processes, nearly 100% of iron making (blast furnace) slag is recovered. However, the recovery rate of steelmaking (ferro-lime) slag is slightly lower at approximately 80% owing to its high free lime content. Research on the separation of this



free lime is underway, which has ready applications in fertilisers and cement production (Worldsteel, 2012b).

Clinker, the main ingredient of cement, produces about 0.52 tCO<sub>2</sub> emissions per tonne of the material. Cement itself is known to contribute to 2.4% of global CO<sub>2</sub> emissions (Gibbs et al., 2001). In the UK, ground granulated blast furnace slag (GGBS) can be used to replace up to 85% of normal cement in concrete. Supplies of GGBS in the UK can be limited and is rarely disposed of on waste sites. Although concrete with GGBS suffers from a slightly longer setting time and an increased rate of carbonation, it benefits from a considerably low carbon footprint and reduced heat of hydration. Slag is also used as a substitute for primary aggregates in construction (Hammond and Jones, 2011).

Exhaust gases contain 80% of chemical energy lost from the furnace. These gases can be captured, cleaned and combusted to recover the energy through innovative technologies such as the CCS system mentioned above. The recycled energy can be used as fuel in the furnace and other downstream processes or for heating up the coke-making ovens, thereby reducing the need for primary energy. Research on the capture of hydrogen from coke gas is also underway (Worldsteel, 2008).

Whilst the dust and sludge are fed back into the steelmaking process, the iron oxides are sold for the manufacture of electric motor cores and cementitious products. Zinc oxides from the EAF and coke oven gas from the BF-BOF are raw materials to be sold to the fertilisers and plastics industries. According to Worldsteel (2012b), steel waste rarely finds its way to landfills and the industry target is zero waste. Worldsteel (ibid.) claims that an average of 98% of raw the materials currently being used in the production of crude steel are being converted into useful products or by-products.

Steelmaking involves high economies of scale, meaning that the more volume that each site can produce, the cheaper the processing costs. As a consequence, most of the steel is produced from relatively few locations across the globe (Worldsteel, 2012b). Whilst the large conglomerates rely on this benefit, developing economies are likely to emit less carbon as they can provide newer technologies and cheaper labour costs.



The level of demand for steel products, and the efficiency in their use, are the result of large investments by the industry in the training and education of its consumers, employees and the general public. This includes the training of professionals such as structural engineers who help to create the demand for steel through building designs and specifications. The following subsection will therefore look at this design phase prior to moving on to the fabrication stage.

### **8.3 Design**

Even an aggressive approach to the reduction of energy consumption in material production will not meet the 2050 carbon emission target set in the Climate Change Act without a reduction in material demand (Gutowski et al., 2013).

Whilst design is not a phase of steel production per se, it is a vital stage that generates the demand for steel products. Prior to ordering material from the steel mill, the fabricator would have received an order from a client to construct the building structure. An engineer would be involved, either from the client or fabricator side, to carry out the structural design and prepare the relevant technical specifications.

The material to be used for the building frame is decided during feasibility studies as informed by a structural appraisal (BS 5950-1; BS EN 1993-1-1). Many factors, such as aesthetics and energy consumption, are simultaneously considered by the delivery team of professionals involved in order to achieve a balanced design across building quality, functionality, cost and environmental impact.

However, environmental impact is seldom considered because the structural arrangement is decided right at the outset of a project before any LCA has been undertaken (DEW, 2007). Yet the best opportunity to address environmental issues is at this early stage of design (Ding, 2008; Kohler and Moffat, 2003).

As a construction material, steel offers many benefits such as fast and safe assembly, less noise on site and manufacturing precision as it is fabricated off-site (SCI, 2003). Not only does the off-site manufacture reduce wastage on site, but the little waste collected by the fabricator goes straight to the furnace without the need for further processing.



Structural engineers are best placed to complement the improvements being realised by the steel manufacturing industry through the design of robust and efficient buildings. Below are some of the areas where the structural engineer can contribute in the reduction of carbon footprint of building:

- Steel can span long distances due to its superior strength to weight ratio relative to other construction materials such as concrete, leading to a reduced amount of supports. Furthermore, long span beam design is usually governed by deflection rather than bending capacity whereby pre-cambering of steel beams can be employed to maintain in-service deflections within limits and still use relatively lighter sections. The principle of steel-concrete composite action (use of concrete in compression and steel in tension zones) can also be employed to optimise the steel beam sizes. Less material and fewer columns translate to lighter foundations as well as reduce the effort required to transport and assemble the steel structure (SCI, 2003).
- The adoption of a repetitive structural grid and/or floor heights will minimise steel fabrication and construction effort. Often this leads to the specification of standard cladding panels and other follow-on trades, thereby reducing GHG and waste on downstream activities. This will also support the development of simple and efficient interface details that can be tightly sealed to avoid air infiltration and cold-bridging.
- Buildings cannot be made of steel alone and the design of all associated elements should be conducted with the minimisation of overall emissions in mind. For example, a steel frame is lightweight and requires relatively fewer and lighter foundations but the use of heavy partitions may negate this benefit.
- The more material used, the more embodied carbon and, therefore, the variety of other components that completes the building must complement the steel in order to achieve overall material efficiency. Wise (2010) refers to a building where only 40% of the concrete frame was provided for structural performance reasons (the remaining 60% as finishes). High carbon materials such as steel and concrete should only be used for structural purposes. Wise (2010) suggested that Building Regulation approval should only be granted if the utilisation ratio of structural elements is more than 90%, implying less than 10% waste.



- Minimising the environmental impact of buildings begins with keeping the building simple and functional, right from the outset of the design phase. The energy that the building is likely to consume is directly proportional to the complexity of the technical building systems (Atkinson et al., 2009). Passive (solar heating and natural ventilation) control is one of the main techniques used in building system design to minimise operational energy consumption.
- With the correct building layout (for example, north facing) and structural arrangement (for example, the provision of thermal mass), passive heating and cooling can be utilised to achieve thermal comfort during the building operating phase (DEW, 2007). The structural engineer needs to work closely with the rest of the delivery team and other stakeholders to develop the building shape, form and orientation that optimises passive control. Unfortunately, passive design is still being supplemented by mechanical plant in the UK, especially for those rooms located away from the building elevations.
- Not only does passive control reduces operation carbon emissions but also minimises the size of the mechanical plant to be installed in the building, resulting in lower loadings to be applied to the structure. Recent design developments such as open plan offices and use of lightweight cladding systems have resulted in further reduction of structural loadings. With developments in 3D modelling technology, it should be possible to further evaluate and establish realistic building loadings and behaviours, in terms of both structural performance and energy needs. Thus, a lean and efficient structural design will result in the optimisation of structural materials, which translates to a low embodied carbon footprint (DEW, 2007).
- Often long after their design life, steel buildings can easily be adapted for change of usage if the superior strength to weight ratio of steel is exploited in creating long spans and flexible spaces. A steel building should first be designed for interchangeable use in its primary location without the need for major renovation or demolition (Oti and Tizani, 2015). If this is not viable, the building should be designed for disassembly for use in developing markets where they add value, thereby extending the useful life of the steel. A building can also be dismantled and the steel



components re-used for temporary supports or as reinforcement in concrete elements.

- It is at the design stage that important clauses can be written into the contract documents. Building owners can be obliged to justify re-use and recycling before considering disposal at end-of-life (Ayres, 1997). A recovery plan should be part of the designer's remit in order to ensure that the quality of the re-used building or recycled material is maintained. The plan should include the available options for re-use, floor and foundation load capacities, construction and demolition methodologies, scrap steel separation methods and where the steel could be recycled.

As stated above, there is a balance to be struck among the environmental, social and economic aspects of sustainable development. Allwood and Cullen (2012) estimate the average metal value to be 6% of the final purchase price of a building and consequently material costs seldom take priority in decision making. Indeed, it is argued that the UK industry may be specifying and purchasing more steel than necessary in order to minimise its high labour costs.

The researcher believes that, in order to minimize emissions, the structural design of steel buildings should not be carried out by the manufacturer but by an independent consultant. Often significant decisions would have been made by the time the project reaches the steel contractor and introducing visionary thinking at that stage will cost money that most clients are not willing to pay. Secondly, manufacturers are there to sell steel and for them to propose solutions that reduce their income does not make business sense. However, these manufacturers should be employed as early as possible to allow their experience to be captured into the structural designs.

The outcome of the design phase is a set of technical specifications, drawings and other supporting documents that allows the fabrication phase to commence.



## **8.4 Fabrication**

The stock products from the steelmaking industry are processed into final components through manufacture. The fabrication processes involved include cutting, drilling, forming, and joining of steel elements into complete components that are ready for final assembly. Unlike the steelmaking industry, where environmental data is managed by the Worldsteel (2011b) LCA forum, data collected from this stage onwards is no longer co-ordinated properly. Therefore, there is a lack of consistency that has resulted in gaps in existing knowledge.

The energy use in this phase mainly depends on the number of processes involved. For instance, very few processes are involved with the Universal Beam (UB) and these could be limited to: rolling into shape; cutting to length; and welding end plates for connections (Allwood and Cullen, 2012). The majority, if not all, of the steel fabricators in the UK use metered electricity as their energy source and, with accurate measurement of the amount of processed material, emissions could be easily calculated.

Despite the energy use in this phase being relatively low compared to the upstream activities, it is still significant enough to present opportunities for savings. Bergstrom (2010) established on a particular case study that 2.55 kWh/kg of fabricated steel was used for this manufacturing phase. Shot-blasting was found to be the most energy-intensive process contributing to about 86% of the energy used in the factory, followed by the welding equipment at 6%.

According to Worldsteel (2012b), more scrap metal is collected during fabrication than that at the end-of-life of the steel product. Pre-consumer scrap is of high value because it is of known composition and can be separated in the workshop and recycled directly into steel of an equivalent grade. Nonetheless, fabricators ought to minimise waste as this will in turn reduce the energy consumed and emissions produced in their factories. Likewise, the energy and emissions associated with transportation of materials to the factory and waste back to the mills will also reduce.



A discussion held with one fabricator in UK revealed that this particular company only kept offcuts longer than 1.5m in its yard for future smaller jobs. This implies that anything less than 1.5m long was automatically considered as waste. However, the fabricator strived to minimise cutting wastage to no more than 300mm by carrying out optimised material cutting plans before placing an order. For a 22m long beam (the maximum length that was supplied to this fabricator at the time), the above offcuts give a range of 1.4% to 6.8% waste. From a separate case study carried out on a particular manufacturer, Bergstrom (2010) established that 8.4% waste was produced in the factory.

UK fabricators have made or are making significant investments in 3D modelling technologies such as Computer Aided Design (CAD), Computer Aided Manufacturing (CAM) and Computer Aided Process Planning (CAPP) with direct links to Computer Numerical Control (CNC) machines. Further investment in associated IT software has facilitated the transfer of information between fabrication and construction (SCI, 2003). Added value includes the sharing of methods of working that minimise emissions and waste as well as maximising the time available for the refinement of the design.

There are several cost-cutting initiatives that are being pursued by steel manufacturers visited by the researcher that have inadvertently resulted in low carbon footprint. These initiatives include the use of optimisation software (to minimise waste), just-in-time trading software (to optimise time spent handling materials thereby reducing rework) and ordering of the right size of materials from mills (avoid additional welding in the factory and minimise waste).

In order to encourage the implementation of improvements to the manufacturing process and the reduction of carbon emissions, the steel industry has developed the Climate Action programme in 2009, a framework where fabricators collect data relating to GHG emissions and energy consumption. The Worldsteel forum processes the information on behalf of the participating companies and provides a comparison of results to assist stakeholders understand where improvements are most effective or needed (Worldsteel, 2011b).

Under the “corporate social responsibility” banner (ISO 26000), many manufacturers and contractors subscribe to environmental management systems (BS EN ISO 14001) that



encourage the monitoring of improvement of their operations. The participating companies are required to voluntarily report the mass and energy flows of the materials they process at their workplace at least once annually. The dissemination and transparency of such information still need to be improved.

From Table 8.2, the carbon emission for this phase is shown as 1.0 kgCO<sub>2</sub>/kg of steel. The case study in Chapter 9 has also reviewed this fabrication phase of steelwork.

### **8.5 Transport**

There are different forms of transport that link the various phases of a product's life. For steel, these include the link between mining, steelmaking, steel merchant, fabrication, construction site, scrap yard and back to the steelmaking yard.

On average, transport contributes less than 7% of the cradle-to-site embodied carbon emissions for construction materials although this figure is higher for materials that require low processing energy such as concrete aggregates (Hammond and Jones, 2011). The unit for transport impact on GHG emissions is tonne kilometre (tkm), which is the effect of transporting a tonne of material over a distance of one kilometre. Consideration is given to whether return trips are empty or not. In general, road transport has a larger impact than sea or rail. Online route planners can be used to evaluate travel distances.

The stage that is reviewed in the case study in this research is the often-ignored factory gate to the construction site phase. Indeed, the carbon emitted during expedition to site is normally included as part of the fabrication phase. The steelwork considered by the case study in Chapter 9 was hauled over long distances from the fabrication factories to the site.

### **8.6 Construction**

Steel offers the safest construction material because the components are prefabricated in a controlled factory environment with minimum requirements for on-site adjustments. The erection of the steel requires a very small number of skilled personnel with minimal shuttering and handling operations that are potentially dangerous (Worldsteel, 2012b).



Steel frames involve fast, clean and quiet construction, thereby providing earlier weatherproofing for follow-on trades on site and reducing the overall cost. Waste disposal in landfill, disruptions to neighbouring communities, noise and dust pollution can be controlled owing to the fabrication process being carried out under factory conditions (SCI, 2003).

According to Smart Waste (cited in Hammond and Jones, 2011), up to 22m<sup>3</sup> of waste is generated for every 100m<sup>2</sup> of floor area during the construction process. This amount of waste needs to be considered in the embodied carbon assessments. Waste from structural steel, if any, will be generated by design and construction errors as well as over-ordering by contractors.

Assembling the steel frame into its final shape and form is straightforward and usually needs very few components to be adjusted. The energy expended is substantially less than the processing stages, so much so that it is often ignored in carbon footprint calculations. This consideration will be investigated as part of the case study in Chapter 9.

## ***8.7 Operation and Maintenance***

Unlike timber, steelwork is resistant to attack from fungi and termites. However, it occasionally needs corrosion and fire protection. With the right specification, steel structures can have a long service life without the need for periodic maintenance. UK buildings are generally designed for a functional life of 60 years and bridges for 120 years. In reality, this life expectancy can be surpassed by a large margin when adequate surface treatment and proper maintenance is provided (SCI, 2003).

With adequate design considerations, lightweight partitions can be moved around during service without affecting the structural integrity of a steel building. The lightweight nature of steel structures often allows alterations to be carried out on the superstructure without overloading existing foundations. Where the structural elements need to be replaced, these can be taken apart and rebuilt relatively quietly and discreetly with minimal dust emissions (SCI, 2003).



The embodied carbon emissions of steel will be minimal for this phase of the building life. These emissions will be linked to activities such as repairs, restoration, alterations and general maintenance. For the majority of well-designed buildings, only the major restorations and alterations activities will affect the primary steel structure. When the longevity of steel structures is factored in, the in-use embodied carbon emissions are considered to be insignificant.

This phase will not be covered in the case study in Chapter 9. It is noted though that the emission of operational carbon, often an order of magnitude high than the embodied carbon, would have started at this stage.

## **8.8 Re-use**

Re-use is the best form of recycling and is preferred because no energy-intensive reprocessing operation is necessary. Furthermore, valuable virgin materials are conserved and potential waste is diverted away from landfill. Fittingly, the durability of steel allows many of its products to be used over and over again, thereby reducing GHG emissions. According to Allwood and Cullen (2012), building re-use can save up to 1.5kgCO<sub>2</sub> emissions for every kg of steel.

Traceability (in the form of records provided by the supply chain including test certificates) facilitates re-use and recycling of buildings and their components. Unknown residual elements derived from scrap metal may have a detrimental effect on the future use of steel with a recycled content. This difficulty especially pertains to the traceability of material bought from stockholders and intermediate manufacturers (SCI, 2003).

A steel frame is conceptually a kit of prefabricated beam and column components that are delivered to site for final assembly. Modern buildings are designed for disassembly, enabling subsequent re-use of building components. With improvements in standardisation and optimum use of materials, re-use of steel frames in the UK can be increased above the current 5% estimate (Tata Steel and BCSA, 2012).

The majority of companies involved in the re-use of structural steel downgrade the material strength to the lowest possible in order to avoid expensive verification processes (Allwood



and Cullen, 2012). More effort is still required to promote consumer confidence in re-used steel buildings and their components. In future, steel fabricators can be certifiers of used steel components with the help of governments and the industry in setting out the necessary guidelines.

This part of the steel building life is not being investigated in the case study covered in Chapter 9.

### ***8.9 End-of-life: Recycling and Waste***

Even after several re-uses and an extended life, a steel building will eventually need to be decommissioned. Steel can undergo several lifetimes with no detrimental effect on quality owing to the current recycling method of melting, casting and rolling. Approximately 50% of world steel production is from recyclable sources (Allwood and Cullen, 2012).

Waste is defined as any of the steel and its by-products that are not recovered and either find their way to landfill sites or remain in the ground as contaminants. The 100% recyclability of steel implies that it can only become waste due to lack of proper recovery measures (Worldsteel, 2012b).

Magnetic separation can facilitate 100% recovery of steel at the end of its life. Also, technology that separates waste by alloy type already exists, but a lot of effort is required to make it commercially viable for businesses. However, Allwood and Cullen (2012) argue that a steel recycling rate of 90% should be the maximum in order to allow a margin for improvement and avoid creating an environmental burden whereby other users of scrap metal are forced to use virgin steel.

As shown in Figure 8.5 below, steel is recovered more than any other construction material in the UK with rates of 99% for all structural steel and 94% of steel construction products (Tata Steel and BCSA, 2012). The average global recovery rate is approximately 85% at present. The high recovery rate of scrap steel is driven to a large extent by the monetary value brought about by an established worldwide market.



# END-OF-LIFE SCENARIOS

What happens to a building's structural frame once it is demolished?

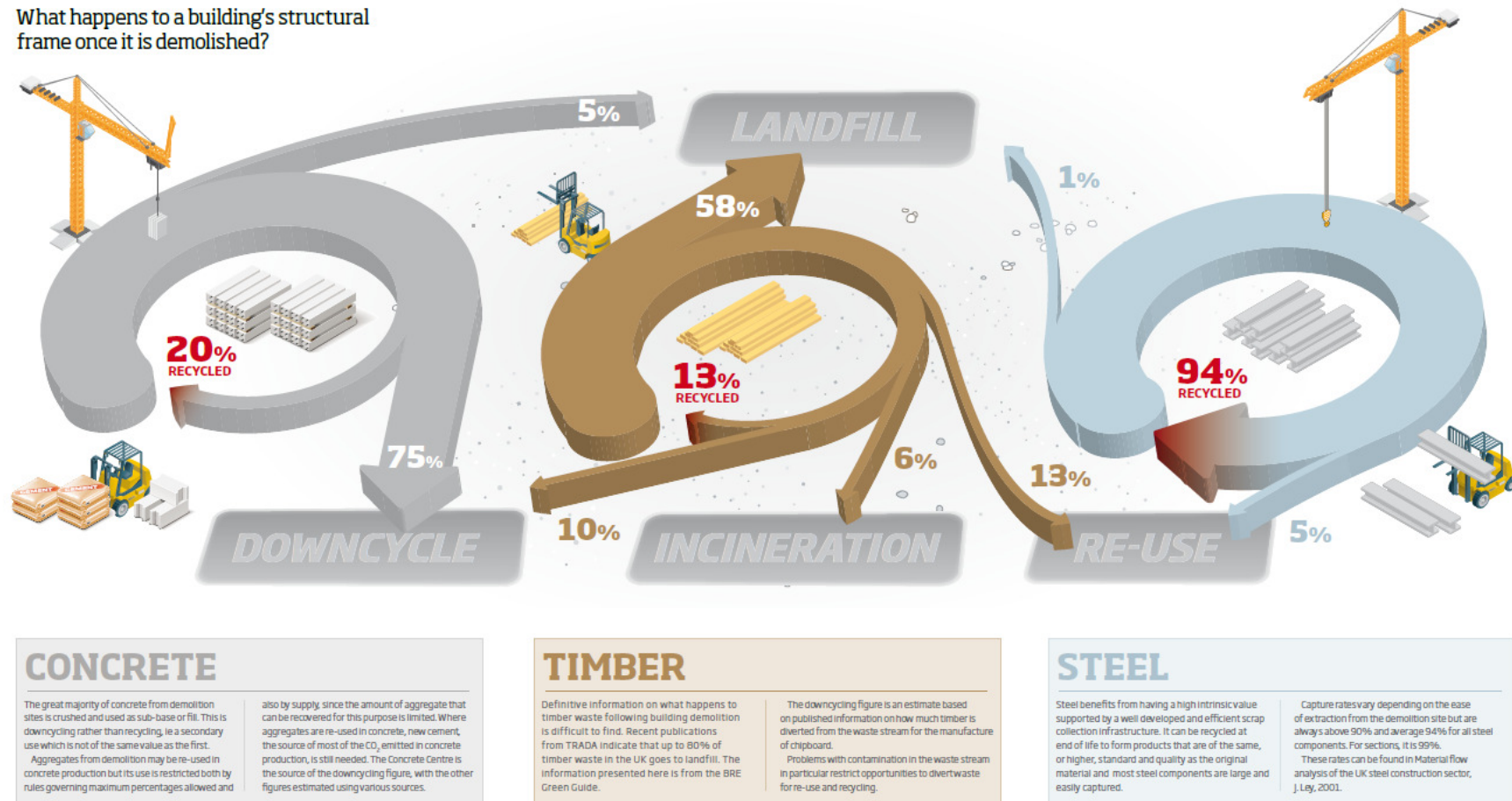


Figure 8.5: End-of-life scenarios for concrete, timber and steel (Tata Steel and BCSA, 2012)



Substructure steel recovery rates are less than those for superstructure steel and, therefore, more effort is still required in this area. Steel encased in concrete, steel piles and other below ground steel structures, including reinforcement bars in foundations, are rarely recovered for recycling at end-of-life owing to the high expense involved (SCI, 2003).

As explained in Section 8.4 above, pre-consumer scrap (excess materials and off-cuts from steel production and fabrication) is fed directly back into the steel production. In contrast, post-consumer scrap (recovered at the end of a product's life) needs to be prepared by shredding and baling, including the removal of contaminants such as zinc, before it can be recycled back into the furnace (SCI, 2003).

The benefit of recovering scrap metal is that it prevents the need for the same quantity of steel to be made from the primary production route. Allocation of the potential savings should be carefully considered in order to avoid double counting. A good design will strike a balance between the use of recycled material and designing for recyclability. Therefore, a shared benefit between the systems that provide and consume the scrap metal is more appropriate (Hammond and Jones, 2011).

Efficiency is not only found in the recovery rates at the end of the building's life but also in co-product use as discussed in Section 8.2. The case study in Chapter 9 will identify waste generated on site during the erection of the primary steel frame.

### **8.10 Summary**

At the beginning of this chapter, the published carbon emission figures for several phases of the steelwork lifecycle were identified. This was then followed by a closer look at the process producing these emissions at each phase to see if any improvement could be made.

As outlined in the above sections, the production of steel emits significant greenhouse gases but a huge amount of research is being conducted by the steel industry in the improvement of the production processes (e.g. research in low-carbon technologies and waste separation) and hence reduction of carbon emissions. It has also been established that, although the



processes downstream of the steelmaking industry emit relatively less greenhouse gases, additional effort is needed in the collection and dissemination of embodied carbon data.

To that end, the following chapter will now look at a case study for the construction of a real steelwork building. Taking into consideration the available time and resources, the investigations carried out in the case study was limited to the following phases of the steel life cycle:

1. Fabrication;
2. Transport (from factory to site) and;
3. Erection.



## **9 Case Study: fabrication and erection of the Assembly Hall**

### **9.1 Introduction**

This case study looks at the construction of the Assembly Hall structural steelwork on the International Thermonuclear Experimental Reactor (ITER) project at Cadarache in Southern France. The study is restricted to the stages between the final design carried out by the Contractor and Subcontractor and erection of steel on site, including the controls carried out along the process.

ITER is a €14 billion project whose primary purpose is to demonstrate the technological and scientific feasibility of producing energy on an industrial scale through nuclear fusion. This involves simulating the process that occurs on the Sun where hydrogen nuclei fuse together to produce helium atoms and an incredible amount of energy. In the absence of natural gravitational forces that facilitate fusion on the Sun, the ITER project is essentially creating conducive conditions for fusion of the hydrogen isotopes (deuterium and tritium) here on Earth. Once the heat is eventually converted into electricity (through steam by use of turbines and alternators), ITER is expected to produce 10 times the amount of power used to run the process. Additional benefits of this process are the low waste burden as well as the absence of pollution and greenhouse gas emissions; the main by-product is the non-toxic, inert helium gas (ITER, 2014b).

Fossil fuels have served the world well as the source of energy up to now but these, through the burning of gas and coal, have damaging environmental impact. With depleting natural resources and energy demand projected to triple by the end of the 21<sup>st</sup> century (ITER, 2014b), the ITER fusion project was fittingly chosen for this case study on embodied carbon.

The seven contributors to the ITER project, known as Domestic Agencies (DA), are China, the European Union, India, Japan, South Korea, Russia and United States of America. While construction of the infrastructure and buildings by the EU-DA was underway on site (ITER, 2014a), the equipment and services to be housed in these facilities were being manufactured by the other DA across the globe. It is a complex and ground-breaking project in every dimension; be it in scale, technology, scientific, cultural, financial or collaboration between nations.



To align with the overall delivery programme and various financial arrangements, this huge project was broken down into smaller manageable Tender Batches (TB). The Assembly Hall was part of the main civil engineering and finishing works (TB03), procured through competitive dialogue, with an initial contract value of €254m and an overall construction programme of 66 months. The reactor is housed in the main building on site called the Tokamak Complex. There are several auxiliary buildings (ITER, 2014a) to support the smooth functioning of this Tokamak. The Assembly Hall, which is the subject of this case study, is one of these facilities.

Although a number of activities are discussed to bring the study into perspective, the scope of the case study is restricted to the work carried out by the steelwork Subcontractor on this Assembly Hall. It is focused at studying the design, procurement, fabrication, delivery and erection processes involved. The primary aim is to understand and record the activities, resources and time scales involved in this process.

For ease of comprehension, the main parts of this case study are categorized in chronological flow of works as Project Control, Design, Material Procurement, Fabrication, Protection, Expedition and Erection. The general topics of topographical survey, bolt tightening and traceability are also discussed before the concluding section to this chapter. Prior to discussing these processes in detail, an introduction of the Assembly Hall, scope and responsibilities as well as the programme of works are first discussed below.

### **9.1.1 Assembly Hall**

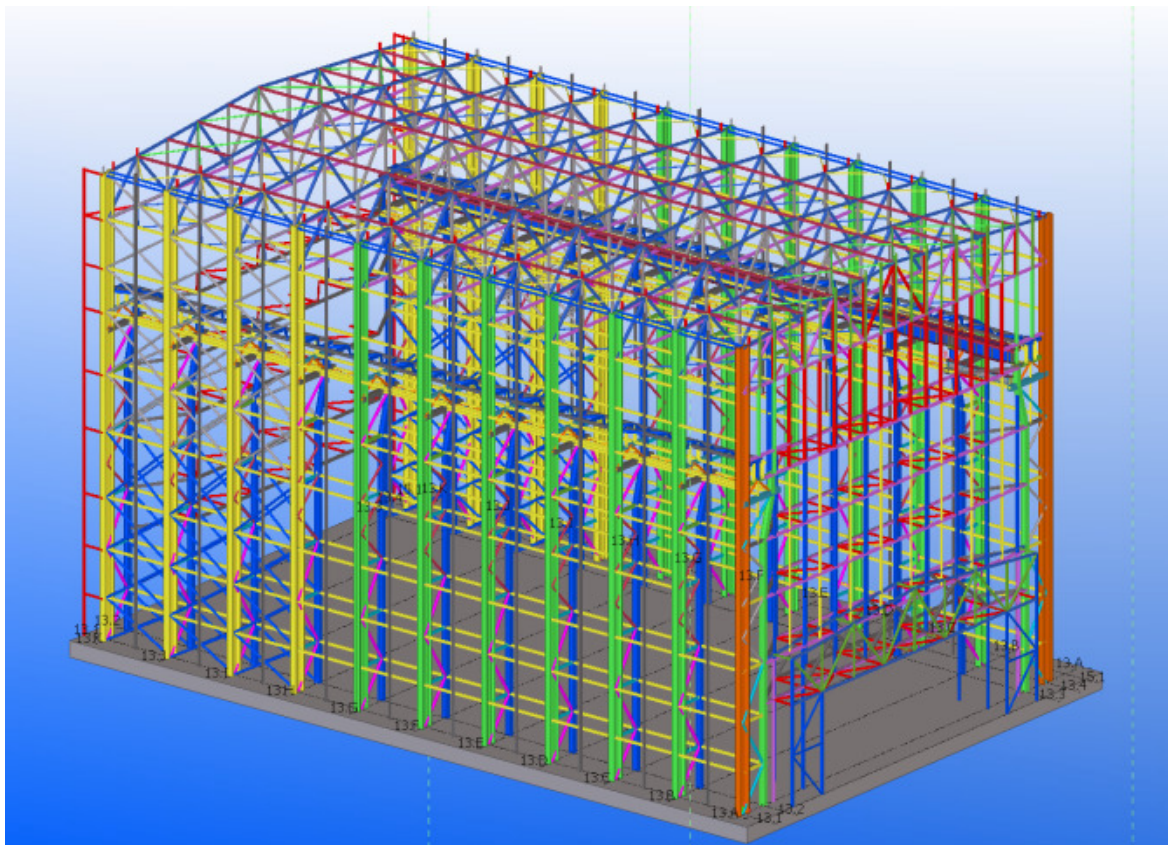
The Assembly Hall (ITER, 2014) is a single-storey rectangular building whose function is to provide shelter to the pre-assembly tooling for the Tokamak machine components. This building is equipped with large overhead cranes for the movement of these components. The construction value of the steel frame was approximately €10m, constituting about 4% of the original estimated contract value.

This is a large steel-framed structure of approximately 99m long by 61m wide by 60m high. The roof comprises steel trusses spanning the width of the building and supported on steel columns spaced at 9.3m centres. The building has metal cladding on all four sides although the North gable that abuts the Tokamak complex is considered as a temporary barrier. This



barrier is intended to remain in place for approximately five years until the Tokamak building elevation is completed. There is a large access door of 33m wide by 12m high on the South gable.

The Assembly Hall building houses two large cranes of 750 tonnes each and two smaller cranes of 50 tonnes located at about 45m height. For personal access, there is a lift and several staircases in the building. The building is stabilised by steel bracing in the longitudinal direction and portal action in the transverse direction. The roof structure is braced horizontally at the top and bottom chord levels. Figure 9.1 below shows a 3D model of the Assembly Hall steel frame.



**Figure 9.1: 3D model of the Assembly Hall steel frame viewed from the South-West (by Subcontractor)**

As mentioned above, the works on site were contracted under several bite-size Tender Batches. The 1.2 to 2.2m thick concrete raft slab for the Assembly Hall, including the holding down bolts for the steel columns, was constructed as part of a separate enabling works Tender Batch and was all designed by the Engineer. Therefore, the scope of the contracted



works covered in this study is limited to the steelwork superstructure (i.e. steelwork above the concrete raft slab).

### 9.1.2 Scope and responsibilities

Like any other nuclear project, there were numerous bodies involved in the construction of the ITER project. The Assembly Hall is not a nuclear building per se but its failure could impact on the Tokamak Complex and therefore the French nuclear safety authority (*Autorité de Sûreté Nucléaire* - ASN) had a vested interest in its construction. The flowchart in Figure 9.2 depicts the contractual (solid) and communication (dashed) lines between the different stakeholders involved in the works covered by this case study.

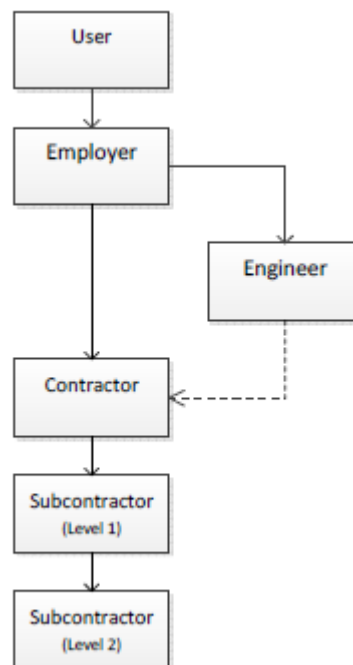


Figure 9.2: Flowchart showing the contractual and communication lines between stakeholders

The **User** is essentially the ultimate client; the entity that occupies and uses the completed building. During the construction phase the User was an active stakeholder, with its surveillances and monitoring carried out by competent construction advisors and the ASN. The **Employer** was responsible for the procurement of the construction contracts and was supported by various experts and specialists, including Legal Inspection and HSPC. The **Engineer** had a dual responsibility of designing the primary steel frame up to detailed design stage and administering the Employer-Contractor contract. The main **Contractor** was responsible for the construction of the whole project as well as carrying out all the remaining



structural design works. The steelworks were sublet to a specialist **Subcontractor (Level 1)** [hereafter referred to as *Subcontractor*], parts of which were in turn sublet to various other **Subcontractor (Level 2)** [hereafter referred to as *Sub-subcontractor*] and suppliers. These defined terms are employed throughout this chapter.

The Subcontractor was responsible for the procurement and fabrication of all the steelwork for the Assembly Hall. The selection of the steel materials needed to conform to European Standards, primarily BS EN 10025, BS EN 10210 and BS EN 10219, in accordance with the specification. The application of corrosion and fire protection to the steelwork, in the factory and on site, was part of the Subcontractor's scope. Although the road transportation of the steel was subcontracted, the Subcontractor was responsible for all the logistics including loading of the components onto the trucks in the factory and unloading on site. The erection of the steel frame on site was also the responsibility of the Subcontractor. The design responsibilities are defined in Section 9.3.

Owing to other on-going projects, the Subcontractor had initially planned to split the steel fabrication between its Portugal and Romania factories. Eventually, only the columns on the East façade were fabricated in Romania and various other Sub-subcontractors were appointed in order to maintain the construction programme on site.

### 9.1.3 Programme of works

If this was a straightforward, non-nuclear project with all input data available from the outset, the Subcontractor estimated that the Assembly Hall works would have taken 14 months to complete (3 months of document production and approvals, 2 months of material procurement and 9 months of fabrication and erection). However, the actual programme of works from procurement to the installation of the roof steelwork alone was 20 months as outlined in Figure 9.3 below.

Activity	2014												2015											
	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D
Procurement																								
Fabrication (Columns and Roof)																								
Erection (Columns and Roof)																								

Figure 9.3: Outline programme for the Assembly Hall



The global contractual programme was developed by the Contractor in Primavera and the steelworks schedule was produced by the Subcontractor using Microsoft Project. The day-to-day activities were monitored through a three-week look-ahead schedule produced on an Microsoft Excel sheet. The control of the schedules was managed through weekly project meetings with emergent issues addressed through the contractual modification and non-conformity processes.

## 9.2 *Project Control*

In order to place this case study into perspective, the following subsections briefly describe the controls implemented to manage documents, equipment, subcontractors, factory activities and site works, together with the non-conformities arising therefrom.

### 9.2.1 Documentation Control

The electronic document management system used to administer the contract was SGTi. Managed by the Engineer, all documentation and communication between the Employer and Contractor teams were handled through this system. The mechanics of how SGTi worked is not a matter of this research but it is worth mentioning that the whole process was made complex by the use of other document management systems listed on Table 9.1 below.

**Table 9.1: Electronic document management systems used by different stakeholders**

Administrator	Electronic Document Management System	Description
User	IO-IDM	For internal validation and dissemination of information between User and Employer
Employer	F4E-IDM	For internal validation and document management between Employer and its expert advisors
Engineer	SGTi	For internal validation and dissemination of information between Engineer, Employer, Contractor and Legal Inspector
Contractor	DYMADOC	Intranet for internal validation and dissemination of information between Contractor and Subcontractor
Subcontractor	INET	Intranet for internal validation and document management
	SAP	Internal information management system for resources and materials (piece by piece)

The use of different systems is a result of the evolution of the project and the inherent management processes of the different stakeholders involved. In addition, contractual



arrangements between different parties made it difficult to unify the document management system. Consequently, significant effort was required from all stakeholders to minimise transcription errors and overall document review periods.

### **9.2.2 Quality and Control Plan**

The Contractor was required to submit its quality and control plans for approval by the Engineer, Employer and User prior to any work commencing on site. In addition, key Subcontractors and their quality plans had to be approved by the Engineer and Employer before their part of the works could start.

#### **9.2.2.1 Quality Plan**

In the case of the Assembly Hall steel frame, both the Contractor and Subcontractor quality plans were submitted for approval to ensure that adequate planning and control measures were put in place before design and construction activities begun. The Contractor quality plan was divided into system compliance and implementation parts.

The Subcontractor quality plan focused on the design and production works within its scope and was aligned with the main Contractor's plans and commitments. Furthermore, it defined key personnel in charge of its deliverables, with the project and quality managers involved at all stages of the project.

#### **9.2.2.2 Control Plan**

The quality control process was broken down into several subsections namely design, details, procurement, material reception, cutting, assembly, welding, surface treatment, expedition, reception on site and erection.

Each of these categories was itemised and detailed in a control plan that comprised a description and type of the activity to be performed, frequency and method of control by each stakeholder, project requirement and control procedure as well as the acceptance criteria and record reference. For the controls, each stakeholder's intervention point could be a hold point (where no further work could progress without the approval of the stakeholder), review (where documents needed to be submitted for review), witness point (where stakeholders needed to be invited to witness the works) or just a notification point



(where stakeholders were just notified of the start of activities). The frequency of these surveillances could involve the inspection of the whole works (100%) or random inspections as detailed in each stakeholder's surveillance plan.

Depending on the criticality of the activity, the Subcontractor employed four levels of inspection comprising 1) self-check by the operator, 2) check carried out by the team supervisor, 3) check done by a suitably qualified quality inspector and 4) check performed by an independent member of the Contractor or Employer team.

There were several levels of control plans, with the amount of detail increasing from the top to the lower level control plans. The top level control plan (Level 1) was a general high-level document which only included contractual commitments. It was the last control plan to be signed off for the majority of the activities prior to the contractual milestones being released. Level 2 comprised building level control plans and included all the high-level activities for each facility. Level 3 comprised phase or activity control plans, for which steelwork was one. The focus of this study is on the Level 3 control plan, which covered the Subcontractor works from design to erection of the steel frame on site.

Although it was clear from the outset that the Subcontractor's overall project controls were carried out in Portugal, there was still a challenge to provide consistency in technical, programme and quality between the two factories and several other Sub-subcontractors. This, coupled with the Subcontractor's lack of nuclear experience, implied that a steep learning curve and significant effort were necessary in order to maintain the required technical quality. For this reason, a significant number of surveillance intervention points were built into the production process and the Subcontractor was required to maintain detailed records (e.g. compliance matrices) anonymous with nuclear projects.

#### **9.2.2.3 Subcontractor approval**

The main Contractor was selected through a stringent tender process which, including the competitive dialogue stage, took over 18 months to conclude. An adaptation of the FIDIC "Red Book", combining both re-measurable and lump-sum packages, was the preferred Conditions of Contract. On the contrary, the selection of the Subcontractor was relatively quick and primarily the Contractor's responsibility. Notwithstanding this, the project



required that certain Subcontractor details be submitted to the Employer for approval before it could be engaged on the project.

### **9.2.3 Control of equipment**

In order to ensure proper functioning of measuring and monitoring devices, the Subcontractor was required to inspect and calibrate all equipment before use. To ascertain the correct functioning of machines, the Subcontractor carried out a validation exercise on supplier documents such as the EC declaration of conformity, maintenance plan, registration verification, insurance policy, operation manual and the statement of good functioning (BS EN ISO 9001). Detailed records of this information were maintained for the Engineer's inspection or audit and submitted as part of the final as-built package.

### **9.2.4 Audit and surveillance**

A quality audit plan for the production of steel for Assembly Hall was established by the main Contractor and approved by the Engineer. Furthermore, the Subcontractor had internal audits regulated under its own management procedure.

In addition to these audits, surveillances were carried out on the Subcontractor works by the Contractor, Engineer, Employer and User, managed through the Control Plans described in Section 9.2.2.2 above.

### **9.2.5 Non-conformities**

A non-conformity is defined as an anomaly between requirements and the implemented works, which can involve management (services) and/or operational (products, material and equipment) processes. The project controls described above were put in place to detect and correct these non-conformities.

The non-conformities and improvement opportunities could be identified by any stakeholder, including suppliers, during review of documents, factory and site inspections as well as audits and project meetings. In the majority of cases, anomalies occurred during the manufacturing process and so the Contractor or Subcontractor was required to raise a non-conformity report (NCR). The root cause of the non-conformity was analysed, resulting in the identification of corrective (make good the particular problem) and preventative (avoid



recurrence) measures that satisfied all stakeholders. This being a nuclear project, it was important that the mitigating measures and responses to non-conformities were carefully thought through in order to maintain the trust of all stakeholders, especially the ASN.

Once identified, the non-conformity was recorded and categorized into one of three classes by a team made up of representatives from each stakeholder. The categorisation depended on the gravity of the non-conformity and considered, among other things, risk of recurrence, programme impact, frequency of occurrence and costs involved. Attention was paid to some non-conformities that appeared insignificant at a particular juncture but could potentially have major impact in a different setting.

Category 3 non-conformities were considered to be major and impacting on requirements such that their resolution involved the User. Category 2 non-conformities were those that affected cost, programme and quality and the Employer involvement was considered pertinent. Category 1 non-conformities were minor and were directly resolved by the Engineer. Whatever the category, the project required all non-conformities to be made available to all stakeholders.

The NCR were employed in the evaluation of performance of each stakeholder and, more importantly, as lessons learned for the continuous improvement of services and products.

### **9.3 Design**

The detailed design of the primary steel structure was carried out by the Engineer and handed over the Contractor to develop the fabrication details. The Engineer was also responsible for maintaining the overall stability of the structure. All the necessary technical reviews and approvals by the User and Employer were already conducted at that stage. Any minor queries raised by the Employer were carried forward and incorporated into the fabrication details by the Subcontractor.

The design of the secondary steel structure (roof purlins and cladding rails) was carried out by the Contractor. Firstly, a review and analysis of the input data (drawings, specifications and reports) provided by the Engineer was performed and requests for information (RFI) were raised by the Contractor where information was missing or needed to be clarified. This was followed by a preliminary design phase where the structural philosophy and



construction methodology were established prior to detailed calculations being produced. Following the approval of the detailed design by the Engineer, the Subcontractor proceeded to develop the execution details.

The structural design of steel connections was then performed by the Subcontractor design office in accordance with BS EN 1993-1-8 (bolts and welds). Indeed, there was close collaboration between the design and fabrication teams in order to optimise the connection details. The Subcontractor was also responsible for the design of all temporary works related to the erection of the steel structure. Robot structural software was used for the analysis and design and, where required, complemented or verified by hand calculations. For complex connections, 3D Tekla modelling was employed to check constructability. Drawings and details were produced using 3D Tekla and 2D AutoCAD software. Table 9.2 below includes a full list of IT licences held by the Subcontractor.

**Table 9.2: IT licences held by the Subcontractor**

Index	Software description	Version
1	MS Access Data	7
2	AutoCAD Building Design Suite Premium Architectural	5
3	AutoCAD Civil 3D 2013 Architectural	3
4	AutoCAD Design Suite Standard 2014 Architectural	3
5	AutoCAD Design Suite Ultimate 2014 Architectural	1
6	AutoCAD LT 2014 Architectural	150
7	AutoCAD Professional 2014 Architectural	12
8	Lantek CAD/CAM/MES/ERP	5
9	MS Project Planning	58
10	Robot Professional 2014 Design	28
11	SAP Management	198
12	Solid Works Detailing	25
13	Tekla Structures Detailing	72
14	MS Visio Flowcharts	7

The deliverables from the design team included a calculation plan (which defined the method and methodology), calculation reports (for the connections) and validation documents (spreadsheets showing manual validation of the calculation reports).



The connections were considered to be part of the execution design and did not need to undergo the Employer's review. Nevertheless, the design was submitted for the Engineer's assessment in order to ensure that the overall structural behaviour was maintained.

Following the Engineer's approval, the production of the execution documentation then commenced. All execution drawings approved by the Engineer were stamped BPE (*Bon Pour Exécution*) by the Contractor and served as reference for all fabrication and erection details.

Finally, the fabrication drawings were produced from the same 3D model but these included more details when compared to the execution drawings. The approved fabrication details were also stamped BPE and, at that stage, automatically linked to the fabrication workshop (CNC machines), logistics department for material reception and project/quality management teams.

In addition to structural calculations being performed in France, Spain, Portugal and the UK and the fabrication details being split between Portugal and Romania, material suppliers came from all over Europe. It was therefore a challenge to ensure that submitted documents were consistent and in an acceptable format. Some software came in specific format, language and version that were not compatible with project requirements.

#### **9.4 Material procurement**

Procurement of raw material started with the Subcontractor issuing the relevant technical and contractual documents to several suppliers under a cover of an "intention to purchase" letter. Both the supplier capability to meet project (technical, programme and quality) requirements and cost impact were considered in the evaluation and selection process. This involved the Subcontractor reviewing the suppliers' track record and recent experience on similar works. Supplier references were contacted, facilities inspected, quality records scrutinised, sample test results reviewed, current workload assessed and solvency checked. A number of companies from mainland Europe, China, Turkey and UK were considered before the Subcontractor settled on the list of plate, profile, tube and bolt suppliers shown in Table 9.3 below.



**Table 9.3: Approved material suppliers for the Assembly Hall (for Portugal unless noted otherwise)**

Material	Supplier	Location	Comment
Hot rolled plates	Arcelor Factory Olaberria	Olaberria, Spain	
	Arcelor Factory Bergara	Bergara, Spain	
	Arcelor Factory Zaragoza	Zaragoza, Spain	
	Arcelor Factory Belval	Belval, Luxembourg	
	Arcelor Factory Verina	Verina de Abajo, Spain	
	Makstil	Skopje, Macedonia	
	Tecnosider	Giorgio di Nagaro, Italy	
	Dillinger Espana	Oviedo, Spain	
	Trametal	Genova, Italy	
	Ferriera Valsider	Genova, Italy	
	Marcegaglia	Ippoliti Mantova, Italy	
	Xinyu Iron and Steel	Xinyu City, China	
	Nanjing (NISCO)	Liuhe District Nanjing, China	
	Arcelormittal Galati	Galati, Romania	For Romania
	Stomana Industry	Vladaysko vastanie Str., Bulgaria	For Romania
Hot-rolled profiles	Arcelor Factory Olaberria	Olaberria, Spain	
	Arcelor Factory Bergara	Bergara, Spain	
	Arcelor Factory Zaragoza	Zaragoza, Spain	
	Arcelor Factory Belval	Belval, Luxembourg	
	Duferdofin	San Zeno Naviglio	
Hot-rolled hollow sections	Ferpinta	Val de Cambara	
	Arvedi	Cremona, Italy	
	Padana Tubi	Guastalla Regio Emilia, Italy	
High-strength Preloaded and Non-preloaded bolt assemblies	BAPP Group	Darton, UK	
	Cooper & Turner Ltd	Sheffield, UK	
	Fontana	Veduggio con colzano, Italy	
	Fator	Bacelona, Spain	
	Intord	Madrid, Spain	
Filler Material	ESAB	France	
	Air Liquide	Romania	For Romania
Paint	Hempel	Palmela, Portugal	
Profile metal deck	Northern Steel Decking	Sheffield, UK	
Shear studs	Suministros Dobra	Posada de Ilanera, Spain	
	N'Akron	Sevilla, Spain	
	Nelson	Gevelsberg, Germany	

Once an acceptable list of suppliers conforming to project requirements was established by the Subcontractor, the Engineer's approval was requested as detailed in the Control Plans. The material had to meet all technical requirements specified in the project specifications. Relevant supporting information such as name of the product, origin, destination, certifying board, quality and seismic classifications, health and environmental classifications was also required. The Subcontractor was then free to order from any of the approved suppliers, providing the materials were compatible with requirements. Any variations had to be approved by the client through a formal supplier deviation request.



The first material optimisation exercise performed by the Subcontractor, so as to minimise cutting wastage, was based on the quantities extracted from the 3D model approved at the execution design stage. The Subcontractor produced provisional material plans from which purchase orders were developed. These purchase orders included the material technical specifications. At this stage, the Subcontractor was in a position to order about 80-90% of the required raw materials.

The final order was placed only after the second optimisation was carried out, and this followed the approval of fabrication drawings. The connections constituted about 10-15% of the material and, because they needed more time to finalise, were part of the final order. In addition, there was an Employer conditional acceptance of the primary steelwork design performed by the Engineer, which prevented the crane runway beams to be procured as part of the first order.

A reception guide for the steel material and welding consumables was developed from each purchase order. This guide consisted of all the relevant technical specifications, quantities and sizes for each element from the selected supplier and was the reference document used for the reception of materials in the factory.

The supplier documentation (delivery note, test reports and material certifications) was first checked by the logistics team against the reception guide, followed by a visual inspection (BS EN 1090-2) of about 20% of the materials. Errors in material specifications seldom occurred but they could not be completely ruled out, particularly where material was ordered from stockists.

The mills themselves produced the material certificates in accordance with BS EN 10204 and the steel was graded to BS EN 10025-2 (grade S355). As prescribed by BS EN 1090-2, surface defects were checked against BS EN 10163-2 for hot-rolled plates, BS EN 10163-3 for hot-rolled sections, BS EN 10210-1 for hot-rolled hollow sections and BS EN 10219-1 for cold-rolled hollow sections. The processed but uncoated rust grade steel sections needed not to be heavily pitted than Grade C of BS EN ISO 8501-1.

Welding consumables, which needed to conform to BS EN 1090-2 and BS EN ISO 15609-1, were supplied with certificates produced in accordance with BS EN 1090-2 and BS EN 10204.



Storage of this welding material was required to comply with BS EN 1090-2 and the manufacturers' recommendations.

Similarly, bolt material and test report certification needed to meet the requirements of BS EN 1090-2. Bolt grade 8.8 and 10.9 were used for this project. In accordance with BS EN 14399-1, samples were provided by the supplier for conformity tests such as strength, ductility and dimensional tolerance.

The paints for corrosion and fire protection were ordered by the Subcontractor procurement department and handled as recommended by the suppliers. The supplier certification was in accordance with BS EN ISO 12944-7. Each order, which could contain several types of paint, was assigned a unique component number. Of particular importance was the storage of paint that needed to comply with the product data sheet, BS EN 1090-2 and BS EN ISO 12944-7.

Once accepted by the logistics department, the steel was unloaded from the truck in the presence of the quality team. A random visual inspection of the raw material was then conducted and this included flatness and dimensional tolerances. Each material was marked up with all the relevant identification information (project number, section reference, plate thickness and number, dimensions, steel grade, heat and batch numbers as well as performed tests) using a ball point metal marker. An acceptance of the material was the final sign-off required from the quality team prior to all the paperwork, including the completed checklists, being returned to the logistics department for upload onto the Subcontractor's internal document management system.

Finally, an administrative reception was conducted on the electronic management system and the records completed with additional information that included the purchase order number, certificate number and date, manufacturer identification, applicable standards, unloading location as well as weight, quality and size of material.

Material that was found to be defective was placed in quarantine followed by a non-conformity report being raised by the quality team and the relevant entity (supplier, transporter, etc.) notified. An example is when some plates were supplied without the ultrasonic test certificates; in this instance the plates were detained in the quarantine area



until the certificates were received from the supplier. The performance of suppliers was under constant monitoring in order to ensure timely delivery of the materials and avoid delaying the overall project programme.

## **9.5 Fabrication**

The fabrication process commenced on 2 June 2014 following the approval of the Subcontractor's manufacturing procedures. Any subsequent versions of these procedures was reviewed accordingly as the works progressed. The fabrication activities were primarily based on BS EN 1090-2, with control sheets produced for each activity in the factory.

All raw material requirements were detailed on a fabrication plan produced by the workshop manager prior to start of works in the factory. The plan also included a list of all the cutting, element, assembly and welding drawings. Below is a brief look at the factories before reviewing, in subsequent subsections, the fabrication activities performed therein.

### **9.5.1 Factories**

From the onset, the Subcontractor was considered more than capable of producing and erecting the 5800 tonnes of steel for the Assembly Hall frame. Visits were made to both Subcontractor factories in Portugal and Romania on 21/01/2014 and 03/09/2014 respectively. At the time, the annual steel production capacity was estimated to be 20000 tonnes for the Portugal factory and 11000 tonnes for Romania. These were theoretical figures estimated from recorded man-hours, assuming that simple fabrication (cutting, fabrication and painting) takes 10 – 15 man-hours and complex fabrication takes 15-30 man-hours per tonne of carbon steel.

The Portugal yard comprised two large workshops, the smaller one (Workshop #2) being a 2-bay facility of 80m width by 600m long. Together with the larger 5-bay workshop (Workshop #1), the facility provided approximately 100 000m<sup>2</sup> of working space dedicated to carbon steel works. Figure 9.4 below shows Workshop #1 in Portugal.





**Figure 9.4: Photograph of the third bay of Portugal Workshop #1**

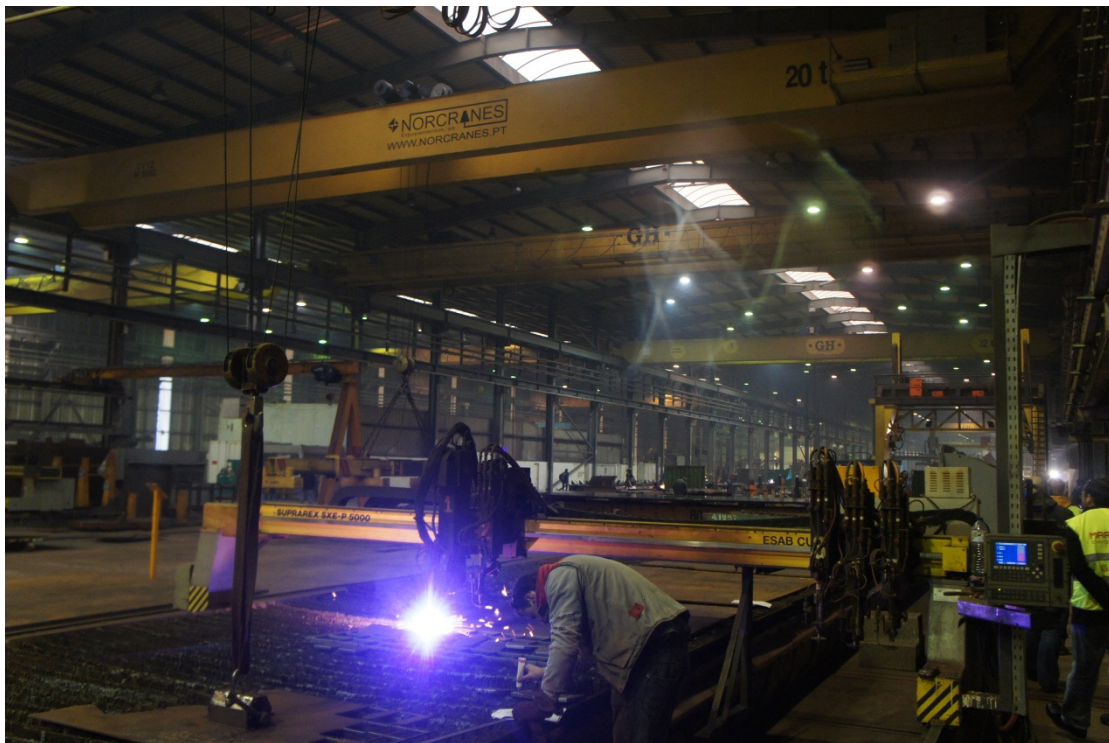
The first bay of Workshop #1 was largely a logistics area where all the materials such as the plates brought in from Workshop #2 were stored, ready for fabrication. The second bay housed large CNC cutting machines which incorporated drilling and punching facilities. The third bay was dedicated to assembly and welding and housed numerous welding stations, including large automatic welding machines. All the welding consumables were stored in a nearby (temperature and humidity) controlled room as required by BS EN 1011-1.

Following hard-stamping, the steel components went through a large sand-blasting machine located at one end of the third bay and re-emerged in the fourth bay, where corrosion protection was applied. The unique identification number was still visible when the component left the sand-blasting machine. The opposite end of the fourth bay was linked to the dispatch bay where completed components were loaded onto delivery trucks.

The last bay was used for the fabrication of thin sheet and houses all the cutting and bending machinery for these metalworks (e.g. cladding sheets). Trial assembly of frames and fabrication of small jobs were also handled in this bay. All the apprentice welders were trained in this area before being qualified to work unsupervised in the main welding bays. A paint shop was located at one end of this bay and the dispatch area at the opposite end.



Workshop #2 had the same facilities as Workshop #1 but, in addition, housed all the four modern paint booths on the factory. Also, the laser cutting machine for all plates supplied to both workshops was located in this area. This workshop was more than half a kilometre long with large overhead cranes of up to 40 tonnes capacity. Figure 9.5 below shows the interior of Workshop #2 in Portugal.



**Figure 9.5: Photograph of the plate cutting machine inside Portugal Workshop #2**

The Romania factory (Workshop #3) was the smallest of the three but it was by no means insignificant. It was a 4-bay workshop with a working area of approximately 15000m<sup>2</sup> (about 150m long by 100m wide). It boasted of 41 welding stations, including two large robot machines, and several overhead cranes of capacities of up to 70 tonnes. A photograph of the factory is shown in Figure 9.6 below.

The factories had small storage areas and therefore materials had to be ordered in a timely manner, supported by the just-in-time trading system. Similarly, the finished components had to be delivered to site as soon as it was practically possible.





**Figure 9.6: External view photograph of Romania Workshop #3**

The following Table 9.4, 9.5 and 9.6 detail the equipment in each of these three factories.



**Table 9.4: Machinery in Portugal [Workshop #1]**

Index	Type of Machine	Quantity
1	Portable Arc Submerged	3
2	Rolling Machine	2
3	Beveller	2
4	Compressor	2
5	Arc Submerged	3
6	Pickling Chamber	2
7	Stacking machine	4
8	Slotting Machine	1
9	Countersink	1
10	Drill Machine	1
11	Generator	2
12	Shearing Machine	1
13	Lacquering	1
14	Special Lathe	1
15	Cut and Drill	4
16	Stud Welding Machine	1
17	Beam Welding Machine	1
18	Portable Plasma	1
19	Scissors Lift	1
20	Crane Bridge - 2.5T	7
21	Crane Bridge - 10T	1
22	Crane Bridge - 16T	1
23	Crane Bridge - 20T	3
24	Crane Bridge - 25T	2
25	Crane Bridge - 10+10T	1
26	Crane Bridge - 2x 5T	1
27	Crane Bridge - 3.2T	8
28	Crane Bridge - 5T	6
29	Crane Bridge - 6.3 T	2
30	Folding Machine	3
31	Cutting Robot	1
32	Welding Robot	4
33	Welding Machine - ELECTREX	26
34	Welding Machine - ESAB	4
35	Welding Machine - AIR LIQUIDE	2
36	Welding Machine - KEMPPI	79
37	Welding Machine - PRAXAIR	3
38	Saw	2
39	Hand Lathe	3
40	Transfer	6
41	Parbuckle	2



**Table 9.5: Machinery in Portugal [Workshop #2]**

Index	Type of Machine	Quantity
1	Drill Sharpener	1
2	Portable Arc Submerged	2
3	Maquina Armação virolas	1
4	Maquina Armação virolas	1
5	Balance Outdoor	1
6	Crane Bridge - 2T	3
7	Painting Cabin	4
8	Rolling Machine	1
9	Machining center	2
10	Column Welding Machine	1
11	Compressor	2
12	Arc Submerged	11
13	Pickling Chamber	2
14	Stacking machine	5
15	Column Drill Machine	2
16	Radial Drill	1
17	Generator	1
18	Shearing Machine	1
19	Magnet 15 TON	1
20	Magnet 14 TON	1
21	Magnet 20 TON	3
22	Magnet 5 TON	1
23	Cut and Drill Line	1
24	Table Alignment	1
25	Metallization Machine	3
26	Oxygen Cutting System	4
27	Scissors Lift	2
28	Crane Bridge	2
29	Crane Bridge - 16T	1
30	Crane Bridge - 32T	4
31	Crane Bridge - 5T	1
32	Crane Bridge - 20T	2
33	Crane Bridge - 16T	1
34	Crane Bridge - 40T	8
35	Beveller x1	1
36	Straightening Press - 250 T	1
37	Deep Drawing Press	1
38	Punching Machine	1
39	Folding Machine	1
40	Welding Robot	2
41	Dryer	1
42	Welding Machine - KEMPPI	63
43	Welding Machine - ESAB	11
44	Welding Machine - PRAXAIR	2
45	Welding Machine – SAF	2
46	Welding Machine – CEA	3
47	Welding Machine – LINCON	1
48	Welding Machine – KEMPO	7
49	Crane Bridge - 4T	1
50	Crane Bridge - 2T	1
51	Crane Bridge - 32 T	2
52	Crane Bridge - 40T	1
53	Crane Bridge - 25T	1
54	Dryer	1
55	Saw	1
56	Transfer	7



**Table 9.6: Machinery in Romania [Workshop #3]**

Index	Type of Machine	Quantity
1	Oxygen Cutting System	2
2	Drill Machine	1
3	Shearing Machine	1
4	Punching Machine	1
5	Saw	3
6	Welding Machine	41
7	Arc Submerged	8
8	Crane Bridge - 25T	1
9	Crane Bridge - 5T	2
10	Crane Bridge - 10T	4
11	Crane Bridge - 40T	1
12	Crane Bridge - 70T	1
13	Crane Bridge - 20T	1
14	Crane Bridge 10+10T	1

### **9.5.2 Cutting, assembly and welding**

These three activities occurred in succession and always in this order: cutting, assembly and then welding. Notwithstanding this, the lower level plate girder columns needed to go through this process twice as the constituent plate elements were not long enough.

Technically, welding was the most complex of the three activities. As required by BS EN 1090-2, the welding workstations in the factory and on site were adequately protected against extreme weather conditions such as rain, wind, temperature.

Each factory had a welding engineer qualified to meet the requirements of BS EN 1090-2 and BS EN ISO 14731. The welder and welding operator needed to periodically (every 2 years) demonstrate their capabilities to an independent certifier in accordance with BS EN ISO 9606-1 and BS EN ISO 14732. Depending on the level of qualification being sought, the validation could be carried out by an internal or external examiner.

As only arc-welding was permitted on this project, the specification of the welding procedure was based on BS EN ISO 15609-1. The welding process was managed to BS EN ISO 3834-2 whilst geometrical checks on welded profiles were performed in accordance with BS EN 1090-2. Furthermore, non-destructive testing (NDT) was implemented through visual inspections (BS EN ISO 5817, BS EN ISO 17637, BS EN 1090-2), dye penetration test (BS EN ISO 3452-1), magnetic test (BS EN ISO 17638, BS EN ISO 23278), ultrasonic test (BS EN ISO



17640, BS EN ISO 11666, BS EN ISO 23279) and radiographic test (BS EN ISO 17636-1 and BS EN ISO 17636-2).

For clarity, the following subsections discuss these fabrication activities of cutting, assembly and welding for each different component separately.

#### **9.5.2.1 Plate girder columns**

The columns comprised plate girders, meaning that plates were welded together in the workshop to form the desired steel profile. Each column was manufactured in five levels of 14.82m, 9.90m, 11.90m, 11.90m and 9.21m high that were then spliced together on site. The heaviest of the column pieces weighed in excess of 30 tonnes, which was considered as exceptional load in terms of road haulage.

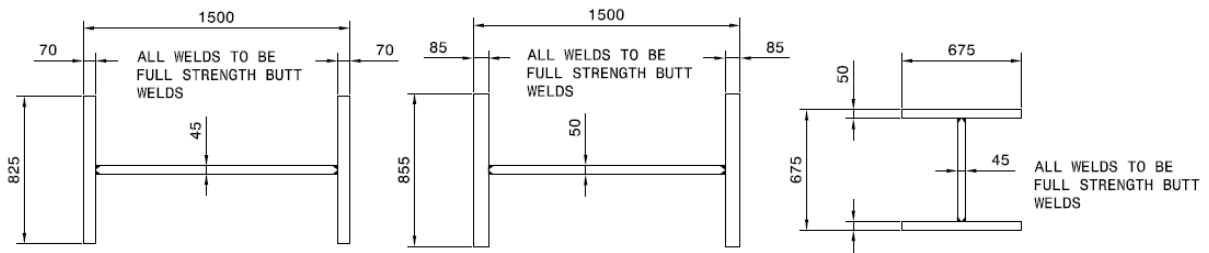
The plates came in maximum lengths of 12m, a function of the 10 tonnes maximum lifting capacity of the steel mill. For instance, a 50mm thick plate would come in dimensions of about 12m long by 2m wide in order to remain within this weight limit (the density of carbon steel being 7850 kg/m<sup>3</sup>). This was long enough for the upper column levels but the lowest level (14.82m high) needed two plates to be butt-welded together before being fabricated into a profiled section.

The plate and heat numbers were recorded onto the cutting order as the material was delivered to the cutting sector. Following the material being cut to length using the CNC machine, the oxicut machine was employed to prepare the welding joints. The joint surface was then cleaned up by a grinder before being assessed by a quality inspector. Once approved, the pieces were handed over to the assembly team.

The assembly of the plate was carried out using the submerged arc welding (SAW) machine. The elements were held together by tack welding and checked for alignment, square and flatness by the quality team prior to being handed over to the welding team, where the two elements were then fully welded together. The reference numbers of the constituent elements and the welds were marked up on the resultant component using a ball point metal marker. The welds were then tested in accordance with the specification.



With the plate now to the correct length, it was sent back to the cutting sector for the fabrication of the profiled section to begin in earnest. Thus, the process described below applied to all the five column levels. The plate sizes to be cut into the constituent flanges and webs were detailed on the element drawings included in the cutting plans. Figure 9.7 below shows the cross sections of the outer (for non-braced and braced bays) and inner columns.



**Figure 9.7: Cross sections of outer non-braced, outer braced and inner columns (by Engineer)**

The heat and plate numbers were noted down onto the cutting order before the plate was cut using an oxicut machine. A dimensional check was performed by the operator before the material was removed from the cutting table. All materials were then marked up with the reference numbers as defined in the cutting plan.

Subsequently, the bolt holes were drilled on the flange elements using the automatic drilling machine and in accordance with the specifications and tolerances shown on the drawings. The positions of all the connection holes were marked up on the plate before the drilling commenced. Care was taken to ensure that the holes were the right size, in the correct location and perpendicular to the plane of the flange in order to avoid defects. Dimensional checks were carried out, in accordance with BS EN 1090-2, before the plate elements were freed to leave the drilling machine.

As specified on the workshop drawings, the web plate was then prepared for welding to the flanges. This comprised cutting v-shaped chamfers to the edges of the plate using an automatic oxicut machine before grinding off the blemishes. Any dirt and waxes on the flange joint areas were also grinded off before assembly.

The assembly drawings showed all the constituent elements of the columns, which the operator collected from the cutting storage area. These elements were assembled, squared and tack-welded together to maintain alignment. The web was aligned with one flange first and the joint pre-heated before the tack welding. The second flange was then assembled,



ensuring alignment of the drilled holes on both flanges prior to tack welding. In order to avoid the plate girder being damaged in this fragile temporary state, extreme care was taken when the column was rotated to allow tack welding on the other side. A final quality check (dimensions, fit and references) was carried out before the assembled component was allocated a new reference number, which was marked up using a ball point metal marker.

The component was handed over to the welding team, whose first task was to ensure that all the surfaces were dry and free from foreign matter because blemishes such as rust or organic material are detrimental to the quality of the weld. The batch number of the consumables that were to be used was also checked and registered. Following pre-heating of the joint, the component was then fully welded together by certified operators using a submerged arc welding machine. For these large components, an automatic welding machine was employed whenever possible. The identification number of the joint was hard-stamped at the end of the welding process. The joints were eventually checked by both the welding supervisor and the quality inspector.

The splice holes on the web were drilled in the same manner as the flanges but this was done only after the plate girder had been assembled and fully welded together in order to ensure alignment of the holes. The difficulty associated with handling such large components resulted in the web holes being manually drilled instead of using the automatic drilling machine.

A final dimensional check was carried out on the component before the addition of connecting plates and stiffeners. The approval records up to this stage were shared with the planning team and the electronic document management system was updated with this information.

Now that the component was fully welded and drilled, the joint preparation for connecting members commenced. This work involved the welding of stiffeners and bracing connection plates and, for the lowest column level, base plates and shear keys.

The operator first gathered the constituent plate elements from the holding area. All the joints were prepared for welding using the automatic oxicut machine and the surface



cleaned with a grinder. Following the approval of the quality inspector, the elements were then assembled, aligned and tack-welded together.

For the Level 1 component, the base plate was first connected to the plate girder by tack welding before the stiffeners and bracing connecting plates were added. Temporary stiffening plates were then tack-welded to the baseplate to ensure alignment and avoid warping. These temporary stiffeners were only removed after all the base plate, stiffeners and bracing plate connections were fully welded together using semi-automatic welding machines. The shear key, together with its stiffeners, was the final piece to be welded to the bottom of the baseplate. Each of the welds was hard-stamped with a unique identification number as the works progressed. Dimensions, alignment and reference locations were checked by both the operator and quality inspector prior to hard-stamping. These durable markings were located where they could be identified during erection.

One of the onerous requirements of the project was to ensure full contact of steel at column splices. In order to guarantee this, all columns were manufactured 5mm (for lower and top levels) and 10mm (for intermediate levels) longer, with the extra length cut off to precision on the grinding machine. The column was laid horizontally and level on the machine table and the excess length of material to be removed measured and marked up prior to the commencement of the intricate machining process. The finished surface was subject to approvals by the operator and quality inspector, ensuring that the final dimensions were within specified tolerances.

At this stage, the component was ready for sand-blasting as detailed in Section 9.6 but the fabrication of the other components shall be discussed first.

#### **9.5.2.2 Plate girder runway beams**

There were two sets of runway beams for 50 and 750 tonnes overhead cranes. The main purpose of these cranes was to facilitate the pre-assembly of the Tokamak equipment in the Assembly Hall and to lift the assembled parts for their final installation in the Tokamak Complex.

The runway beams for the 750 tonnes crane were 2.0m deep each but tapered to 1.78m at support locations. With column spacing at 9.3m, the beam came in segments of 9.29m long



and weighed about 19 tonnes each. The cranes ran between the Assembly Hall and the Tokamak Complex, connected by a shorter, 4.25m long runway beam. This short beam was provided as part of the Tokamak structure with an expansion joint provided at the interface with the Assembly Hall.

The 750 tonne runway beams sat on custom-made bearings that were connected to the top of the inner columns. Each beam segment was laterally and longitudinally restrained at one end of the bottom flange and only laterally restrained at the other end, leaving it free to expand along its axis. Due to the weight of the crane, there were no resultant uplift forces and hence no need to restrain the vertical movement at the bearing locations. To prevent excessive lateral movement, the top flange of each runway beam was restrained at column and three other equally-spaced intermediate locations by a double pin connection fitted with eccentric bushes.

A similar support arrangement was provided for the 50 tonne runway beams. However, owing to the fact that uplift could be experienced by these lighter beams, the support bearings were designed to prevent vertical displacement. The beams were 1.0m deep but reduced to 0.92m at support locations and these components came in 9.29m segments weighing about 4.7 tonnes each. The top flange of each runway beam was laterally restrained at column locations only.

In principle, the fabrication process for these runway beams was similar to that of the columns as described above. Thus, the plates were cut to length, assembled and then fully welded before the stiffeners were added. However, the fabrication was complicated by the closely spaced stiffeners placed along the whole length of the beam and the need to kink the ends of the bottom flange in order to form the reduced beam depth at support locations.

#### **9.5.2.3 Beams and bracing**

The manufacturing process and quality control methodology described in Section 9.5.2.1 above was also followed for the beam and bracing elements. Thus, the manufacture of these beams and bracings from hot-rolled profiles and tubes is therefore discussed in brief, focusing only on areas not covered already. In this context, beams refer to steel elements



that are largely in bending and bracing to those members mainly exerted to axial loads (tension or compression). Plates were only added to facilitate connections.

Roof trusses are indirectly covered by this section as they comprised beam (bottom and top chords) and bracing (verticals and diagonals) members connected together by structural bolts or welding. Secondary steel is also covered by this section as it consisted of rolled steelwork forming the side rails, roof purlins, walkways, stairs and trimmers to openings. Thus, secondary steel is all structural elements other than the primary frame (i.e. column, beams, trusses and bracing).

The beams and bracing were manufactured from hot-rolled sections, meaning that the elements were already in their final shape and profile when delivered from the steel mills. Thus, the stages described in Section 9.5.2.1 above of welding plates into girders were not applicable for beams and bracing members. Another added advantage was that these rolled profile and tube elements are relatively light in weight and could be delivered in lengths of up to 22m, restricted only by what a standard road truck could carry without needing a special permit.

The cutting of elements to required lengths followed the method described in Section 9.5.2.1 above. While columns involved very thick plates, the thicknesses of the profiles and tubes used for beams and bracing were less than 30mm. A mitre band saw machine was used to cut the profiles into required lengths whilst a plasma cutting machine was used for the tubes. For connecting plates and stiffeners of less than 30mm thickness, the cutting was done using a plasma machine, otherwise an oxicut machine was employed. Unlike the steel plates which needed both the plate and heat numbers to be marked up, only the heat number was needed for the profiled sections and tubes.

Drilling of holes, assembly of connection plates and stiffeners, preheating, quality controls and hard-stamping processes were similar to those described in Section 9.5.2.1 above, all in accordance with BS EN 1090-2.

## **9.6 Protection**

After fabrication, the component was ready for corrosion protection in accordance with BS EN ISO 12944-1. The external environment was classified as C3 (industrial atmosphere),



internal as C2 (low pollution) and durability as High (greater than 15 years to first maintenance) in accordance with BS EN ISO 12944-2.

The component was rinsed to remove all dirt and waxes, first by a suitable degreasing agent and then using fresh water (BS EN 1090-2, BS EN ISO 8504-1). The steel component was then ready for sand-blasting.

#### **9.6.1 Blasting**

Workshop #1 consisted of a centrifugal blasting machine with 8 turbines that used a mixture of grit and shot abrasives whereas Workshop #2 comprised two large (40m long by 7m wide by 6m high) manual blasting cabinets with four 200-litre blasting pots each that used grit abrasive. Workshop #3 had one blasting cabinet similar to those found in Workshop #2. The substrate preparation by these machines conformed to BS EN ISO 8504-2.

In accordance with BS EN ISO 8501-1, the cleanliness of the original steel surface had to be no worse than Grade C (rusting that can be scraped off with slight pitting) before it was blasted to Grade Sa2½ (contamination traces only as spots). The air temperature had to be above 0°C and relative humidity less than 85%. In addition, the surface temperature had to be above the dew point and between 3°C and 40°C. Following blasting, all the welds were inspected to ensure the absence of surface imperfections such as undercuts, sharp edges, rust and slag, as required by BS EN ISO 8503-2. The resultant surface roughness of the substrate (BS EN ISO 12944-7) had to be compatible with the paint treatment described in Section 9.6.2 below, which had to be applied within 4 hours of sand-blasting.

#### **9.6.2 Corrosion and fire protection**

Corrosion protection was provided in the form of paint (BS EN ISO 12944-5) and had to be compatible with intumescent paint for fire protection, whether this was applied in the workshop or on site. The allowable dry film thickness (dft) of each layer of the corrosion protection was limited to 100µm in accordance with BS EN ISO 2808. In addition to complying with these standards and the project specifications, the Subcontractor had to factor in appropriate temporary corrosion protection needed for prolonged exposure during storage in the workshop, transportation, storage on site and initial exposure on site prior to the building being made weather-tight. None of the steel on site was hot dip galvanized.



For the preloaded connections, the following system was applied to the contact surfaces between plates in order to maintain the required grip:

- One application of 50µm grey metal Hempel Galvosil primer 15700.

Where intumescent paint was specified from the outset (to meet the 2-hour fire resistance required by the project), the following paint system was applied in the workshop in accordance with BS EN 1993-1-1 and BS EN 13381-4:

- First layer of 80µm grey Hempadur primer 17410;
- Second layer of varied thicknesses of up to 3000µm of off-white Hempacore One fire protection 43600;
- Final layer of 40µm white Hempadur topcoat 155210.

However, fire optimisation studies were still underway when the fabrication of steel commenced in the factory. Therefore, the following protection system was applied to the rest of the steelwork in the workshop, with the top coat being compatible with intumescent paint or vermiculite to be applied on site if required:

- First layer of 75µm grey Hempadur primer 17410;
- Second layer of 75µm off-white Hempadur primer 17410.

Only required quantities of painting were prepared at any particular juncture. The paints were first stirred adequately in a well-ventilated and dust-free environment. Leaking, out-of-date and gelled paints were considered unfit for use and were discarded. Nominal beads that may have developed during storage were removed before stirring. Extra care was taken when the 2-part epoxy paint systems were mixed together and other components such as thinners were added in order to achieve the correct mix ratios and dilution. Power stirring was employed to achieve uniform viscosity, dispersion and colour when large quantities (more than 5 litres) were required. When only a small amount of paint was necessary, hand mixing was employed but extra precautions were taken to ensure uniform dilution.

Prior to spray-painting of the steel using airless guns, all inaccessible and intricate areas such as bolts, welds and edges were painted using a hand brush to ensure adequate protection. The enclosed spray painting booths had controlled atmospheric temperature of 30°C and



relative humidity of less than 85%. As for sand-blasting, the material surface temperature had to be above the dew point and between 3°C and 40°C.

Precautions were taken to ensure that the minimum curing and maximum re-application periods of each paint layer were observed so as to maintain intercoat adhesion. Indeed, these periods varied as specified on the paint technical data sheets, depending on prevailing environmental conditions. Each painted surface needed to be free of dust and other foreign matters prior to the application of the next layer.

After the application of the final layer, the steel remained in the controlled booth for roughly 6 hours, depending on the paint specifications, before being transferred to a weather-tight environment for an additional drying time of around 18 hours. The component's unique identity number was left exposed.

The painted surface needed to be uniform and devoid of cracks, bubbles, craters, drops and stains when dry. During quality inspections, both the wet and dry film thickness (BS EN ISO 2808, ISO 19840) of each layer were measured. In addition, the recorded information included the paint specification, surface preparation, level of blast-cleaning, surface roughness and environmental conditions. All accepted works were annotated accordingly using sticky tape.

A decision was taken to apply intumescent paint to the vertical column elements and to use vermiculite for the horizontal roof elements. Conforming to BS EN 1090-2 and the required 2-hour fire resistance, the vermiculite application comprised Perlifoc mortar applied over Nervometal metallic mesh and finished off with 40 µm Revosil RAL 9010 top coat. The thickness of the mortar varied between 24 -31mm and the application was limited to the roof trusses and braced bay between axis 13.J and 13.K.

### **9.6.3 Paint touch up**

Any painted surface that did not meet the acceptable quality level in the first place had to be repaired. Damage to protection also occurred through handling of the material in the workshop, in transit and on site. Where defects were detected in the workshop, the



material was cleaned by a power tool and the required painting system re-applied to the damaged areas without much hassle.

Unfortunately, most damage to the protection systems occurred during expedition and handling on site. The damage was prevalent on intumescent painted components that, due to the paint thicknesses involved, needed several months to fully dry out. This was time that the construction programme could not accommodate. Consequently, the reparation had to be carried out in the uncontrolled conditions of temporary holding areas on site or in the permanent erected state of the steel component. In addition to the same environmental conditions mentioned in Section 9.6.2 above being observed, it was important that changes to atmospheric conditions be anticipated for at least 4 hours from the start of the paint application.

On a few occasions that large damaged areas of paint occurred on a steel component together with other significant defects, the Subcontractor opted to return the element to the factory for more comprehensive repairs. Owing to the long distances between the two factories and site, this decision was limited to the absolute minimum in order to keep costs under control and maintain construction progress on site.

The damaged surfaces were rinsed with a degreasing agent to free them of waxes and dirt before being sand down by hand or, where possible, using a power tool. The required painting system was then applied again to the damaged areas by hand, using a brush or a roller for relatively larger surfaces.

The prepared surfaces were inspected before and after paint application, as well as between paint layers, to ensure adhesion. Random measurements of wet film thicknesses were taken and these formed part of the quality records that also included the paint specification, surface preparation, surface roughness and environmental conditions.

Although paints held on site were stored in relatively good conditions and away from direct light, these were only kept for a maximum of one month owing to lack of total control of the storage environment.



## **9.7 Expedition**

This section discusses the process involved in handling and transporting the processed steel components from the workshop to site.

The lifting points and method statements required for the handling of finished components during delivery and on site were developed by the Subcontractor design team. The fabrication team was responsible for the correct application of the lifting methods and explanation of the method statement to the delivery team. This was an iterative process in order to ensure a consistent approach across all Subcontractor teams, from the design office through to erection on site.

### **9.7.1 Loading in the workshop**

The fabrication team was responsible for the handling and storage of material in the workshop. Precautions taken to ensure proper storage and avoid permanent damage included the use of spreader beams to keep components clear off the ground. This kept the components clean and avoided the accumulation of water. The Subcontractor employed just-in-time electronic trading system, which minimised the amount of time that finished components needed to be stored away. When the components were ready for shipment, quality inspections were performed to verify that no material deterioration had occurred during temporary storage. When found to be in an acceptable condition, the material was handed over to the transport department for despatch to site.

Packing, handling and delivery precautions were taken by the transport department in order to minimise surface scratches or permanent damage in transit. Essentially, this was achieved just by following the approved method statements. The preventive measures included protecting components at lifting points and employing lifting lugs, claws and spreader beams. Rubber, wood or steel tube spacers were placed between stacked components. Lightweight components that were prone to damage, if handled in isolation, were bundling together before being lifted. Protection was used to avoid damage during tightening of the truck load. The material was handled and loaded into the delivery trucks using forklifts and overhead cranes, with small packets such as bolts loaded by hand.



Particular attention was paid to the heavy plate girder columns and crane runway beams. The use of suitably detailed lifting points and lugs was imperative for these extraordinarily heavy components. Furthermore, the employed temporary lifting methodology needed to take the permanent stability of the components into consideration. To avoid double handling, the works schedule was planned in such a way that erection of heavy components occurred as soon as they arrived on site. In reality, this plan was difficult to maintain due to other complications such as non-conforming components. A delay on one column meant that subsequent components had to be temporarily stored until the problems were solved.

The fabrication team prepared an inventory of material to be included in each load. This despatch plan identified the material references, quantities, dimensions and weights to be transported. The plan also identified the storage area of the material in the workshop, its destination and scheduled date of loading. Precautions were taken to avoid mixing heavy and lighter parts that could lead to deficient stacking.

### **9.7.2 Transportation**

The steel was transported from Portugal and Romania to the French site in over 300 truckloads, which included 66 exceptional loads. Fortunately, there was no need for police or private escort in all the countries involved as the abnormal loads were only in weight but within the dimensional limits of 24.0m long by 3.0m wide loads (EC, 1996). The rest of the deliveries were less than 25 tonnes in weight and therefore considered as normal loads.

Considering the delivery of columns from Romania factory, for instance, this involved 11 outer and 11 inner columns comprising 5 and 4 levels of components respectively. Generally, the weight of the pieces was such that a truck could only carry one outer or two inner column components at a time. In theory, this worked out to 55 and 22 truckloads for the outer and inner columns respectively but in reality, these were rationalised to a total of 73 deliveries.

In order to respect the restrictions imposed by the various countries along the way (Romania, Serbia, Croatia, Slovenia, Italy and France), 5 business days were planned for the lorries to travel the 2300 km between the Romania factory and site. At 1500 km, the



distance from Portugal to site via Spain was significantly shorter but not so much in terms of time.

In France, no haulage truck was allowed to travel on public roads during weekends and bank holidays. There are several French bank holidays in May, which often result in a 4-day working week for the whole month. The month of August, and July to some extent, are not as productive as the other months because a significant number of companies shut down operations for maintenance and to allow the workforce to take summer vacations. These were some of the challenges that needed to be factored into the logistics of delivering steel to site.

The transportation of the material to site was sublet to various road haulage companies. Although it made good business sense for these hauliers to arrange for return freight on the way back to the Subcontractor yard (thereby being more sustainable by avoiding empty return trips), this was not an easy proposition owing to the cross-border movements and national trade restrictions. It is also important to note that the Subcontractor did not have any control over the overall business of the haulage companies.

### **9.7.3 Unloading on site**

As the site was shared between several contractors, it was consequently a challenge to dedicate suitable access and guarantee its availability to the Subcontractor in a timely manner. There were open galleries around the Assembly Hall, in the ideal locations for positioning mobile cranes, off-loading of material and temporary storage. The concrete raft slab itself was incomplete, with large unfilled pockets (commonly referred to on site as box-outs) that not only impeded on the smooth movement of cranes but also affected the temporary stability of the steel frame.

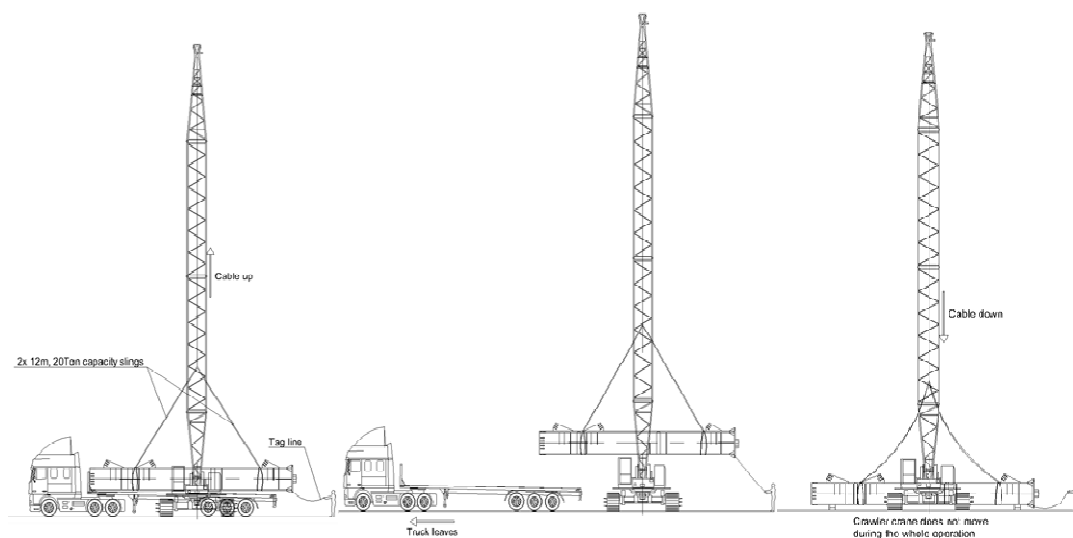
Prior to any material being unloaded from the trucks, visual inspection of the delivery was carried out to ensure that the material was not damaged in transit and that it was safe for the operatives to start the unloading process. Photographic records of the delivery were also taken before unloading.

Based on the information included on the packing list such as element sizes and weights, the transportation team decided on the equipment to be used for unloading of the material



from the flat bed. The available equipment on site included crawler cranes, automobile cranes and telescopic forklifts.

The unloading process on site was essentially the reverse of the loading process in the factory. All the precautions described in Section 9.7.1 above also needed to be observed for the unloading process. The heavy plate girder columns and crane runway beams needed particular attention as was taken for the loading process in the workshop. The details and condition of the unloaded components were then checked against the inventory delivered with the shipment. Figure 9.8 below outlines the unloading sequence of heavy elements.



**Figure 9.8: Sequence followed in unloading of heavy elements (by Subcontractor)**

#### **9.7.4 Temporary storage on site**

Temporary storage areas were planned to be as close to the final position of the components as possible in order to minimise the movement of materials on site. This reduced the probability of damaging the material on site as well as the health and safety (H&S) risks on the workforce. Where the temporary storage area was not close enough to the permanent location, material movement was carried out on a flatbed lorry.

Deliveries and the erection processes were arranged in such a manner that the temporary storage of materials on site was minimal before permanent installation. For example, it took one day to erect one column level on site and as such deliveries were arranged in a manner that at least one truck left the workshop each day. Furthermore, each column component needed to leave the workshop 5 days before its scheduled erection date in order to arrive on



site in time. Indeed, the fabrication of the columns was in the order that the components were going to be erected on site.

Where temporary storage could not be avoided, precautions were taken to ensure proper storage and avoid damage on site. These precautions included storing the material in a dry area, keeping it clear off the ground by use of timber spreaders, separating different components with spacers and avoiding workforce from stepping over the material.

The working and storage areas were cleaned on a daily basis to remove fire and trip hazards thereby maintaining a tidy and safe working environment. Access lighting was provided where necessary, over and above that required for the day-to-day operation of the site works.

## **9.8 Erection**

This section describes the step-by-step methodology employed for the erection of the steel frame on site, taking cognisance of temporary stability issues. The Subcontractor carried out all the erection works except for the pre-assembly of the roof at ground level, application of vermiculite fire protection and the hydraulic lifting of the roof. Whereas the vermiculite and heavy lifting activities were sublet to speciality contractors, the pre-assembly of the roof was only subcontracted as a measure to recover progress on site. The erection of the crane gantry beams (the elements that support the crane beams and rails) was part of this contract but the installation of the crane beams themselves and their supporting rails were covered by a separate contract.

### **9.8.1 Introduction**

The erection phase was managed by the Subcontractor's construction manager (overall responsibility), foreman (responsible for the execution of the works), site managers (responsible for managing and coordination of various trades) and the safety manager (responsible for the control plan and safe working procedures), all in accordance with BS EN 1090-2 requirements. As part of its methodology analysis, the Subcontractor performed a H&S risk assessment for each activity prior to commencement of any works on site.



Ideally, a completed concrete base slab capable of supporting up to  $250 \text{ kN/m}^2$  pressure was required for a safe and cost-effective erection process. A 22m wide well-compacted and level platform capable of supporting up to  $450 \text{ kN/m}^2$  pressure, together with suitable temporary ramps, was also required around the building perimeter. This was required for cranes and Mobile Elevating Work Platforms (MEWP) used for the erection of the steel frame, assembly and dismantling of temporary structures as well as unloading of components brought over from the temporary storage area. Equally, suitable road access was required between the building and the temporary storage area.

In reality, there were several large openings on the concrete raft slab which could not be completed on time by the enabling works contract due to lack of design input data. This work was eventually instructed to the Contractor but not until it had already impacted on the steel erection methodology and schedule. Outside the building footprint, there were several incomplete concrete tunnel structures and staircases that impeded on crane location and access. Furthermore, two tower cranes already existed in the vicinity of the building but these did not have the capacity required for the steel erection. As a consequence of all these constraints, a larger (than would have been necessary) crawler crane was used for the steelwork erection, working on a reduced 16m wide access platform around the building.

The Contractor and a number of other contracts were already established on site when the Subcontractor took possession of the Assembly Hall area. Thus, typical mobilisation activities such as establishing an electrical power supply, changing rooms and sanitary facilities were already completed.

Owing to the heavy steelwork loads involved, co-activities and interaction with other contractors needed to be minimised for H&S reasons. Indeed, the building interior space and a 20m wide zone around the building perimeter were established as no-go areas during the roof lifting and other potentially dangerous operations. Consequently the works needed to be closely monitored by the Contractor, with designated resources instructed to stop the works if necessary.



### 9.8.2 Erection parts

The Assembly Hall structure has already been introduced in Section 9.1.1 but a few details are repeated here to put the erection process into perspective. The East (gridline 13.4) and West (gridline 13.1) façades comprised 10 bays named Zone A to J as shown on the elevation in Figure 9.9 below. Erection started from the South (Zone J) end, with the permanent cross bracing in Zones B and C providing stability in the temporary state. Although it was initially intended to install all the columns on one level at once, the erection of the columns on axis 13.K lagged behind due to the temporary barrier details not being fixed in time.

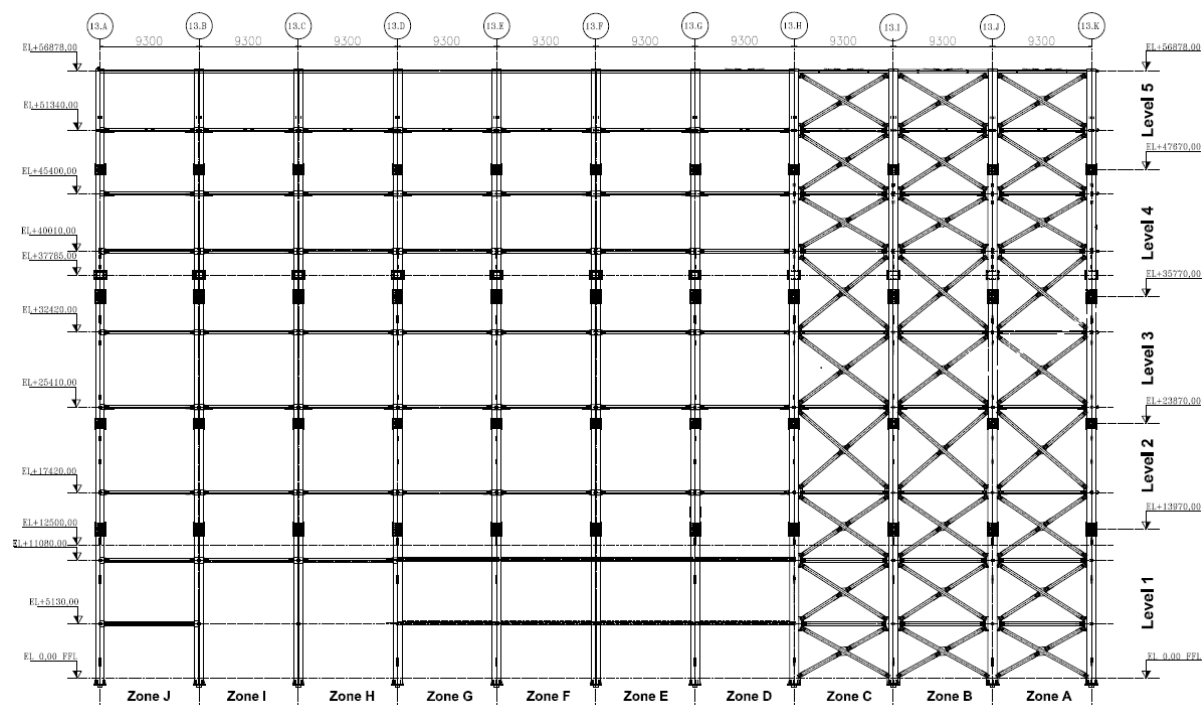
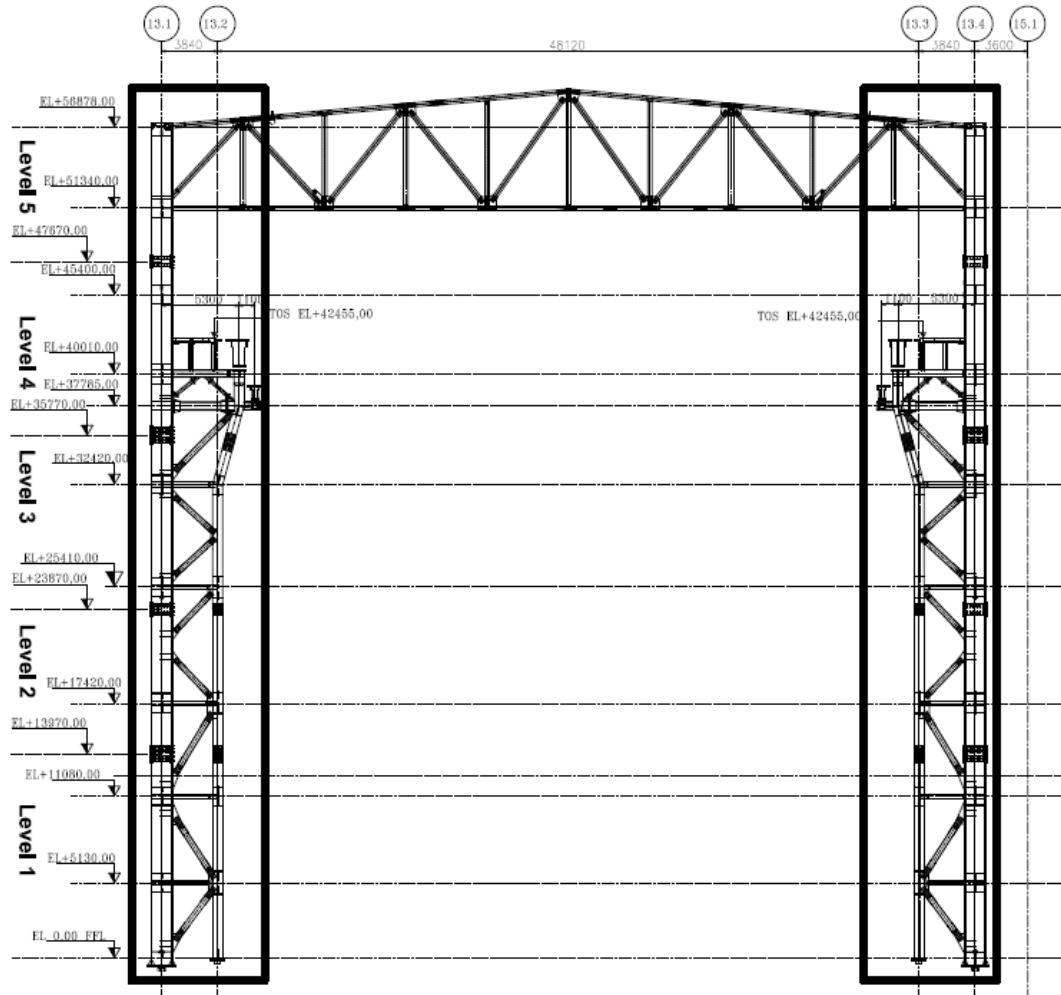


Figure 9.9: East elevation of the Assembly Hall steel frame (by Subcontractor)

A typical cross section of the steel frame is shown on Figure 9.10 below. The Finished Floor Level (FFL) of the concrete slab was at +0.00 as indicated on the section. Each column was erected in five sections and these are indicated as Level 1 to 5 in Figure 9.10. A column level comprised both plate girder columns; the inner on gridlines 13.2 or 13.3 (which extended up to the crane runway beam level) and outer on gridlines 13.1 or 13.4 (which extended all the way to the roof). Indeed, all elements within the thick rectangular boxes annotated in Figure 9.10, including parts of the roof truss, several horizontal trusses at crane beam levels and bracing were considered as columns for the purposes of the erection process described



below. The full height of the outer column was nearly 60m and came in 5 pieces of approximately 15m, 10m, 12m, 12m and 10m. The installation of the columns is discussed in detail in Section 9.8.3.2 below.



**Figure 9.10 Typical cross section of the Assembly Hall steel frame (by Subcontractor)**

The remaining part of the frame in Figure 9.10 (elements outside the thick rectangular boxes) was considered as the roof and is discussed in Section 9.8.3.3. The installation of the gantry beams is covered in Section 9.8.3.4 whilst the erection of the South and North gable structural frames is detailed in Section 9.8.3.5 and 9.8.3.6 respectively. Although this research is focused on the primary structure, the installation of secondary steelwork and the composite metal decking floor is briefly discussed in Sections 9.8.3.7 and 9.8.3.8 as some elements such as roof purlins were installed at the same time as the primary structure. Transversal activities such as topographical survey and bolt tightening are discussed later in Section 9.8.4.



### 9.8.3 Sequence of erection

A number of frame erection studies were carried out by the Subcontractor at the beginning of the works, with cranes operating from both inside and outside of the Assembly Hall footprint. The preferred method was for the erection of the columns to be carried out from the outside thereby freeing the inside space for an early start of roof pre-assembly at ground level. This option provided relatively larger area for movement of heavy equipment such as mobile cranes and reduced the risk of damaging the existing concrete raft slab. Starting with grouting of the base plates, the following subsections describe the erection sequence of the different parts of the frame as defined above.

#### 9.8.3.1 Grouting

Prior to fabrication, the Subcontractor was required to carry out a survey of the finished concrete slab, built in a different enabling works contract. Sleeved holding down (HD) bolts for the steel frame were already cast in place as part of these early works. Recesses of 625mm deep for the outer column and 200mm for the inner column were provided to allow the baseplate, stiffeners and bolts to be fully covered up by second-stage concreting and completed flush with the FFL. Additional 250mm deep recesses were provided for the shear key below the baseplate as shown in Figure 9.11 below.

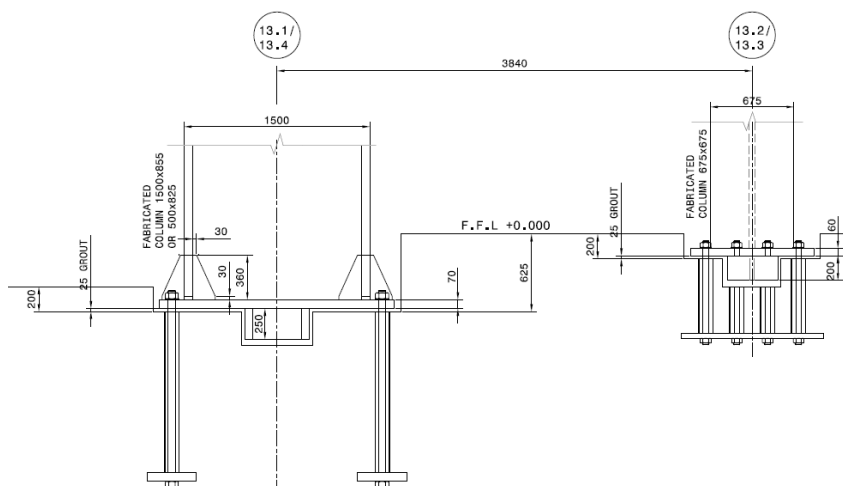


Figure 9.11 Cross section showing recesses for outer (13.1/13.4) and inner (13.2/13.3) columns (by Engineer)

The grouting of the baseplates was performed in two stages, the first being carried out before the column was erected. This comprised 5-10mm of non-shrink grout to ensure a level surface under the column baseplate and thereby improve temporary stability of the



frame. The sleeves were plugged off to avoid them being filled up at this stage. Small transparent tubes were then placed in each sleeve and shear key to allow dewatering after column installation.

The second stage grouting was done after the first level columns were erected, braced, plumbed and aligned. A self-levelling grout was used under the baseplate, which facilitated the use of shims during the column erection. The grouting progressed one column at a time with each elevation treated independently. In addition to grouting up the sleeves and the shear keys, the gap beneath the baseplate was completely filled. This comprised an additional 15-20mm thick grout, above that cast in the first stage, poured from one side until it started spilling over from the other end. The actual quantities used were checked against the theoretical figures to ensure that the pockets were fully grouted.

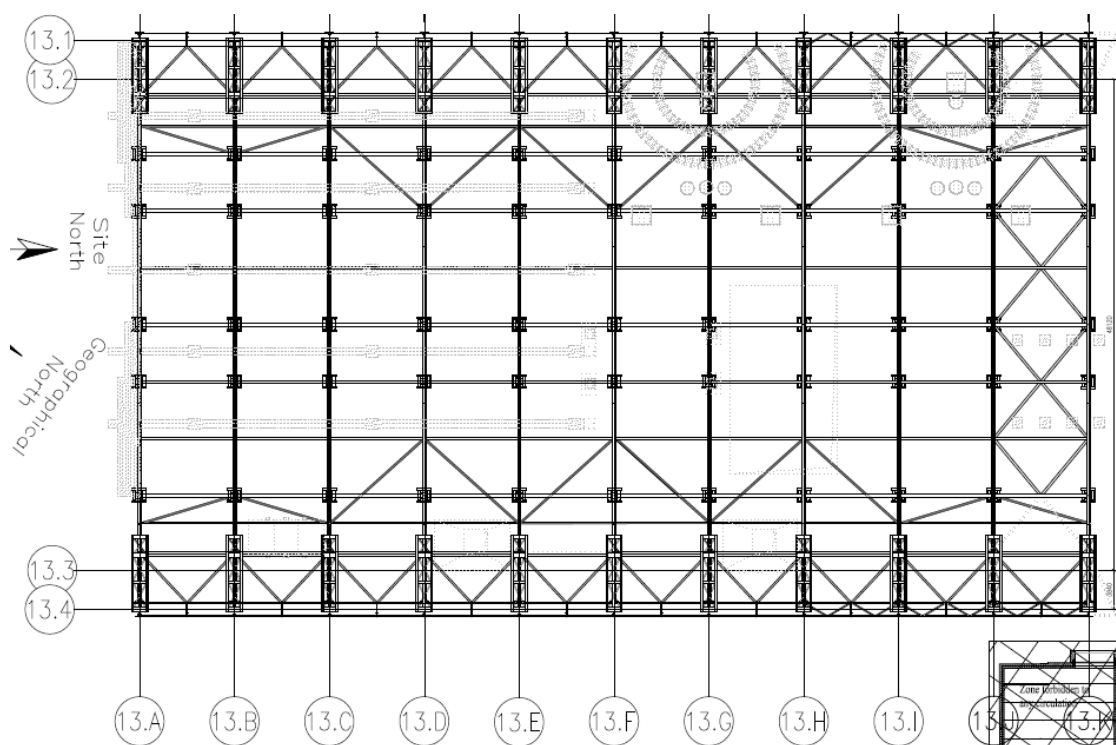
#### **9.8.3.2 Columns**

Each level of columns was completed up to the installation of the permanent bracing, which meant that no additional temporary propping was necessary. The Subcontractor verified this temporary state through design calculations prior to commencement on site.

Two teams of four operatives each were involved with the erection of the columns; Team A was involved with column on the East elevation and Team B with the West elevation. Each elevation included the temporary lifting frame. The elevations were roughly subdivided into four working areas as follows (refer to Figure 9:12 for gridline reference):

- Area 1 covered gridlines 13.3-13.4/13.A-13.G;
- Area 2 covered gridlines 13.3-13.4/13.G-13.K;
- Area 3 covered gridlines 13.1-13.2/13.A-13.G and;
- Area 4 covered gridlines 13.1-13.2/13.G-13.K.





**Figure 9.12 Plan showing Assembly Hall gridlines (by Subcontractor)**

The sequence of works for the two teams is summarised in Table 9.7 below:

**Table 9.7 – Sequence of column erection**

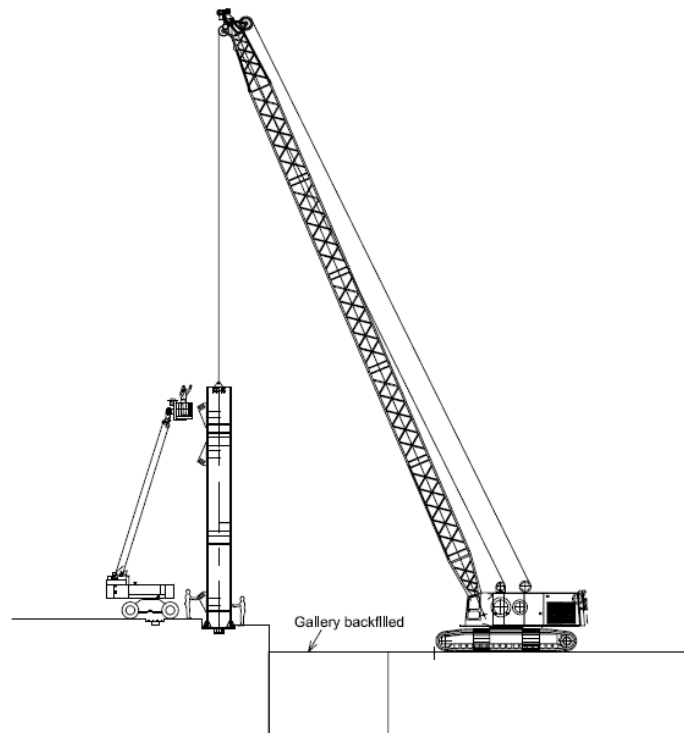
Phase	Team	Level	Area	Erection direction	Equipment
1	A	1	Area 1	South to North	1x250ton crane + 1x16m MEWP
2	A	1	Area 2	South to North	1x250ton crane + 1x16m MEWP
3	A	2	Area 1	South to North	1x160ton crane + 1x26m MEWP
4	A	2	Area 2	South to North	1x160ton crane + 1x26m MEWP
5	A	3	Area 2	North to South	1x160ton crane + 1x46m MEWP
5	B	1	Area 3	South to North	1x160ton crane + 1x16m MEWP
6	A	4	Area 2	North to South	1x160ton crane + 1x46m MEWP
	B	1	Area 4	South to North	1x160ton crane + 1x16m MEWP
7	A	3/4	Area 1	South to North	1x160ton crane + 1x46m MEWP
	B	2	Area 4	North to South	1x160ton crane + 1x26m MEWP
8	A	5	Area 2	North to South	1x160ton crane + 1x70m MEWP
	B	3/4	Area 4	North to South	1x160ton crane + 1x46m MEWP
9	A	5	Area 1	North to South	1x160ton crane + 1x70m MEWP
	B	5	Area 4	North to South	1x160ton crane + 1x70m MEWP
	B	2	Area 3	North to South	1x160ton crane + 1x26m MEWP
10	B	3/4	Area 3	North to South	1x160ton crane + 1x46m MEWP
11	B	5	Area 3	North to South	1x160ton crane + 1x70m MEWP



#### **9.8.3.2.1 Column Levels 1 and 2**

For the erection of Level 1 and 2 columns, Team A was equipped with one 250 tonnes mobile crane and one diesel articulated MEWP with a reach of 16m. With the top of the concrete recesses grouted, Team A began with the installation of shims (up to a maximum of 3 in each location) between HD bolts to achieve a level platform, thereby enabling the columns to be erected to the required vertical tolerances.

Using a special lifting device bolted to the splice connection holes on the web, the column is lifted upright by the crane. For safety reason, the crane cable was kept vertical during the lifting process in order to avoid a swing weight. This was achieved by employing a series of manoeuvres of lifting the cable and pivoting the column on its base while moving the crane boom. Once the column was in the vertical position, the crane then crawled into position, in the middle of each zone (Zone A-J as shown in Figure 9.9), with the movement of the column controlled by a tag line connected at its base. The column is then fixed into its permanent position, with assistance from the MEWP and a few more resources as shown in Figure 9.13 below.



**Figure 9.13: Installation of the first level column using a crawler crane and MEWP (by Subcontractor)**



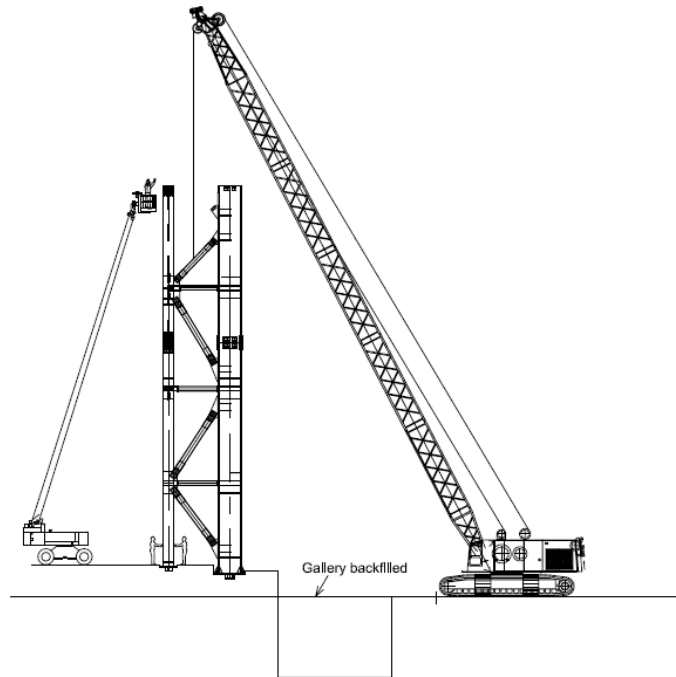
The installation started with the column JF1-1 on gridlines 13.A/13.3 on 25 September 2014 (refer to Figure 9.14) followed by JF1-2 on gridlines 13.A/13.4 the following day; all bracing members between these two columns on gridline 13.A; column on gridlines 13.B/13.3; all bracing members between the inner columns on gridline 13.3; column on gridlines 13.B/13.4; all bracing members between the two columns on gridline 13.B; and finally all bracing members between the outer columns on gridline 13.4. At this stage, the installation was stable without the need for additional propping. The rest of the column installation, including the associated bracing, on the East elevation were completed by Team A in Phase 1 and 2 as detailed in Table 9.7 above.



Figure 9.14: First column completed at Level 1 by Team A on 25/09/14



After the completion of East elevation (except for 13.K) and the associated second stage grouting, Team A installation activities proceeded to Level 2 columns on 17 December 2014, working from the South to the North in Phases 3 and 4. Figure 9.15 below shows the column lift completed to Level 2.



**Figure 9.15: Column completed to Level 2 (by Subcontractor)**

The column installation on the West elevation was carried out by Team B equipped with a 160 Tonne crawler crane and one diesel articulated MEWP with a reach of 16m. Although the erection of the columns on this elevation was carried out in later Phases 5 and 6 (Level 1) and Phases 7 and 9 (Level 2) as shown in Table 9.7, the process was similar to that of the East elevation.

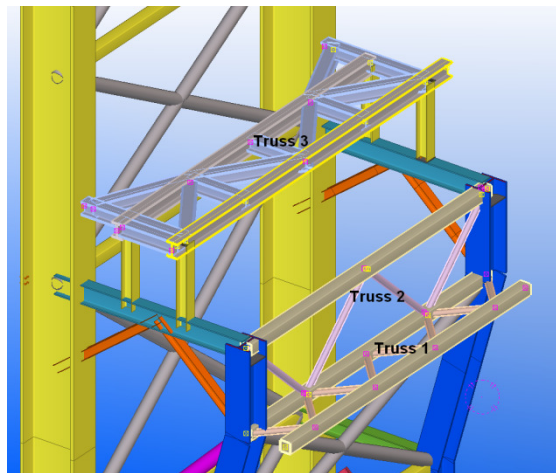
#### **9.8.3.2.2 Column Levels 3 and 4**

On completion of the Level 2 works, both Team A (Phases 5, 6 and 7) and Team B (Phases 8 and 10) proceeded to Level 3 and 4 as detailed in Table 9.7. At these levels, both teams are each equipped with a 160 tonne crawler crane and an articulated diesel MEWP of 46m reach.

The installation sequence at Level 3 followed that at lower levels. However, the erection sequence at Level 4 was complicated by the presence of steel trusses at the top of the inner



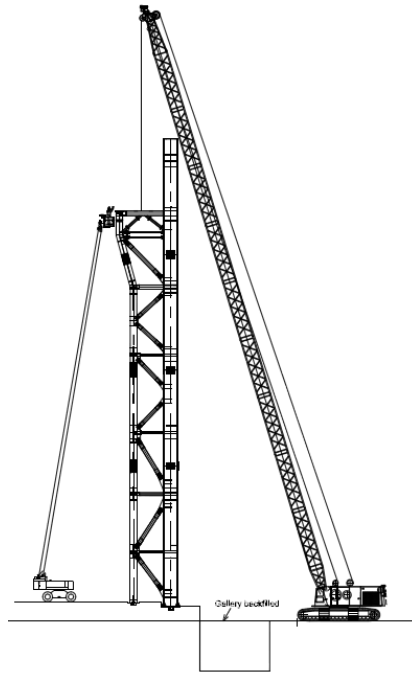
column as shown in Figure 9.16 below. Following the installation of the outer column, the horizontal box section was fixed as a cantilever until the kinked inner column was fixed. The rest of the bracing was then completed, including the top horizontal beam. This sequence was repeated at every grid, meaning that the outer column at each gridline was always installed first in order to support the cantilever prior to the inner column being erected. The bracing between the outer and inner columns was installed first before that between the inner columns.



**Figure 9.16: Internal perspective view of Trusses 1, 2 and 3 at crane runway beam levels (by Subcontractor)**

The installation of Truss 1 and 2 shown in Figure 9.16 then followed. A section of Truss 1 between columns came as one element with joints welded in the workshop. Truss 2, on the other hand, came to site as individual elements which were assembled on the ground before being installed as one component. To avoid clashing with the temporary lifting frame, Truss 3 was installed after the roof was lifted into place. Level 4 was completed by the installation of the bracing between outer columns. Figure 9.17 below shows the column completed to Level 4.





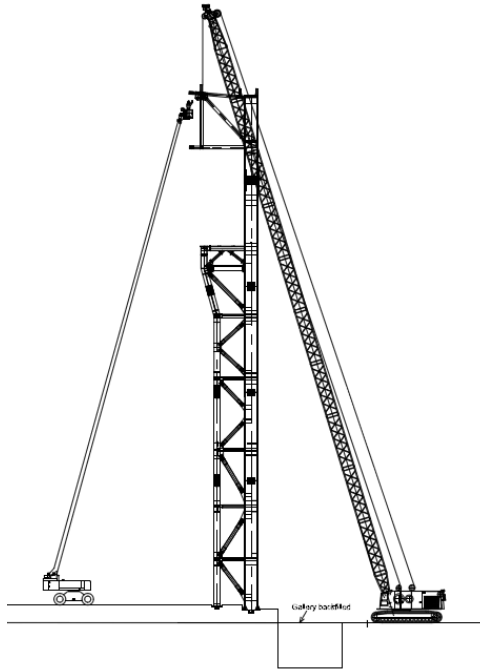
**Figure 9.17: Column completed to Level 4 (by Subcontractor)**

#### **9.8.3.2.3 Column Level 5**

Equipped with a 160 tonne crawler crane and a 70m reach telescopic MEWP, each team installed the Level 5 columns in Phases 8 and 9 (Team A) and 9 and 11 (Team B) as detailed in Table 9.7. This only involved the outer column and part of the roof truss which, in the majority of cases, was pre-assembled at ground floor before being lifted into place as a unit.

The sequence of works was therefore more straightforward than the previous levels. As soon as the column was secure, the team moved to the next bay followed by bracing between the outer columns. The roof members between column grids were then fixed from the bottom chord upwards to complete the Level 5 installation. Figure 9.18 below shows the column completed to Level 5.





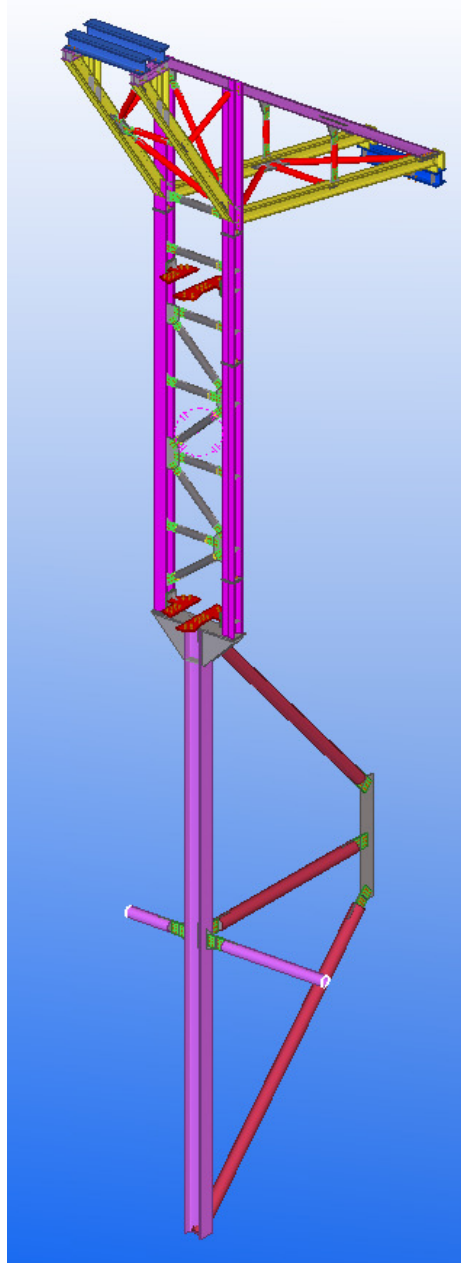
**Figure 9.18: Column completed to Level 5 (by Subcontractor)**

#### **9.8.3.2.4 Temporary lifting frame**

The roof structure was pre-assembled at ground floor and then lifted into its permanent position as detailed in Section 9.8.3.3 below. To facilitate this lifting process, a temporary steel frame was installed at roof level. A 3D image of the temporary structure, designed to be supported on both the inner and outer columns is shown in Figure 9.19 below. In addition, Figure 9.24 shows the temporary frame fixed at the top of the column.

This whole frame was assembled at ground level, lifted as a unit and bolted to the inner and outer column. On the inner column, the runway beam bolt holes were utilised for the frame while temporary holes were provided on the outer column. These temporary holes were left in place after the lifting structure was dismantled. The lifting cables for the roof were supported on the triangulated truss at the top of this temporary frame. The permanent part of the roof truss installed with the Level 5 column passed through the two vertical members of the temporary frame and was therefore not subjected to lifting loads.





**Figure 9.19: 3D perspective view of the temporary lifting frame at roof level (by Subcontractor)**

Following the tightening of all the bolt connections and the final topographic survey, the vertical frame was ready to receive the roof structure discussed in the next section.

### **9.8.3.3 Roof Trusses**

The eleven duo-pitched trusses spanned 55.8 m between the main columns on gridlines 13.1 and 13.4. Horizontal bracing was provided around the whole perimeter of the roof at both the top and bottom chord levels of the truss. Ties were added between the trusses to



provide lateral stability. Figures 9.20 and 9.21 below show the roof plans at bottom and top chord levels respectively.

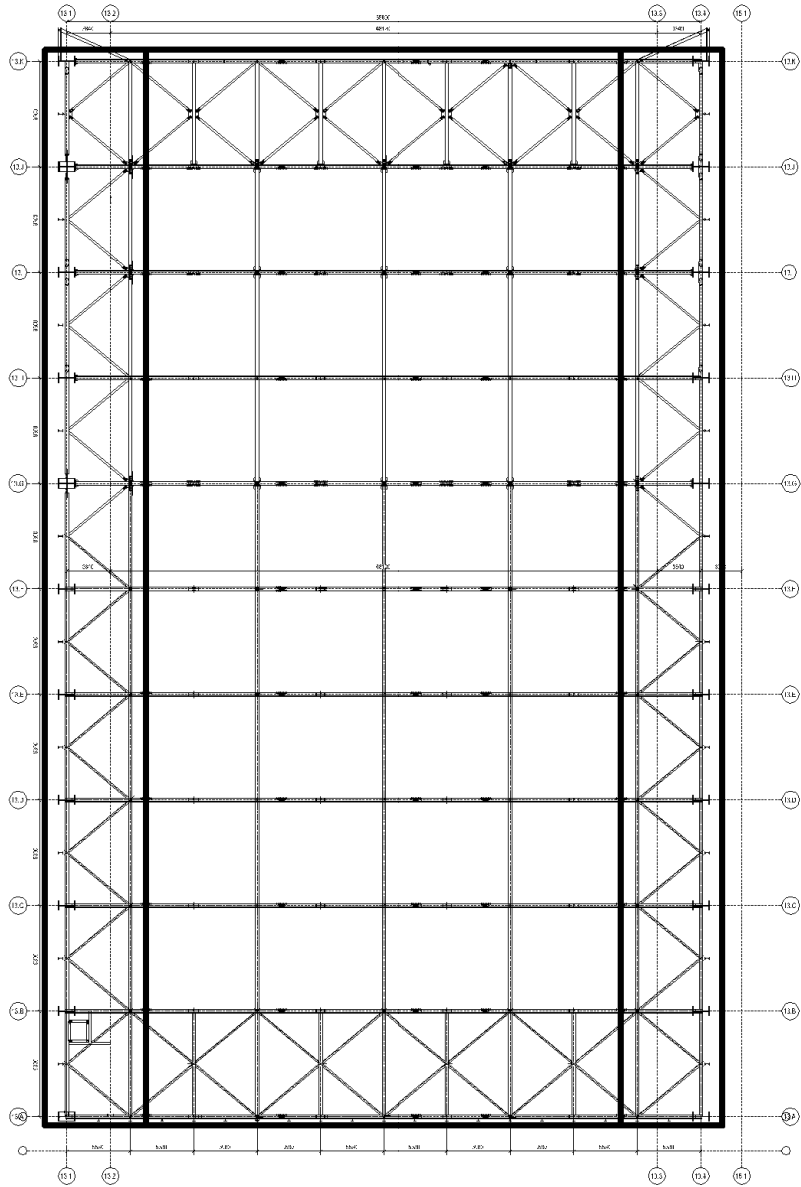
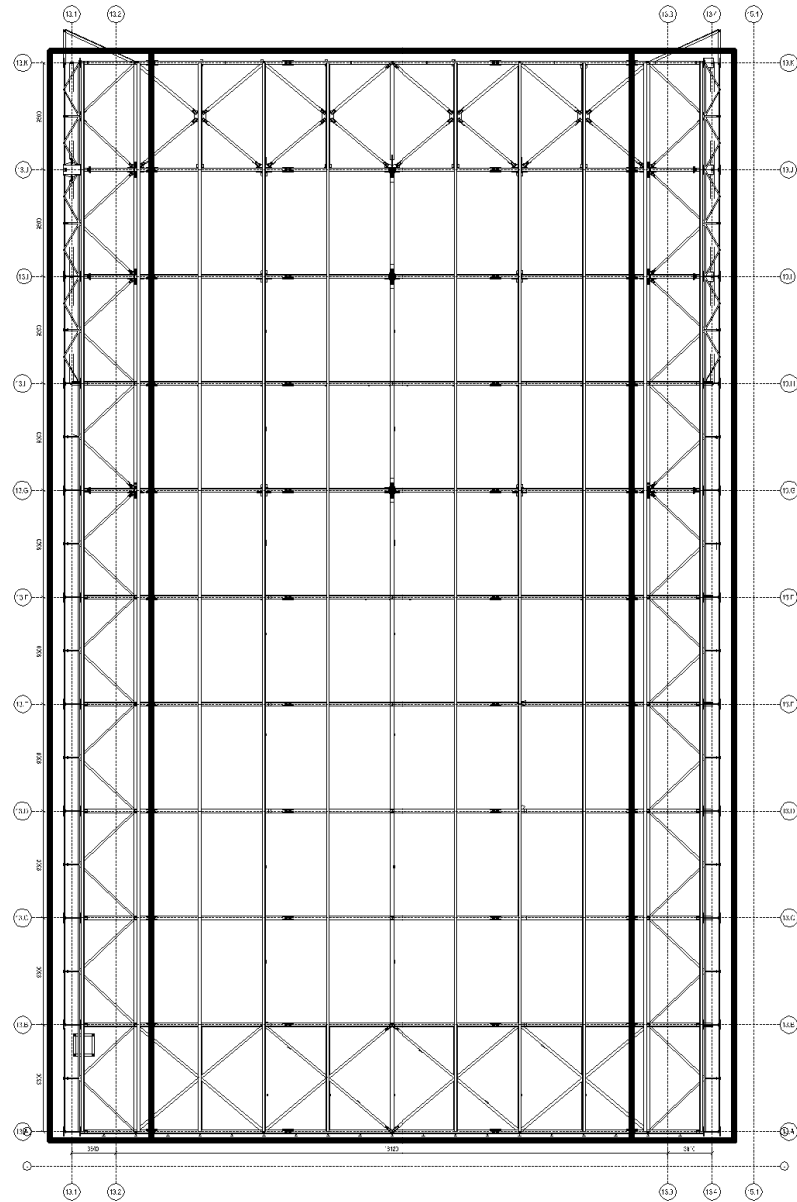


Figure 9.20: Roof plan at bottom chord level (by Subcontractor)





**Figure 9.21: Roof plan at top chord level (by Subcontractor)**

As discussed in Section 9.8.3.2.3 above, the ends of the trusses were erected as part of the columns. The scope of this chapter is therefore limited to the erection of the remaining part of roof structure as highlighted in the middle rectangular box in Figure 9.22.



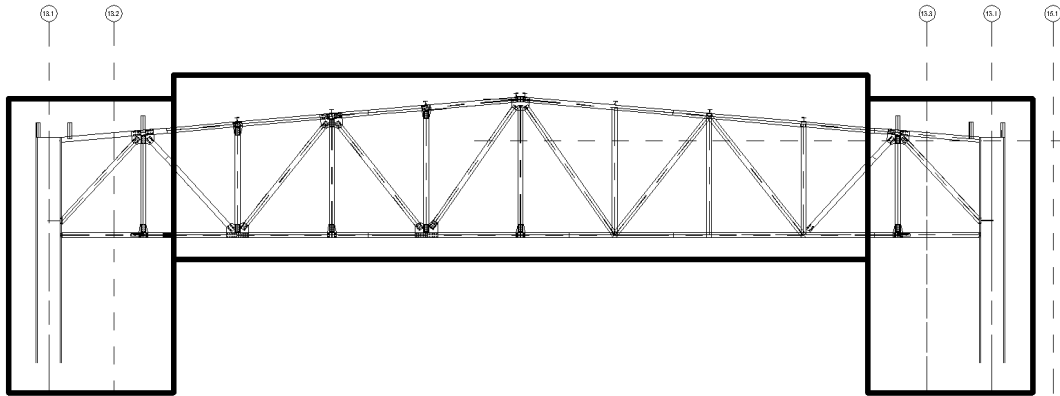


Figure 9.22: Typical cross section of the roof truss (by Subcontractor)

#### 9.8.3.3.1 Pre-assembly

The whole roof structure, including the walkways at the bottom chord level and purlins at top chord level, was pre-assembled at ground level on site. The roof was then lifted as a unit using a synchronized jacking system and splice-connected to the previously erected ends of the trusses. When called upon to recover construction delays, the Subcontractor introduced shift working for column erection (08:00 – 14:00 hours), roof pre-assembly (14:00 – 20:00 hours) and bolt tightening (20:00 – 06:00 hours) in order to minimise H&S risks brought about by these co-activities. No heavy lifting was acceptable during the night shift in spite of adequate lighting being provided.

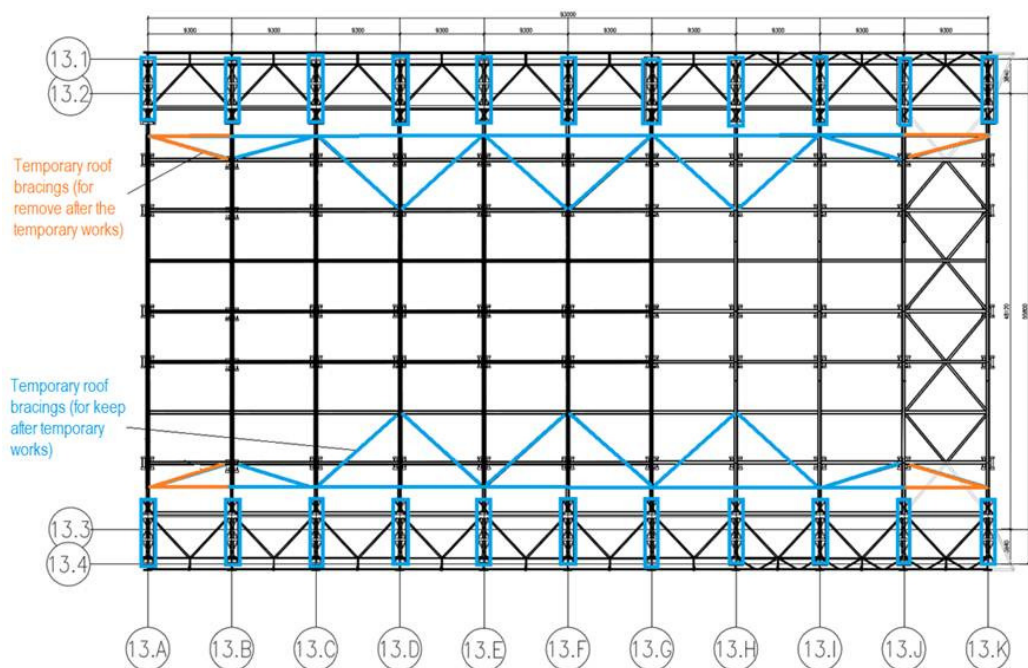
A temporary support frame, comprising of five trestle towers per grid, was placed on top of the concrete raft and levelled to give headroom of 2m to the underside of the bottom chord. Owing to the heavy weight of the roof, no anchoring down of the trestle towers was necessary. The roof erection team was a Subcontractor Level 2 equipped with a 40 tonne mobile crane for movement of materials and a 12m articulated MEWP and telehandler to reach all parts of the roof in this assembly state. The assembly process progressed from the South starting with gridline 13.B. The end trusses (gridlines 13.A and 13.K) were assembled last as interface details with the gable elevations needed to be finalised first.

Three additional temporary supports were provided during the assembly of the first truss and were only removed when this truss was fully assembled. Manual lifting was adopted for this first truss, with the help of the MEWP. No lifting equipment could be used due to lack of working space. The walkway structure at bottom chord level as well as the purlins and



trimmers at top chord level were also installed at ground level. A major part of the roof cladding was also installed during this pre-assembly stage.

The permanent horizontal roof bracing in the longitudinal direction was provided on the roof section erected as part of the column structure. This implied that temporary bracing was required for the pre-assembled roof until it was fully installed in its permanent position. Additional members were therefore added to provide stability and rigidity during the temporary state. The temporary bracing to the top chord is annotated on the assembled roof structure shown in Figure 9.23 below.



**Figure 9.23 Plan view of the roof assembly with the top chord temporary bracing shown (by Subcontractor)**

Every effort was made to integrate as much of these temporary elements into the permanent structure. A majority of the temporary elements, including gusset plates and bolt holes, were detailed to remain in place and avoid dismantling whenever possible. It is highlighted in Figure 9.23 that the majority of the temporary bracing was integrated into the permanent works.

Some elements were detailed to serve dual purposes. For example, the end of the top chord was cantilevering and needed to be propped until the splice joint was connected. The lifting points for the roof were also located at the ends of the top chord. Thus, the temporary



bracing member provided temporary stability to the top chord as well as strengthened the structure for the lifting process (refer to the truss at ground level in Figure 9.24).

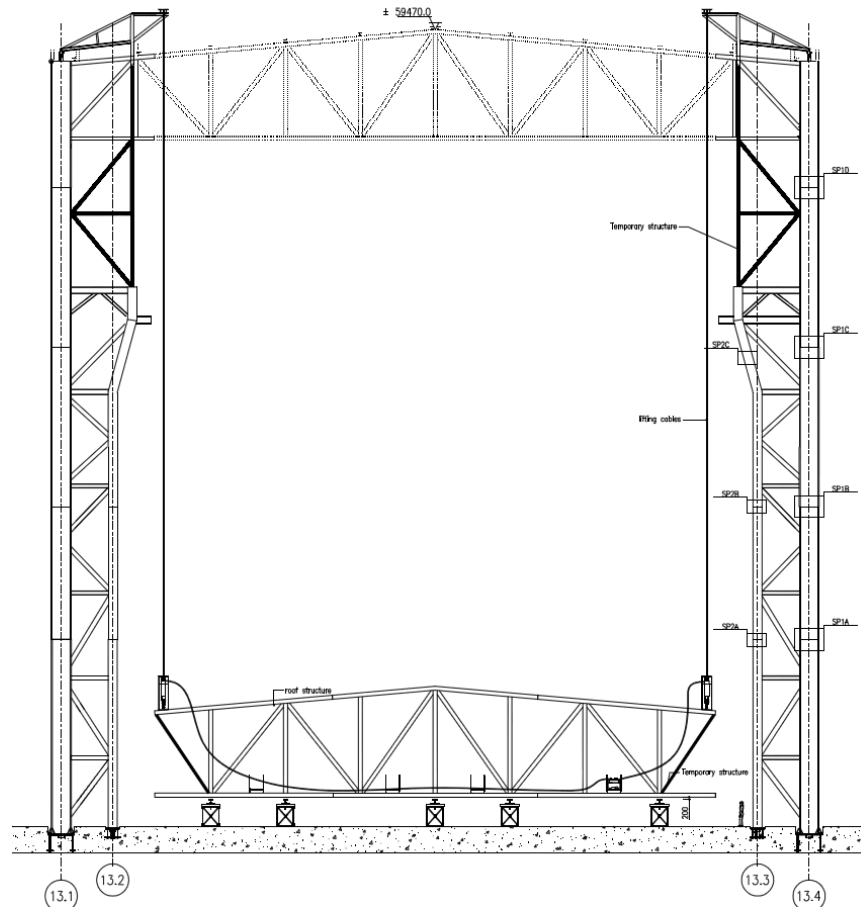
Although the position of the lifting eye was checked after the completion of each truss to ensure verticality of the lifting cable, a topographic survey of the entire assembly was performed at the end to ensure that overall deflections were within the allowable limits. The bespoke lifting eye did not protrude above the top of the purlin level and was left in place following the lifting process.

#### **9.8.3.3.2 Lifting of roof structure**

Utilising all the data from the topographic survey of the columns, the temporary frame at roof top and the roof structure and lifting points at ground level, the Subcontractor assessed and confirmed that displacements were going to be within limits. A synchronized inverted hydraulic jacking system comprising 22 (one at each column position) SLU40/300 lifting jacks and 16mm diameter 4-strand cables with EV6-4 end anchors was employed. In addition to the ancillary electrical cables and hydraulic hoses, a lifting frame was required for each jack. The whole operation was powered by 6 hydraulic pumps and managed by a centralised control unit, which controlled the level of each of the 22 lifting points independently. The lifting team consisted of suitably trained operatives from the Subcontractor supervised by a specialist in heavy lifting.

The 55m long cables were installed first, pulled from the ground to the roof using an electric winch and connected to the two end anchors, which in turn were bolted to the top of the temporary frame at roof level. The operatives were working from a MEWP located outside the footprint of the building. The pre-assembled lifting jacks and their frames were then connected to the lifting points on the top chord of the trusses using a MEWP and telehandler. Hydraulic hoses were used to connect the jacks to the pumps located on the walkways. The distribution boards used for the supply of electrical power to all elements were also located on the walkways. Therefore, the main power cable from the main board to the generator located at ground level needed to be long enough to allow for the 60m rise of the roof. The data cables were then connected to the central control unit located at the south gable end of the building. Figure 9.24 below shows a section of the roof assembly at ground floor and in its final position.





**Figure 9.24: Section showing the lifting of the roof from the ground (by Subcontractor)**

The heavy roof installation needed all necessary safety precautions to be taken, including forecasting and monitoring the weather conditions way in advance of the lifting operation. The control plan required that the entire assembly be inspected and signed off at this stage. This included a topographical survey of the structure (columns, top anchor points, lifting points and the roof assembly as a whole) to ensure that it was still within tolerance. All connections were double checked to ensure that bolts were adequately torqued and no unacceptable gaps existed in connections that could have led to excessive settlements and temporary instability of the structure.

The roof structure was connected to columns at each corner of the building by stabilisation chain blocks to avoid a sudden jerk of the roof assembly at lift-off. With an operative controlling each of the chain blocks, the roof was gradually lifted off the trestle towers by approximately 200mm. There was a lot of squeaking noise during this load transfer exercise, which only an experienced hand could appreciate without being concerned. The jacks were then locked in this temporary state overnight for at least 12 hours with the chain blocks



loosened in order to check, using pre-determined checklists, the structural behaviour of the whole frame against design expectations. This included checking the lifting cable loads (read from the control unit), truss mid-span deflections (measured by tape) and column top displacements (from topographic survey).

Once the results were approved by both the Subcontractor and the Contractor, the lifting operation progressed in earnest at an average speed of 8m/hour with all jacks synchronised. Operatives, working from MEWP located on the outside of the building footprint, periodically (at no more than 17m rise) lubricated the jacks. Column displacements were checked and signed off again when the roof was mid-way up and at the top of the columns. This intricate lifting process took three days to complete from 9 to 11 September 2015. Figure 9.25 below shows the roof structure reaching its final height.



**Figure 9.25: Roof lifted to its final height on 11 September 2015**

Minor non-alignment was anticipated between the trusses and the already installed columns due to the temporary horizontal displacement of the frame (of up to 70mm) and the vertical deflection of the roof assembly (of up to 50mm). Using a 70 tonne crane with jib and a 70m reach telescopic MEWP, two teams of operatives worked on one truss at a time to align these elements and install the permanent splice connections. The alignment was achieved



through the use of manual hydraulic jacks placed on each chord member and simultaneously operated.

As soon as both bottom and top chord members had their splice joints connected, the permanent diagonal members that straddled across the splice joint were installed at each end of the truss before the temporary members were removed. This process was repeated for all eleven trusses and connections double checked before the tension in the lifting cables was released and loads transferred to the permanent frame. This was indeed an intricate exercise that demanded constant monitoring and maximum attention from all those involved. The finishing works then followed, which included the removal of temporary bracing, bolt tightening and torque adjustment.

The dismantling of the temporary works was performed by two teams of operatives, sharing a 160 tonne mobile crane with jib and several MEWP with reach of up to 70m, working from both the inside and outside of the building. One team worked on the temporary structure at the top of the columns while the other was dedicated to the removal of the lifting equipment.

#### **9.8.3.4 Crane runway beams**

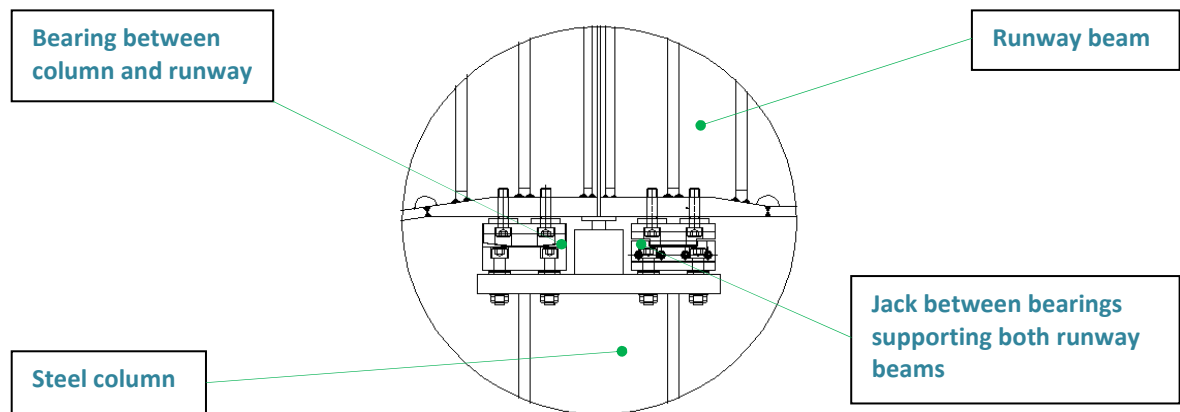
Installation of the two sets of crane runway beams (for the 50 and 750 tonne overhead cranes) only started when the roof structure was safely installed in its permanent location. Truss 3 (refer to Figure 9.16 above), which provided lateral restraint to the top flange of the 750 tonne runway beam, was pre-assembled at ground level and also installed at this stage.

Up to three steel shims were installed at each connection by a team equipped with a 43m reach articulated MEWP, in order to achieve the required 20mm gap beneath the bearings for future grouting. The shims were custom made to allow their removal or addition and enable final level adjustments after the bearings were installed. This was followed by the installation of the bottom parts of the bearings for both sets of runway beams, utilising a 40 tonne mobile crane and working from the inside of the building. The installation started on the East elevation (gridline 13.3), working from the North (gridline 13.K) to the South (gridline 13.A). The bearings were levelled and lined prior to moving on to the opposite side.



A telehandler was employed to pre-fix the upper part of the bearing to the crane beam on the ground, with packer plates used to provide a 20mm grouting space required by the specification. The beams were then lifted into place by a team equipped with two 43m reach MEWP and two mobile cranes of 80 tonnes capacity (for the lighter runway beam and Truss 3) and 200 tonnes capacity (for the heavier runway beam). The type of bearing installed at one end allowed the runway beam to deflect under its own self-weight without exerting horizontal forces to the whole structure. The installation followed the same sequence as the bearing installation, allowing the East beams to be completed and lined before moving on to the opposite side.

The alignment process involved loosening the bolt connections between the runway beam and the top part of the bearing followed by lifting of the beam using a 25 tonne jack placed between the bearings at column location as shown in Figure 9.26 below. Different thicknesses of custom made shims were then added between the top part of the bearing and the beam, all controlled by a topographical survey. The bolts were manufactured 10mm longer to accommodate these final adjustments.



**Figure 9.26: Section showing jack placed between bearings and connection bolts loosened (by Subcontractor)**

The lateral connections to the top flanges of the runway beams were the last pieces of the puzzle to be installed by a team equipped with a 43m reach MEWP and a 40 tonne mobile crane. The connection plates were only fabricated after a topographic survey of the final position of columns, Truss 3 and the runway beams. Eccentric bushes were used to take into consideration the thermal expansion of the steel that had occurred between the time the survey was taken and the installation of the plates.



#### **9.8.3.5 South Gable Primary Structure**

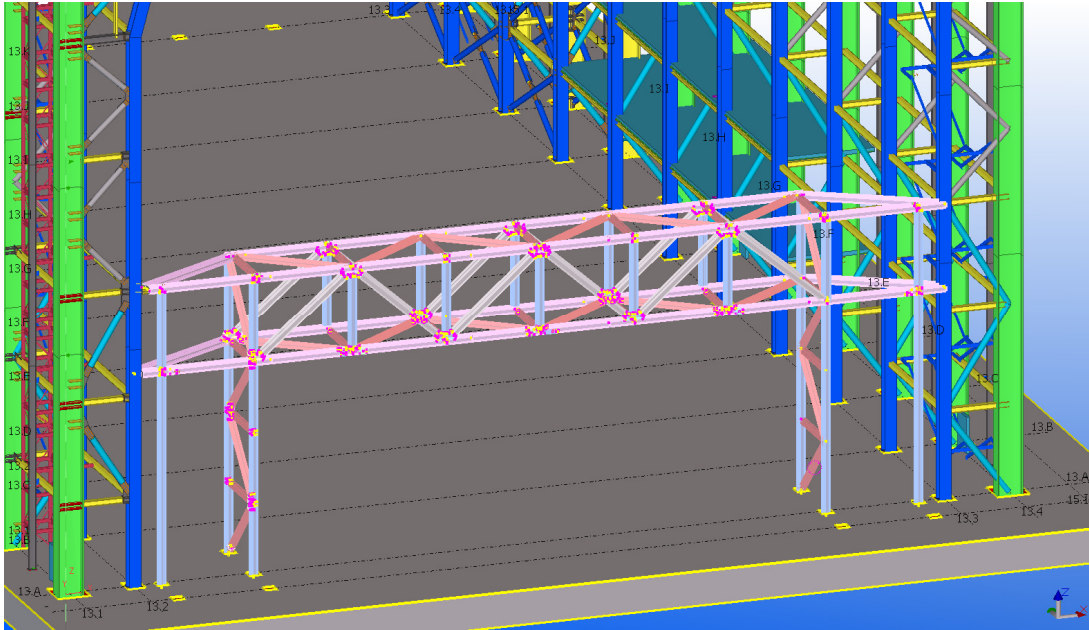
This section describes the installation of primary steel on the South (gridline 13.A) elevation of the building, which comprised a large 33m wide x 12m high access door. The erection of this steelwork started after the roof structure was in its permanent position.

A team of operatives responsible for this task was equipped with various MEWP with reach between 20 and 60m and mobile cranes of various capacities between 40 and 80 tonnes. Precautions were taken to avoid interference with co-activities such as the installation of the runway beams inside the building.

The structural steel was located on three vertical planes, the middle one being located on gridline 13.A. Approximately 5m deep trusses, one on each plane, were designed to span over the large opening and were braced together for rigidity as shown in Figure 9.1. The outer plane only extended to the top of the truss but columns were provided on the other two planes up to the runway beam level. These columns were laterally restrained by three equally spaced horizontal trusses that spanned between the main columns on gridlines 13.2 and 13.3. Removable columns were provided between the crane beam level and the bottom chord of the roof truss to allow for the future installation of the 750 tonnes overhead crane.

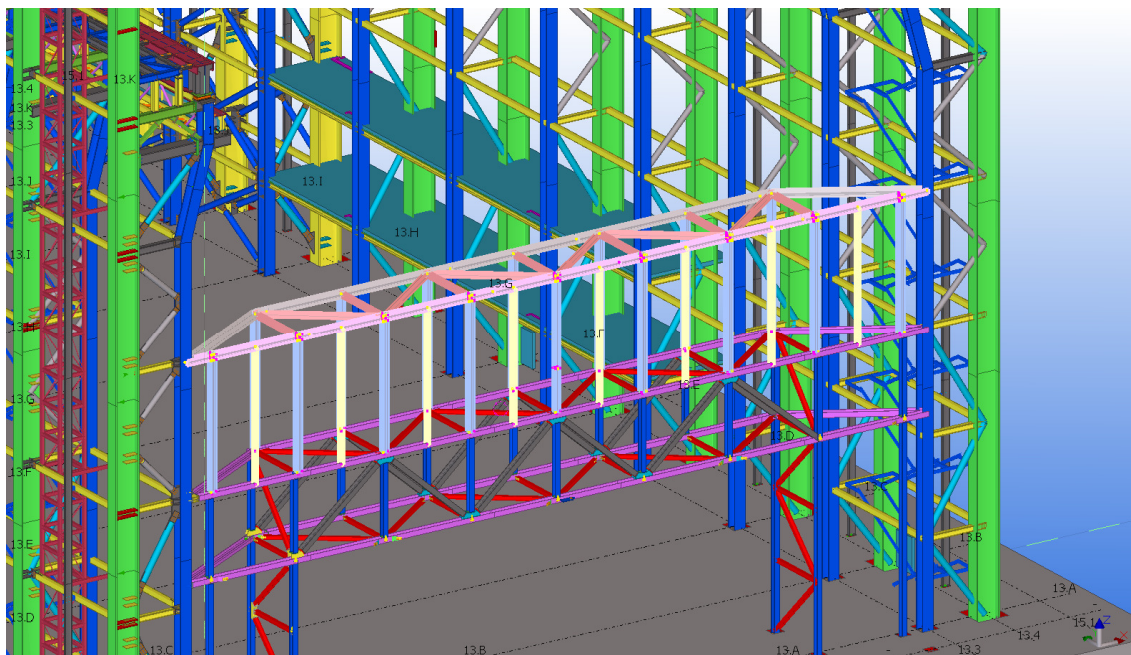
The columns on gridline 13.A and those on the vertical plane North of the grid were erected first. This was followed by the bracing and the horizontal elements connecting these members to the already installed columns. The trusses, pre-assembled at ground level using a telehandler and a 40 tonne mobile crane, were each lifted in turn and installed onto these columns. The horizontal bracing between the two trusses was then added at top and bottom chord levels thereby providing a stable frame as shown in Figure 9.27 below.





**Figure 9.27: Trusses over the large access door on the South elevation (by Subcontractor)**

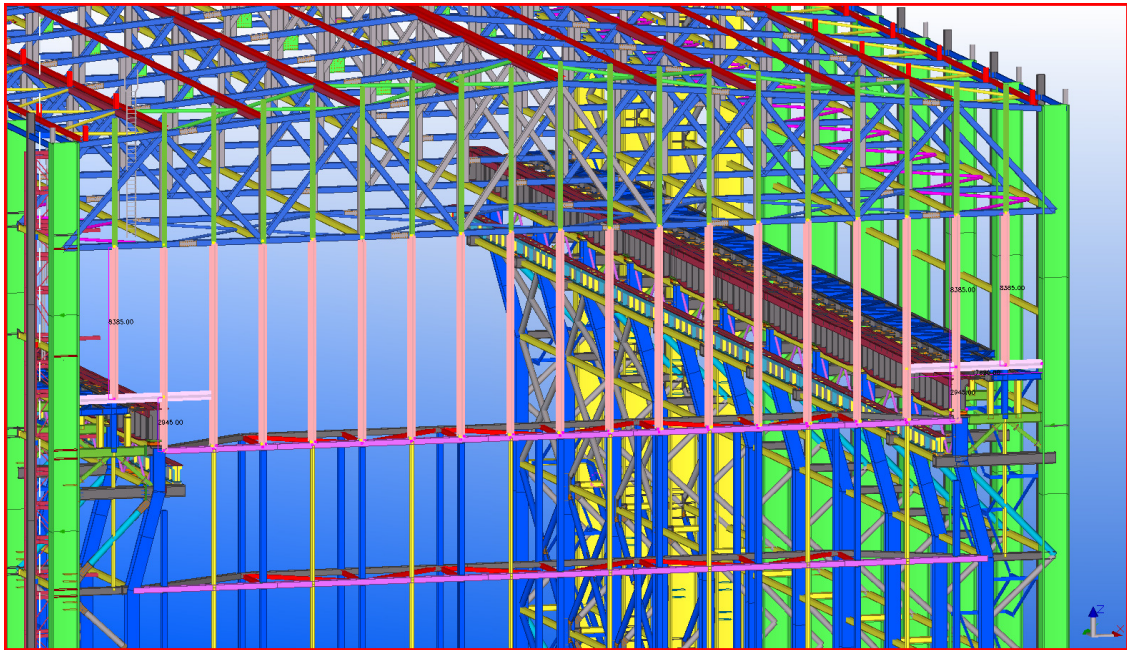
The erection of the rest of the elevation steel above the trusses then proceeded from both ends, starting with the first 3 columns and followed by the installation of a pre-assembled piece of the horizontal truss. The erection then continued with pairs of columns erected at a time followed by the next piece of pre-assembled horizontal truss. Figure 9.28 shows one completed level of columns and horizontal truss.



**Figure 9.28: One level of columns and horizontal trusses completed over the large access door trusses (by Subcontractor)**



This process was repeated until the last horizontal truss at Level 40.160 was installed. The removable vertical columns, detailed with slotted holes to allow vertical deflection of the roof, were the final pieces to be installed between Level 40.160 and the bottom chord of the roof truss, as shown in Figure 9.29. The now installed roof obstructed the lifting of these last pieces using a crane and so chain blocks were employed.



**Figure 9.29: Removable columns installed to underside of roof truss (by Subcontractor)**

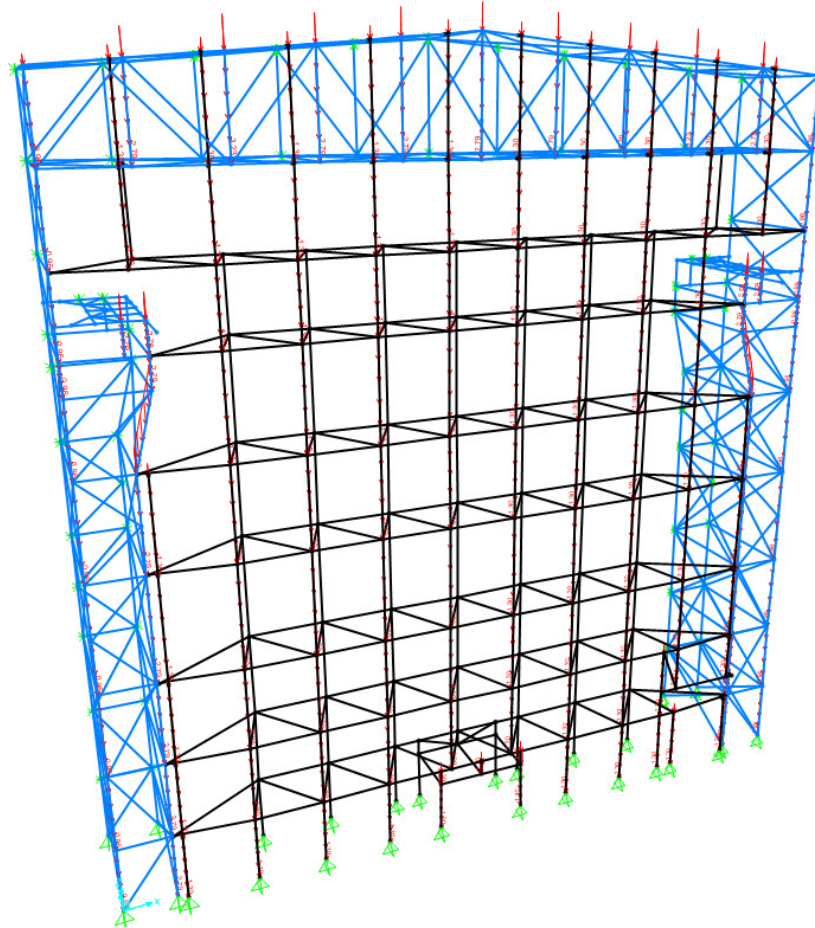
The erection process was completed by the installation of the four columns on the outer vertical plane (South of gridline 13.A) followed by bracing and then the pre-assembled truss over the entrance. The truss was then braced back to the existing steel for stability. Figure 9.1 outlines the completed installation.

#### **9.8.3.6 North gable temporary barrier**

The North gable elevation abutted the Tokamak complex and therefore did not require any permanent cladding. However, the Assembly Hall was required to be ready for use well before the construction of the Tokamak Complex was completed. Consequently, a temporary barrier was erected to provide a clean and air-tight environment that allowed the assembly of the Tokamak components to commence soon after handover. As the temporary barrier was required for over 5 years, cladding similar to the rest of the elevations was provided.



Similar to the construction of the South elevation, the North elevation comprised horizontal trusses on several vertical supports as shown in Figure 9.30. The trusses were installed level by level from the bottom. Bolted connections were used to facilitate future dismantling of the temporary barrier.



**Figure 9.30: Elevation (3D) of the North gable temporary barrier - gridline 13.K (by Subcontractor)**

This dismantling of the barrier will be a gradual process, working with winches on one horizontal truss at a time and starting from the bottom. This methodology ensured that an interim stage, where the temporary barrier is only maintained above to Tokamak Complex Level 4, was feasible. Once the dismantling process had started, each truss will be hanging from the one above.

#### **9.8.3.7 Secondary steelwork**

As discussed earlier in Section 9.3, the secondary steelwork was designed by the Contractor and this included staircases, lift shaft, walkways, purlins, side rails and trimming steel required throughout the building.



The walkways within the column zones were installed in modules, together with the associated tertiary steel. This included the walkways on part of the roof installed with the columns, which incidentally gave safe access to the cable anchor points for the lifting of the roof.

The roof secondary steel was installed during the pre-assembly at ground level as discussed in Section 9.8.3.3.1. This included all walkways, with grating and handrails already fixed. As the roof cladding was installed during the roof pre-assembly, the associated purlins and trimming steel were also installed at that stage.

Steel staircases were located at each corner of the building rising from the ground floor to the walkways at the crane beam level. The installation of these staircases was relatively fast as each flight came to site pre-assembled with all its treads. Originally, the intention was to install the stairs as part of the main column erection because they fell within the column zones (i.e. they were located between the outer and inner columns) but this was not the case in the end due to manufacturing programme constraints.

In addition, there was a steel lift shaft located on the South-West corner of the building extending all the way up to the bottom chord level of the roof trusses. The lift shaft also came in modules that were stacked one on top of the other relatively fast.

The installation of the façade cladding rails was carried out by a team of operatives using various sizes of MEWP and working from the outside of the building. The associated trimming steel on these façades was installed only after all the other secondary steelwork was completed.

#### **9.8.3.8 Profiled metal deck**

There were two 150mm thick concrete composite floor slabs on metal decking at levels of 5.600 and 11.300m above FFL and on gridlines 13.3-13.4/13.D-13.H. The slabs extended about 1.0m beyond gridline 13.4 in order to link with the adjacent building, thereby requiring cantilever angles to be welded to external columns.

Once the crane runway beams and the primary elevation steelwork were completed, and all the columns were aligned, levelled and plumbed and bolts tightened, the metal decking for



the slabs was then installed by a team equipped with a telehandler. The lower deck was done first, followed by the upper deck and finished with the welding of shear studs on both levels, making use of a dedicated power generator. The concrete topping was subsequently poured but this was not part of this case study.

#### **9.8.4 Transversal activities**

Before summarising this chapter, a brief discussion of the transversal activities is carried out below. This covers topographical survey, bolt tightening and traceability.

##### **9.8.4.1 Topographic survey**

Prior to commencement of each critical stage of works, a topographical survey was carried out to ensure accurate positioning of the structure and avoid cumulative errors. Indeed, a survey of the existing concrete raft slab and HD bolts was performed before starting the column manufacturing process. All erection tolerances (dimensional, level, location, straightness, alignment, inclination and spacing) were in accordance with BS EN 1090-2.

For the columns, reflective survey targets were glued to the outside face of both flanges, for ease of visibility before the components were lifted into place. The survey was carried out for each component, discrete group of components and after each level of columns was completed, including the braced bays. Final adjustments were carried out prior to the final tightening of bolts and grouting under the baseplates. A final survey of the completed column frame was carried out to verify levels, global positioning and alignment. These findings were compared with the calculated theoretical erection tolerance and BS EN 1090-2 prior to lifting of the roof structure.

For the roof pre-assembly, the topographic survey was checked on each truss using reflective survey targets fixed to the centre and ends of the truss, both on the top and bottom chords. A final check was also carried out and adjustments made before lifting of the roof.

During the lifting of the roof, topographical surveys were carried out to monitor deflections at the top of the columns, top of the temporary frame and at truss mid-span. These checks were done when the roof had just been lifted off the pre-assembly position, at column mid-



height and when the roof was in its final position. Each survey was closely monitored with checks carried out against admissible figures from the specifications before progressing to the next stage.

For the installation of bearings on the crane gantry beam, survey target sticks were used instead of reflective targets. The gantry beam itself was surveyed at every 4.3m length, with the final survey carried out once all the beams were installed. A report was produced to facilitate the installation of the crane beams by a different contractor.

Topographical surveys were performed for other parts of the structure including all the elevations. It is worth noting that, since the primary structure was already stabilised and established as a reference point, these subsequent surveys were not as critical as those described above.

#### **9.8.4.2 Bolt tightening**

Bolted splice connections were provided between column levels and between the pre-assembled roof and the columns. The rest of the components were connected by end or double fin plate joints. The majority of these bolt connections were preloaded with the required controls, both in the type of bolts and tightening requirements, prescribed by BS EN 1090-2. No welding was specified for the main connections on site.

Where ordinary bolts were required, only Grade 8.8 was specified in accordance with BS EN ISO 898-1 (bolts) and BS EN ISO 898-2 (nuts). The preloaded connections were Grade 10.9 high strength grip bolts conforming to BS EN 14399 -1, BS EN 14399 -2 and BS EN 14399 -3. For plain and chamfered washers, BS EN 14399-5 and BS EN 14399-6 were applicable respectively. All bolts were galvanised to BS EN ISO 10684 and stamped with an appropriate EC marking for steel structure.

For pre-loaded connections, each connection had a unique reference number detailed on the erection drawings. The bolts for each of these connections were delivered to site in accordance with the erection programme and assembled by dedicated teams utilising different MEWP sizes.



For traceability, each distribution of these bolts to the operatives on site was recorded, including information such as the name of the team leader, assembly batch number as well as the technical details of the bolts. Pre-load moments were calculated for each bolt and passed on to the tightening and torque team, with the leader being responsible for recording the details of the used bolts.

The torque was applied to preloaded bolts in two stages; firstly using impact wrenches such as BOSH GDS 30, BOSH GDS 24, BOSH GDS 20 and other manual or power torque tools and then followed by electric wrenches or, where access was limited, hydraulic torque machines such as Plarad. The first step involved tightening the bolts to approximately 75% of the torque moment and annotating the bolt with a stripe using a metal marker as shown in Figure 9.31 below. Once this first phase was carried out on all the bolts of the same assembly, the second step of tightening the bolt to 110% of its torque moment was then carried out and the bolt annotated with a second stripe as also indicated in Figure 9.31. This was an intricate process that required experienced operatives because, if any bolt needed to be loosened, the whole assembly was condemned and the connection restarted with a new set of bolts.



**Figure 9.31: Bolt annotation after the first and second tightening steps (by Subcontractor)**

All the contact surfaces of preloaded connections needed to be clean and free of waxes. The high-strength bolts themselves came lubricated and this could not be altered on site. When connecting plates and sections thicker than 4mm and 8mm respectively, residual gaps of up to 4 mm between plies were acceptable on condition that contact bearing was provided on the other part of a connection. Contact of the connected parts was achieved by use of shims at times. However, full contact bearing was specified for the critical connections between column components.



For a ply connection shown in figure 9.32 below, the acceptable value of D is 1mm for pre-loaded connections, as compared to 2mm for ordinary bolts.

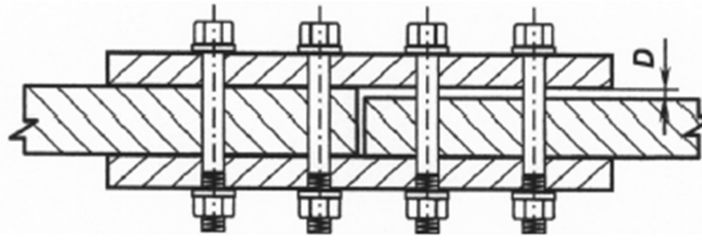


Figure 9.32: Ply connection showing acceptable gap D (by Subcontractor)

Nuts and bolts had to be fully compatible and capable of being tightened by hand until contact with the washer or plate. The tightening process needed to follow a sequence of moving from the most to the least rigid parts of the connection. Welding of nuts to bolts was prohibited and all the bolts were tightened from the nut end. It was acceptable to add washers to the bolt head and tighten it from that end only in a few instances when access from the nut end was restrictive. A minimum of one thread was specified between the tightened nut and the unthreaded bolt shank. On the unturned side of the bolt, a maximum of three plate washers, with a total thickness of less than 12mm, were acceptable in cases where the grip length of bolt connection needed to be adjusted.

The tightening of ordinary bolts was carried out using the same torque tools utilised in the first phase of preloaded bolts. All ordinary bolt connections were visually inspected and corrected as necessary. Following any corrective action such as adding a missing bolt, local alignment of the structure was re-checked.

As a minimum, an inspection of pre-loaded connections was performed for each connection type, equipment used, responsible operative, bolt group as well as fastener lot, type and size. Large bolt assemblies were broken down into smaller groups for inspection purposes. Once these variable parameters were established, the selection of the sample to be inspected was done on a random basis and had to be a minimum of 10% of the total bolt assemblies.

The nut was considered to be under-tightened if the inspection torque turned by more than 15°. For example, the standard allowed only one bolt to fail the test on a 23-bolt assembly



for an EXC4 structure, although failure of up to 4 bolts was considered acceptable if the non-conformities were minor. Visual inspection included checking if there were gaps on the centre of the connection, which was not difficult to establish in good daylight.

The Execution Class of the primary steel was considered as EXC4 (special structure with extreme consequences of a structural failure) and that of the secondary steel as EXC3 (buildings higher than 15 storeys), in accordance with BS EN 1090-2. The quality class for both primary and secondary steel was S<sub>1</sub> on the basis of ultrasonic testing carried out to BS EN 10160.

#### **9.8.4.3 Traceability**

The specification required that each material received from suppliers be logged and traced through fabrication, delivery, erection and onto the as-built documentation. Furthermore, it was required that samples of steel be kept by the Subcontractor to enable the User to carry out tests if considered necessary in future. This following section describes the traceability procedure employed on the Assembly Hall steelwork.

Based on BS EN 1090-2, work procedures were produced and approved before the commencement of an activity. These included details of how non-conformities, modifications, welding, repairs and surveillances were managed. Effectively each material needed to be traced from fabrication in the factory to erection on site.

Each steel element (e.g. plate or profile section) was given a unique identity number by the Subcontractor, which was linked back to the recorded details received from the suppliers and the CE markings (BS EN 10025-1, BS EN 1090-1) on the elements. Every component (e.g. completed beam or column) included the identification details of its constituent element. Welded joints were uniquely numbered and linked back to the welders, consumables and welding methodologies. These identification numbers appeared on both the component and the associated drawings.

A unique reference was developed by the Tekla 3-dimensional (3D) model for each component during the detailing phase. The 3D model and the 2-dimensional (2D) details developed therefrom were used for the manufacturing of the components and erection of the steel frame. Traceability was assured by hard-stamping a reference number onto the



physical component that corresponded to the one shown on the drawings. Unfortunately the 3D model could not include the material batch numbers but these were given on separate traceability lists. Thus, the heat number of the constituent element from the mill was able to be traced to each erected component on site.

The component traceability list included references of the component, constituent elements, material (section type and size), steel grade, heat (number hard-stamped on the plate), plate number (assigned by Subcontractor), certificate number (for the raw material), erection (hard stamped on the component), Subcontractor unique identity as well as the manufacturer and supplier identities. Similarly, the welding traceability list included the number of the weld, welding detail identification, welder identification brand, consumable batch, welding procedure and Non-Destructive Test (NDT) report. The painting traceability list included the reference of the material (product and layer), batch (reference of a batch of materials from a single supplier), paint certificate, paint supplier, manufacturer and paint inspection record.

At the end of the construction phase, the as-built documentation was passed over to the User. This package included a schedule of all the documentation used on the project, calculations notes, final 2D drawings and details, final 3D model, working procedures, material certificates, audits and quality inspection reports, test and measurement reports, quality and control plans, H&S report, non-conformity reports, delivery notes and traceability lists.

In addition, all reusable off-cuts generated during fabrication were marked up with all relevant information shown on the cutting plan (including steel grade, plate, heat and project number) using a ball point metal marker to enable traceability. This material could be used by the Subcontractor to produce other components on future projects.

Logged unusable leftovers were recycled back to the mills without the need to shred them first. Indeed, the specification for the Assembly Hall required that the steel come from a mill using at least 10% recycled steel not originating from former nuclear buildings.



This traceability was checked through several control points introduced during the construction process. Furthermore the final completed frame and as-built package had to be formally accepted by the Engineer prior to handover.

## **9.9 Summary**

This chapter covers the case study carried out on the Assembly Hall building on the ITER site and discusses the fabrication and construction activities of the structural frame. In spite of this chapter detailing the processes involved in the construction of the whole Assembly Hall steel frame, the actual erection on site was witnessed only up to roof installation due to time constraints.

Appendix 1 captures the evolution of procurement, manufacturing and erection activities on a monthly timeline from contract commencement to completion of the roof installation. Similarly, Appendix 2 details the quantity of steelwork processed on a monthly basis for each part of the structural frame (i.e. columns, box-beams, beam-bracings, roof structure, purlins and walkways).

A schedule of all the steelwork erected during the same period is shown in Appendix 3. This accounted for 4747 out of the 5800 tonnes of hot-rolled steelwork for the entire structure. Finally, Appendix 4 shows a selection of photographs taken during the construction of the Assembly Hall, starting with the most recent.

The steelwork quantities included in the appendices are categorised as columns; box-beams; beam-bracings; roof; purlins and walkways as defined below:

1. The columns comprise the primary vertical components including the splice plates between levels;
2. The box-beams comprise the 675 x 600mm deep horizontal component linking the inner and outer columns at level 37.785m. These box-beams cantilever beyond the inner column to support the lower 50 tonnes crane runway beams;
3. The beam-bracings consist of all the horizontal and diagonal steelworks used to tie and brace the columns together. In addition, the roof structure erected as part of the columns is included in this category. Essentially, it is all steelwork on gridlines 13.1-13.2



and 13.3-13.4 that is part of this study other than that covered in Items 1 and 2 above and the crane runway beams;

4. The roof consists of all the primary steelwork used to construct each truss as well as to tie and brace the trusses together. It principally comprises all primary steelwork between gridlines 13.2 and 13.3 at roof level, including the splice plates;
5. The purlins are the horizontal secondary steelwork placed on top of the roof structure in order to support the roof cladding;
6. The roof walkways comprise the secondary steelwork used to construct four out of a total of six walkways located at the bottom chord of the trusses.



## 10 Findings and Analysis

The following sections cover the interpretation of information gathered in this research, both from existing literature and the case study.

### 10.1 From literature

From Chapter 6, it was established that 1518 Mt of steel were produced in 2011 of which 56% was consumed by the construction industry. About 21.8% of the total production was attributed to structural sections, translating to approximately 331Mt of steel.

Table 8.1 gives the steel emissions for UK Sections and Plates as 1.53 and 1.66 kgCO<sub>2e</sub>/kg of steel respectively for cradle-to-gate boundary case. More than two thirds of the studied Assembly Hall steelwork was made up of plate girders and so the average emission figure is estimated to be 1.62 kgCO<sub>2e</sub>/kg. In Chapter 8, a more general emission figure of 1.8 kgCO<sub>2</sub>/kg (average for the whole steel industry including construction) was also established for the same boundary case. As the latter includes non-structural steel, the figure of 1.62 kgCO<sub>2e</sub>/kg is considered more applicable to structural steelwork.

Thus, it is estimated that the absolute steel embodied carbon emissions for the cradle-to-gate boundary case was 2.7 GtCO<sub>2</sub> (1.8 x 1518 Mt) in 2011 of which 0.536 GtCO<sub>2</sub> (1.62 x 331 Mt) was from structural steelwork.

From Table 8.2, it is estimated that the fabrication phase emit another 1.0 kgCO<sub>2</sub>/kg of steel, adding an extra 1.5 GtCO<sub>2</sub> to the overall 2011 emissions and 0.331 GtCO<sub>2</sub> to the structural steelwork emissions. These give cradle-to-site emission figures of 4.2 GtCO<sub>2</sub> (2.8 x 1518 Mt) overall and 0.87 GtCO<sub>2</sub> (2.62 x 331 Mt) for structural sections.

Since the study was carried out on 2011 figures, the total steel production has slightly increased to 1665 Mt in 2014 (Worldsteel, 2015). Therefore, it is estimated that the cradle-to-site carbon emission has increased to a total of 4.7 GtCO<sub>2</sub> in 2014. The percentage share of structural sections has barely changed, increased from 21.8% to 23% (ibid.) The cradle-to-site emission for structural sections is estimated to be 1.0 GtCO<sub>2</sub> (2.62 x 0.23 x 1665 Mt) in 2014.



As discussed in Chapter 9, the total amount of steel required to complete the Assembly Hall building is about 5800 tonnes. However, the amount of steel erected during the timeframe of this study was 4747 tonnes, which excludes the crane gantry beams, gable frames, staircases, lift shaft as well as elevation cladding rails, wind posts and trimmers. The assessment in this chapter will therefore be limited to the 4747 tonnes erected during the case study.

Following the same principles established above, the Assembly Hall steel carbon emissions are approximately 7690 tCO<sub>2</sub> (1.62 x 4747 tonnes) for the cradle-to-gate boundary case and 4747 tCO<sub>2</sub> (1.0 x 4747 tonnes) for the fabrication phase. The overall carbon emission for the cradle to site boundary case is therefore 12437 tCO<sub>2</sub> (2.62 x 4747 tonnes).

As discussed in Section 8.5, delivery of steel only contributes to less than 7% of the cradle-to-site carbon figures. It is therefore estimated that the delivery of steel on the Assembly Hall contributed up to 871 tCO<sub>2</sub> (12437 x 0.07) for the boundary studied.

The steelwork data gathered during the case study on the fabrication and construct of the Assembly Hall frame is included in Appendices 1 to 3 and is analyzed in the following subsections.

## 10.2 Programme – Case Study

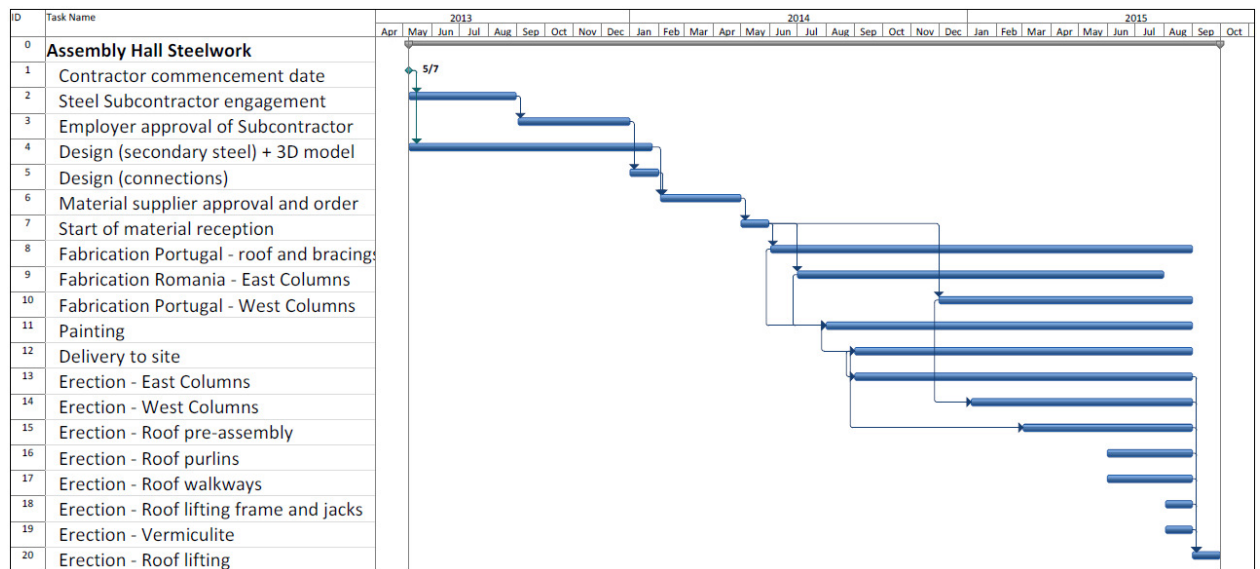


Figure 10.1 Assembly Hall procurement, fabrication and erection outline programme



Figure 10.1 above shows an outline programme for the procurement, manufacture and erection of the Assembly Hall steelwork. The following summary can be drawn from this schedule:

- The project commencement date was 7 May 2013, the day when the Contractor took charge of the site. It then took 4 months to get the steelwork Subcontractor contract awarded. The secondary steelwork calculations was prepared during the same period by the Contractor;
- The preparation and approval of the Subcontractor quality procedures took another 4 months to be approved. The design review on the secondary steelwork took place at the same time;
- The design and approval of connection calculations then followed, culminating in material suppliers being established and purchase orders placed in March 2014;
- The fabrication of the bracing and roof members (Portugal) started in June 2013 and the column plate girders (Romania) began in July 2013;
- A total of 4747 tonnes of steel was manufactured in 16 months and erected in 12 months.

Initially, the Subcontractor had estimated that it would take 14 months from ordering of material to completion of the erected frame on site. It can be concluded that this original plan was ambitious and would have only worked for an ideal situation involving a standalone steel frame with all input data available from the outset of fabrication activities. Confounding factors such as late variations, concreting co-activities and long distances between site and factories contributed to the delays encountered on site. Moreover, the Subcontractor lacked nuclear experience and the stringent requirements associated with this industry may have contributed to the initial underestimation. Some of these main issues are discussed below in a little more detail.

The critical path of the programme changed several times during erection, with material supply being the bottleneck for an extended period of time. The temporary barrier works, which were instructed when the fabrication of the steelwork had commenced, caused delays to the manufacture of the columns on the North elevation. In addition, the application of



intumescent paint to some parts of the steel frame meant that the affected components had to remain in the workshop longer than had been initially anticipated.

Not only did the concreting of the box-outs introduce another trade to an already complex programme but this also caused the roof pre-assembly to start from the South end when it was originally planned to start from the North. Consequently, there was a substantial amount of completed steel components available in the temporary holding area on site that could not be erected straight off while the Subcontractor was now manufacturing to the revised construction sequence.

For a significant period, there were simultaneous works on the East elevation, West elevation, box-out concrete works and pre-assembly of the roof at ground level. As a result, the HSPC imposed co-activity restrictions for the safety of the operatives. The adverse impact of these restrictions on the erection schedule apparently forced the Contractor to introduce double and later triple shift working.

There were a few manufacturing defects on the steel components that slowed down progress, particularly at the beginning of the erection period. The most significant of these non-conformities were welding defects on the plate girders and intumescent paint damage during expedition. Where several notable defects appeared on the same component, the Contractor sent the component to a nearby factory for detailed repairs. Thus, the quality of the product was maintained at the detriment of progress on site.

### ***10.3 Design – Case Study***

As describe in Section 8.3, the structural philosophy should be set right at the outset of the design process, taking into account cost, programme, quality, buildability and sustainability considerations. The principle should then be religiously followed, updated and improved as the works progress.

The review of the Assembly Hall structural calculations was not part of the case study. However, one part of the design that was apparent to the researcher was the large external column compared to the smaller internal column carrying all the crane loads. A closer look at the design revealed that the internal column was heavily utilized to carry the compressive loads from the cranes while the external column comfortably resisted the 60m high frame



moments. As the inner and outer columns were braced together, consideration of a combined column to resist the frame moments could have provided robust and balanced column sizes, presumably reducing the overall combined weight. Unfortunately, the time schedule on this project was so restrictive that once a decision was taken, it was impossible to change it without causing major programme delays.

Construction methodology and sequence contribute to the carbon footprint of a building. On the Assembly Hall, approximately 8 tonnes of steel were used for the temporary frame used to lift the roof. Furthermore, temporary steel plates were welded to the plate girders in the factory to avoid warping of the permanent structure during the welding process. Additional temporary bracing was also added to the roof structure during pre-assembly because part of the permanent bracing was only installed after the roof was lifted to its final position. Although the design was accommodative enough to avoid unnecessary disassembly of these temporary elements, this steelwork was only required because of the construction methodology chosen by the Subcontractor and was not directly paid for by the Employer. As such, this temporary steelwork does not appear on the inventory included in the Appendices of this study.

Therefore, in addition to wastage, an allowance for temporary steelwork needed to be included in the carbon footprint calculations. For the Assembly Hall, considering the 8 tonnes of temporary steel over the total erected tonnage of 4747 gives a 0.2% allowance. The majority of the temporary steel, including the lifting frames, was eventually dismantled and could be used again on future projects or recycled by the Subcontractor. This also needed to be factored into the calculations using sensitivity analysis.

The application of intumescent paint in the factory needed to be checked against construction schedule before being instructed. The maximum dry film thickness of intumescent paint on the Assembly Hall was 3.0 mm and hence took significantly longer to dry when compared to the 150 microns required for corrosion protection. Indeed, the majority of the damaged areas were on the intumescent painted components, which evidently caused programme, cost, quality and environmental drawbacks.



As a compromise, intumescent paint was only applied to a few areas where there was a concentration of fire loads, including the vertical braced bay. A fire optimization study was then undertaken, with on-site application of vermiculite to areas that needed further protection.

#### **10.4 Fabrication – Case Study**

The information shown in the following six tables is derived from the data in Appendices 2 and 3. The discussion has been broken down into the different types of components for ease of comprehension.

**Table 10.1: Column components – amount and weight**

Type of component	Description	Amount	Girder Weight (kg)	Total Weight (kg)
HI1500-50-85*855	Outer braced column	40	2530766	3013091
HI1500-45-70*825	Outer column	70		
HI675-45-50*675	Inner column	88		
PL	Splice plate	1232	-	188864
<b>Total</b>		<b>1430</b>		<b>3201955</b>

From Table 10.1, nearly 80% of the total column steel weight was in the the plate girders (flange and webs) even before the stiffeners and connections plates were welded on, which themselves constitute another 14%. Thus, the 198 completed plate girders (14% of the components) made up 3013 tonnes of the column steelwork (94% of the weight). All the fabrication complexities and intricate welding lied in these heavy plate girders. Furthermore, a significant amount of resources and expertise were required to handle such heavy components in the factory, during transportation and on site. This manifested itself into more energy expended and carbon emitted.

The heaviest column plate girder on the Assembly Hall was at the first level and weighed in excess of 30 tonnes. It was built from two 855 x 85 mm thick flanges and a 1500 x 50 mm web. The girder was 15m high weighing 24 tonnes prior to the addition of the stiffener and connection plates. These plates were of various sizes with the heaviest being the 1.6 tonnes baseplate at 1900 x 1200 x 85mm thick. Not only did the plates add an extra 30% weight to the column section, but also brought complexity to the whole fabrication process. In some



instances, temporary steelwork was required during the welding process to avoid warping effects.

Furthermore, eight splice plates of up to 1240 mm long, 1060 mm wide and 45 mm thick were required to link two column levels, which involved up to 150 No. M36 bolt groups. Together with the splice connections, the weight of this first level column component reached 41 tonnes.

**Table 10.2: Box-beam components – amount and weight**

Type of component	Description	Amount	Total Weight (kg)
PL55*675	Box girder	22	101658

The box-beam is a horizontal plate girder that connects the outer and inner columns at about 38m above ground floor level, part of which cantilevers out to support the 50 tonnes runway beam. Thus, there was only one box beam per grid per elevation, giving a total of 22 components weighing 4.6 tonnes each as shown in Table 10.2. Although there was intricate welding involved between the flange and web elements, the box girder was self-supporting with regards to lateral torsional buckling and therefore did not need additional stiffeners like those added to the column plate girders.

**Table 10.3: Beam-bracing components – amount and weight**

Type of component	Description	Amount	Total Weight (kg)
CHS	Circular hollow section (139.7 – 355mm diameter)	618	213308
SHS	Square hollow section (250x8mm and 300x10mm)	320	268429
RHS	Rectangular hollow section (300x100x10mm)	20	26994
HEA	EU wide flange beam (220-400mm deep)	96	111601
HEB	EU wide flange beam (300-500mm deep)	266	150869
PL	Splice plate (6 – 30mm thick)	4447	82314
<b>Total</b>		<b>5767</b>	<b>853515</b>

From Table 10.3 above, 90% of the total beam-bracings weight was made up from rolled profiles, with the rest being splice plates. As discussed in Section 8.4, there was significantly less effort and complexity on the fabrication of these components when compared to the plate girders. The manufacturing processes were limited to the cutting of the beam to required length and welding of the connection plates. Although the heaviest beam-bracing piece was about 7.5 tonnes, the majority of these components weighed less than a tonne thereby making them simple to handle in the factory and on site. Considering everything



else constant, it was less environmentally damaging to work with rolled sections than plate girders in the factory.

The 4447 splice plates shown in Table 10.3 made up 10% of the weight but 75% of the components. This implies that relatively a larger part of the works, when compared with the columns, was on site where these plates were used to bolt the steel components together.

**Table 10.4: Roof components – amount and weight**

Type of component	Description	Amount	Total Weight (kg)
CHS	Circular hollow section (168.3–219.1mm diameter)	88	23192
SHS	Square hollow section (300x10mm)	76	69275
HEA	EU wide flange beam (300-320mm deep)	106	73810
HEB	EU wide flange beam (320mm deep)	132	173443
PL	Splice plate (10–60mm thick)	1212	64140
<b>Total</b>		<b>1614</b>	<b>403859</b>

Table 10.4 above shows the amount of roof steelwork that was pre-assembled at ground level and lifted up to its final position in one piece. Essentially, the HEA and HEB formed the truss elements, SHS acted as ties between trusses and CHS were provided as diagonal bracing. Over 84% of the roof weight was built from hot-rolled sections that are relatively simple to fabricate. However, there was a large number of splice plates (75%) to be assembled on site.

**Table 10.5: Roof purlin components – amount and weight**

Type of component	Description	Amount	Total Weight (kg)
HEA	EU wide flange beam (200mm deep)	88	20190
HEB	EU wide flange beam (240mm deep)	134	105219
IPE	Universal beam (140mm deep)	10	612
L	Rolled Steel Angle (100x10mm thick)	139	524
<b>Total</b>		<b>371</b>	<b>126545</b>

Although the purlins were considered as secondary steelwork, they were manufactured from hot-rolled steel sections as shown in Table 10.5. The Subcontractor's construction methodology required the roof cladding to be installed at ground level during roof pre-assembly. Each purlin spanned the full distance between trusses and only needed simple connections to angle cleats. There was very simple work involved in the fabrication and erection of these purlins.

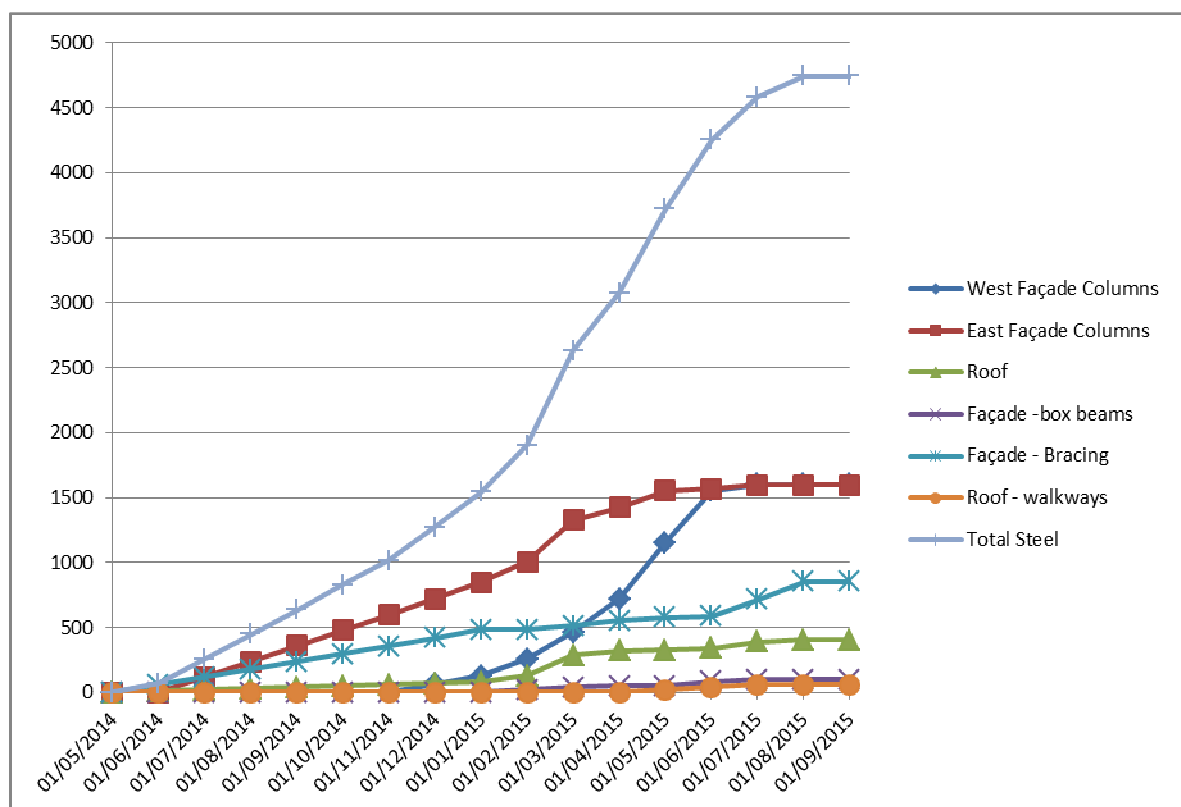


**Table 10.6: Roof walkway components – amount and weight**

Type of component	Description	Amount	Total Weight (kg)
HEA	EU wide flange beam (220mm deep)	47	22487
IPE	Universal beam (100, 220 and 300mm deep)	99	36704
<b>Total</b>		<b>146</b>	<b>59190</b>

Equally, the walkway steel shown in Table 10.6 was considered as secondary steelwork but manufactured from hot-rolled steel sections. Only the steel for the four walkways located on the bottom chord of the pre-assembled section of the roof is covered in Table 10.6 above. The walkway components also came in full span and needed simple connections.

Derived from the data in Appendix 2, Figure 10.2 below show the production curve for the steelwork erected during this case study.



**Figure 10.2: Production time frame of the Assembly Hall steelwork**

In accordance with the construction sequence, the Portugal factory started with the fabrication of the roof and beam-bracing components whilst Romania factory manufactured the East façade columns. Figure 10.2 shows a slow start to the steel production in both



factories but this was improved at the beginning of 2015 before it flattens out at the end of July when the focus shifted from production to erection.

One of the reasons for the slow start was the significant number of defects detected on the column components. The high level of scrutiny and frequency of inspections from the Employer representatives also contributed to the slow start, exacerbated perhaps by the Subcontractor's underestimation of the technical complexity of the project.

The weight of the column plate girders meant that huge amount of material was locked in a few elements. As the manufacturing progress was measured on completed elements, the speed of production was not apparent until the components started to come out of the production line. Furthermore, a defect on one column could hold up the completion of as much as 30 tonnes of steel.

The columns made up more than two thirds of the steel weight constructed during this study. It is apparent from the Figure 10.2 that the production of the column components was on the critical path. Whereas the fabrication of the other components was relatively constant throughout the manufacturing period, the column production needed to be improved significantly in order to mitigate further delays to the construction schedule. There was also a slight increase in the roof production when the construction sequence was altered to start from the South end. The production of the beam-bracings had to be slowed down in order to accommodate this acceleration.

The significant increase in production was also partly due to the fact that columns were now being manufactured in both factories. As the teething problems experienced in Romania were avoided by Portugal, the column production was much smoother and quicker at this stage. A number of Sub-subcontractors were brought in to help with the production of downstream components and the pre-assembly of the roof on site in order to allow the Subcontractor to concentrate on the columns and roof production.

Table 10.7 below shows the maximum and minimum periods that each of the seven components, excluding splice plates, spent in the factory. This is the time from start of fabrication to expedition as derived from Appendix 3.



Although some elements had to be temporarily stored in the factory while waiting for an appropriate delivery slot, these figures give a good indication of the fabrication periods for each component. More so for the column components that, due to the programme constraints on site, could not afford to be stored in the factory for too long. Besides, the columns were delivered as individual components or in pairs and so did not need to wait for many other components before being dispatched to site.

**Table 10.7: Maximum and minimum periods that components spent in the factory**

Component type	Factory location	Maximum period (weeks)	Minimum period (weeks)
Column – without intumescent paint	Romania	32	8
Column – with intumescent paint	Romania	41	15
Column – without intumescent paint	Portugal	11	5
Column – with intumescent paint	Portugal	16	8
Box-beam	Portugal	9	6
Beam-bracing	Portugal	57	4
Roof	Portugal	41	2
Roof purlins	Portugal	14	2
Roof walkways	Portugal	9	4

Table 10.7 confirmed that, for the fabrication of column components, more time was spent in Romania than in Portugal. It is likely that the lessons learned in Romania were effectively applied in the Portugal production that started 5 months later. This difference could be partly attributed to a variation in the quality of workmanship in these two factories.

The minimum periods in Table 10.7 correlate with the initial estimate made by the Subcontractor of 10 to 15 and 15 to 30 man-hours per tonne of simple and complex steel fabrication respectively. Considering two people working on a component at a time, the complex fabrication of a plate girder weighing 30 tonnes was estimated to take 6 - 12 weeks (30 tonnes x 15-30 hours / 2 workers / 7.5 hours a day / 5 days a week). As discussed above, the intumescent paint was an additional complexity and increased the fabrication periods. Assuming the simple fabrication to involve one person on average, a rolled profiles weighing 7.5 tonnes was expected to take 2 – 3 weeks (7.5 tonnes x 10-15 hours / 1 workers / 7.5 hours a day / 5 days a week).



Wastage produced in the factory was not part of this study but, as discussed in Section 9.8.4.3, this should have been traced and recycled.

### **10.5 Expedition – Case Study**

From Appendix 2, the delivery of steel to site can be divided into two groups based on the manufacturing factory as shown in Table 10.8 below.

**Table 10.8: Amount of steel and distance travelled from factory to site**

Factory	Amount of steel (tonnes)	Distance travelled to site (km)
Portugal	3147	1500
Romania	1600	2300

All deliveries were carried out by road using heavy articulated vehicles. A review of the column components (excluding the splice plates) delivered from the Romania factory is presented in Table 10.9 below, as derived from the data in Appendix 3.

Over 1505 tonnes of steel were manufactured in Romania, constituting half of the column steelwork and about a third of the total amount considered in this case study. These 99 components (5 levels of the outer column and 4 levels of inner columns on 11 axes) were delivered in 73 truckloads, travelling the 2300 km to the site in France. The planning of the truck loads was somewhat simple as there were not a lot of possible permutations for these heavy elements. Owing to their bulkiness, only up to two column components could be contained in one delivery truck.

The heaviest inner and outer column components at Level 1 weigh over 13 and 30 tonnes respectively. Typically, the truck load distribution worked out to one external column or two internal columns as shown in Table 10.9, giving net weights between 23 and 31 tonnes per delivery. At Level 3, the inner and outer columns weigh up to 11 and 23 tonnes respectively. These were heavy enough to follow the same truck load distribution as for Level 1 with delivery weights ranging from 18 to 23 tonnes.

At Level 2, the heaviest inner and outer columns weigh about 9 and 18 tonnes respectively. Except for the heaviest columns in the braced Zone A which were delivered one at a time, there was more flexibility at this level as all other columns could be delivered in pairs. The truck loads ranged from 17 to 24 tonnes.



**Table 10.9: Column steel (excluding splice plates) delivery from the Romania Factory**

Index	Delivery Reference	Component Site Reference	Quantity	Weight (kg)	Column Level	Paint Scheme	Expedition Date
1	300	JF1-1; IF1-1	2	24632	1	Without Intumescent	24/09/2014
2	301	JF1-2	1	23565	1	Without Intumescent	24/09/2014
3	302	IF1-2	1	23619	1	Without Intumescent	26/09/2014
4	303	HF1-1; GF1-1	2	24343	1	Without Intumescent	27/09/2014
5	304	HF1-2	1	23420	1	Without Intumescent	27/09/2014
6	305	GF1-2	1	23342	1	Without Intumescent	28/09/2014
7	306	FF1-1; EF1-1	2	24289	1	With Intumescent	15/11/2014
8	307	EF1-2	1	23359	1	With Intumescent	14/11/2014
9	308	FF1-2	1	23359	1	With Intumescent	14/11/2014
10	309	CF1-1	1	29538	1	Without Intumescent	14/10/2014
11	310	BF1-1	1	30066	1	Without Intumescent	26/10/2014
12	311	CF1-2; BF1-2	2	25976	1	Without Intumescent	28/10/2014
13	312	JF2-1; JF2-2	2	23323	2	Without Intumescent	10/11/2014
14	313	GF2-1; IF2-2	2	22992	2	Without Intumescent	13/11/2014
15	314	DF1-2	1	23359	1	With Intumescent	14/11/2014
16	318	HF2-1; HF2-2	2	22974	2	Without Intumescent	21/11/2014
17	319	GF2-2; IF2-1	2	23002	2	Without Intumescent	24/11/2014
18	320	DF1-1; AF1-3	2	25348	1	With Intumescent	24/11/2014
19	321	CF2-1	1	17991	2	Without Intumescent	29/11/2014
20	322	FF2-1; FF2-2	2	22974	2	With Intumescent	29/11/2014
21	323	AF1-2	1	30093	1	With Intumescent	29/11/2014
22	324	CF2-2; EF2-1	2	16797	2	Without Intumescent	02/12/2014
23	325	DF2-1; EF2-2	2	22974	2	With Intumescent	02/12/2014
24	326	BF2-1	1	18148	2	Without Intumescent	10/12/2014
25	327	BF2-2; DF2-2	2	23322	2	Without Intumescent	11/12/2014
26	328	AF2-2	1	18157	2	With Intumescent	08/01/2015
27	329	JF3-2	1	18302	3	With Intumescent	10/01/2015
28	330	AF2-4; JF3-1	2	18968	2/3	With Intumescent	10/01/2015
29	331	IF3-2	1	18369	3	With Intumescent	15/01/2015
30	332	HF3-2	1	18367	3	With Intumescent	16/01/2015
31	333	HF3-1; IF3-1	2	19528	3	With Intumescent	16/01/2015
32	334	GF3-2	1	18397	3	With Intumescent	26/01/2015
33	335	FF3-2	1	18418	3	With Intumescent	04/02/2015
34	336	FF3-1; GF3-1	2	19503	3	With Intumescent	04/02/2015
35	337	EF3-2	1	18418	3	With Intumescent	10/02/2015
36	338	DF3-1; EF3-1	2	19503	3	With Intumescent	13/02/2015
37	339	DF3-2	1	18418	3	With Intumescent	13/02/2015
38	340	JF4-2	1	18486	4	Without Intumescent	18/02/2015
39	341	CF3-1	1	22541	3	With Intumescent	19/02/2015
40	342	IF4-2	1	18549	4	Without Intumescent	20/02/2015
41	343	FF4-2	1	18536	4	Without Intumescent	20/02/2015
42	344	HF4-2	1	18546	4	Without Intumescent	20/02/2015
43	345	GF4-2	1	18546	4	Without Intumescent	21/02/2015
44	346	EF4-2	1	18536	4	Without Intumescent	25/02/2015
45	347	CF3-2; BF3-2	2	21073	3	With Intumescent	27/02/2015
46	348	BF3-1	1	22760	3	With Intumescent	27/02/2015
47	349	AF3-4	1	10754	3	With Intumescent	03/03/2015
48	350	AF3-2	1	22757	3	With Intumescent	03/03/2015
49	351	DF4-2	1	18546	4	Without Intumescent	05/03/2015
50	352	CF4-1	1	23129	4	Without Intumescent	11/03/2015
51	353	BF4-1	1	23552	4	Without Intumescent	11/03/2015
52	354	IF4-1; GF4-1	2	15539	4	Without Intumescent	15/03/2015
53	355	JF4-1; JF5-1	2	22434	4/5	Without Intumescent	19/03/2015
54	356	HF4-1; IF5-1	2	22603	4/5	Without Intumescent	20/03/2015
55	357	FF4-1; FF5-1	2	22604	4/5	Without Intumescent	22/03/2015
56	358	EF4-1; HF5-1	2	22604	4/5	Without Intumescent	25/03/2015
57	359	EF5-1	1	14840	5	Without Intumescent	27/03/2015
58	360	CF5-9	1	18269	5	Without Intumescent	29/03/2015
59	361	BF5-1	1	18729	5	Without Intumescent	31/03/2015
60	362	DF4-1; GF5-1	2	22603	4/5	Without Intumescent	03/04/2015
61	363	DF5-1	1	14840	5	Without Intumescent	08/04/2015
62	364	AF4-2	1	23557	4	With Intumescent	15/04/2015
63	365	BF4-2; CF4-2	2	15941	4	Without Intumescent	18/04/2015
64	366	AF5-2	1	18748	5	With Intumescent	25/04/2015
65	367	AF4-3	1	8024	4	With Intumescent	08/05/2015
66	368	AF2-1	1	17991	2	With Intumescent	13/05/2015
67	371	AF1-1	1	29570	1	With Intumescent	21/05/2015
68	372	AF1-4; AF2-3	2	21401	1/2	With Intumescent	22/05/2015
69	376	AF3-3	1	10401	3	With Intumescent	29/05/2015
70	377	AF4-4	1	7614	4	With Intumescent	30/05/2015
71	378	AF3-1	1	22505	3	With Intumescent	25/05/2015
72	379	AF4-1	1	23118	4	With Intumescent	06/06/2015
73	380	AF5-1	1	18229	5	With Intumescent	24/07/2015
<b>Total</b>			<b>99</b>	<b>1505624</b>			



The heaviest inner and outer columns at Level 4 weigh about 8 and 24 tonnes respectively and they typically follow the same truck load distribution as for Level 1. In some cases, the inner columns were delivered together with Level 5 columns, which themselves weigh up to 19 tonnes. The truckloads range from 15 to 24 tonnes for both levels.

The column components on the North gable were affected by the temporary wall barrier and intumescent painting requirements, both of which were instructed to the Subcontractor when the fabrication had started. Consequently, the manufacturing and delivery sequence had to be adjusted to match. This resulted in a few truck loads, such as 349 and 377 in Table 10.9 above, being delivered with as low as 8 tonnes in order to maintain the erection schedule.

Table 10.9 only shows the weight of the column components and does not include splice plates, which were delivered with the lighter truckloads. For instance, 34 splice plates weighing 3.8 tonnes were delivered together with delivery reference 324, raising the total truck load from 16.8 tonnes shown in Table 10.9 to 20.6 tonnes.

In addition, the above table does not include a few columns sent to a factory local to the site for repairs as this constituted an insignificant proportion in terms of number of columns involved and distance travelled.

## **10.6 Erection – Case Study**

The erection of each column was carried out in a matter of hours (up to 6 hours) in spite of the difficulties and risks imposed by the handling of such huge weights.

The first column level involved the preparation of the HD bolts and provision of shims for alignment. The upper columns had to be joined to the lower columns using eight splice plates at each connection. With column forces as high as 19 MN compressive, 4 MN tensile, 3 MN shear and 5.5 MNm moments, the connections needed splice plates of up to 1240 mm long by 45 mm thick and 150 No. M36 bolts. For temporary stability, the bracing members had to be placed as soon as the vertical columns were erected.

As detailed in Section 9.8, the roof erection was relatively simple as it was pre-assembled at ground level. This pre-assembly did not reduce the erection period required for the columns or roof. If anything, the individual periods may have increased slightly due



to H&S requirements brought about by co-activities. However, the pre-assembly changed the construction sequence of the columns and roof from being in series to parallel. It also allowed manufacturing and erection activities to occur simultaneously.

The construction methodology needed to take a balanced view between fabrication and erection activities. From Section 10.3 above, it was established that 94% of the column plate girders weight was in 14% of the components whereas 90% of beam bracings weight was in 25% of the components. Thus, although the manufacture of plate girders was much complex as compared to the lighter hot-rolled components, there were relatively fewer connections to be done on site. Indeed, the erection of one 30-tonne column component was quicker than the erection of 30 bracing pieces weighing a tonne each.

When both the column and roof erection activities were at their peak, there was a steady increase of resources on site particularly from April to September 2015 as shown in Appendix 1.

Essentially, there was no steel wastage reported on site during erection. There were a few instances where little pieces of steel needed to be grinded off to ensure total fit between components but this was negligible in the overall scale of quantities involved. This waste was collected in the on-site re-cycling bins rather than taken back to the factories.

### **10.7 BCSA Carbon Footprint Tool Results**

The data from the case study, in Appendices 1 to 3 and as discussed in the above Section 10.2 to 10.6, was entered into the BCSA Carbon Footprint Tool. A simplified approach was taken as described in Section 7.3. The results of this analysis are included in Appendix 5 and summarized in Table 10.10 below.

From this table, the total carbon emission is given as 12,498,087 kgCO<sub>2</sub> from 4,747 tonnes of steel, giving an average figure of 2.63 kgCO<sub>2</sub>/kg of fabricated and erected steel. Considering an internal area of 5380 m<sup>2</sup> (93.9m x 57.3m internal dimensions), this works out to an overall emission figure of 2.3 tCO<sub>2</sub>/m<sup>2</sup> for the Assembly Hall. According to Clark and Bradley (2013), the superstructure average embodied carbon for a typical office building is 0.22 tCO<sub>2</sub>/m<sup>2</sup>. Hammond and Jones (2011) estimate the average figure to be about 0.30 tCO<sub>2</sub>/m<sup>2</sup> and the maximum to be 0.60 tCO<sub>2</sub>/m<sup>2</sup>.



**Table 10.10: Summary of results from the BCSA Carbon Footprint Tool – Simplified Approach**

<b>Hot-rolled products</b>						
Type	Supplier	Quantity (Tonnes)	Production impacts <sup>1</sup> (kgCO <sub>2</sub> )	Transport impacts <sup>2</sup> (kgCO <sub>2</sub> )	Total (production and transport) (kgCO <sub>2</sub> )	Percentage Contribution (%)
Plate	Romania	1,600	3,961,716	386,246	4,347,962	35%
Plate	Portugal	1,602	3,967,196	251,900	4,219,096	34%
Plate	Portugal	102	251,733	18,210	269,943	2%
Tubes	Portugal	509	1,234,320	81,943	1,316,263	11%
Sections	Portugal	262	602,703	42,489	645,192	5%
Plate	Portugal	82	203,832	15,175	219,007	2%
Tubes	Portugal	92	224,350	15,175	239,525	2%
Sections	Portugal	247	567,760	39,454	607,214	5%
Plate	Portugal	64	158,828	12,140	170,968	1%
Sections	Portugal	126	289,379	21,245	310,623	2%
Sections	Portugal	59	135,916	12,140	148,056	1%
Angles and channels	Portugal	1	1,203	3,035	4,238	0%
<b>Total</b>		<b>4,747</b>	<b>11,598,937</b>	<b>899,150</b>	<b>12,498,087</b>	<b>100%</b>

Table 10.10 above highlights that plate girders generally produced more emissions than rolled sections. However, the difference is so slight that in layman terms, carbon emissions can be derived from the amount of steel material processed without paying much attention to the type of the hot-rolled product.

## 10.8 Summary

Essentially, a total of 4747 tonnes of the Assembly Hall steelwork was manufactured in 16 months and erected in 12 months, giving an average manufacturing and erection rate of 297 and 396 tonnes per month respectively.

Table 10.11 below shows a comparison of carbon emissions estimated from existing literature in Section 10.1 and those from the BCSA footprint tool in Section 10.7 for the 4747 tonnes on the Assembly Hall.

**Table 10.11: Comparison of carbon emissions from literature and BCSA Carbon Footprint Tool**

Carbon Impact	Existing Literature (tCO <sub>2</sub> )	Case Study (tCO <sub>2</sub> )
Production	7690	11440 (=11599-159)
Fabrication	3876 (=4747-871)	
Transport	871	899
Erection	-	159
<b>Total</b>	<b>12437</b>	<b>12498</b>

The table shows that the results from the case study and BCSA footprint tool correlate well with existing literature. However, there are some slight variances in the boundary considered in the calculation. The figure from literature is from cradle to site while the BCSA figure includes erection impact. In addition, the boundaries for the production and



fabrication are not well defined such that the transport impact between these processes may have been double counted or discounted.

In the BCSA tool, the transport impact for angles and channels is not correctly represented as the small quantities involved did not require a dedicated delivery. However, the tool required that a minimum of 1 delivery truck be entered. In spite of this anomaly, the impact is close enough to that from existing literature (899 tCO<sub>2</sub> compared to 871 tCO<sub>2</sub>).

The average carbon emission for the Assembly Hall structure is estimated to be 2.63 kgCO<sub>2</sub>/kg from production to end of the erection phase of the 4747 tonnes of steel considered in this research. The recyclability of steel was taken into consideration through sensitivity analysis. The figure from existing literature is 2.62 kgCO<sub>2</sub>/kg for the cradle-to-site boundary case, thus excluding the erection works.

It is difficult for manufacturers to justify spending time and effort on processes that are perceived not to be contributing to revenue. However, it has been established that collecting data for carbon footprint calculations should not be a burden for steel contractors. Indeed, most of the required data is readily available as a schedule in the 3D models (such as Tekla) used by steel contractors to detail their projects. Other relevant information is available on documents such as electricity bills or waste collection invoices. Thus, the collection of data and the calculation of carbon footprint can easily be integrated in the company systems.

This research is expected to help manufacturers identify opportunities for carbon footprint improvements in their factories. For example, it has been established that shot-blasting contributes to roughly 86% of the energy used in the factory. By simply switching off such machines when not in use, significant reduction in carbon emissions can be achieved.



## 11 Conclusion

Sustainable practices discourage irresponsible use of natural resources and emission of GHG into the atmosphere. In order to comply with the regulations, 2050 emissions need to be reduced to at least half of the 1990 figure. Considering that steel production is predicted to have doubled by then, this is a tall order even with the significant improvements currently being pursued by the steelmaking industry. Despite the low emissions produced downstream of the liquid metal phase, it is important that efficiency in every process of the steel life cycle is improved. The purpose of this research was to identify the environmental impact hotspots in the life cycle of steel used in non-residential buildings and understand the precursors of the GHG emissions at each stage thereby providing the background information necessary to propose a robust strategy to carbon footprint improvement.

Sustainable development has been prominent in the building construction industry for a few decades now. With a number of interlinked problems that need to be addressed simultaneously, and a lack of shared understanding, progress has been slow. The long term effects of GHG emissions are only predictions and, therefore, there is uncertainty in the set levels of control. This is exacerbated by the lag that exists between the cause and consequence of any environmental process.

Furthermore, there are uncertainties in the existing carbon footprint databases. The main source of environmental data is the material producing industry, which is naturally bound to protect its interests and may inadvertently manipulate information in order to support the expansion of its business. Companies are unwilling to reveal data that may compromise their unique advantage over competitors and this makes it difficult for governments, which are informed by the industry, to set clear targets and priorities.

Nevertheless, there have been significant developments in the way we measure and record the environmental performance of buildings through LCA and LCI tools. A considerable amount of energy savings and carbon footprint reductions are being made through the implementation of environmental assessments tools. All building projects ought to allow for sufficient time and budget to explore carbon reduction opportunities at the outset of the design stage. This early involvement will enable a methodical and targeted solution to



carbon reduction that can be included in the design without major cost and programme implications.

This is not to say that there is no more work to be done to improve the transparency of background environmental impact databases and carbon footprint calculations. For steel, the steelmaking industry is making unprecedented effort to document the carbon footprint of steel and making it readily available to all the industries including construction.

A pragmatism approach was adopted in this research as the project largely involves the collection of narrative data from existing literature and construction industry. A multi-method qualitative methodology was employed, comprising constructive research and a subordinate case study to collect data from the industry.

The first part of the research involved a detailed literature review of existing knowledge. The research showed that the steel industry is well-organised and the efforts being made by the different stakeholders are being co-ordinated by associations such as Worldsteel and UK Steel. The global data collected by these associations is well published and the derived average embodied carbon coefficients are being used worldwide in many LCA and LCI databases.

The literature review also highlighted that, for the steel building industry, there is lack of complete records downstream of the production phase. No systematic co-ordination of researches such as the one covered in this thesis. Although Worldsteel collects data from some manufacturers (across all sectors and not limited to the construction industry), the data is not as extensive as that gathered for the production phase. This is because the manufacturing industry is saved by many but small companies.

The ICE database was used in this research to represent average construction EC emissions for part of the steel lifecycle. The average EC emission coefficient considered for the production phase was 1.62 kgCO<sub>2</sub>/kg and that for the manufacturing phase was 1.0 kgCO<sub>2</sub>/kg. The overall cradle-to-gate EC emission coefficient was therefore considered to be 2.62 kgCO<sub>2</sub>/kg, which is assumed to include the transportation impact.



The process behind each phase of the steelwork lifecycle was reviewed in detail in a bid to identify hotspots that have the most environmental impact. Improvement suggestions were proposed where available, particularly for the manufacturing and design phases. These suggestions include simple initiatives such as switching off equipment when idling to save energy, the use of optimisation software before ordering material to minimise waste and the utilisation of just-in-time trading software to avoid site deterioration of material and double handling.

To verify the accuracy of the existing aggregated average figure, a case study was conducted on a real steelwork building, focusing on the manufacture, transportation (to site) and erection phases. This data alone, as detailed in Chapter 9 and in Appendices 1 to 4, is invaluable to the steel and construction industry as it can be analysed in many different ways. The LCI databases such as ICE can make use of the data collected through the case study in order to improve or complete its database in future.

An analysis of the quantitative data from the case study was performed to evaluate the carbon footprint of the steel lifecycle phases under study. The average carbon emission coefficient for the Assembly Hall structural steelwork was found to be 2.63 kgCO<sub>2</sub>/kg of erected steel and 2.3 tCO<sub>2</sub>/m<sup>2</sup> of internal floor area for the cradle to end of construction boundary case.

The findings of this research should assist designers, fabricators and contractors understand the drivers of their emissions. Most importantly, it should provide assurance to manufacturers that collecting carbon footprint data does not have to be taxing. The data collected for the case study was no different to the information that contractors produce for their daily activities.

### ***11.1 Recommendation***

Environmental issues need to be considered in conjunction with economic and social impacts. Steel material costs may be as low as 6% of the final value of a building, with the rest of the money from the sale of the end product paying for the wages of over 2 million people that the industry employs across the globe. As such, the environmental impact caused by steel manufacture may be outweighed by the social and economic benefits that it



provides. Currently there is no real substitute for steel and, therefore, the reduction in GHG emissions can only come from improvements to the production, manufacturing, design, construction and recycling processes. An aggressive approach to these improvements, together with reductions in demand achieved through material efficiency, may help to meet the 2050 carbon targets.

Steelmaking is a mature industry with research on carbon footprint improvements well-funded and underway. Steel itself is a durable material whose products often outlive their design life. In the UK, steel is recovered more than any other construction material and can be re-used with minimum further processing. Scrap metal and other steel by-products have a well-established market worldwide, which helps to minimise the primary extraction of non-renewable resources, reduce GHG emissions and divert waste away from landfills. As a consequence, this recovery should be improved worldwide and extended to those elements in the ground.

There is a realisation that designers, fabricators and contractors should include carbon and energy specifications and calculations in the Operating and Maintenance (O&M) manuals to enforce the proper use of buildings. Perhaps an evaluation programme should be enforced to study how well buildings perform in operation against their design criteria. This will help to record building user behaviours that, in turn, can be considered when designing sustainable buildings in future.

Other than the data produced by the Subcontractor to respect its contractual obligations, no additional data was requested for the carbon footprint studies. Therefore, manufacturers need to be encouraged to include carbon footprint studies as an integral part of their reporting systems and to openly report on the mass and energy flows of the materials they process at least once a year.

A haphazard approach to low embodied carbon assessment often ends up imposing significant costs and technical difficulties on a project. Targeted solutions can be followed if this assessment is carried out at the outset of the design process. Future research should look at developing embodied carbon calculations for alternative structural schemes for ease



of assessment in the early stages of building projects. This carbon labelling of products can be extended to materials provided by the services and architectural disciplines.

It is often demand that drives supply. Although the UK is no longer a major steel producer, it still uses a significant amount of steel. National emissions should therefore be based on consumption rather than production figures in order to encourage an honest approach to carbon footprint reduction.

Once the carbon footprint of a company, project or product is established, it then needs to be managed. This involves identifying opportunities where major environmental impacts can be reduced in a cost-effective manner. A reduction in carbon may just need a change in behaviour such as switching off the sand-blasting machine when it is not in operation. Therefore, a carbon management plan is best developed with the contribution of those operatives on the ground.

### ***11.2 Contribution to knowledge***

Sustainability is a well-researched subject but its complexity and a lack of shared understanding have resulted in gaps in available information. The information produced by this research builds on the existing knowledge and provides an improved understanding of carbon emission of steel structures in the built environment. Some of the areas that this research has directly contributed to knowledge include:

1. The data from the case study is considered a contribution to knowledge in itself as it provides a better understanding of real steel buildings. Although this research focused on carbon footprint, the raw data can be analysed in other different ways (e.g. construction, design and fabrication) by future researchers;
2. The provision of new aggregated data that complements existing information in the industry and improves the accuracy and comprehension of GHG emissions. The BCSA Carbon Footprint tool was employed to calculate this new data from the disaggregated data collected through the case study;
3. The research informs steel manufacturers, contractors and designers on the GHG emissions associated with their business activities;



4. The identification of potential opportunities for carbon footprint reduction that are available to steel manufacturers, contractors and designers, particularly those improvement areas that have the most carbon reduction opportunities at relatively low cost;
5. The identification of areas that need further research.



**Appendix 1: Design, manufacture and erection activities on the Assembly Hall**

This appendix tabulates the design, manufacture and erection activities from the commencement date to completion of the roof installation of the Assembly Hall

**Contents**

Table A1-01: Design, manufacture and erection activities from Commencement Date to completion of the roof installation 181



Table A1-01: Design, manufacture and erection activities from Commencement Date to completion of the roof installation

Month Ending	Design and Approvals	Subcontractor and Materials	Column Construction	Roof Construction	Site Equipment
31/05/2013	Commencement Date 07/05/2013, main Contractor mobilisation started; Documentation (QA, baseline programme, etc.) submitted for Engineer approval.				
28/06/2013	Contractor review of input data (received on 21/03/2013) and queries raised and alternatives suggested.	Tender returns for the steelworks subcontract received by Contractor.			
31/07/2013	Basis of design for finishes submitted for Engineer review.	Tender returns under Contractor evaluation.			
30/08/2013	Basis of design for secondary steelwork submitted and refused by Engineer - update necessary.	The Steelwork Subcontractor awarded by the Contractor.			
29/09/2013	Construction design package being updated by Contractor following Engineer comments.	Documentation for the Employer approval of Subcontractor under preparation.			
31/10/2013	Construction design drawings and calculation notes delivered for Engineer assessment.	Documentation for the Employer approval of Subcontractor submitted.			
30/11/2013	Package for the secondary steel Manufacture Readiness Review (MRR) refused by Engineer.	Steel subcontractor approval form rejected by Engineer - more supporting evidence requested.			
31/12/2013	Package for the secondary steel MRR resubmitted for review.				
31/01/2014	Comments on the MRR for secondary steel received by Contractor.	Subcontractor accepted by Employer; Material Submittal Form and mills for the primary Steel structure accepted by the Engineer, supply of raw material to commence.			
28/02/2014	Connection calculation report submitted for Engineer review.				
31/03/2014	MRR for secondary steel yet to be closed; A number of calculation documents still refused.	Purchase order of the raw material (pipes, plates and profiles) placed.			
30/04/2014	Fire intumescent coating instructed on part of the structure; Roof temporary opening and maintenance platform instructed.	Subcontractor preparing all the manufacturing procedures and methodology.			
31/05/2014	Engineer assessment of primary steel calculation notes received by Contractor.	Raw material reception started in the factories.			
30/06/2014	Secondary steel reports approved and first set of execution drawings submitted for Engineer assessment; Fire optimisation study basis of design submitted for Engineer review.	Manufacturing of the steel components authorised to commence - columns in Romania and bracings in Portugal.			
31/07/2014	Contractor submitted the hoist beams and temporary wall barrier design for Engineer assessment.	Painting works authorised to start on 31 July 2015.			
31/08/2014	Engineer assessment of the hoist beams and temporary wall barrier delivered to the Contractor.	Manufacturing continued in Portugal ( roof and beam-bracings) and Romania (East columns); Painting in the factory started at the end of August.			
30/09/2014	All documents now accepted (with comments) by Engineer except for the gantry crane.	Inspection of the Romania and Portugal factories by the Employer team; First beam-bracings delivery from Portugal received on site on 19 September 2015; First column delivery from Romania received on site on 24 September 2015.	Preparation of HD bolts and first stage grouting has started; East Elevation - First L1 column (13.A internal) erected on 25 September 2015; Four columns on axes 13.A and B erected this month working with a crawler crane from the outside of the building.		1 crawler crane; 1 cherry picker.
31/10/2014	Temporary wall barrier requirements relaxed; Hoist beam documents updated by Contractor; Engineer acceptance of the box-out package received by contractor.	Manufacturing continued in Portugal ( roof and beam-bracings) and Romania (East columns); All East L1 columns with intumescent paint being manufactured in Romania.	Preparation of HD bolts and first stage grouting in progress; East Elevation - Ten L1 columns erected on axes 13.A-D, H and I.		1 crawler crane; 1 cherry picker.
30/11/2014	Contractor started to work on the roofing and cladding design; All documentation for welding repairs to East columns 13.A and B has been prepared.	Manufacturing continued in Portugal ( roof and beam-bracings) and Romania (East columns); All East L1 columns with intumescent paint delivered from Romania to site except for axis 13.K; East L2 columns on axes 13.A-D delivered from Romania to site.	East Elevation - L1 columns erected on axes 13.A-I and J partially; Bolt tightening and torque between columns progressing; West Elevation - preparation of HD bolts and first stage grouting has started.	The box-out works authorised to start; Cutting of existing reinforcement in the large box-outs B1 and B5 has started.	1 crawler crane; 2 cherry pickers.



**Table A1-01: Design, manufacture and erection activities from Commencement Date to completion of the roof installation**

Month Ending	Design and Approvals	Subcontractor and Materials	Column Construction	Roof Construction	Site Equipment
31/12/2014	Temporary barrier instructed to the Contractor; Engineer assessment of box-out reinforcement received by Contractor package update required.	Manufacturing continued in Portugal ( roof and beam-bracings) and Romania (East columns); The manufacturing of columns in Portugal started this month; East L2 columns on axes 13.A-I delivered from Romania to site.	East Elevation - All columns on L1 erected except for column 13.K; Welding repairs on columns 13.A and B completed; Bolt tightening and torque also completed; Second stage grouting started on 10/12/2014 and axes 13.C, D, H, I (internal) and J (internal) completed; Column L2 authorised to start on 17/12/2014 and columns 13.C and D completed; West Elevation - preparation of HD bolts and first stage grouting in progress.	Cutting and cleaning of existing reinforcement in the large box-outs B1 and B5 in progress.	1 crawler crane; 2 cherry pickers.
31/01/2015	Interface details between columns on axis 13.K and the temporary wall barrier resolved by Contractor; First box-out package re-submitted to the Engineer for approval; Roofing subcontractor approval form submitted; Cladding sample issued for Engineer assessment.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); The first L1 columns on axes 13.A-C delivered from Portugal to site; Manufacture of box-out anchors started.	East Elevation - Second stage grouting completed; All columns upto L2 erected except for column 13.K; Bolt tightening and torque yet to be completed; West Elevation - preparation of HD bolts and first stage grouting completed; L1 columns on axes 13.A-C erected.		1 crawler crane; 2 cherry pickers.
28/02/2015	Metalworks material approval submitted for Engineer acceptance; Cladding and roofing Subcontractor QA and execution documents submitted for Engineer assessment.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); A custom built workshop for paint touch-up erected on site; Storage area to the West and South of the assembly building improved by placement of well-compacted gravel.	East Elevation - columns at L3 erected on axes 13.D, E (internal), F (internal) and G; All L3 columns are intumescent painted; West Elevation - columns at L1 erected on axes 13.A, B(external), C, D and E.	Reinforcement cutting exercise for the box-outs has completed and cleaning in progress; The first delivery of anchors received on site.	1 crawler crane for East façade; 1 mobile crane for West façade (last week of the month); 2 cherry pickers.
31/03/2015	Execution drawings for the roof submitted for Engineer review; Roof cladding under design by Subcontractor; Temporary wall barrier design submitted for Engineer review; Execution drawings for columns on axis 13.K with the temporary barrier interface details submitted for Engineer review; Airtightness basis of design submitted for Engineer review; Handrail material for the roof walkways approved by Engineer; Roofing and cladding subcontractor QA documents approved by Engineer.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); Fabrication of roof walkway open grid floor launched; Storage area on the East of the assembly building was improved by placement of well-compacted gravel.	East Elevation - all columns at L3 erected except for column 13.A-C and 13.K; All L3 columns are intumescent painted. Columns 13.A-C are affected by intumescent damages detected on site and they were sent to a Subcontractor workshop in Avignon for repairs; Minor intumescent paint touch ups were repaired in the workshop on site; 13.K is affected by the temporary wall barrier; West Elevation - all columns upto L1 erected except for column 13.I (external), J and K.	The pre-assembly of the roof started at ground level and Axes 13.B and C completed; Reinforcement placement on all box-outs complete bar B1, B3 and B4.	1 crawler crane for East façade; 1 mobile crane for West façade; 2 cherry pickers.
30/04/2015	All documents now accepted (with comments) by Engineer except for the gantry crane and hoist beam; Engineer acceptance of the temporary wall barrier design (gable facade 13.K) delivered to the Contractor; Engineer acceptance of the airtightness basis of design delivered to the Contractor; Cladding design (mock-up) submitted to Engineer for acceptance; Execution design of gable elevation 13.A under preparation by Subcontractor; Details of elevational cladding mock-up submitted for Engineer review.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); All East columns fabricated except for axis 13.K; 68No West columns fabricated of which 56 are all welded and 43 are painted; The fabrication of the columns on 13.K, affected by temporary wall barrier has started; All primary roofing steelwork is on site except for axis 13.A and K, affected by gable elevations; Roof walkway open grid floor and handrail manufacture started; Order for roofing materials placed accept for insulation.	East Elevation - all columns up to L3 erected except for column 13.K; 9No L4 columns also erected; Progress on a number of internal L4 columns affected by welding defects detected on site; West Elevation - all columns up to L1 erected except for columns 13.J and K; 10No L2 columns also erected. Double shift (7am to 4pm for columns and 1pm to 10pm for roof) introduced after Easter to avoid co-activities in the same area; During the overlapping period (1pm-4pm), the column team was only allowed to work on bolt tightening, alignment and paint touch-up with no lifting or bolt placement; Only one shift on Saturdays.	All trusses from 13.B-E (complete) and 13.F-G (partial) are pre-assembled on the ground. For H&S reasons,	1 crawler crane for East façade; 1 mobile crane for West façade; 1 mobile crane for the roofing; 3 cherry pickers.
31/05/2015	Airtightness study by Contractor in progress; Louvre design by cladding Subcontractor in progress; Execution design of gable elevation 13.A accepted by Engineer.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); All East columns fabricated except for axis 13.K; 90No West columns fabricated of which 71 are all welded and 56 are painted; The fabrication of the columns on 13.K affected by temporary wall barrier continuing - L1 and L2 columns now delivered to site; All primary roofing steelwork is fabricated and delivered to site except for axis 13.A and K, which is affected by gable elevations; Roof walkway open grid floor and handrail manufacture continuing; Fabrication of gable elevation 13.A and purlins started.	East Elevation - all columns up to L4 erected except for column 13.K and 2No impacted by non-conformity reports (13.H and I internal); A clash between a L4 inner column and bracing resolved by reducing splice plate and removing non-structural welds; West Elevation - all columns up to L2 erected except for column 13.K; Double shift working continued.	All trusses from 13.B-E (complete) and 13.F-J (partial) are pre-assembled on the ground; First concrete box-out poured to allow roof pre-assembly at ground level.	1 crawler crane for East façade; 1 mobile crane for West façade; 1 mobile crane for the roofing; 3 cherry pickers.



**Table A1-01: Design, manufacture and erection activities from Commencement Date to completion of the roof installation**

Month Ending	Design and Approvals	Subcontractor and Materials	Column Construction	Roof Construction	Site Equipment
30/06/2015	Fire optimisation study completed by Contractor; Airtightness design completed for the cladding; Smoke study for the definition of louvres on the elevation to be completed by Engineer; Sliding door basis of design approved by Engineer; Bearing suport design received from Engineer; Roof lifting operations presented by Contractor on 05/06/2015; One of the Level 2 Subcontractors for the fabrication of bearings was approved.	Manufacturing continued in Portugal (West columns, roof and beam-bracings) and Romania (East columns); All East columns fabricated except for axis 13.K; All West columns fabricated except for four at L5; Half of the truss ends that are part of the columns have been delivered to site; All primary and secondary (purlin) roofing material fabricated and delivered to site except for axis 13.A and K; All walkway secondary steelwork for the roof now on site; Roof walkway open grid floor manufacture completed and handrail manufacture continuing - first batch received on site.	East Elevation - all columns up to L4 erected except for column 13.K; L5 erection to start in July; West Elevation - all columns up to L3 erected except for column 13.A and K; All column up to L3 have been delivered to site; Double shift working continued (facades columns in the morning and roof and bolt tightening in the afternoon).	All trusses from 13.B-G (complete) and 13.H-J (partial) are pre-assembled on the ground; A temporary structure was erected to bridge the large boxout between 13.I -H and allow the roof pre-assembly to continue; The smaller concrete box-outs were poured to allow axes 13.F-H to be completed; Purlin installation started at the beginning of June; Roof cladding installation started on 22/06/2015 - decking between axes 13.B-E already complete; Insulation and membrane also started; Co-activities - roofing work above deck and secondary steelwork below deck.	1 crawler crane for East façade; 1 mobile crane 450tn for West façade; 1 mobile crane for the roofing; 5 cherry pickers; 2 forklift; 1 scissor lift 10m.
31/07/2015	Documentation for the lifting operation under final review by all parties.	Manufacturing continued in Portugal; manufacturing in Romania completed and all columns delivered to site; All primary steel on site except 9No beam-bracings for gridlines 13.A-C; All roof steelwork delivered to site except for a few purlins on gridline 13.K; Temporary lifting frames under production by 3No. Level 2 Subcontractors and expected on site beginning of August; The manufacture of the crane gantry beam, originally planned for Romania, was authorised to start on 24/07/15 in Portugal (by Subcontractor with the help of two other Level 2 subcontractors in order to maintain programme); Material for the bearing supports ordered and expected in the factory (of 3No Level 2 Subcontractors) early August.	East Elevation - all columns up to L5 erected except for column 13.K which is at Level 3; tower crane C3 used for 13.K in addition to mobile cranes; site weld repair of 7No L5 columns carried out; roof truss ends installed for 4 columns; West Elevation - all columns up to L4 erected except for column 13.K which is at Level 3; column 13.K material (L4 and L5) on site; tower Crane C4 used for 13.K in addition to mobile cranes; A 3rd night shift for bolt tightening started 21/07/2015.	All members, including purlins and walkway beams, are pre-assembled on the ground except for axis 13.A and K; All metalworks (handrails, floor grids) received on site; Roof cladding (deck, insulation and membrane) installed between 13.B-I including smoke exhausts.	1 crawler crane for East façade; 1 mobile crane 450tn for West façade (double shift); 1 mobile crane for the roofing; 6 cherry pickers; 2 forklift; 1 scissor lift 10m.
31/08/2015	Fire optimisation study awaiting Engineer review; All document related to the roof lifting operation accepted by Engineer; Execution drawings of wind posts, staircases and façade walkways under preparation by Contractor.	Manufacturing continued in Portugal although there was a maintenance shutdown for 2 weeks - secondary steel manufacture continued; Primary steel - the last 9No facade beams for gridlines 13.A-C received on site; Secondary steel - the last few purlins for gridline 13.K received on site; All temporary lifting frames received on site; The cutting of the gantry beam material started at the end of August (Subcontractor Level 1 - East 750t on axes 13.A -K and 50t 13.A - F; Subcontractor Level 2 - East 50t on axes 13.G - K; West all 750t and 50t beams); Bearing support material received in the factory (of 3No Level 2 subcontractors) by mid August and fabrication launched at the end of August.	East Elevation - all columns up to L5 erected - part of the roof erected with the columns only missing on axes 13.J and K; temporary steel for the roof lifting operation nearly complete -pending only on axes 13.J and K; final torque and topographic checks of L5 columns started; West Elevation - all columns up to L5 erected (last one on 31/08/2015) - part of the roof erected with the columns only missing on axes 13.J and K; temporary steel for the roof lifting operation nearly complete -pending only on axes 13.J and K; final torque and topographic checks of L5 columns started; Secondary steel structure for elevational cladding sample erected; 3 shift working in operation, the 3rd shift at night for bolt tightening.	All members, including secondary (purlins and walkway beams) installed; All tertiary steelwork (handrails, floor grids) installed except parts of axes 13.A and 13.K; All roof decking installed, including smoke exhausts - insulation and membrane to be finalised on axes 13.A and 13.K; Vermiculite application to axis 13.J-K has started - mesh 100% and form 85% complete; Jack and strand installation 50% complete (60% on the East and 40% on the West); four out of six hydraulic pumps installed on the roof walkways, including the associated electrical boards; final checks of temporary and permanent steel by Contractor, Engineer and Independent Checker have started.	1 crawler crane for East façade (double shift); 1 mobile crane 450tn for West façade (double shift); 5 cherry pickers of 70m reach (double shift); 1 cherry picker of 58m reach; 1 cherry picker of 42m reach; 1 cherry picker of 32m reach; 2 forklift; 3 scissor lift 10m.
30/09/2015	All disciplines at execution design stage.	The fabrication of the crane gantry beams continued in Portugal focusing on the 750tonnes beams - welding started early September; The fabrication of the bearing supports by 3No Subcontractors continued with 18% of the bearings machined already; The manufacture of wind posts, walkways and staircases started; First delivery of the South façade (axis A) steelwork received on site.	All column missing elements completed on both elevations, including bolt tightening; Temporary steel structure finished in time for the roof lifting.	Vermiculite installation and final coat completed; Roof insulation and membrane completed; Missing walkway steelwork on gridlines A and K completed; The installation of the lifting equipment completed; Roof successfully lifted from the 9th to the 11th of September 2015; Permanent roof connections started; Work on the remaining box-outs started as soon as the roof was lifted.	1 crawler crane for East façade (double shift); 1 mobile crane 450tn for West façade (double shift); 4 cherry pickers of 70m reach (double shift); 1 cherry picker of 58m reach; 1 cherry picker of 32m reach; 2 forklift; 3 scissor lift 10m.



# Appendix 2: Quantities of steel fabricated for the Assembly Hall

This appendix provides monthly fabricated steel quantities for the Assembly Hall. All steelwork is fabricated in Portugal unless noted otherwise.

## Contents

Table A2-01: West facade column steelwork	185
Table A2-02: East facade column steelwork	185
Table A2-03: Facade box-beam steelwork	186
Table A2-04: Facade beam-bracing steelwork	186
Table A2-05: Roof steelwork	187
Table A2-06: Roof purlin steelwork	187
Table A2-07: Roof walkway steelwork	187
Table A2-08: Summary of steel quantities manufactured on a monthly basis	188



**Table A2-01: West facade column steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
30/11/2014	0	0.000	
31/12/2014	4	64.083	*
31/01/2015	8	128.167	
28/02/2015	16	256.333	
31/03/2015	29	464.604	
30/04/2015	45	720.938	
31/05/2015	72	1153.500	
30/06/2015	97	1554.021	
31/07/2015	100	1602.084	

\* Steel quantity is extrapolated from the given figures

\*\* Total quantity of box-girders before the addition of stiffeners and connection plates is 1265.383 tonnes

**Table A2-02: East facade column steelwork (fabricated in Romania)**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
30/06/2014	0	0.000	
31/07/2014	7.5	119.990	*
31/08/2014	15	239.981	*
30/09/2014	22.5	359.971	*
31/10/2014	30	479.961	*
30/11/2014	37.5	599.952	*
31/12/2014	45	719.942	*
31/01/2015	53	847.932	
28/02/2015	63	1007.919	
31/03/2015	83	1327.893	
30/04/2015	89	1423.885	
31/05/2015	97	1551.875	
30/06/2015	98	1567.874	
31/07/2015	100	1599.871	

\* Steel quantity is extrapolated from the given figures

\*\* Total quantity of box-girders before the addition of stiffeners and connection plates is 1265.383 tonnes



**Table A2-03: Facade box-beam steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)
31/01/2015	0	0.000
28/02/2015	22	22.365
31/03/2015	41	41.680
30/04/2015	50	50.829
31/05/2015	50	50.829
30/06/2015	82	83.360
31/07/2015	100	101.658

**Table A2-04: Facade beam-bracing steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
31/05/2014	0	0.000	
30/06/2014	7	59.746	*
31/07/2014	14	119.492	*
31/08/2014	21	179.238	*
30/09/2014	28	238.984	*
31/10/2014	35	298.730	*
30/11/2014	42	358.476	*
31/12/2014	49	418.222	*
31/01/2015	57	486.504	
28/02/2015	57	486.504	
31/03/2015	60	512.109	
30/04/2015	65	554.785	
31/05/2015	68	580.390	
30/06/2015	69	588.925	
31/07/2015	84	716.953	
30/08/2015	100	853.515	

\* Steel quantity is extrapolated from the given figures.



**Table A2-05: Roof steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
31/05/2014	0	0.000	
30/06/2014	2.5	10.096	*
31/07/2014	5	20.193	*
31/08/2014	7.5	30.289	*
30/09/2014	10	40.386	*
31/10/2014	12.5	50.482	*
30/11/2014	15	60.579	*
31/12/2014	17.5	70.675	*
31/01/2015	20	80.772	
28/02/2015	32	129.235	
31/03/2015	71	286.740	
30/04/2015	80	323.087	
31/05/2015	81	327.126	
30/06/2015	85	343.280	
31/07/2015	97	391.743	
30/08/2015	100	403.859	

\* Steel quantity is extrapolated from the given figures.

**Table A2-06: Roof purlin steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
30/04/2015	0	0.000	
31/05/2015	30	37.964	*
30/06/2015	60	75.927	*
31/07/2015	90	113.891	
30/08/2015	100	126.545	

\* Steel quantity is extrapolated from the given figures.

**Table A2-07: Roof walkway steelwork**

Month ending	Percentage Steel Fabricated	Quantity (Tonnes)	
30/04/2015	0	0.000	
31/05/2015	33	19.533	*
30/06/2015	66	39.065	*
31/07/2015	100	59.190	

\* Steel quantity is extrapolated from the given figures.



**Table A2-08: Summary of steel quantities manufactured on a monthly basis (in tonnes)**

Month Ending	West Façade Columns	East Façade Columns	Box-beams	Beam-bracings	Roof steel	Roof purlins	Roof walkways	Total Steel
31/05/2014	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
30/06/2014	0.000	0.000	0.000	59.746	10.096	0.000	0.000	69.843
31/07/2014	0.000	119.990	0.000	119.492	20.193	0.000	0.000	259.675
31/08/2014	0.000	239.981	0.000	179.238	30.289	0.000	0.000	449.508
30/09/2014	0.000	359.971	0.000	238.984	40.386	0.000	0.000	639.341
31/10/2014	0.000	479.961	0.000	298.730	50.482	0.000	0.000	829.174
30/11/2014	0.000	599.952	0.000	358.476	60.579	0.000	0.000	1019.007
31/12/2014	64.083	719.942	0.000	418.222	70.675	0.000	0.000	1272.923
31/01/2015	128.167	847.932	0.000	486.504	80.772	0.000	0.000	1543.374
28/02/2015	256.333	1007.919	22.365	486.504	129.235	0.000	0.000	1902.355
31/03/2015	464.604	1327.893	41.680	512.109	286.740	0.000	0.000	2633.026
30/04/2015	720.938	1423.885	50.829	554.785	323.087	0.000	0.000	3073.524
31/05/2015	1153.500	1551.875	50.829	580.390	327.126	37.964	19.533	3721.217
30/06/2015	1554.021	1567.874	83.360	588.925	343.280	75.927	39.065	4252.453
31/07/2015	1602.084	1599.871	101.658	716.953	391.743	113.891	59.190	4585.389
30/08/2015	1602.084	1599.871	101.658	853.515	403.859	126.545	59.190	4746.722
30/09/2015	1602.084	1599.871	101.658	853.515	403.859	126.545	59.190	4746.722



# Appendix 3: Schedule of steelwork components for the Assembly Hall

This appendix comprises a detailed component by component schedule of the fabricated and erected steel for the Assembly Hall.

## Contents

Table A3-01: Schedule of column steelwork components	190
Table A3-02: Schedule of box-beam components	208
Table A3-03: Schedule of beam-bracing components	209
Table A3-04: Schedule of roof steelwork components	276
Table A3-05: Schedule of roof purlin components	297
Table A3-06: Schedule of roof walkway components	302



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1	Column	2046CF10C1	CF1-1	HI1500-50-85*855	1	29537.91	C	1	13.3-13.4	Without Intumescent	Romania	29/07/2014	14/10/2014	309
2	Column	2046FF10C2	FF1-2	HI1500-45-70*825	1	23358.67	F	1	13.3-13.4	With Intumescent	Romania	15/07/2014	14/11/2014	308
3	Column	2046EF10C2	EF1-2	HI1500-45-70*825	1	23358.67	E	1	13.3-13.4	With Intumescent	Romania	15/07/2014	14/11/2014	307
4	Column	2046FF10C1	FF1-1	HI675-45-50*675	1	12144.52	F	1	13.3-13.4	With Intumescent	Romania	29/07/2014	15/11/2014	306
5	Column	2046EF10C1	EF1-1	HI675-45-50*675	1	12144.51	E	1	13.3-13.4	With Intumescent	Romania	29/07/2014	15/11/2014	306
6	Column	2046DF10C2	DF1-2	HI1500-45-70*825	1	23358.67	D	1	13.3-13.4	With Intumescent	Romania	15/07/2014	14/11/2014	314
7	Column	2046DF10C1	DF1-1	HI675-45-50*675	1	12144.51	D	1	13.3-13.4	With Intumescent	Romania	29/07/2014	24/11/2014	320
8	Column	2046CF10C2	CF1-2	HI675-45-50*675	1	12797.31	C	1	13.3-13.4	Without Intumescent	Romania	29/07/2014	28/10/2014	311
9	Column	2046BF10C1	BF1-1	HI1500-50-85*855	1	30066.07	B	1	13.3-13.4	Without Intumescent	Romania	31/07/2014	26/10/2014	310
10	Column	2046BF10C2	BF1-2	HI675-45-50*675	1	13178.22	B	1	13.3-13.4	Without Intumescent	Romania	31/07/2014	28/10/2014	311
11	Column	2046AF10C1	AF1-1	HI1500-50-85*855	1	29570.42	A	1	13.3-13.4	With Intumescent	Romania	04/08/2014	21/05/2015	371
12	Column	2046AF10C2	AF1-2	HI1500-50-85*855	1	30092.66	A	1	13.3-13.4	With Intumescent	Romania	04/08/2014	29/11/2014	323
13	Column	2046AF10C3	AF1-3	HI675-45-50*675	1	13203.26	A	1	13.3-13.4	With Intumescent	Romania	04/08/2014	24/11/2014	320
14	Column	2046AF10C4	AF1-4	HI675-45-50*675	1	12864.44	A	1	13.3-13.4	With Intumescent	Romania	04/08/2014	22/05/2015	372
15	Column	2046BF20C1	BF2-1	HI1500-50-85*855	1	18147.74	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
16	Column	2046BF20C2	BF2-2	HI675-45-50*675	1	8659.86	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	11/12/2014	327
17	Column	2046BF20LP3	BF2-3	PL50*350	1	170.34	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
18	Column	2046BF20LP4	BF2-4	PL50*350	1	170.34	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
19	Column	2046BF20LP5	BF2-5	PL50*350	1	170.34	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
20	Column	2046BF20LP6	BF2-6	PL50*350	1	170.34	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
21	Column	2046BF20LP7	BF2-7	PL45*845	1	370.14	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	29/11/2014	321
22	Column	2046BF20LP8	BF2-8	PL45*845	1	370.14	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	29/11/2014	321
23	Column	2046BF20LP9	BF2-9	PL40*270	1	101.74	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
24	Column	2046BF20LP10	BF2-10	PL40*270	1	101.74	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
25	Column	2046BF20LP11	BF2-11	PL40*270	1	101.74	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
26	Column	2046BF20LP12	BF2-12	PL40*270	1	101.74	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
27	Column	2046BF20LP13	BF2-13	PL35*400	1	66.60	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/01/2015	329
28	Column	2046BF20LP14	BF2-14	PL35*400	1	66.60	B	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
29	Column	2046BF20LP15	BF2-15	PL30*655	1	185.10	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	20
30	Column	2046BF20LP16	BF2-16	PL30*655	1	185.10	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	17/12/2014	19
31	Column	2046BF20LP17	BF2-17	PL30*1060	1	289.57	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
32	Column	2046BF20LP18	BF2-18	PL30*1060	1	289.57	B	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	20
33	Column	2046CF20C1	CF2-1	HI1500-50-85*855	1	17991.39	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	29/11/2014	321
34	Column	2046CF20C2	CF2-2	HI675-45-50*675	1	8485.69	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
35	Column	2046CF20LP3	CF2-3	PL50*350	1	170.34	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
36	Column	2046CF20LP4	CF2-4	PL50*350	1	170.34	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
37	Column	2046CF20LP5	CF2-5	PL50*350	1	170.34	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
38	Column	2046CF20LP6	CF2-6	PL50*350	1	170.34	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/02/2015	324
39	Column	2046CF20LP7	CF2-7	PL45*845	1	370.14	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
40	Column	2046CF20LP8	CF2-8	PL45*845	1	370.14	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	08/01/2015	328
41	Column	2046CF20LP9	CF2-9	PL40*270	1	101.74	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
42	Column	2046CF20LP10	CF2-10	PL40*270	1	101.74	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
43	Column	2046CF20LP11	CF2-11	PL40*270	1	101.74	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
44	Column	2046CF20LP12	CF2-12	PL40*270	1	101.74	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
45	Column	2046CF20LP13	CF2-13	PL35*400	1	66.60	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
46	Column	2046CF20LP14	CF2-14	PL35*400	1	66.60	C	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
47	Column	2046CF20LP15	CF2-15	PL30*655	1	185.10	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	20
48	Column	2046CF20LP16	CF2-16	PL30*655	1	185.10	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	20
49	Column	2046CF20LP17	CF2-17	PL30*1060	1	289.57	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
50	Column	2046CF20LP18	CF2-18	PL30*1060	1	289.57	C	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
51	Column	2046DF20C1	DF2-1	HI675-45-50*675	1	8311.52	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	325
52	Column	2046DF20C2	DF2-2	HI1500-45-70*825	1	14662.01	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	11/12/2014	327
53	Column	2046DF20LP3	DF2-3	PL50*320	1	155.74	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
54	Column	2046DF20LP4	DF2-4	PL50*320	1	155.74	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
55	Column	2046DF20LP5	DF2-5	PL50*320	1	155.74	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
56	Column	2046DF20LP6	DF2-6	PL50*320	1	155.74	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
57	Column	2046DF20LP7	DF2-7	PL40*270	1	101.74	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
58	Column	2046DF20LP8	DF2-8	PL40*270	1	101.74	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
59	Column	2046DF20LP9	DF2-9	PL40*270	1	101.74	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
60	Column	2046DF20LP10	DF2-10	PL40*270	1	101.74	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
61	Column	2046DF20LP11	DF2-11	PL35*805	1	274.26	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	08/01/2015	328
62	Column	2046DF20LP12	DF2-12	PL35*805	1	274.26	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	08/01/2015	328
63	Column	2046DF20LP13	DF2-13	PL35*400	1	66.60	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
64	Column	2046DF20LP14	DF2-14	PL35*400	1	66.60	D	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
65	Column	2046DF20LP15	DF2-15	PL30*655	1	185.10	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	12/01/2015	22
66	Column	2046DF20LP16	DF2-16	PL30*655	1	185.10	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	06/01/2015	20
67	Column	2046DF20LP17	DF2-17	PL25*1060	1	241.31	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
68	Column	2046DF20LP18	DF2-18	PL25*1060	1	241.31	D	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
69	Column	2046EF20C1	EF2-1	HI675-45-50*675	1	8311.52	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
70	Column	2046EF20C2	EF2-2	HI1500-45-70*825	1	14662.01	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	325
71	Column	2046EF20LP3	EF2-3	PL50*320	1	155.74	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
72	Column	2046EF20LP4	EF2-4	PL50*320	1	155.74	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
73	Column	2046EF20LP5	EF2-5	PL50*320	1	155.74	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
74	Column	2046EF20LP6	EF2-6	PL50*320	1	155.74	E	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
75	Column	2046EF20LP7	EF2-7	PL40*270	1	101.74	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
76	Column	2046EF20LP8	EF2-8	PL40*270	1	101.74	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
77	Column	2046EF20LP9	EF2-9	PL40*270	1	101.74	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
78	Column	2046EF20LP10	EF2-10	PL40*270	1	101.74	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
79	Column	2046EF20LP11	EF2-11	PL35*805	1	274.26	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
80	Column	2046EF20LP12	EF2-12	PL35*805	1	274.26	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
81	Column	2046EF20LP13	EF2-13	PL35*400										



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
84	Column	2046FF20LPL16	EF2-16	PL30*655	1	185.10	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
85	Column	2046FF20LPL17	EF2-17	PL25*1060	1	241.31	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
86	Column	2046FF20LPL18	EF2-18	PL25*1060	1	241.31	E	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
87	Column	2046FF20C1	FF2-1	HI675-45-50*675	1	8311.52	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	322
88	Column	2046FF20C2	FF2-2	HI1500-45-70*825	1	14662.01	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	322
89	Column	2046FF20LPL3	FF2-3	PL50*320	1	155.74	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
90	Column	2046FF20LPL4	FF2-4	PL50*320	1	155.74	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
91	Column	2046FF20LPL5	FF2-5	PL50*320	1	155.74	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
92	Column	2046FF20LPL6	FF2-6	PL50*320	1	155.74	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/01/2015	329
93	Column	2046FF20LPL7	FF2-7	PL40*270	1	101.74	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
94	Column	2046FF20LPL8	FF2-8	PL40*270	1	101.74	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
95	Column	2046FF20LPL9	FF2-9	PL40*270	1	101.74	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
96	Column	2046FF20LPL10	FF2-10	PL40*270	1	101.74	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
97	Column	2046FF20LPL11	FF2-11	PL35*805	1	274.26	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	15/01/2015	23
98	Column	2046FF20LPL12	FF2-12	PL35*805	1	274.26	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
99	Column	2046FF20LPL13	FF2-13	PL35*400	1	66.60	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
100	Column	2046FF20LPL14	FF2-14	PL35*400	1	66.60	F	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
101	Column	2046FF20LPL15	FF2-15	PL30*655	1	185.10	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
102	Column	2046FF20LPL16	FF2-16	PL30*655	1	185.10	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
103	Column	2046FF20LPL17	FF2-17	PL25*1060	1	241.31	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
104	Column	2046FF20LPL18	FF2-18	PL25*1060	1	241.31	F	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
105	Column	2046GF20C1	GF2-1	HI675-45-50*675	1	8311.52	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	13/11/2014	313
106	Column	2046GF20C2	GF2-2	HI1500-45-70*825	1	14662.01	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	24/11/2014	319
107	Column	2046GF20LPL3	GF2-3	PL50*320	1	155.74	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
108	Column	2046GF20LPL4	GF2-4	PL50*320	1	155.74	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/01/2015	329
109	Column	2046GF20LPL5	GF2-5	PL50*320	1	155.74	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
110	Column	2046GF20LPL6	GF2-6	PL50*320	1	155.74	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
111	Column	2046GF20LPL7	GF2-7	PL40*270	1	101.74	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
112	Column	2046GF20LPL8	GF2-8	PL40*270	1	101.74	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
113	Column	2046GF20LPL9	GF2-9	PL40*270	1	101.74	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
114	Column	2046GF20LPL10	GF2-10	PL40*270	1	101.74	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	09/01/2015	21
115	Column	2046GF20LPL11	GF2-11	PL35*805	1	274.26	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	15/01/2015	23
116	Column	2046GF20LPL12	GF2-12	PL35*805	1	274.26	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	15/01/2015	23
117	Column	2046GF20LPL13	GF2-13	PL35*400	1	66.60	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
118	Column	2046GF20LPL14	GF2-14	PL35*400	1	66.60	G	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
119	Column	2046GF20LPL15	GF2-15	PL30*655	1	185.10	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	16
120	Column	2046GF20LPL16	GF2-16	PL30*655	1	185.10	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	16
121	Column	2046GF20LPL17	GF2-17	PL25*1060	1	241.31	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	16
122	Column	2046GF20LPL18	GF2-18	PL25*1060	1	241.31	G	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	16
123	Column	2046HF20C1	HF2-1	HI675-45-50*675	1	8311.52	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	21/11/2014	318
124	Column	2046HF20C2	HF2-2	HI1500-45-70*825	1	14662.01	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	21/11/2014	318
125	Column	2046HF20LPL3	HF2-3	PL50*320	1	155.74	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
126	Column	2046HF20LPL4	HF2-4	PL50*320	1	155.74	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
127	Column	2046HF20LPL5	HF2-5	PL50*320	1	155.74	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
128	Column	2046HF20LPL6	HF2-6	PL50*320	1	155.74	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/12/2014	326
129	Column	2046HF20LPL7	HF2-7	PL40*270	1	101.74	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
130	Column	2046HF20LPL8	HF2-8	PL40*270	1	101.74	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
131	Column	2046HF20LPL9	HF2-9	PL40*270	1	101.74	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	10/12/2014	18
132	Column	2046HF20LPL10	HF2-10	PL40*270	1	101.74	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
133	Column	2046HF20LPL11	HF2-11	PL35*805	1	274.26	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
134	Column	2046HF20LPL12	HF2-12	PL35*805	1	274.26	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
135	Column	2046HF20LPL13	HF2-13	PL35*400	1	66.60	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
136	Column	2046HF20LPL14	HF2-14	PL35*400	1	66.60	H	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
137	Column	2046HF20LPL15	HF2-15	PL30*655	1	185.10	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
138	Column	2046HF20LPL16	HF2-16	PL30*655	1	185.10	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	10/12/2014	18
139	Column	2046HF20LPL17	HF2-17	PL25*1060	1	241.31	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
140	Column	2046HF20LPL18	HF2-18	PL25*1060	1	241.31	H	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
141	Column	2046IF20C1	IF2-1	HI675-45-50*675	1	8339.53	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	24/11/2014	319
142	Column	2046IF20C2	IF2-2	HI1500-45-70*825	1	14680.18	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	13/11/2014	313
143	Column	2046IF20LPL3	IF2-3	PL50*320	1	155.74	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
144	Column	2046IF20LPL4	IF2-4	PL50*320	1	155.74	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
145	Column	2046IF20LPL5	IF2-5	PL50*320	1	155.74	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
146	Column	2046IF20LPL6	IF2-6	PL50*320	1	155.74	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
147	Column	2046IF20LPL7	IF2-7	PL40*270	1	101.74	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
148	Column	2046IF20LPL8	IF2-8	PL40*270	1	101.74	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
149	Column	2046IF20LPL9	IF2-9	PL40*270	1	101.74	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	06/01/2015	16
150	Column	2046IF20LPL10	IF2-10	PL40*270	1	101.74	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
151	Column	2046IF20LPL11	IF2-11	PL35*805	1	274.26	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
152	Column	2046IF20LPL12	IF2-12	PL35*805	1	274.26	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
153	Column	2046IF20LPL13	IF2-13	PL35*400	1	66.60	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
154	Column	2046IF20LPL14	IF2-14	PL35*400	1	66.60	I	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
155	Column	2046IF20LPL15	IF2-15	PL30*655	1	185.10	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
156	Column	2046IF20LPL16	IF2-16	PL30*655	1	185.10	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	10/12/2014	18
157	Column	2046IF20LPL17	IF2-17	PL25*1060	1	241.31	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
158	Column	2046IF20LPL18	IF2-18	PL25*1060	1	241.31	I	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
159	Column	2046JF20C1	JF2-1	HI675-45-50*675	1	8645.02	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/11/2014	312
160	Column	2046JF20C2	JF2-2	HI1500-45-70*825	1	14678.22	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	10/11/2014	312
161	Column	2046JF20LPL3	JF2-3	PL50*320	1	155.74	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
162	Column	2046JF20LPL4	JF2-4	PL50*320	1	155.74	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
163	Column	2046JF20LPL5	JF2-5	PL50*320	1	155.74	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
164														



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
167	Column	2046JF20LP9	JF2-9	PL40*270	1	101.74	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
168	Column	2046JF20LP10	JF2-10	PL40*270	1	101.74	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	10/12/2014	18
169	Column	2046JF20LP12	JF2-12	PL35*805	1	274.26	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
170	Column	2046JF20LP13	JF2-13	PL35*400	1	66.60	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
171	Column	2046JF20LP14	JF2-14	PL35*400	1	66.60	J	2	13.3-13.4	Without Intumescent	Romania	08/08/2014	02/12/2014	324
172	Column	2046JF20LP15	JF2-15	PL30*655	1	185.10	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
173	Column	2046JF20LP16	JF2-16	PL30*655	1	185.10	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
174	Column	2046JF20LP18	JF2-18	PL25*1060	1	241.31	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	17/12/2014	19
175	Column	2046JF20V11	JF2-11	PL35*805	1	287.05	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
176	Column	2046JF20V17	JF2-17	PL25*1060	1	259.80	J	2	13.3-13.4	Without Intumescent	Portugal	08/08/2014	03/12/2014	17
177	Column	2046AF20C1	AF2-1	HI1500-50-85*855	1	17990.74	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	13/05/2015	368
178	Column	2046AF20C2	AF2-2	HI1500-50-85*855	1	18157.28	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	08/01/2015	328
179	Column	2046AF20C3	AF2-3	HI675-45-50*675	1	8536.93	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	22/05/2015	372
180	Column	2046AF20C4	AF2-4	HI675-45-50*675	1	8686.40	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/01/2015	330
181	Column	2046AF20PL5	AF2-5	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/12/2014	326
182	Column	2046AF20PL6	AF2-6	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
183	Column	2046AF20PL7	AF2-7	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
184	Column	2046AF20PL8	AF2-8	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
185	Column	2046AF20PL9	AF2-9	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
186	Column	2046AF20PL10	AF2-10	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
187	Column	2046AF20PL11	AF2-11	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
188	Column	2046AF20PL12	AF2-12	PL50*350	1	170.34	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
189	Column	2046AF20PL14	AF2-14	PL45*845	1	370.14	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
190	Column	2046AF20PL15	AF2-15	PL45*845	1	370.14	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
191	Column	2046AF20PL16	AF2-16	PL45*845	1	370.14	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	29/11/2014	321
192	Column	2046AF20PL17	AF2-17	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
193	Column	2046AF20PL18	AF2-18	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
194	Column	2046AF20PL19	AF2-19	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
195	Column	2046AF20PL20	AF2-20	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
196	Column	2046AF20PL21	AF2-21	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
197	Column	2046AF20PL22	AF2-22	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
198	Column	2046AF20PL23	AF2-23	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
199	Column	2046AF20PL24	AF2-24	PL40*270	1	101.74	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	09/01/2015	21
200	Column	2046AF20PL25	AF2-25	PL35*400	1	66.60	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
201	Column	2046AF20PL26	AF2-26	PL35*400	1	66.60	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
202	Column	2046AF20PL27	AF2-27	PL35*400	1	66.60	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
203	Column	2046AF20PL28	AF2-28	PL35*400	1	66.60	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	02/12/2014	324
204	Column	2046AF20PL29	AF2-29	PL30*655	1	185.10	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	06/01/2015	20
205	Column	2046AF20PL30	AF2-30	PL30*655	1	185.10	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
206	Column	2046AF20PL31	AF2-31	PL30*655	1	185.10	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	06/01/2015	20
207	Column	2046AF20PL32	AF2-32	PL30*655	1	185.10	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	06/01/2015	20
208	Column	2046AF20PL33	AF2-33	PL30*1060	1	289.57	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
209	Column	2046AF20PL35	AF2-35	PL30*1060	1	289.57	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
210	Column	2046AF20PL36	AF2-36	PL30*1060	1	289.57	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
211	Column	2046AF20V13	AF2-13	PL45*845	1	382.93	A	2	13.3-13.4	With Intumescent	Romania	08/08/2014	10/01/2015	329
212	Column	2046AF20V34	AF2-34	PL30*1060	1	308.06	A	2	13.3-13.4	With Intumescent	Portugal	08/08/2014	17/12/2014	19
213	Column	2046FF30C1	FF3-1	HI675-45-50*675	1	9751.43	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	04/02/2015	336
214	Column	2046FF30C2	FF3-2	HI1500-45-70*825	1	18417.72	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	04/02/2015	335
215	Column	2046FF30PL3	FF3-3	PL50*320	1	115.55	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
216	Column	2046FF30PL4	FF3-4	PL50*320	1	115.55	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
217	Column	2046FF30PL5	FF3-5	PL50*320	1	115.55	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
218	Column	2046FF30PL6	FF3-6	PL50*320	1	115.55	F	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
219	Column	2046FF30PL7	FF3-7	PL40*270	1	62.74	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
220	Column	2046FF30PL8	FF3-8	PL40*270	1	62.74	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
221	Column	2046FF30PL9	FF3-9	PL40*270	1	62.74	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
222	Column	2046FF30PL10	FF3-10	PL40*270	1	62.74	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
223	Column	2046FF30PL11	FF3-11	PL35*805	1	203.48	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
224	Column	2046FF30PL12	FF3-12	PL35*805	1	203.48	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
225	Column	2046FF30PL13	FF3-13	PL35*400	1	66.60	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
226	Column	2046FF30PL14	FF3-14	PL35*400	1	66.60	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
227	Column	2046FF30PL15	FF3-15	PL30*655	1	114.15	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
228	Column	2046FF30PL16	FF3-16	PL30*655	1	114.15	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
229	Column	2046FF30PL17	FF3-17	PL25*740	1	169.91	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
230	Column	2046FF30PL18	FF3-18	PL25*740	1	169.91	F	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
231	Column	2046GF30C1	GF3-1	HI675-45-50*675	1	9751.43	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	04/02/2015	336
232	Column	2046GF30C2	GF3-2	HI1500-45-70*825	1	18396.50	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	26/01/2015	334
233	Column	2046GF30PL3	GF3-3	PL50*320	1	115.55	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
234	Column	2046GF30PL4	GF3-4	PL50*320	1	115.55	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
235	Column	2046GF30PL5	GF3-5	PL50*320	1	115.55	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
236	Column	2046GF30PL6	GF3-6	PL50*320	1	115.55	G	3	13.3-13.4	With Intumescent	Romania	14/08/2014	16/01/2015	332
237	Column	2046GF30PL7	GF3-7	PL40*270	1	62.74	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
238	Column	2046GF30PL8	GF3-8	PL40*270	1	62.74	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
239	Column	2046GF30PL9	GF3-9	PL40*270	1	62.74	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
240	Column	2046GF30PL10	GF3-10	PL40*270	1	62.74	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
241	Column	2046GF30PL11	GF3-11	PL35*805	1	203.48	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
242	Column	2046GF30PL12	GF3-12	PL35*805	1	203.48	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
243	Column	2046GF30PL13	GF3-13	PL35*400	1	66.60	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
244	Column	2046GF30PL14	GF3-14	PL35*400	1	66.60	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
245	Column	2046GF30PL15	GF3-15	PL30*655	1	114.15	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
246	Column	2046GF30PL16	GF3-16	PL30*655	1	114.15	G	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
247	Column	2046GF30PL17	GF3-17	PL25*740	1	169.91								



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
250	Column	2046HF30C2	HF3-2	HI1500-45-70*825	1	18366.65	H	3	13.3-13.4	With Intumescent	Romania	14/08/2014	16/01/2015	332
251	Column	2046HF30PL3	HF3-3	PL50*320	1	115.55	H	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
252	Column	2046HF30PL4	HF3-4	PL50*320	1	115.55	H	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
253	Column	2046HF30PL5	HF3-5	PL50*320	1	115.55	H	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
254	Column	2046HF30PL6	HF3-6	PL50*320	1	115.55	H	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
255	Column	2046HF30PL7	HF3-7	PL40*270	1	62.74	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
256	Column	2046HF30PL8	HF3-8	PL40*270	1	62.74	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
257	Column	2046HF30PL9	HF3-9	PL40*270	1	62.74	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
258	Column	2046HF30PL10	HF3-10	PL40*270	1	62.74	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
259	Column	2046HF30PL11	HF3-11	PL35*805	1	203.48	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
260	Column	2046HF30PL12	HF3-12	PL35*805	1	203.48	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
261	Column	2046HF30PL13	HF3-13	PL35*400	1	66.60	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
262	Column	2046HF30PL14	HF3-14	PL35*400	1	66.60	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
263	Column	2046HF30PL15	HF3-15	PL30*655	1	114.15	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
264	Column	2046HF30PL16	HF3-16	PL30*655	1	114.15	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
265	Column	2046HF30PL17	HF3-17	PL25*740	1	169.91	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	23/02/2015	41
266	Column	2046HF30PL18	HF3-18	PL25*740	1	169.91	H	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	23/02/2015	41
267	Column	2046IF30C1	IF3-1	HI675-45-50*675	1	9776.81	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	16/01/2015	333
268	Column	2046IF30C2	IF3-2	HI1500-45-70*825	1	18368.91	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
269	Column	2046IF30PL3	IF3-3	PL50*320	1	115.55	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
270	Column	2046IF30PL4	IF3-4	PL50*320	1	115.55	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
271	Column	2046IF30PL5	IF3-5	PL50*320	1	115.55	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
272	Column	2046IF30PL6	IF3-6	PL50*320	1	115.55	I	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
273	Column	2046IF30PL7	IF3-7	PL40*270	1	62.74	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
274	Column	2046IF30PL8	IF3-8	PL40*270	1	62.74	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
275	Column	2046IF30PL9	IF3-9	PL40*270	1	62.74	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
276	Column	2046IF30PL10	IF3-10	PL40*270	1	62.74	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
277	Column	2046IF30PL11	IF3-11	PL35*805	1	203.48	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
278	Column	2046IF30PL12	IF3-12	PL35*805	1	203.48	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
279	Column	2046IF30PL13	IF3-13	PL35*400	1	66.60	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
280	Column	2046IF30PL14	IF3-14	PL35*400	1	66.60	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
281	Column	2046IF30PL15	IF3-15	PL30*655	1	114.15	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
282	Column	2046IF30PL16	IF3-16	PL30*655	1	114.15	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
283	Column	2046IF30PL17	IF3-17	PL25*740	1	169.91	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
284	Column	2046IF30PL18	IF3-18	PL25*740	1	169.91	I	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
285	Column	2046IF30C1	IF3-1	HI675-45-50*675	1	10281.13	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	330
286	Column	2046IF30C2	IF3-2	HI1500-45-70*825	1	18302.30	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
287	Column	2046IF30PL3	IF3-3	PL50*320	1	115.55	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
288	Column	2046IF30PL4	IF3-4	PL50*320	1	115.55	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
289	Column	2046IF30PL5	IF3-5	PL50*320	1	115.55	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	15/01/2015	331
290	Column	2046IF30PL6	IF3-6	PL50*320	1	115.55	J	3	13.3-13.4	With Intumescent	Romania	14/08/2014	10/01/2015	329
291	Column	2046IF30PL7	IF3-7	PL40*270	1	62.74	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
292	Column	2046IF30PL8	IF3-8	PL40*270	1	62.74	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
293	Column	2046IF30PL9	IF3-9	PL40*270	1	62.74	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
294	Column	2046IF30PL10	IF3-10	PL40*270	1	62.74	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
295	Column	2046IF30PL11	IF3-11	PL35*805	1	203.48	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
296	Column	2046IF30PL12	IF3-12	PL35*805	1	203.48	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
297	Column	2046IF30PL13	IF3-13	PL35*400	1	66.60	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
298	Column	2046IF30PL14	IF3-14	PL35*400	1	66.60	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
299	Column	2046IF30PL15	IF3-15	PL30*655	1	114.15	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
300	Column	2046IF30PL16	IF3-16	PL30*655	1	114.15	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
301	Column	2046IF30PL17	IF3-17	PL25*740	1	169.91	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	23/02/2015	41
302	Column	2046IF30PL18	IF3-18	PL25*740	1	169.91	J	3	13.3-13.4	With Intumescent	Portugal	14/08/2014	13/02/2015	36
303	Column	2046CF30C1	CF3-1	HI1500-50-85*855	1	22540.76	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	19/02/2015	341
304	Column	2046CF30C2	CF3-2	HI675-45-50*675	1	10346.89	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	27/02/2015	347
305	Column	2046CF30PL3	CF3-3	PL50*350	1	126.38	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
306	Column	2046CF30PL4	CF3-4	PL50*350	1	126.38	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	15/01/2015	331
307	Column	2046CF30PL5	CF3-5	PL50*350	1	126.38	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	15/01/2015	331
308	Column	2046CF30PL6	CF3-6	PL50*350	1	126.38	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	15/01/2015	331
309	Column	2046CF30PL7	CF3-7	PL45*845	1	274.62	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	26/01/2015	334
310	Column	2046CF30PL8	CF3-8	PL45*845	1	274.62	C	3	13.3-13.4	With Intumescent	Romania	25/08/2014	26/01/2015	334
311	Column	2046CF30PL9	CF3-9	PL40*270	1	62.74	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
312	Column	2046CF30PL10	CF3-10	PL40*270	1	62.74	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
313	Column	2046CF30PL11	CF3-11	PL40*270	1	62.74	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
314	Column	2046CF30PL12	CF3-12	PL40*270	1	62.74	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
315	Column	2046CF30PL13	CF3-13	PL35*400	1	66.60	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
316	Column	2046CF30PL14	CF3-14	PL35*400	1	66.60	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
317	Column	2046CF30PL15	CF3-15	PL30*655	1	114.15	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
318	Column	2046CF30PL16	CF3-16	PL30*655	1	114.15	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
319	Column	2046CF30PL17	CF3-17	PL30*740	1	203.90	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
320	Column	2046CF30PL18	CF3-18	PL30*740	1	203.90	C	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
321	Column	2046DF30C1	DF3-1	HI675-45-50*675	1	9751.43	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	13/02/2015	338
322	Column	2046DF30C2	DF3-2	HI1500-45-70*825	1	18417.72	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	13/02/2015	339
323	Column	2046DF30PL3	DF3-3	PL50*320	1	115.55	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
324	Column	2046DF30PL4	DF3-4	PL50*320	1	115.55	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
325	Column	2046DF30PL5	DF3-5	PL50*320	1	115.55	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
326	Column	2046DF30PL6	DF3-6	PL50*320	1	115.55	D	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
327	Column	2046DF30PL7	DF3-7	PL40*270	1	62.74	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
328	Column	2046DF30PL8	DF3-8	PL40*270	1	62.74	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
329	Column	2046DF30PL9	DF3-9	PL40*270	1	62.74	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
330	Column	2046DF30PL10	DF3-10	PL40*270	1	62.74	D	3	13.3-13.4	With Intumescent	Portugal	25/08		



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
333	Column	2046DF30PL13	DF3-13	PL35*400	1	66.60	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
334	Column	2046DF30PL14	DF3-14	PL35*400	1	66.60	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
335	Column	2046DF30PL15	DF3-15	PL30*655	1	114.15	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
336	Column	2046DF30PL16	DF3-16	PL30*655	1	114.15	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
337	Column	2046DF30PL17	DF3-17	PL25*740	1	169.91	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	13/02/2015	36
338	Column	2046DF30PL18	DF3-18	PL25*740	1	169.91	D	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
339	Column	2046EF30C1	EF3-1	HI1500-45-50*675	1	9751.43	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	13/02/2015	338
340	Column	2046EF30C2	EF3-2	HI1500-45-70*825	1	18417.72	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/02/2015	337
341	Column	2046EF30PL3	EF3-3	PL50*320	1	115.55	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
342	Column	2046EF30PL4	EF3-4	PL50*320	1	115.55	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
343	Column	2046EF30PL5	EF3-5	PL50*320	1	115.55	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	10/01/2015	329
344	Column	2046EF30PL6	EF3-6	PL50*320	1	115.55	E	3	13.3-13.4	With Intumescent	Romania	25/08/2014	15/01/2015	331
345	Column	2046EF30PL7	EF3-7	PL40*270	1	62.74	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
346	Column	2046EF30PL8	EF3-8	PL40*270	1	62.74	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
347	Column	2046EF30PL9	EF3-9	PL40*270	1	62.74	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
348	Column	2046EF30PL10	EF3-10	PL40*270	1	62.74	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
349	Column	2046EF30PL11	EF3-11	PL35*805	1	203.48	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
350	Column	2046EF30PL12	EF3-12	PL35*805	1	203.48	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
351	Column	2046EF30PL13	EF3-13	PL35*400	1	66.60	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
352	Column	2046EF30PL14	EF3-14	PL35*400	1	66.60	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
353	Column	2046EF30PL15	EF3-15	PL30*655	1	114.15	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
354	Column	2046EF30PL16	EF3-16	PL30*655	1	114.15	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	06/02/2015	32
355	Column	2046EF30PL17	EF3-17	PL25*740	1	169.91	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
356	Column	2046EF30PL18	EF3-18	PL25*740	1	169.91	E	3	13.3-13.4	With Intumescent	Portugal	25/08/2014	02/02/2015	30
357	Column	2046BF30C1	BF3-1	HI1500-50-85*855	1	22760.35	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	27/02/2015	348
358	Column	2046BF30C2	BF3-2	HI675-45-50*675	1	10726.46	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	27/02/2015	347
359	Column	2046BF30PL3	BF3-3	PL50*350	1	126.38	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	15/01/2015	331
360	Column	2046BF30PL4	BF3-4	PL50*350	1	126.38	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	10/01/2015	329
361	Column	2046BF30PL5	BF3-5	PL50*350	1	126.38	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	10/01/2015	329
362	Column	2046BF30PL6	BF3-6	PL50*350	1	126.38	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	15/01/2015	331
363	Column	2046BF30PL7	BF3-7	PL45*845	1	274.62	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	26/01/2015	334
364	Column	2046BF30PL8	BF3-8	PL45*845	1	274.62	B	3	13.3-13.4	With Intumescent	Romania	29/08/2014	26/01/2015	334
365	Column	2046BF30PL9	BF3-9	PL40*270	1	62.74	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
366	Column	2046BF30PL10	BF3-10	PL40*270	1	62.74	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
367	Column	2046BF30PL11	BF3-11	PL40*270	1	62.74	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
368	Column	2046BF30PL12	BF3-12	PL40*270	1	62.74	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
369	Column	2046BF30PL13	BF3-13	PL35*400	1	66.60	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
370	Column	2046BF30PL14	BF3-14	PL35*400	1	66.60	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
371	Column	2046BF30PL15	BF3-15	PL30*655	1	114.15	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	06/02/2015	32
372	Column	2046BF30PL16	BF3-16	PL30*655	1	114.15	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	06/02/2015	32
373	Column	2046BF30PL17	BF3-17	PL30*740	1	203.90	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	06/02/2015	32
374	Column	2046BF30PL18	BF3-18	PL30*740	1	203.90	B	3	13.3-13.4	With Intumescent	Portugal	29/08/2014	02/02/2015	30
375	Column	2046BF40C1	BF4-1	HI1500-50-85*855	1	23552.04	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	11/03/2015	353
376	Column	2046BF40C2	BF4-2	HI675-45-50*675	1	8010.08	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	18/04/2015	365
377	Column	2046BF40PL3	BF4-3	PL50*350	1	170.34	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
378	Column	2046BF40PL4	BF4-4	PL50*350	1	170.34	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
379	Column	2046BF40PL5	BF4-5	PL50*350	1	170.34	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
380	Column	2046BF40PL6	BF4-6	PL50*350	1	170.34	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
381	Column	2046BF40PL7	BF4-7	PL45*845	1	370.14	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
382	Column	2046BF40PL8	BF4-8	PL45*845	1	370.14	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
383	Column	2046BF40PL9	BF4-9	PL40*270	1	101.74	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
384	Column	2046BF40PL10	BF4-10	PL40*270	1	101.74	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
385	Column	2046BF40PL11	BF4-11	PL40*270	1	101.74	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
386	Column	2046BF40PL12	BF4-12	PL40*270	1	101.74	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
387	Column	2046BF40PL13	BF4-13	PL35*400	1	66.60	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	20/03/2015	54
388	Column	2046BF40PL14	BF4-14	PL35*400	1	66.60	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	20/03/2015	54
389	Column	2046BF40PL15	BF4-15	PL30*655	1	185.10	B	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
390	Column	2046BF40PL16	BF4-16	PL30*655	1	185.10	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	13/04/2015	67
391	Column	2046BF40PL17	BF4-17	PL30*1060	1	289.57	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	13/04/2015	67
392	Column	2046BF40PL18	BF4-18	PL30*1060	1	289.57	B	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	13/04/2015	67
393	Column	2046CF40C1	CF4-1	HI1500-50-85*855	1	23129.39	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	11/03/2015	352
394	Column	2046CF40C2	CF4-2	HI675-45-50*675	1	7931.15	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	18/04/2015	365
395	Column	2046CF40PL3	CF4-3	PL50*350	1	170.34	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
396	Column	2046CF40PL4	CF4-4	PL50*350	1	170.34	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
397	Column	2046CF40PL5	CF4-5	PL50*350	1	170.34	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
398	Column	2046CF40PL6	CF4-6	PL50*350	1	170.34	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
399	Column	2046CF40PL7	CF4-7	PL45*845	1	370.14	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
400	Column	2046CF40PL8	CF4-8	PL45*845	1	370.14	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	29/03/2015	360
401	Column	2046CF40PL9	CF4-9	PL40*270	1	101.74	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
402	Column	2046CF40PL10	CF4-10	PL40*270	1	101.74	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
403	Column	2046CF40PL11	CF4-11	PL40*270	1	101.74	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
404	Column	2046CF40PL12	CF4-12	PL40*270	1	101.74	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	18/03/2015	53
405	Column	2046CF40PL13	CF4-13	PL35*400	1	66.60	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	27/07/2015	155
406	Column	2046CF40PL14	CF4-14	PL35*400	1	66.60	C	4	13.3-13.4	Without Intumescent	Portugal	03/09/2014	08/04/2015	63
407	Column	2046CF40PL15	CF4-15	PL30*655	1	185.10	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
408	Column	2046CF40PL16	CF4-16	PL30*655	1	185.10	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
409	Column	2046CF40PL17	CF4-17	PL30*1060	1	289.57	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
410	Column	2046CF40PL18	CF4-18	PL30*1060	1	289.57	C	4	13.3-13.4	Without Intumescent	Romania	03/09/2014	15/03/2015	354
411	Column	2046AF40C1	AF4-1	HI1500-50-85*855	1	23118.07	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	06/06/2015	379
412	Column	2046AF40C2	AF4-2	HI1500-50-85*855	1	23556.72	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	15/04/2015	364
413	Column	2046AF40C3	AF4-3	HI675-45-50*675	1	8023.97								



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
416	Column	2046AF40LPL6	AF4-6	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
417	Column	2046AF40LPL7	AF4-7	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
418	Column	2046AF40LPL8	AF4-8	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
419	Column	2046AF40LPL9	AF4-9	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
420	Column	2046AF40LPL10	AF4-10	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	15/03/2015	354
421	Column	2046AF40LPL11	AF4-11	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
422	Column	2046AF40LPL12	AF4-12	PL50*350	1	170.34	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	15/03/2015	354
423	Column	2046AF40LPL13	AF4-13	PL45*845	1	370.14	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
424	Column	2046AF40LPL14	AF4-14	PL45*845	1	370.14	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
425	Column	2046AF40LPL15	AF4-15	PL45*845	1	370.14	A	4	13.3-13.4	With Intumescent	Romania	05/09/2014	29/03/2015	360
426	Column	2046AF40LPL17	AF4-17	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
427	Column	2046AF40LPL18	AF4-18	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
428	Column	2046AF40LPL21	AF4-19	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
429	Column	2046AF40LPL20	AF4-20	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
430	Column	2046AF40LPL21	AF4-21	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
431	Column	2046AF40LPL22	AF4-22	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
432	Column	2046AF40LPL23	AF4-23	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
433	Column	2046AF40LPL24	AF4-24	PL40*270	1	101.74	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	18/03/2015	53
434	Column	2046AF40LPL25	AF4-25	PL35*400	1	66.60	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	20/03/2015	54
435	Column	2046AF40LPL26	AF4-26	PL35*400	1	66.60	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	20/03/2015	54
436	Column	2046AF40LPL27	AF4-27	PL35*400	1	66.60	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	20/03/2015	54
437	Column	2046AF40LPL28	AF4-28	PL35*400	1	66.60	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	20/03/2015	54
438	Column	2046AF40LPL29	AF4-29	PL30*655	1	185.10	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
439	Column	2046AF40LPL30	AF4-30	PL30*655	1	185.10	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
440	Column	2046AF40LPL31	AF4-31	PL30*655	1	185.10	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
441	Column	2046AF40LPL32	AF4-32	PL30*655	1	185.10	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
442	Column	2046AF40LPL33	AF4-33	PL30*1060	1	289.57	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
443	Column	2046AF40LPL34	AF4-34	PL30*1060	1	289.57	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	13/04/2015	67
444	Column	2046AF40LPL35	AF4-35	PL30*1060	1	289.57	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	27/03/2015	59
445	Column	2046AF40LPL36	AF4-36	PL30*1060	1	289.57	A	4	13.3-13.4	With Intumescent	Portugal	05/09/2014	27/03/2015	59
446	Column	2046GF10C2	GF1-2	HI1500-45-70*825	1	23341.57	G	1	13.3-13.4	Without Intumescent	Romania	15/07/2014	28/09/2014	305
447	Column	2046HF10C2	HF1-2	HI1500-45-70*825	1	23419.96	H	1	13.3-13.4	Without Intumescent	Romania	15/07/2014	27/09/2014	304
448	Column	2046HF10C1	HF1-1	HI675-45-50*675	1	12217.83	H	1	13.3-13.4	Without Intumescent	Romania	29/07/2014	27/09/2014	303
449	Column	2046GF10C1	GF1-1	HI675-45-50*675	1	12125.42	G	1	13.3-13.4	Without Intumescent	Romania	29/07/2014	27/09/2014	303
450	Column	2046F10C2	IF1-2	HI1500-45-70*825	1	23619.12	I	1	13.3-13.4	Without Intumescent	Romania	15/07/2014	26/09/2014	302
451	Column	2046F10C1	IF1-1	HI675-45-50*675	1	12490.76	J	1	13.3-13.4	Without Intumescent	Romania	23/07/2014	24/09/2014	300
452	Column	2046F10C2	IF1-2	HI1500-45-70*825	1	23565.09	J	1	13.3-13.4	Without Intumescent	Romania	23/07/2014	24/09/2014	301
453	Column	2046F10C1	IF1-1	HI675-45-50*675	1	12141.34	I	1	13.3-13.4	Without Intumescent	Romania	23/07/2014	24/09/2014	300
454	Column	2046HF40C1	HF4-1	HI675-45-50*675	1	7763.06	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	20/03/2015	356
455	Column	2046HF40C2	HF4-2	HI1500-45-70*825	1	18545.72	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	20/02/2015	344
456	Column	2046HF40LPL3	HF4-3	PL50*320	1	155.74	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
457	Column	2046HF40LPL4	HF4-4	PL50*320	1	155.74	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
458	Column	2046HF40LPL5	HF4-5	PL50*320	1	155.74	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
459	Column	2046HF40LPL6	HF4-6	PL50*320	1	155.74	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
460	Column	2046HF40LPL7	HF4-7	PL40*270	1	101.74	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	27/03/2015	59
461	Column	2046HF40LPL8	HF4-8	PL40*270	1	101.74	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	25/03/2015	56
462	Column	2046HF40LPL9	HF4-9	PL40*270	1	101.74	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	27/03/2015	59
463	Column	2046HF40LPL10	HF4-10	PL40*270	1	101.74	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	25/03/2015	56
464	Column	2046HF40LPL11	HF4-11	PL35*805	1	274.26	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	18/03/2015	53
465	Column	2046HF40LPL12	HF4-12	PL35*805	1	274.26	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	08/04/2015	63
466	Column	2046HF40LPL13	HF4-13	PL35*400	1	66.60	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	20/03/2015	54
467	Column	2046HF40LPL14	HF4-14	PL35*400	1	66.60	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	20/03/2015	54
468	Column	2046HF40LPL15	HF4-15	PL30*655	1	185.10	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
469	Column	2046HF40LPL16	HF4-16	PL30*655	1	185.10	H	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
470	Column	2046HF40LPL17	HF4-17	PL25*1060	1	241.31	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	27/03/2015	59
471	Column	2046HF40LPL18	HF4-18	PL25*1060	1	241.31	H	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	27/03/2015	59
472	Column	2046IF40C1	IF4-1	HI675-45-50*675	1	7776.96	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	15/03/2015	354
473	Column	2046IF40C2	IF4-2	HI1500-45-70*825	1	18548.67	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	20/02/2015	342
474	Column	2046IF40LPL3	IF4-3	PL50*320	1	155.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
475	Column	2046IF40LPL4	IF4-4	PL50*320	1	155.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
476	Column	2046IF40LPL5	IF4-5	PL50*320	1	155.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
477	Column	2046IF40LPL6	IF4-6	PL50*320	1	155.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
478	Column	2046IF40LPL7	IF4-7	PL40*270	1	101.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
479	Column	2046IF40LPL8	IF4-8	PL40*270	1	101.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
480	Column	2046IF40LPL9	IF4-9	PL40*270	1	101.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
481	Column	2046IF40LPL10	IF4-10	PL40*270	1	101.74	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
482	Column	2046IF40LPL11	IF4-11	PL35*805	1	274.26	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	18/03/2015	53
483	Column	2046IF40LPL12	IF4-12	PL35*805	1	274.26	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	18/03/2015	53
484	Column	2046IF40LPL13	IF4-13	PL35*400	1	66.60	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	20/03/2015	54
485	Column	2046IF40LPL14	IF4-14	PL35*400	1	66.60	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	20/03/2015	54
486	Column	2046IF40LPL15	IF4-15	PL30*655	1	185.10	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
487	Column	2046IF40LPL16	IF4-16	PL30*655	1	185.10	I	4	13.3-13.4	Without Intumescent	Romania	23/09/2014	05/03/2015	351
488	Column	2046IF40LPL17	IF4-17	PL25*1060	1	241.31	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	13/04/2015	67
489	Column	2046IF40LPL18	IF4-18	PL25*1060	1	241.31	I	4	13.3-13.4	Without Intumescent	Portugal	23/09/2014	13/04/2015	67
490	Column	2046AF30C1	AF3-1	HI1500-50-85*855	1	22505.07	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	25/05/2015	378
491	Column	2046AF30C2	AF3-2	HI1500-50-85*855	1	22757.41	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	03/03/2015	350
492	Column	2046AF30C3	AF3-3	HI675-45-50*675	1	10401.49	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	29/05/2015	376
493	Column	2046AF30C4	AF3-4	HI675-45-50*675	1	10753.52	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	03/03/2015	349
494	Column	2046AF30LPL5	AF3-5	PL50*350	1	126.38	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	15/01/2015	331
495	Column	2046AF30LPL6	AF3-6	PL50*350	1	126.38	A	3						



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
499	Column	2046AF30PL10	AF3-10	PL50*350	1	126.38	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	10/01/2015	329
500	Column	2046AF30PL11	AF3-11	PL50*350	1	126.38	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	15/01/2015	331
501	Column	2046AF30PL12	AF3-12	PL50*350	1	126.38	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	10/01/2015	329
502	Column	2046AF30PL13	AF3-13	PL45*845	1	274.62	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	26/01/2015	334
503	Column	2046AF30PL14	AF3-14	PL45*845	1	274.62	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	26/01/2015	334
504	Column	2046AF30PL15	AF3-15	PL45*845	1	274.62	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	26/01/2015	334
505	Column	2046AF30PL16	AF3-16	PL45*845	1	274.62	A	3	13.3-13.4	With Intumescent	Romania	02/10/2014	26/01/2015	334
506	Column	2046AF30PL17	AF3-17	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
507	Column	2046AF30PL18	AF3-18	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
508	Column	2046AF30PL19	AF3-19	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
509	Column	2046AF30PL20	AF3-20	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
510	Column	2046AF30PL21	AF3-21	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
511	Column	2046AF30PL22	AF3-22	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
512	Column	2046AF30PL23	AF3-23	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
513	Column	2046AF30PL24	AF3-24	PL40*270	1	62.74	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
514	Column	2046AF30PL25	AF3-25	PL35*400	1	66.60	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
515	Column	2046AF30PL26	AF3-26	PL35*400	1	66.60	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
516	Column	2046AF30PL27	AF3-27	PL35*400	1	66.60	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
517	Column	2046AF30PL28	AF3-28	PL35*400	1	66.60	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
518	Column	2046AF30PL29	AF3-29	PL30*655	1	114.15	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
519	Column	2046AF30PL30	AF3-30	PL30*655	1	114.15	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
520	Column	2046AF30PL31	AF3-31	PL30*655	1	114.15	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
521	Column	2046AF30PL32	AF3-32	PL30*655	1	114.15	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
522	Column	2046AF30PL33	AF3-33	PL30*740	1	203.90	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
523	Column	2046AF30PL34	AF3-34	PL30*740	1	203.90	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
524	Column	2046AF30PL35	AF3-35	PL30*740	1	203.90	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
525	Column	2046AF30PL36	AF3-36	PL30*740	1	203.90	A	3	13.3-13.4	With Intumescent	Portugal	02/10/2014	02/02/2015	30
526	Column	2046GF40C1	GF4-1	HI675-45-50*675	1	7762.44	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
527	Column	2046GF40C2	GF4-2	HI1500-45-70*825	1	18545.72	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	21/02/2015	345
528	Column	2046GF40PL3	GF4-3	PL50*320	1	155.74	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
529	Column	2046GF40PL4	GF4-4	PL50*320	1	155.74	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
530	Column	2046GF40PL5	GF4-5	PL50*320	1	155.74	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
531	Column	2046GF40PL6	GF4-6	PL50*320	1	155.74	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
532	Column	2046GF40PL7	GF4-7	PL40*270	1	101.74	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	27/03/2015	59
533	Column	2046GF40PL8	GF4-8	PL40*270	1	101.74	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	27/03/2015	59
534	Column	2046GF40PL9	GF4-9	PL40*270	1	101.74	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	25/03/2015	56
535	Column	2046GF40PL10	GF4-10	PL40*270	1	101.74	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	27/03/2015	59
536	Column	2046GF40PL11	GF4-11	PL35*805	1	274.26	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	18/03/2015	53
537	Column	2046GF40PL12	GF4-12	PL35*805	1	274.26	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	08/04/2015	63
538	Column	2046GF40PL13	GF4-13	PL35*400	1	66.60	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	20/03/2015	54
539	Column	2046GF40PL14	GF4-14	PL35*400	1	66.60	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	20/03/2015	54
540	Column	2046GF40PL15	GF4-15	PL30*655	1	185.10	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
541	Column	2046GF40PL16	GF4-16	PL30*655	1	185.10	G	4	13.3-13.4	Without Intumescent	Romania	13/11/2014	15/03/2015	354
542	Column	2046GF40PL17	GF4-17	PL25*1060	1	241.31	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	27/03/2015	59
543	Column	2046GF40PL18	GF4-18	PL25*1060	1	241.31	G	4	13.3-13.4	Without Intumescent	Portugal	13/11/2014	27/03/2015	59
544	Column	2046F13C3	JF1-3	HI675-45-50*675	1	12296.74	J	1	13.1-13.2	Without Intumescent	Portugal	20/11/2014	12/01/2015	22
545	Column	2046F13C4	JF1-4	HI1500-45-70*825	1	23374.98	J	1	13.1-13.2	Without Intumescent	Portugal	20/11/2014	23/01/2015	26
546	Column	2046DF40C1	DF4-1	HI675-45-50*675	1	7762.44	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	03/04/2015	362
547	Column	2046DF40C2	DF4-2	HI1500-45-70*825	1	18545.72	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
548	Column	2046DF40PL3	DF4-3	PL50*320	1	155.74	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
549	Column	2046DF40PL4	DF4-4	PL50*320	1	155.74	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
550	Column	2046DF40PL5	DF4-5	PL50*320	1	155.74	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
551	Column	2046DF40PL6	DF4-6	PL50*320	1	155.74	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
552	Column	2046DF40PL7	DF4-7	PL40*270	1	101.74	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
553	Column	2046DF40PL8	DF4-8	PL40*270	1	101.74	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
554	Column	2046DF40PL9	DF4-9	PL40*270	1	101.74	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
555	Column	2046DF40PL10	DF4-10	PL40*270	1	101.74	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
556	Column	2046DF40PL11	DF4-11	PL35*805	1	274.26	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
557	Column	2046DF40PL12	DF4-12	PL35*805	1	274.26	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
558	Column	2046DF40PL13	DF4-13	PL35*400	1	66.60	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
559	Column	2046DF40PL14	DF4-14	PL35*400	1	66.60	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
560	Column	2046DF40PL15	DF4-15	PL30*655	1	185.10	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
561	Column	2046DF40PL16	DF4-16	PL30*655	1	185.10	D	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
562	Column	2046DF40PL17	DF4-17	PL25*1060	1	241.31	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	13/04/2015	67
563	Column	2046DF40PL18	DF4-18	PL25*1060	1	241.31	D	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
564	Column	2046EF40C1	EF4-1	HI675-45-50*675	1	7763.06	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	25/03/2015	358
565	Column	2046EF40C2	EF4-2	HI1500-45-70*825	1	18535.66	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	25/02/2015	346
566	Column	2046EF40PL3	EF4-3	PL50*320	1	155.74	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
567	Column	2046EF40PL4	EF4-4	PL50*320	1	155.74	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
568	Column	2046EF40PL5	EF4-5	PL50*320	1	155.74	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
569	Column	2046EF40PL6	EF4-6	PL50*320	1	155.74	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
570	Column	2046EF40PL7	EF4-7	PL40*270	1	101.74	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
571	Column	2046EF40PL8	EF4-8	PL40*270	1	101.74	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
572	Column	2046EF40PL9	EF4-9	PL40*270	1	101.74	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
573	Column	2046EF40PL10	EF4-10	PL40*270	1	101.74	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/07/2015	155
574	Column	2046EF40PL11	EF4-11	PL35*805	1	274.26	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
575	Column	2046EF40PL12	EF4-12	PL35*805	1	274.26	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
576	Column	2046EF40PL13	EF4-13	PL35*400	1	66.60	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
577	Column	2046EF40PL14	EF4-14	PL35*400	1	66.60	E	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
578	Column	2046EF40PL15	EF4-15	PL30*655	1	185.10	E	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
579	Column	2046EF40PL16	EF4-16	PL30*655	1	185.10	E	4						



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
582	Column	2046FF40C1	FF4-1	H1675-45-50*675	1	7763.53	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	22/03/2015	357
583	Column	2046FF40C2	FF4-2	H1500-45-70*825	1	18535.75	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	20/02/2015	343
584	Column	2046FF40LPL3	FF4-3	PL50*320	1	155.74	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
585	Column	2046FF40LPL4	FF4-4	PL50*320	1	155.74	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
586	Column	2046FF40LPL5	FF4-5	PL50*320	1	155.74	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
587	Column	2046FF40LPL6	FF4-6	PL50*320	1	155.74	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
588	Column	2046FF40LPL7	FF4-7	PL40*270	1	101.74	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
589	Column	2046FF40LPL8	FF4-8	PL40*270	1	101.74	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	27/03/2015	59
590	Column	2046FF40LPL9	FF4-9	PL40*270	1	101.74	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
591	Column	2046FF40LPL10	FF4-10	PL40*270	1	101.74	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	25/03/2015	56
592	Column	2046FF40LPL11	FF4-11	PL35*805	1	274.26	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	18/03/2015	53
593	Column	2046FF40LPL12	FF4-12	PL35*805	1	274.26	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	18/03/2015	53
594	Column	2046FF40LPL13	FF4-13	PL35*400	1	66.60	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	20/03/2015	54
595	Column	2046FF40LPL14	FF4-14	PL35*400	1	66.60	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	20/03/2015	54
596	Column	2046FF40LPL15	FF4-15	PL30*655	1	185.10	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
597	Column	2046FF40LPL16	FF4-16	PL30*655	1	185.10	F	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	15/03/2015	354
598	Column	2046FF40LPL17	FF4-17	PL25*1060	1	241.31	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	13/04/2015	67
599	Column	2046FF40LPL18	FF4-18	PL25*1060	1	241.31	F	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	13/04/2015	67
600	Column	2046JF40C1	JF4-1	H1675-45-50*675	1	7774.33	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	19/03/2015	355
601	Column	2046JF40C2	JF4-2	H1500-45-70*825	1	18485.63	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	18/02/2015	340
602	Column	2046JF40LPL3	JF4-3	PL50*320	1	155.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
603	Column	2046JF40LPL4	JF4-4	PL50*320	1	155.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
604	Column	2046JF40LPL5	JF4-5	PL50*320	1	155.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
605	Column	2046JF40LPL6	JF4-6	PL50*320	1	155.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
606	Column	2046JF40LPL7	JF4-7	PL40*270	1	101.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
607	Column	2046JF40LPL8	JF4-8	PL40*270	1	101.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
608	Column	2046JF40LPL9	JF4-9	PL40*270	1	101.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
609	Column	2046JF40LPL10	JF4-10	PL40*270	1	101.74	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
610	Column	2046JF40LPL11	JF4-11	PL35*805	1	274.26	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	18/03/2015	53
611	Column	2046JF40LPL12	JF4-12	PL35*805	1	274.26	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	18/03/2015	53
612	Column	2046JF40LPL13	JF4-13	PL35*400	1	66.60	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	20/03/2015	54
613	Column	2046JF40LPL14	JF4-14	PL35*400	1	66.60	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	20/03/2015	54
614	Column	2046JF40LPL15	JF4-15	PL30*655	1	185.10	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
615	Column	2046JF40LPL16	JF4-16	PL30*655	1	185.10	J	4	13.3-13.4	Without Intumescent	Romania	17/11/2014	05/03/2015	351
616	Column	2046JF40LPL17	JF4-17	PL25*1060	1	241.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	13/04/2015	67
617	Column	2046JF40LPL18	JF4-18	PL25*1060	1	241.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/11/2014	13/04/2015	67
618	Column	2046IF13C3	IF1-3	H1675-45-50*675	1	12183.56	I	1	13.1-13.2	Without Intumescent	Portugal	02/12/2014	19/01/2015	24
619	Column	2046IF13C4	IF1-4	H1500-45-70*825	1	23585.06	I	1	13.1-13.2	Without Intumescent	Portugal	02/12/2014	26/01/2015	27
620	Column	2046AF50C1	AF5-1	H1500-50-85*855	1	18229.07	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
621	Column	2046AF50C2	AF5-2	H1500-50-85*855	1	18748.27	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	25/04/2015	366
622	Column	2046AF50LPL3	AF5-3	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
623	Column	2046AF50LPL4	AF5-4	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
624	Column	2046AF50LPL5	AF5-5	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
625	Column	2046AF50LPL6	AF5-6	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
626	Column	2046AF50LPL7	AF5-7	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
627	Column	2046AF50LPL8	AF5-8	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
628	Column	2046AF50LPL9	AF5-9	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
629	Column	2046AF50LPL10	AF5-10	PL50*350	1	126.38	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	24/07/2015	380
630	Column	2046AF50LPL11	AF5-11	PL45*845	1	274.62	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	08/05/2015	367
631	Column	2046AF50LPL12	AF5-12	PL45*845	1	274.62	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	08/05/2015	367
632	Column	2046AF50LPL13	AF5-13	PL45*845	1	274.62	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	08/05/2015	367
633	Column	2046AF50LPL14	AF5-14	PL45*845	1	274.62	A	5	13.3-13.4	With Intumescent	Romania	05/12/2014	08/05/2015	367
634	Column	2046AF50LPL15	AF5-15	PL30*740	1	203.90	A	5	13.3-13.4	With Intumescent	Portugal	05/12/2014	13/04/2015	67
635	Column	2046AF50LPL16	AF5-16	PL30*740	1	203.90	A	5	13.3-13.4	With Intumescent	Portugal	05/12/2014	13/04/2015	67
636	Column	2046AF50LPL17	AF5-17	PL30*740	1	203.90	A	5	13.3-13.4	With Intumescent	Portugal	05/12/2014	13/04/2015	67
637	Column	2046AF50LPL18	AF5-18	PL30*740	1	203.90	A	5	13.3-13.4	With Intumescent	Portugal	05/12/2014	13/04/2015	67
638	Column	2046BF50C1	BF5-1	H1500-50-85*855	1	18728.89	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	31/03/2015	361
639	Column	2046BF50LPL2	BF5-2	PL50*350	1	126.38	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
640	Column	2046BF50LPL3	BF5-3	PL50*350	1	126.38	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
641	Column	2046BF50LPL4	BF5-4	PL50*350	1	126.38	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
642	Column	2046BF50LPL5	BF5-5	PL50*350	1	126.38	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
643	Column	2046BF50LPL6	BF5-6	PL45*845	1	274.62	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
644	Column	2046BF50LPL7	BF5-7	PL45*845	1	274.62	B	5	13.3-13.4	Without Intumescent	Romania	05/12/2014	08/05/2015	367
645	Column	2046BF50LPL8	BF5-8	PL30*740	1	203.90	B	5	13.3-13.4	Without Intumescent	Portugal	05/12/2014	27/03/2015	59
646	Column	2046BF50LPL9	BF5-9	PL30*740	1	203.90	B	5	13.3-13.4	Without Intumescent	Portugal	05/12/2014	13/04/2015	67
647	Column	2046CF50C9	CF5-9	H1500-50-85*855	1	18268.80	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	29/03/2015	360
648	Column	2046CF50LPL1	CF5-1	PL50*350	1	126.38	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
649	Column	2046CF50LPL2	CF5-2	PL50*350	1	126.38	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
650	Column	2046CF50LPL3	CF5-3	PL50*350	1	126.38	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
651	Column	2046CF50LPL4	CF5-4	PL50*350	1	126.38	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
652	Column	2046CF50LPL5	CF5-5	PL45*845	1	274.62	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
653	Column	2046CF50LPL6	CF5-6	PL45*845	1	274.62	C	5	13.3-13.4	Without Intumescent	Romania	09/12/2014	08/05/2015	367
654	Column	2046CF50LPL7	CF5-7	PL30*740	1	203.90	C	5	13.3-13.4	Without Intumescent	Portugal	09/12/2014	13/04/2015	67
655	Column	2046CF50LPL8	CF5-8	PL30*740	1	203.90	C	5	13.3-13.4	Without Intumescent	Portugal	09/12/2014	13/04/2015	67
656	Column	2046DF50C1	DF5-1	H1500-45-70*825	1	14840.28	D	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/04/2015	363
657	Column	2046DF50LPL2	DF5-2	PL50*320	1	115.55	D	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
658	Column	2046DF50LPL3	DF5-3	PL50*320	1	115.55	D	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
659	Column	2046DF50LPL4	DF5-4	PL50*320	1	115.55	D	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
660	Column	2046DF50LPL5	DF5-5	PL50*320	1	115.55	D	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
661	Column	2046DF50LPL6	DF5-6	PL35*805	1	203.48	D	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	08/04/201	



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
665	Column	2046EF50C1	EF5-1	HI1500-45-70*825	1	14840.28	E	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	27/03/2015	359
666	Column	2046EF50LP2	EF5-2	PL50*320	1	115.55	E	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
667	Column	2046EF50LP3	EF5-3	PL50*320	1	115.55	E	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
668	Column	2046EF50LP4	EF5-4	PL50*320	1	115.55	E	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
669	Column	2046EF50LP5	EF5-5	PL50*320	1	115.55	E	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
670	Column	2046EF50LP6	EF5-6	PL35*805	1	203.48	E	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	27/03/2015	59
671	Column	2046EF50LP7	EF5-7	PL35*805	1	203.48	E	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	27/03/2015	59
672	Column	2046EF50LP8	EF5-8	PL25*740	1	169.91	E	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	27/03/2015	59
673	Column	2046EF50LP9	EF5-9	PL25*740	1	169.91	E	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	01/08/2015	166
674	Column	2046FF50C1	FF5-1	HI1500-45-70*825	1	14840.28	F	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	22/03/2015	357
675	Column	2046FF50LP2	FF5-2	PL50*320	1	115.55	F	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
676	Column	2046FF50LP3	FF5-3	PL50*320	1	115.55	F	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
677	Column	2046FF50LP4	FF5-4	PL50*320	1	115.55	F	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
678	Column	2046FF50LP5	FF5-5	PL50*320	1	115.55	F	5	13.3-13.4	Without Intumescent	Romania	10/12/2014	08/05/2015	367
679	Column	2046FF50LP6	FF5-6	PL35*805	1	203.48	F	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	27/03/2015	59
680	Column	2046FF50LP7	FF5-7	PL35*805	1	203.48	F	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	13/04/2015	67
681	Column	2046FF50LP8	FF5-8	PL25*740	1	169.91	F	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	13/04/2015	67
682	Column	2046FF50LP9	FF5-9	PL25*740	1	169.91	F	5	13.3-13.4	Without Intumescent	Portugal	10/12/2014	01/08/2015	166
683	Column	2046GF50C1	GF5-1	HI1500-45-70*825	1	14840.28	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	03/04/2015	362
684	Column	2046GF50LP2	GF5-2	PL50*320	1	115.55	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
685	Column	2046GF50LP3	GF5-3	PL50*320	1	115.55	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
686	Column	2046GF50LP4	GF5-4	PL50*320	1	115.55	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
687	Column	2046GF50LP5	GF5-5	PL50*320	1	115.55	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
688	Column	2046GF50LP6	GF5-6	PL35*805	1	203.48	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
689	Column	2046GF50LP7	GF5-7	PL35*805	1	203.48	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
690	Column	2046GF50LP8	GF5-8	PL25*740	1	169.91	G	5	13.3-13.4	Without Intumescent	Portugal	11/12/2014	01/08/2015	166
691	Column	2046GF50LP9	GF5-9	PL25*740	1	169.91	G	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
692	Column	2046HF50C1	HF5-1	HI1500-45-70*825	1	14841.04	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	25/03/2015	358
693	Column	2046HF50LP2	HF5-2	PL50*320	1	115.55	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
694	Column	2046HF50LP3	HF5-3	PL50*320	1	115.55	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
695	Column	2046HF50LP4	HF5-4	PL50*320	1	115.55	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
696	Column	2046HF50LP5	HF5-5	PL50*320	1	115.55	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
697	Column	2046HF50LP6	HF5-6	PL35*805	1	203.48	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
698	Column	2046HF50LP7	HF5-7	PL35*805	1	203.48	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
699	Column	2046HF50LP8	HF5-8	PL25*740	1	169.91	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
700	Column	2046HF50LP9	HF5-9	PL25*740	1	169.91	H	5	13.3-13.4	Without Intumescent	Romania	11/12/2014	08/05/2015	367
701	Column	2046IF50C1	IF5-1	HI1500-45-70*825	1	14840.28	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	20/03/2015	356
702	Column	2046IF50LP2	IF5-2	PL50*320	1	115.55	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
703	Column	2046IF50LP3	IF5-3	PL50*320	1	115.55	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
704	Column	2046IF50LP4	IF5-4	PL50*320	1	115.55	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	24/07/2015	380
705	Column	2046IF50LP5	IF5-5	PL50*320	1	115.55	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
706	Column	2046IF50LP6	IF5-6	PL35*805	1	203.48	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
707	Column	2046IF50LP7	IF5-7	PL35*805	1	203.48	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
708	Column	2046IF50LP8	IF5-8	PL25*740	1	169.91	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
709	Column	2046IF50LP9	IF5-9	PL25*740	1	169.91	I	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
710	Column	2046JF50C1	JF5-1	HI1500-45-70*825	1	14659.88	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	19/03/2015	355
711	Column	2046JF50LP2	JF5-2	PL50*320	1	115.55	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
712	Column	2046JF50LP3	JF5-3	PL50*320	1	115.55	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
713	Column	2046JF50LP4	JF5-4	PL50*320	1	115.55	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
714	Column	2046JF50LP5	JF5-5	PL50*320	1	115.55	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
715	Column	2046JF50LP6	JF5-6	PL35*805	1	203.48	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
716	Column	2046JF50LP7	JF5-7	PL35*805	1	203.48	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
717	Column	2046JF50LP8	JF5-8	PL25*740	1	169.91	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
718	Column	2046JF50LP9	JF5-9	PL25*740	1	169.91	J	5	13.3-13.4	Without Intumescent	Romania	15/12/2014	08/05/2015	367
719	Column	2046HF13C3	HF1-3	HI675-45-50*675	1	12178.20	H	1	13.1-13.2	Without Intumescent	Portugal	15/12/2014	06/02/2015	33
720	Column	2046HF13C4	HF1-4	HI1500-45-70*825	1	23589.31	H	1	13.1-13.2	Without Intumescent	Portugal	15/12/2014	13/02/2015	35
721	Column	2046GF13C3	GF1-3	HI675-45-50*675	1	12151.55	G	1	13.1-13.2	Without Intumescent	Portugal	15/12/2014	06/02/2015	33
722	Column	2046GF13C4	GF1-4	HI1500-45-70*825	1	23575.51	G	1	13.1-13.2	Without Intumescent	Portugal	15/12/2014	30/01/2015	29
723	Column	2046FF13C3	FF1-3	HI675-45-50*675	1	12151.55	F	1	13.1-13.2	Without Intumescent	Portugal	07/01/2015	10/02/2015	34
724	Column	2046FF13C4	FF1-4	HI1500-45-70*825	1	23579.76	F	1	13.1-13.2	Without Intumescent	Portugal	07/01/2015	18/02/2015	38
725	Column	2046EF13C3	EF1-3	HI675-45-50*675	1	12151.55	E	1	13.1-13.2	Without Intumescent	Portugal	08/01/2015	16/02/2015	37
726	Column	2046EF13C4	EF1-4	HI1500-45-70*825	1	23567.01	E	1	13.1-13.2	Without Intumescent	Portugal	08/01/2015	19/02/2015	39
727	Column	2046DF13C3	DF1-3	HI675-45-50*675	1	12151.55	D	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	24/02/2015	42
728	Column	2046DF13C4	DF1-4	HI1500-45-70*825	1	23573.86	D	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	20/02/2015	40
729	Column	2046CF13C3	CF1-3	HI1500-50-85*855	1	29576.37	C	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	19/03/2015	51
730	Column	2046CF13C4	CF1-4	HI675-45-50*675	1	12795.13	C	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	27/02/2015	44
731	Column	2046BF13C3	BF1-3	HI1500-50-85*855	1	30079.93	B	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	30/03/2015	60
732	Column	2046BF13C4	BF1-4	HI675-45-50*675	1	13178.22	B	1	13.1-13.2	Without Intumescent	Portugal	14/01/2015	02/03/2015	45
733	Column	2046AF13C5	AF1-5	HI1500-50-85*855	1	30087.24	A	1	13.1-13.2	With Intumescent	Portugal	14/01/2015	27/04/2015	75
734	Column	2046AF13C6	AF1-6	HI1500-50-85*855	1	29640.70	A	1	13.1-13.2	With Intumescent	Portugal	14/01/2015	30/04/2015	78
735	Column	2046AF13C7	AF1-7	HI675-45-50*675	1	13227.32	A	1	13.1-13.2	With Intumescent	Portugal	14/01/2015	17/04/2015	70
736	Column	2046AF13C8	AF1-8	HI675-45-50*675	1	13203.26	A	1	13.1-13.2	With Intumescent	Portugal	14/01/2015	25/03/2015	55
737	Column	2046DF23C35	DF2-35	HI675-45-50*675	1	8312.96	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	58
738	Column	2046DF23C36	DF2-36	HI1500-45-70*825	1	14662.01	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	59
739	Column	2046DF23LP19	DF2-19	PL50*320	1	155.74	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
740	Column	2046DF23LP20	DF2-20	PL50*320	1	155.74	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
741	Column	2046DF23LP21	DF2-21	PL50*320	1	155.74	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
742	Column	2046DF23LP22	DF2-22	PL50*320	1	155.74	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
743	Column	2046DF23LP23	DF2-23	PL40*270	1	101.74	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
744	Column	2046DF23LP24	DF2-24	PL40*270	1	101.74	D	2	13.1-13.2	Without Intumescent				



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
748	Column	2046DF23PL28	DF2-28	PL35*805	1	274.26	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
749	Column	2046DF23PL29	DF2-29	PL35*400	1	66.60	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
750	Column	2046DF23PL30	DF2-30	PL35*400	1	66.60	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
751	Column	2046DF23PL31	DF2-31	PL30*655	1	185.10	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
752	Column	2046DF23PL32	DF2-32	PL30*655	1	185.10	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
753	Column	2046DF23PL33	DF2-33	PL25*1060	1	241.31	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
754	Column	2046DF23PL34	DF2-34	PL25*1060	1	241.31	D	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
755	Column	2046EF23C35	EF2-35	HI675-45-50*675	1	8312.96	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	02/04/2015	61
756	Column	2046EF23C36	EF2-36	HI1500-45-70*825	1	14662.01	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	02/04/2015	61
757	Column	2046EF23PL19	EF2-19	PL50*320	1	155.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
758	Column	2046EF23PL20	EF2-20	PL50*320	1	155.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
759	Column	2046EF23PL21	EF2-21	PL50*320	1	155.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
760	Column	2046EF23PL22	EF2-22	PL50*320	1	155.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
761	Column	2046EF23PL23	EF2-23	PL40*270	1	101.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	13/04/2015	67
762	Column	2046EF23PL24	EF2-24	PL40*270	1	101.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
763	Column	2046EF23PL25	EF2-25	PL40*270	1	101.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
764	Column	2046EF23PL26	EF2-26	PL40*270	1	101.74	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
765	Column	2046EF23PL27	EF2-27	PL35*805	1	274.26	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
766	Column	2046EF23PL28	EF2-28	PL35*805	1	274.26	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
767	Column	2046EF23PL29	EF2-29	PL35*400	1	66.60	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
768	Column	2046EF23PL30	EF2-30	PL35*400	1	66.60	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
769	Column	2046EF23PL31	EF2-31	PL30*655	1	185.10	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
770	Column	2046EF23PL32	EF2-32	PL30*655	1	185.10	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
771	Column	2046EF23PL33	EF2-33	PL25*1060	1	241.31	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	74
772	Column	2046EF23PL34	EF2-34	PL25*1060	1	241.31	E	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	74
773	Column	2046AF23C69	AF2-69	HI1500-50-85*855	1	18157.28	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	13/04/2015	67
774	Column	2046AF23C70	AF2-70	HI1500-50-85*855	1	18030.61	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
775	Column	2046AF23C71	AF2-71	HI675-45-50*675	1	8699.93	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	04/05/2015	76
776	Column	2046AF23C72	AF2-72	HI675-45-50*675	1	8686.40	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	17/04/2015	71
777	Column	2046AF23PL37	AF2-37	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
778	Column	2046AF23PL38	AF2-38	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	59
779	Column	2046AF23PL39	AF2-39	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
780	Column	2046AF23PL40	AF2-40	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
781	Column	2046AF23PL41	AF2-41	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
782	Column	2046AF23PL42	AF2-42	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
783	Column	2046AF23PL43	AF2-43	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
784	Column	2046AF23PL44	AF2-44	PL50*350	1	170.34	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
785	Column	2046AF23PL45	AF2-45	PL45*845	1	370.14	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
786	Column	2046AF23PL46	AF2-46	PL45*845	1	370.14	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
787	Column	2046AF23PL47	AF2-47	PL45*845	1	370.14	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	58
788	Column	2046AF23PL49	AF2-49	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	25/03/2015	56
789	Column	2046AF23PL50	AF2-50	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	25/03/2015	56
790	Column	2046AF23PL51	AF2-51	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	25/03/2015	56
791	Column	2046AF23PL52	AF2-52	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
792	Column	2046AF23PL53	AF2-53	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
793	Column	2046AF23PL54	AF2-54	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
794	Column	2046AF23PL55	AF2-55	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
795	Column	2046AF23PL56	AF2-56	PL40*270	1	101.74	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	25/03/2015	56
796	Column	2046AF23PL57	AF2-57	PL35*400	1	66.60	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	59
797	Column	2046AF23PL58	AF2-58	PL35*400	1	66.60	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	59
798	Column	2046AF23PL59	AF2-59	PL35*400	1	66.60	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/07/2015	155
799	Column	2046AF23PL60	AF2-60	PL35*400	1	66.60	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/03/2015	59
800	Column	2046AF23PL61	AF2-61	PL30*655	1	185.10	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
801	Column	2046AF23PL62	AF2-62	PL30*655	1	185.10	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
802	Column	2046AF23PL63	AF2-63	PL30*655	1	185.10	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
803	Column	2046AF23PL64	AF2-64	PL30*655	1	185.10	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
804	Column	2046AF23PL65	AF2-65	PL30*1060	1	289.57	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	30/04/2015	77
805	Column	2046AF23PL66	AF2-66	PL30*1060	1	289.57	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	06/05/2015	79
806	Column	2046AF23PL67	AF2-67	PL30*1060	1	289.57	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	27/04/2015	74
807	Column	2046AF23V48	AF2-48	PL45*845	1	382.93	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	04/05/2015	76
808	Column	2046AF23V68	AF2-68	PL30*1060	1	308.06	A	2	13.1-13.2	With Intumescent	Portugal	18/02/2015	12/06/2015	105
809	Column	2046BF23C35	BF2-35	HI1500-50-85*855	1	18147.74	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	26/03/2015	57
810	Column	2046BF23C36	BF2-36	HI675-45-50*675	1	8659.86	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	18/03/2015	52
811	Column	2046BF23PL19	BF2-19	PL50*350	1	170.34	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	67
812	Column	2046BF23PL20	BF2-20	PL50*350	1	170.34	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
813	Column	2046BF23PL21	BF2-21	PL50*350	1	170.34	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	67
814	Column	2046BF23PL22	BF2-22	PL50*350	1	170.34	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	04/05/2015	76
815	Column	2046BF23PL23	BF2-23	PL45*845	1	370.14	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
816	Column	2046BF23PL24	BF2-24	PL45*845	1	370.14	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
817	Column	2046BF23PL25	BF2-25	PL40*270	1	101.74	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	64
818	Column	2046BF23PL26	BF2-26	PL40*270	1	101.74	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	64
819	Column	2046BF23PL27	BF2-27	PL40*270	1	101.74	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	64
820	Column	2046BF23PL28	BF2-28	PL40*270	1	101.74	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	64
821	Column	2046BF23PL29	BF2-29	PL35*400	1	66.60	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	59
822	Column	2046BF23PL30	BF2-30	PL35*400	1	66.60	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	59
823	Column	2046BF23PL31	BF2-31	PL30*655	1	185.10	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	64
824	Column	2046BF23PL32	BF2-32	PL30*655	1	185.10	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
825	Column	2046BF23PL33	BF2-33	PL30*1060	1	289.57	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
826	Column	2046BF23PL34	BF2-34	PL30*1060	1	289.57	B	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
827	Column	2046CF23C35	CF2-35	HI1500-50-85*855	1	17991.06	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	02/04/2015	62
828	Column	2046CF23C36												



	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
831	Column	2046CF23LPL21	CF2-21	PL50*350	1	170.34	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	58
832	Column	2046CF23LPL22	CF2-22	PL50*350	1	170.34	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/03/2015	58
833	Column	2046CF23LPL23	CF2-23	PL45*845	1	370.14	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
834	Column	2046CF23LPL24	CF2-24	PL45*845	1	370.14	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
835	Column	2046CF23LPL25	CF2-25	PL40*270	1	101.74	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
836	Column	2046CF23LPL26	CF2-26	PL40*270	1	101.74	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
837	Column	2046CF23LPL27	CF2-27	PL40*270	1	101.74	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
838	Column	2046CF23LPL28	CF2-28	PL40*270	1	101.74	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
839	Column	2046CF23LPL29	CF2-29	PL35*400	1	66.60	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
840	Column	2046CF23LPL30	CF2-30	PL35*400	1	66.60	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
841	Column	2046CF23LPL31	CF2-31	PL30*655	1	185.10	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
842	Column	2046CF23LPL32	CF2-32	PL30*655	1	185.10	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	25/03/2015	56
843	Column	2046CF23LPL33	CF2-33	PL30*1060	1	289.57	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
844	Column	2046CF23LPL34	CF2-34	PL30*1060	1	289.57	C	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
845	Column	2046FF23C35	FF2-35	HI675-45-50*675	1	8312.96	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	08/04/2015	63
846	Column	2046FF23C36	FF2-36	HI1500-45-70*825	1	14662.01	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	09/04/2015	65
847	Column	2046FF23LPL19	FF2-19	PL50*320	1	155.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	20/04/2015	73
848	Column	2046FF23LPL20	FF2-20	PL50*320	1	155.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
849	Column	2046FF23LPL21	FF2-21	PL50*320	1	155.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
850	Column	2046FF23LPL22	FF2-22	PL50*320	1	155.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
851	Column	2046FF23LPL23	FF2-23	PL40*270	1	101.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
852	Column	2046FF23LPL24	FF2-24	PL40*270	1	101.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
853	Column	2046FF23LPL25	FF2-25	PL40*270	1	101.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
854	Column	2046FF23LPL26	FF2-26	PL40*270	1	101.74	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	17/04/2015	70
855	Column	2046FF23LPL27	FF2-27	PL35*805	1	274.26	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/04/2015	74
856	Column	2046FF23LPL28	FF2-28	PL35*805	1	274.26	F	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/04/2015	74
857	Column	2046FF23LPL29	FF2-29											



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
914	Column	2046IF23LPL34	IF2-34	PL25*1060	1	241.31	I	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
915	Column	2046IF23V28	IF2-28	PL35*805	1	287.05	I	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	06/05/2015	79
916	Column	2046IF23V33	IF2-33	PL25*1060	1	259.80	I	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	04/05/2015	76
917	Column	2046IF23C35	IF2-35	HI675-45-50*675	1	8625.17	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	18/04/2015	72
918	Column	2046IF23C36	IF2-36	HI1500-45-70*825	1	14669.13	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	18/04/2015	72
919	Column	2046IF23LPL19	IF2-19	PL50*320	1	155.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
920	Column	2046IF23LPL20	IF2-20	PL50*320	1	155.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
921	Column	2046IF23LPL21	IF2-21	PL50*320	1	155.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
922	Column	2046IF23LPL22	IF2-22	PL50*320	1	155.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
923	Column	2046IF23LPL23	IF2-23	PL40*270	1	101.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	27/04/2015	74
924	Column	2046IF23LPL24	IF2-24	PL40*270	1	101.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
925	Column	2046IF23LPL25	IF2-25	PL40*270	1	101.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
926	Column	2046IF23LPL26	IF2-26	PL40*270	1	101.74	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
927	Column	2046IF23LPL27	IF2-27	PL35*805	1	274.26	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
928	Column	2046IF23LPL28	IF2-28	PL35*805	1	274.26	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
929	Column	2046IF23LPL29	IF2-29	PL35*400	1	66.60	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
930	Column	2046IF23LPL30	IF2-30	PL35*400	1	66.60	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
931	Column	2046IF23LPL31	IF2-31	PL30*655	1	185.10	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
932	Column	2046IF23LPL32	IF2-32	PL30*655	1	185.10	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
933	Column	2046IF23LPL33	IF2-33	PL25*1060	1	241.31	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
934	Column	2046IF23LPL34	IF2-34	PL25*1060	1	241.31	J	2	13.1-13.2	Without Intumescent	Portugal	18/02/2015	30/04/2015	77
935	Column	2046CF33C35	CF3-35	HI1500-50-85*855	1	22520.17	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	08/06/2015	103
936	Column	2046CF33C36	CF3-36	HI675-45-50*675	1	10348.34	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	11/06/2015	106
937	Column	2046CF33LPL19	CF3-19	PL50*350	1	126.38	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
938	Column	2046CF33LPL20	CF3-20	PL50*350	1	126.38	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
939	Column	2046CF33LPL21	CF3-21	PL50*350	1	126.38	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
940	Column	2046CF33LPL22	CF3-22	PL50*350	1	126.38	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
941	Column	2046CF33LPL23	CF3-23	PL45*845	1	274.62	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
942	Column	2046CF33LPL24	CF3-24	PL45*845	1	274.62	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
943	Column	2046CF33LPL25	CF3-25	PL40*270	1	62.74	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
944	Column	2046CF33LPL26	CF3-26	PL40*270	1	62.74	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
945	Column	2046CF33LPL27	CF3-27	PL40*270	1	62.74	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
946	Column	2046CF33LPL28	CF3-28	PL40*270	1	62.74	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
947	Column	2046CF33LPL29	CF3-29	PL35*400	1	66.60	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
948	Column	2046CF33LPL30	CF3-30	PL35*400	1	66.60	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
949	Column	2046CF33LPL31	CF3-31	PL30*655	1	114.15	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
950	Column	2046CF33LPL32	CF3-32	PL30*655	1	114.15	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	111
951	Column	2046CF33LPL33	CF3-33	PL30*740	1	203.90	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
952	Column	2046CF33LPL34	CF3-34	PL30*740	1	203.90	C	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	95
953	Column	2046DF33C35	DF3-35	HI675-45-50*675	1	9754.32	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	19/06/2015	112
954	Column	2046DF33C36	DF3-36	HI1500-45-70*825	1	18376.53	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	09/05/2015	82
955	Column	2046DF33LPL19	DF3-19	PL50*320	1	115.55	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
956	Column	2046DF33LPL20	DF3-20	PL50*320	1	115.55	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
957	Column	2046DF33LPL21	DF3-21	PL50*320	1	115.55	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
958	Column	2046DF33LPL22	DF3-22	PL50*320	1	115.55	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
959	Column	2046DF33LPL23	DF3-23	PL40*270	1	62.74	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
960	Column	2046DF33LPL24	DF3-24	PL40*270	1	62.74	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
961	Column	2046DF33LPL25	DF3-25	PL40*270	1	62.74	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
962	Column	2046DF33LPL26	DF3-26	PL40*270	1	62.74	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
963	Column	2046DF33LPL27	DF3-27	PL35*805	1	203.48	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
964	Column	2046DF33LPL28	DF3-28	PL35*805	1	203.48	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
965	Column	2046DF33LPL29	DF3-29	PL35*400	1	66.60	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
966	Column	2046DF33LPL30	DF3-30	PL35*400	1	66.60	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
967	Column	2046DF33LPL31	DF3-31	PL30*655	1	114.15	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
968	Column	2046DF33LPL32	DF3-32	PL30*655	1	114.15	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	25/06/2015	118
969	Column	2046DF33LPL33	DF3-33	PL25*740	1	169.91	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
970	Column	2046DF33LPL34	DF3-34	PL25*740	1	169.91	D	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	13/05/2015	84
971	Column	2046EF33C35	EF3-35	HI675-45-50*675	1	9754.32	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	28/05/2015	98
972	Column	2046EF33C36	EF3-36	HI1500-45-70*825	1	18376.53	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	08/05/2015	80
973	Column	2046EF33LPL19	EF3-19	PL50*320	1	115.55	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
974	Column	2046EF33LPL20	EF3-20	PL50*320	1	115.55	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
975	Column	2046EF33LPL21	EF3-21	PL50*320	1	115.55	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
976	Column	2046EF33LPL22	EF3-22	PL50*320	1	115.55	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
977	Column	2046EF33LPL23	EF3-23	PL40*270	1	62.74	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
978	Column	2046EF33LPL24	EF3-24	PL40*270	1	62.74	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
979	Column	2046EF33LPL25	EF3-25	PL40*270	1	62.74	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
980	Column	2046EF33LPL26	EF3-26	PL40*270	1	62.74	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
981	Column	2046EF33LPL27	EF3-27	PL35*805	1	203.48	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
982	Column	2046EF33LPL28	EF3-28	PL35*805	1	203.48	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
983	Column	2046EF33LPL29	EF3-29	PL35*400	1	66.60	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
984	Column	2046EF33LPL30	EF3-30	PL35*400	1	66.60	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
985	Column	2046EF33LPL31	EF3-31	PL30*655	1	114.15	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
986	Column	2046EF33LPL32	EF3-32	PL30*655	1	114.15	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
987	Column	2046EF33LPL33	EF3-33	PL25*740	1	169.91	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
988	Column	2046EF33LPL34	EF3-34	PL25*740	1	169.91	E	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
989	Column	2046FF33C35	FF3-35	HI675-45-50*675	1	9754.32	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	18/06/2015	111
990	Column	2046FF33C36	FF3-36	HI1500-45-70*825	1	18376.53	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	08/05/2015	81
991	Column	2046FF33LPL19	FF3-19	PL50*320	1	115.55	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
992	Column	2046FF33LPL20	FF3-20	PL50*320	1	115.55	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
993	Column	2046FF33LPL21	FF3-21	PL50*320	1	115.55	F	3	13.1-13.2	With Intumescent				



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
997	Column	2046FF33PL25	FF3-25	PL40*270	1	62.74	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
998	Column	2046FF33PL26	FF3-26	PL40*270	1	62.74	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
999	Column	2046FF33PL27	FF3-27	PL35*805	1	203.48	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
1000	Column	2046FF33PL28	FF3-28	PL35*805	1	203.48	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
1001	Column	2046FF33PL29	FF3-29	PL35*400	1	66.60	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1002	Column	2046FF33PL30	FF3-30	PL35*400	1	66.60	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1003	Column	2046FF33PL31	FF3-31	PL30*655	1	114.15	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1004	Column	2046FF33PL32	FF3-32	PL30*655	1	114.15	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1005	Column	2046FF33PL33	FF3-33	PL25*740	1	169.91	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
1006	Column	2046FF33PL34	FF3-34	PL25*740	1	169.91	F	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	20/05/2015	87
1007	Column	2046GF33C35	GF3-35	HI675-45-50*675	1	9754.32	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	90
1008	Column	2046GF33C36	GF3-36	HI1500-45-70*825	1	18376.53	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	23/05/2015	92
1009	Column	2046GF33PL19	GF3-19	PL50*320	1	115.55	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1010	Column	2046GF33PL20	GF3-20	PL50*320	1	115.55	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1011	Column	2046GF33PL21	GF3-21	PL50*320	1	115.55	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1012	Column	2046GF33PL22	GF3-22	PL50*320	1	115.55	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1013	Column	2046GF33PL23	GF3-23	PL40*270	1	62.74	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1014	Column	2046GF33PL24	GF3-24	PL40*270	1	62.74	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1015	Column	2046GF33PL25	GF3-25	PL40*270	1	62.74	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1016	Column	2046GF33PL26	GF3-26	PL40*270	1	62.74	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1017	Column	2046GF33PL27	GF3-27	PL35*805	1	203.48	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1018	Column	2046GF33PL28	GF3-28	PL35*805	1	203.48	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1019	Column	2046GF33PL29	GF3-29	PL35*400	1	66.60	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1020	Column	2046GF33PL30	GF3-30	PL35*400	1	66.60	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1021	Column	2046GF33PL31	GF3-31	PL30*655	1	114.15	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1022	Column	2046GF33PL32	GF3-32	PL30*655	1	114.15	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	89
1023	Column	2046GF33PL33	GF3-33	PL25*740	1	169.91	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1024	Column	2046GF33PL34	GF3-34	PL25*740	1	169.91	G	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	22/05/2015	91
1025	Column	2046HF33C35	HF3-35	HI675-45-50*675	1	9779.70	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	113
1026	Column	2046HF33C36	HF3-36	HI1500-45-70*825	1	18378.80	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	28/05/2015	94
1027	Column	2046HF33PL19	HF3-19	PL50*320	1	115.55	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1028	Column	2046HF33PL20	HF3-20	PL50*320	1	115.55	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1029	Column	2046HF33PL21	HF3-21	PL50*320	1	115.55	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1030	Column	2046HF33PL22	HF3-22	PL50*320	1	115.55	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1031	Column	2046HF33PL23	HF3-23	PL40*270	1	62.74	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1032	Column	2046HF33PL24	HF3-24	PL40*270	1	62.74	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1033	Column	2046HF33PL25	HF3-25	PL40*270	1	62.74	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1034	Column	2046HF33PL26	HF3-26	PL40*270	1	62.74	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1035	Column	2046HF33PL27	HF3-27	PL35*805	1	203.48	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1036	Column	2046HF33PL28	HF3-28	PL35*805	1	203.48	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1037	Column	2046HF33PL29	HF3-29	PL35*400	1	66.60	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1038	Column	2046HF33PL30	HF3-30	PL35*400	1	66.60	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1039	Column	2046HF33PL31	HF3-31	PL30*655	1	114.15	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1040	Column	2046HF33PL32	HF3-32	PL30*655	1	114.15	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	24/06/2015	117
1041	Column	2046HF33PL33	HF3-33	PL25*740	1	169.91	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1042	Column	2046HF33PL34	HF3-34	PL25*740	1	169.91	H	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1043	Column	2046IF33C35	IF3-35	HI675-45-50*675	1	9821.16	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	15/06/2015	109
1044	Column	2046IF33C36	IF3-36	HI1500-45-70*825	1	18323.01	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	107
1045	Column	2046IF33PL19	IF3-19	PL50*320	1	115.55	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1046	Column	2046IF33PL20	IF3-20	PL50*320	1	115.55	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1047	Column	2046IF33PL21	IF3-21	PL50*320	1	115.55	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1048	Column	2046IF33PL22	IF3-22	PL50*320	1	115.55	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1049	Column	2046IF33PL23	IF3-23	PL40*270	1	62.74	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1050	Column	2046IF33PL24	IF3-24	PL40*270	1	62.74	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1051	Column	2046IF33PL25	IF3-25	PL40*270	1	62.74	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1052	Column	2046IF33PL26	IF3-26	PL40*270	1	62.74	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1053	Column	2046IF33PL27	IF3-27	PL35*805	1	203.48	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1054	Column	2046IF33PL28	IF3-28	PL35*805	1	203.48	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1055	Column	2046IF33PL29	IF3-29	PL35*400	1	66.60	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1056	Column	2046IF33PL30	IF3-30	PL35*400	1	66.60	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1057	Column	2046IF33PL31	IF3-31	PL30*655	1	114.15	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1058	Column	2046IF33PL32	IF3-32	PL30*655	1	114.15	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	111
1059	Column	2046IF33PL33	IF3-33	PL25*740	1	169.91	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	04/06/2015	101
1060	Column	2046IF33PL34	IF3-34	PL25*740	1	169.91	I	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	11/06/2015	104
1061	Column	2046IF33C35	IF3-35	HI675-45-50*675	1	10338.66	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	19/06/2015	114
1062	Column	2046IF33C36	IF3-36	HI1500-45-70*825	1	18280.91	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1063	Column	2046IF33PL185	IF3-185	PL25*740	1	169.91	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1064	Column	2046IF33PL186	IF3-186	PL25*740	1	169.91	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1065	Column	2046IF33PL187	IF3-187	PL30*655	1	114.15	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1066	Column	2046IF33PL188	IF3-188	PL30*655	1	114.15	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1067	Column	2046IF33PL189	IF3-189	PL35*400	1	66.60	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1068	Column	2046IF33PL190	IF3-190	PL35*400	1	66.60	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1069	Column	2046IF33PL191	IF3-191	PL35*805	1	203.48	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1070	Column	2046IF33PL192	IF3-192	PL35*805	1	203.48	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1071	Column	2046IF33PL193	IF3-193	PL40*270	1	62.74	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1072	Column	2046IF33PL194	IF3-194	PL40*270	1	62.74	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1073	Column	2046IF33PL195	IF3-195	PL40*270	1	62.74	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1074	Column	2046IF33PL196	IF3-196	PL40*270	1	62.74	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1075	Column	2046IF33PL197	IF3-197	PL50*320	1	115.55	J	3	13.1-13.2	With Intumescent	Portugal	03/03/2015	25/06/2015	118
1076	Column	2046IF33PL198	IF3-198	PL50*320	1	1								



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1080	Column	2046BF43C36	BF4-36	H1675-45-50*675	1	8010.07	B	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	30/05/2015	377
1081	Column	2046BF43PL19	BF4-19	PL50*350	1	170.34	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1082	Column	2046BF43PL20	BF4-20	PL50*350	1	170.34	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1083	Column	2046BF43PL21	BF4-21	PL50*350	1	170.34	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1084	Column	2046BF43PL22	BF4-22	PL50*350	1	170.34	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1085	Column	2046BF43PL23	BF4-23	PL45*845	1	370.14	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1086	Column	2046BF43PL24	BF4-24	PL45*845	1	370.14	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1087	Column	2046BF43PL25	BF4-25	PL40*270	1	101.74	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1088	Column	2046BF43PL26	BF4-26	PL40*270	1	101.74	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1089	Column	2046BF43PL27	BF4-27	PL40*270	1	101.74	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1090	Column	2046BF43PL28	BF4-28	PL40*270	1	101.74	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1091	Column	2046BF43PL29	BF4-29	PL35*400	1	66.60	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1092	Column	2046BF43PL30	BF4-30	PL35*400	1	66.60	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1093	Column	2046BF43PL31	BF4-31	PL30*655	1	185.10	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1094	Column	2046BF43PL32	BF4-32	PL30*655	1	185.10	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1095	Column	2046BF43PL33	BF4-33	PL30*1060	1	289.57	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	98
1096	Column	2046BF43PL34	BF4-34	PL30*1060	1	289.57	B	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	01/06/2015	98
1097	Column	2046CF43C35	CF4-35	H1500-50-85*855	1	23129.39	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	15/05/2015	86
1098	Column	2046CF43C36	CF4-36	H1675-45-50*675	1	7931.11	C	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	29/05/2015	375
1099	Column	2046CF43PL19	CF4-19	PL50*350	1	170.34	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1100	Column	2046CF43PL20	CF4-20	PL50*350	1	170.34	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1101	Column	2046CF43PL21	CF4-21	PL50*350	1	170.34	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1102	Column	2046CF43PL22	CF4-22	PL50*350	1	170.34	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1103	Column	2046CF43PL23	CF4-23	PL45*845	1	370.14	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1104	Column	2046CF43PL24	CF4-24	PL45*845	1	370.14	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1105	Column	2046CF43PL25	CF4-25	PL40*270	1	101.74	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1106	Column	2046CF43PL26	CF4-26	PL40*270	1	101.74	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1107	Column	2046CF43PL27	CF4-27	PL40*270	1	101.74	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1108	Column	2046CF43PL28	CF4-28	PL40*270	1	101.74	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1109	Column	2046CF43PL29	CF4-29	PL35*400	1	66.60	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1110	Column	2046CF43PL30	CF4-30	PL35*400	1	66.60	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1111	Column	2046CF43PL31	CF4-31	PL30*655	1	185.10	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1112	Column	2046CF43PL32	CF4-32	PL30*655	1	185.10	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	18/06/2015	111
1113	Column	2046CF43PL33	CF4-33	PL30*1060	1	289.57	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	28/05/2015	94
1114	Column	2046CF43PL34	CF4-34	PL30*1060	1	289.57	C	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	23/05/2015	92
1115	Column	2046DF43C35	DF4-35	H1675-45-50*675	1	7763.07	D	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	27/05/2015	374
1116	Column	2046DF43C36	DF4-36	H1500-45-70*825	1	18545.72	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	21/05/2015	88
1117	Column	2046DF43PL19	DF4-19	PL50*320	1	155.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1118	Column	2046DF43PL20	DF4-20	PL50*320	1	155.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1119	Column	2046DF43PL21	DF4-21	PL50*320	1	155.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1120	Column	2046DF43PL22	DF4-22	PL50*320	1	155.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1121	Column	2046DF43PL23	DF4-23	PL40*270	1	101.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1122	Column	2046DF43PL24	DF4-24	PL40*270	1	101.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1123	Column	2046DF43PL25	DF4-25	PL40*270	1	101.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1124	Column	2046DF43PL26	DF4-26	PL40*270	1	101.74	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1125	Column	2046DF43PL27	DF4-27	PL35*805	1	274.26	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1126	Column	2046DF43PL28	DF4-28	PL35*805	1	274.26	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1127	Column	2046DF43PL29	DF4-29	PL35*400	1	66.60	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1128	Column	2046DF43PL30	DF4-30	PL35*400	1	66.60	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1129	Column	2046DF43PL31	DF4-31	PL30*655	1	185.10	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1130	Column	2046DF43PL32	DF4-32	PL30*655	1	185.10	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	19/06/2015	112
1131	Column	2046DF43PL33	DF4-33	PL25*1060	1	241.31	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1132	Column	2046DF43PL34	DF4-34	PL25*1060	1	241.31	D	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1133	Column	2046EF43C35	EF4-35	H1675-45-50*675	1	7763.06	E	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	27/05/2015	374
1134	Column	2046EF43C36	EF4-36	H1500-45-70*825	1	18535.66	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	22/05/2015	89
1135	Column	2046EF43PL19	EF4-19	PL50*320	1	155.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1136	Column	2046EF43PL20	EF4-20	PL50*320	1	155.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1137	Column	2046EF43PL21	EF4-21	PL50*320	1	155.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1138	Column	2046EF43PL22	EF4-22	PL50*320	1	155.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1139	Column	2046EF43PL23	EF4-23	PL40*270	1	101.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1140	Column	2046EF43PL24	EF4-24	PL40*270	1	101.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1141	Column	2046EF43PL25	EF4-25	PL40*270	1	101.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1142	Column	2046EF43PL26	EF4-26	PL40*270	1	101.74	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1143	Column	2046EF43PL27	EF4-27	PL35*805	1	274.26	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	30/06/2015	124
1144	Column	2046EF43PL28	EF4-28	PL35*805	1	274.26	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	30/06/2015	124
1145	Column	2046EF43PL29	EF4-29	PL35*400	1	66.60	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1146	Column	2046EF43PL30	EF4-30	PL35*400	1	66.60	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1147	Column	2046EF43PL31	EF4-31	PL30*655	1	185.10	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1148	Column	2046EF43PL32	EF4-32	PL30*655	1	185.10	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	11/06/2015	107
1149	Column	2046EF43PL33	EF4-33	PL25*1060	1	241.31	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	30/06/2015	124
1150	Column	2046EF43PL34	EF4-34	PL25*1060	1	241.31	E	4	13.1-13.2	Without Intumescent	Portugal	21/04/2015	24/06/2015	117
1151	Column	2046FF43C35	FF4-35	H1675-45-50*675	1	7763.06	F	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	29/05/2015	375
1152	Column	2046FF43C36	FF4-36	H1500-45-70*825	1	18535.75	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	28/05/2015	95
1153	Column	2046FF43PL19	FF4-19	PL50*320	1	155.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1154	Column	2046FF43PL20	FF4-20	PL50*320	1	155.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1155	Column	2046FF43PL21	FF4-21	PL50*320	1	155.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1156	Column	2046FF43PL22	FF4-22	PL50*320	1	155.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1157	Column	2046FF43PL23	FF4-23	PL40*270	1	101.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1158	Column	2046FF43PL24	FF4-24	PL40*270	1	101.74	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1159	Column	2046FF43PL25	FF4-25	PL40*270										



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1163	Column	2046FF43PL29	FF4-29	PL35*400	1	66.60	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1164	Column	2046FF43PL30	FF4-30	PL35*400	1	66.60	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1165	Column	2046FF43PL31	FF4-31	PL30*655	1	185.10	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1166	Column	2046FF43PL32	FF4-32	PL30*655	1	185.10	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1167	Column	2046FF43PL33	FF4-33	PL25*1060	1	241.31	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1168	Column	2046FF43PL34	FF4-34	PL25*1060	1	241.31	F	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	18/06/2015	111
1169	Column	2046GF43C35	GF4-35	HI675-45-50*675	1	7763.06	G	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	20/05/2015	370
1170	Column	2046GF43C36	GF4-36	HI1500-45-70*825	1	18545.72	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	04/06/2015	100
1171	Column	2046GF43LPL19	GF4-19	PL50*320	1	155.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1172	Column	2046GF43LPL20	GF4-20	PL50*320	1	155.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1173	Column	2046GF43LPL21	GF4-21	PL50*320	1	155.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1174	Column	2046GF43LPL22	GF4-22	PL50*320	1	155.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1175	Column	2046GF43LPL23	GF4-23	PL40*270	1	101.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1176	Column	2046GF43LPL24	GF4-24	PL40*270	1	101.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1177	Column	2046GF43LPL25	GF4-25	PL40*270	1	101.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1178	Column	2046GF43LPL26	GF4-26	PL40*270	1	101.74	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1179	Column	2046GF43LPL27	GF4-27	PL35*805	1	274.26	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1180	Column	2046GF43LPL28	GF4-28	PL35*805	1	274.26	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1181	Column	2046GF43LPL29	GF4-29	PL35*400	1	66.60	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1182	Column	2046GF43LPL30	GF4-30	PL35*400	1	66.60	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1183	Column	2046GF43LPL31	GF4-31	PL30*655	1	185.10	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1184	Column	2046GF43LPL32	GF4-32	PL30*655	1	185.10	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1185	Column	2046GF43LPL33	GF4-33	PL25*1060	1	241.31	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1186	Column	2046GF43LPL34	GF4-34	PL25*1060	1	241.31	G	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1187	Column	2046HF43C35	HF4-35	HI675-45-50*675	1	7776.96	H	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	20/05/2015	370
1188	Column	2046HF43C36	HF4-36	HI1500-45-70*825	1	18548.67	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	29/05/2015	96
1189	Column	2046HF43LPL19	HF4-19	PL50*320	1	155.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1190	Column	2046HF43LPL20	HF4-20	PL50*320	1	155.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1191	Column	2046HF43LPL21	HF4-21	PL50*320	1	155.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1192	Column	2046HF43LPL22	HF4-22	PL50*320	1	155.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1193	Column	2046HF43LPL23	HF4-23	PL40*270	1	101.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1194	Column	2046HF43LPL24	HF4-24	PL40*270	1	101.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1195	Column	2046HF43LPL25	HF4-25	PL40*270	1	101.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1196	Column	2046HF43LPL26	HF4-26	PL40*270	1	101.74	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1197	Column	2046HF43LPL27	HF4-27	PL35*805	1	274.26	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1198	Column	2046HF43LPL28	HF4-28	PL35*805	1	274.26	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1199	Column	2046HF43LPL29	HF4-29	PL35*400	1	66.60	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1200	Column	2046HF43LPL30	HF4-30	PL35*400	1	66.60	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1201	Column	2046HF43LPL31	HF4-31	PL30*655	1	185.10	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1202	Column	2046HF43LPL32	HF4-32	PL30*655	1	185.10	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	107
1203	Column	2046HF43LPL33	HF4-33	PL25*1060	1	241.31	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	01/08/2015	166
1204	Column	2046HF43LPL34	HF4-34	PL25*1060	1	241.31	H	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	03/07/2015	127
1205	Column	2046IF43C35	IF4-35	HI675-45-50*675	1	7779.74	I	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	14/05/2015	369
1206	Column	2046IF43C36	IF4-36	HI1500-45-70*825	1	18522.64	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1207	Column	2046IF43LPL19	IF4-19	PL50*320	1	155.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1208	Column	2046IF43LPL20	IF4-20	PL50*320	1	155.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1209	Column	2046IF43LPL21	IF4-21	PL50*320	1	155.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1210	Column	2046IF43LPL22	IF4-22	PL50*320	1	155.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1211	Column	2046IF43LPL23	IF4-23	PL40*270	1	101.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1212	Column	2046IF43LPL24	IF4-24	PL40*270	1	101.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1213	Column	2046IF43LPL25	IF4-25	PL40*270	1	101.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1214	Column	2046IF43LPL26	IF4-26	PL40*270	1	101.74	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1215	Column	2046IF43LPL27	IF4-27	PL35*805	1	274.26	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1216	Column	2046IF43LPL28	IF4-28	PL35*805	1	274.26	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1217	Column	2046IF43LPL29	IF4-29	PL35*400	1	66.60	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1218	Column	2046IF43LPL30	IF4-30	PL35*400	1	66.60	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1219	Column	2046IF43LPL31	IF4-31	PL30*655	1	185.10	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1220	Column	2046IF43LPL32	IF4-32	PL30*655	1	185.10	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	11/06/2015	104
1221	Column	2046IF43LPL33	IF4-33	PL25*1060	1	241.31	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1222	Column	2046IF43LPL34	IF4-34	PL25*1060	1	241.31	I	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1223	Column	2046JF43C35	JF4-35	HI675-45-50*675	1	7757.31	J	4	13.1-13.2	Without Intumescent	Romania	03/03/2015	14/05/2015	369
1224	Column	2046JF43C36	JF4-36	HI1500-45-70*825	1	18507.36	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	04/06/2015	101
1225	Column	2046JF43LPL19	JF4-19	PL50*320	1	155.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1226	Column	2046JF43LPL20	JF4-20	PL50*320	1	155.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1227	Column	2046JF43LPL21	JF4-21	PL50*320	1	155.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1228	Column	2046JF43LPL22	JF4-22	PL50*320	1	155.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1229	Column	2046JF43LPL23	JF4-23	PL40*270	1	101.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1230	Column	2046JF43LPL24	JF4-24	PL40*270	1	101.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	24/06/2015	117
1231	Column	2046JF43LPL25	JF4-25	PL40*270	1	101.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1232	Column	2046JF43LPL26	JF4-26	PL40*270	1	101.74	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	24/06/2015	117
1233	Column	2046JF43LPL27	JF4-27	PL35*805	1	274.26	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1234	Column	2046JF43LPL28	JF4-28	PL35*805	1	274.26	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1235	Column	2046JF43LPL29	JF4-29	PL35*400	1	66.60	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1236	Column	2046JF43LPL30	JF4-30	PL35*400	1	66.60	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1237	Column	2046JF43LPL31	JF4-31	PL30*655	1	185.10	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	01/08/2015	166
1238	Column	2046JF43LPL32	JF4-32	PL30*655	1	185.10	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	24/06/2015	117
1239	Column	2046JF43LPL33	JF4-33	PL25*1060	1	241.31	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1240	Column	2046JF43LPL34	JF4-34	PL25*1060	1	241.31	J	4	13.1-13.2	Without Intumescent	Portugal	28/04/2015	19/06/2015	112
1241	Column	2046AF33C69	AF3-69	HI1500-50-85*855	1	22570.95	A	3	13.1-13.2	With Int				



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1246	Column	2046AF33LPL38	AF3-38	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1247	Column	2046AF33LPL39	AF3-39	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1248	Column	2046AF33LPL40	AF3-40	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1249	Column	2046AF33LPL41	AF3-41	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1250	Column	2046AF33LPL42	AF3-42	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1251	Column	2046AF33LPL43	AF3-43	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1252	Column	2046AF33LPL44	AF3-44	PL50*350	1	126.38	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1253	Column	2046AF33LPL45	AF3-45	PL45*845	1	274.62	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1254	Column	2046AF33LPL46	AF3-46	PL45*845	1	274.62	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1255	Column	2046AF33LPL47	AF3-47	PL45*845	1	274.62	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1256	Column	2046AF33LPL48	AF3-48	PL45*845	1	274.62	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1257	Column	2046AF33LPL49	AF3-49	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1258	Column	2046AF33LPL50	AF3-50	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1259	Column	2046AF33LPL51	AF3-51	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1260	Column	2046AF33LPL52	AF3-52	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1261	Column	2046AF33LPL53	AF3-53	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1262	Column	2046AF33LPL54	AF3-54	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1263	Column	2046AF33LPL55	AF3-55	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1264	Column	2046AF33LPL56	AF3-56	PL40*270	1	62.74	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1265	Column	2046AF33LPL57	AF3-57	PL35*400	1	66.60	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1266	Column	2046AF33LPL58	AF3-58	PL35*400	1	66.60	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1267	Column	2046AF33LPL59	AF3-59	PL35*400	1	66.60	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1268	Column	2046AF33LPL60	AF3-60	PL35*400	1	66.60	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1269	Column	2046AF33LPL61	AF3-61	PL30*655	1	114.15	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1270	Column	2046AF33LPL62	AF3-62	PL30*655	1	114.15	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	04/06/2015	101
1271	Column	2046AF33LPL63	AF3-63	PL30*655	1	114.15	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1272	Column	2046AF33LPL64	AF3-64	PL30*655	1	114.15	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	94
1273	Column	2046AF33LPL65	AF3-65	PL30*740	1	203.90	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1274	Column	2046AF33LPL66	AF3-66	PL30*740	1	203.90	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	85
1275	Column	2046AF33LPL67	AF3-67	PL30*740	1	203.90	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1276	Column	2046AF33LPL68	AF3-68	PL30*740	1	203.90	A	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	15/05/2015	86
1277	Column	2046BF33C35	BF3-35	HI1500-50-85*855	1	22761.60	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	28/05/2015	93
1278	Column	2046BF33C36	BF3-36	HI675-45-50*675	1	10726.46	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1279	Column	2046BF33LPL19	BF3-19	PL50*350	1	126.38	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1280	Column	2046BF33LPL20	BF3-20	PL50*350	1	126.38	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1281	Column	2046BF33LPL21	BF3-21	PL50*350	1	126.38	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1282	Column	2046BF33LPL22	BF3-22	PL50*350	1	126.38	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1283	Column	2046BF33LPL23	BF3-23	PL45*845	1	274.62	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1284	Column	2046BF33LPL24	BF3-24	PL45*845	1	274.62	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1285	Column	2046BF33LPL25	BF3-25	PL40*270	1	62.74	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1286	Column	2046BF33LPL26	BF3-26	PL40*270	1	62.74	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1287	Column	2046BF33LPL27	BF3-27	PL40*270	1	62.74	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1288	Column	2046BF33LPL28	BF3-28	PL40*270	1	62.74	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1289	Column	2046BF33LPL29	BF3-29	PL35*400	1	66.60	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1290	Column	2046BF33LPL30	BF3-30	PL35*400	1	66.60	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1291	Column	2046BF33LPL31	BF3-31	PL30*655	1	114.15	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1292	Column	2046BF33LPL32	BF3-32	PL30*655	1	114.15	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	20/05/2015	87
1293	Column	2046BF33LPL33	BF3-33	PL30*740	1	203.90	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1294	Column	2046BF33LPL34	BF3-34	PL30*740	1	203.90	B	3	13.1-13.2	With Intumescent	Portugal	02/03/2015	22/05/2015	91
1295	Column	2046AF43C69	AF4-69	HI1500-50-85*855	1	23556.72	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	29/06/2015	121
1296	Column	2046AF43C70	AF4-70	HI1500-50-85*855	1	23118.13	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	29/06/2015	120
1297	Column	2046AF43C71	AF4-71	HI675-45-50*675	1	8023.98	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1298	Column	2046AF43C72	AF4-72	HI675-45-50*675	1	7613.85	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	02/07/2015	125
1299	Column	2046AF43LPL37	AF4-37	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1300	Column	2046AF43LPL38	AF4-38	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1301	Column	2046AF43LPL39	AF4-39	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1302	Column	2046AF43LPL40	AF4-40	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1303	Column	2046AF43LPL41	AF4-41	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1304	Column	2046AF43LPL42	AF4-42	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1305	Column	2046AF43LPL43	AF4-43	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1306	Column	2046AF43LPL44	AF4-44	PL50*350	1	170.34	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1307	Column	2046AF43LPL45	AF4-45	PL45*845	1	370.14	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1308	Column	2046AF43LPL46	AF4-46	PL45*845	1	370.14	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	30/06/2015	124
1309	Column	2046AF43LPL47	AF4-47	PL45*845	1	370.14	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1310	Column	2046AF43LPL48	AF4-48	PL45*845	1	370.14	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1311	Column	2046AF43LPL49	AF4-49	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	19/06/2015	112
1312	Column	2046AF43LPL50	AF4-50	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	19/06/2015	112
1313	Column	2046AF43LPL51	AF4-51	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	24/06/2015	117
1314	Column	2046AF43LPL52	AF4-52	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	24/06/2015	117
1315	Column	2046AF43LPL53	AF4-53	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1316	Column	2046AF43LPL54	AF4-54	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1317	Column	2046AF43LPL55	AF4-55	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1318	Column	2046AF43LPL56	AF4-56	PL40*270	1	101.74	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1319	Column	2046AF43LPL57	AF4-57	PL35*400	1	66.60	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1320	Column	2046AF43LPL58	AF4-58	PL35*400	1	66.60	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1321	Column	2046AF43LPL59	AF4-59	PL35*400	1	66.60	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	17/07/2015	136
1322	Column	2046AF43LPL60	AF4-60	PL35*400	1	66.60	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	10/07/2015	131
1323	Column	2046AF43LPL61	AF4-61	PL30*655	1	185.10	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1324	Column	2046AF43LPL62	AF4-62	PL30*655	1	185.10	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	24/06/2015	117
1325	Column	2046AF43LPL63	AF4-63											



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1329	Column	2046AF43LP67	AF4-67	PL30*1060	1	289.57	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1330	Column	2046AF43LP68	AF4-68	PL30*1060	1	289.57	A	4	13.1-13.2	With Intumescent	Portugal	20/04/2015	03/07/2015	127
1331	Column	2046BF53C18	BF5-18	HI1500-50-85*855	1	18780.45	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	12/06/2015	108
1332	Column	2046BF53LP10	BF5-10	PL50*350	1	126.38	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1333	Column	2046BF53LP11	BF5-11	PL50*350	1	126.38	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1334	Column	2046BF53LP12	BF5-12	PL50*350	1	126.38	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1335	Column	2046BF53LP13	BF5-13	PL50*350	1	126.38	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1336	Column	2046BF53LP14	BF5-14	PL45*845	1	274.62	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1337	Column	2046BF53LP15	BF5-15	PL45*845	1	274.62	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1338	Column	2046BF53LP16	BF5-16	PL30*740	1	203.90	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1339	Column	2046BF53LP17	BF5-17	PL30*740	1	203.90	B	5	13.1-13.2	Without Intumescent	Portugal	22/04/2015	24/06/2015	117
1340	Column	2046CF53C18	CF5-18	HI1500-50-85*855	1	18321.11	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	15/06/2015	110
1341	Column	2046CF53LP10	CF5-10	PL50*350	1	126.38	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1342	Column	2046CF53LP11	CF5-11	PL50*350	1	126.38	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1343	Column	2046CF53LP12	CF5-12	PL50*350	1	126.38	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1344	Column	2046CF53LP13	CF5-13	PL50*350	1	126.38	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1345	Column	2046CF53LP14	CF5-14	PL45*845	1	274.62	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1346	Column	2046CF53LP15	CF5-15	PL45*845	1	274.62	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1347	Column	2046CF53LP16	CF5-16	PL30*740	1	203.90	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1348	Column	2046CF53LP17	CF5-17	PL30*740	1	203.90	C	5	13.1-13.2	Without Intumescent	Portugal	23/04/2015	30/06/2015	124
1349	Column	2046DF53C18	DF5-18	HI1500-45-70*825	1	14891.85	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	20/06/2015	115
1350	Column	2046DF53LP10	DF5-10	PL50*320	1	115.55	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	10/07/2015	131
1351	Column	2046DF53LP11	DF5-11	PL50*320	1	115.55	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	10/07/2015	131
1352	Column	2046DF53LP12	DF5-12	PL50*320	1	115.55	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	10/07/2015	131
1353	Column	2046DF53LP13	DF5-13	PL50*320	1	115.55	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	10/07/2015	131
1354	Column	2046DF53LP14	DF5-14	PL35*805	1	203.48	D	5	13.1-13.2	Without Intumescent	Portugal	07/04/2015	10/07/2015	131



Table A3-01: Schedule of Column Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1412	Column	2046AF53LPL26	AF5-26	PL50*350	1	126.38	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1413	Column	2046AF53LPL27	AF5-27	PL45*845	1	274.62	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1414	Column	2046AF53LPL28	AF5-28	PL45*845	1	274.62	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1415	Column	2046AF53LPL29	AF5-29	PL45*845	1	274.62	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1416	Column	2046AF53LPL30	AF5-30	PL45*845	1	274.62	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1417	Column	2046AF53LPL31	AF5-31	PL30*740	1	203.90	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1418	Column	2046AF53LPL32	AF5-32	PL30*740	1	203.90	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1419	Column	2046AF53LPL33	AF5-33	PL30*740	1	203.90	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1420	Column	2046AF53LPL34	AF5-34	PL30*740	1	203.90	A	5	13.1-13.2	With Intumescent	Portugal	22/04/2015	03/07/2015	127
1421	Column	2046JF53C18	JF5-18	HI1500-45-70*825	1	14617.32	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	29/06/2015	123
1422	Column	2046JF53LPL10	JF5-10	PL50*320	1	115.55	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1423	Column	2046JF53LPL11	JF5-11	PL50*320	1	115.55	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1424	Column	2046JF53LPL12	JF5-12	PL50*320	1	115.55	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1425	Column	2046JF53LPL13	JF5-13	PL50*320	1	115.55	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1426	Column	2046JF53LPL14	JF5-14	PL35*805	1	203.48	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1427	Column	2046JF53LPL15	JF5-15	PL35*805	1	203.48	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1428	Column	2046JF53LPL16	JF5-16	PL25*740	1	169.91	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131
1429	Column	2046JF53LPL17	JF5-17	PL25*740	1	169.91	J	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	10/07/2015	131



Table A3-02: Schedule of Box-Beam Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start	Fabrication Start Date	Delivery Reference
1	box-beam	2046AF42B235	AF4-235	PL55*675	1	4620.81	A	4	13.3-13.4	With Intumescent	Portugal	01/12/2014	25/03/2015	55
2	box-beam	2046AF42B236	AF4-236	PL55*675	1	4620.81	A	4	13.3-13.4	With Intumescent	Portugal	01/12/2014	25/03/2015	55
3	box-beam	2046BF42B37	BF4-37	PL55*675	1	4620.81	B	4	13.3-13.4	Without Intumescent	Portugal	01/12/2014	02/02/2015	30
4	box-beam	2046CF42B187	CF4-187	PL55*675	1	4620.81	C	4	13.3-13.4	Without Intumescent	Portugal	02/12/2014	06/02/2015	32
5	box-beam	2046DF42B37	DF4-37	PL55*675	1	4620.81	D	4	13.3-13.4	Without Intumescent	Portugal	02/12/2014	04/02/2015	31
6	box-beam	2046EF42B127	EF4-127	PL55*675	1	4620.81	E	4	13.3-13.4	Without Intumescent	Portugal	02/12/2014	06/02/2015	32
7	box-beam	2046FF42B127	FF4-127	PL55*675	1	4620.81	F	4	13.3-13.4	Without Intumescent	Portugal	26/01/2015	27/03/2015	58
8	box-beam	2046GF42B82	GF4-82	PL55*675	1	4620.81	G	4	13.3-13.4	Without Intumescent	Portugal	26/01/2015	27/03/2015	58
9	box-beam	2046HF42B129	HF4-129	PL55*675	1	4620.81	H	4	13.3-13.4	Without Intumescent	Portugal	26/01/2015	27/03/2015	58
10	box-beam	2046IF42B129	IF4-129	PL55*675	1	4620.81	I	4	13.3-13.4	Without Intumescent	Portugal	02/03/2015	04/05/2015	76
11	box-beam	2046JF42B133	JF4-133	PL55*675	1	4620.81	J	4	13.3-13.4	Without Intumescent	Portugal	02/03/2015	04/05/2015	76
12	box-beam	2046AF45B237	AF4-237	PL55*675	1	4620.81	A	4	13.1-13.2	With Intumescent	Portugal	14/05/2015	03/07/2015	127
13	box-beam	2046AF45B238	AF4-238	PL55*675	1	4620.81	A	4	13.1-13.2	With Intumescent	Portugal	14/05/2015	03/07/2015	127
14	box-beam	2046BF45B38	BF4-38	PL55*675	1	4620.81	B	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	25/06/2015	119
15	box-beam	2046CF45B188	CF4-188	PL55*675	1	4620.81	C	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	25/06/2015	119
16	box-beam	2046DF45B38	DF4-38	PL55*675	1	4620.81	D	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	29/06/2015	122
17	box-beam	2046EF45B128	EF4-128	PL55*675	1	4620.81	E	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	29/06/2015	122
18	box-beam	2046FF45B128	FF4-128	PL55*675	1	4620.81	F	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	03/07/2015	126
19	box-beam	2046GF45B128	GF4-128	PL55*675	1	4620.81	G	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	07/07/2015	129
20	box-beam	2046HF45B130	HF4-130	PL55*675	1	4620.81	H	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	03/07/2015	126
21	box-beam	2046IF45B130	IF4-130	PL55*675	1	4620.81	I	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	03/07/2015	127
22	box-beam	2046JF45B134	JF4-134	PL55*675	1	4620.81	J	4	13.1-13.2	Without Intumescent	Portugal	14/05/2015	07/07/2015	129



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1	beam-bracings	2046AF11LPL10	AF1-10	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
2	beam-bracings	2046AF11LPL11	AF1-11	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
3	beam-bracings	2046AF11LPL12	AF1-12	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
4	beam-bracings	2046AF11LPL13	AF1-13	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
5	beam-bracings	2046AF11LPL14	AF1-14	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
6	beam-bracings	2046AF11LPL15	AF1-15	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
7	beam-bracings	2046AF11LPL18	AF1-18	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
8	beam-bracings	2046AF11LPL19	AF1-19	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
9	beam-bracings	2046AF11LPL21	AF1-21	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
10	beam-bracings	2046AF11LPL22	AF1-22	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
11	beam-bracings	2046AF11LPL23	AF1-23	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
12	beam-bracings	2046AF11LPL24	AF1-24	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
13	beam-bracings	2046AF11LPL26	AF1-26	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
14	beam-bracings	2046AF11LPL27	AF1-27	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
15	beam-bracings	2046AF11LPL28	AF1-28	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
16	beam-bracings	2046AF11LPL29	AF1-29	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
17	beam-bracings	2046AF11LPL30	AF1-30	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
18	beam-bracings	2046AF11LPL31	AF1-31	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
19	beam-bracings	2046AF11LPL32	AF1-32	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
20	beam-bracings	2046AF11LPL33	AF1-33	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
21	beam-bracings	2046AF11LPL35	AF1-35	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
22	beam-bracings	2046AF11LPL36	AF1-36	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
23	beam-bracings	2046AF11LPL37	AF1-37	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
24	beam-bracings	2046AF11LPL38	AF1-38	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
25	beam-bracings	2046AF11LPL42	AF1-42	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
26	beam-bracings	2046AF11LPL52	AF1-52	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
27	beam-bracings	2046AF11LPL54	AF1-											



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
87	beam-bracings	2046CF21BR73	CF2-73	SHS300*10	1	720.11	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
88	beam-bracings	2046AF11PL173	AF1-73	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
89	beam-bracings	2046AF11PL174	AF1-74	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
90	beam-bracings	2046CF21BR59	CF2-59	CHS323.9*8.0	1	373.95	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
91	beam-bracings	2046AF11PL176	AF1-76	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
92	beam-bracings	2046CF21BR60	CF2-60	CHS323.9*8.0	1	335.54	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
93	beam-bracings	2046CF21BR62	CF2-62	CHS323.9*8.0	1	767.63	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
94	beam-bracings	2046CF21BR63	CF2-63	CHS323.9*8.0	1	821.29	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
95	beam-bracings	2046CF21BR64	CF2-64	CHS323.9*8.0	1	322.23	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
96	beam-bracings	2046AF11PL181	AF1-81	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
97	beam-bracings	2046AF11PL182	AF1-82	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
98	beam-bracings	2046AF11PL183	AF1-83	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
99	beam-bracings	2046AF11PL184	AF1-84	PL10*330	1	11.14	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/12/2014	17
100	beam-bracings	2046CF21BR65	CF2-65	CHS323.9*8.0	1	362.95	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
101	beam-bracings	2046CF21BR66	CF2-66	CHS323.9*8.0	1	362.95	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
102	beam-bracings	2046CF21BR67	CF2-67	CHS323.9*8.0	1	766.56	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
103	beam-bracings	2046CF21BR68	CF2-68	CHS323.9*8.0	1	803.44	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
104	beam-bracings	2046CF21BR71	CF2-71	CHS323.9*6.3	1	282.02	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
105	beam-bracings	2046CF21PL176	CF2-76	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
106	beam-bracings	2046CF21PL102	CF2-102	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
107	beam-bracings	2046CF21PL104	CF2-104	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
108	beam-bracings	2046DF21B60	DF2-60	SHS300*10	1	751.61	D	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
109	beam-bracings	2046DF21B61	DF2-61	SHS300*10	1	737.84	D	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
110	beam-bracings	2046DF21BR58	DF2-58	CHS323.9*6.3	1	282.02	D	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
111	beam-bracings	2046DF21BR59	DF2-59	CHS323.9*6.3	1	232.23	D	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	08/10/2014	04
112	beam-bracings	2046EF21B61	EF2-61	SHS300*10	1	739.17	E	2	13.3-13.4	Without Intumescent	Portugal			



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
173	beam-bracings	2046AF14BR203	AF1-203	CHS323.9*8.0	1	768.16	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	08/10/2014	04
174	beam-bracings	2046AF14BR207	AF1-207	CHS323.9*8.0	1	327.32	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	08/10/2014	04
175	beam-bracings	2046AF14BR210	AF1-210	CHS323.9*8.0	1	757.47	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	08/10/2014	04
176	beam-bracings	2046AF11B106	AF1-106	SHS300*10	1	715.31	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
177	beam-bracings	2046AF11B107	AF1-107	SHS300*10	1	731.50	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
178	beam-bracings	2046AF11B108	AF1-108	SHS300*10	1	712.35	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
179	beam-bracings	2046AF11B109	AF1-109	SHS300*10	1	725.84	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
180	beam-bracings	2046AF11B110	AF1-110	HEB300	1	325.46	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
181	beam-bracings	2046AF11B111	AF1-111	HEB300	1	329.69	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
182	beam-bracings	2046AF11B112	AF1-112	HEB300	1	329.69	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
183	beam-bracings	2046AF11B113	AF1-113	HEB300	1	325.46	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
184	beam-bracings	2046AF11BR89	AF1-89	CHS355.6*10.0	1	477.95	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
185	beam-bracings	2046AF11BR90	AF1-90	CHS355.6*10.0	1	515.44	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
186	beam-bracings	2046AF11BR91	AF1-91	CHS355.6*10.0	1	477.95	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
187	beam-bracings	2046AF11BR92	AF1-92	CHS355.6*10.0	1	515.44	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
188	beam-bracings	2046AF11BR94	AF1-94	CHS323.9*8.0	1	329.04	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
189	beam-bracings	2046AF11BR95	AF1-95	CHS323.9*8.0	1	321.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
190	beam-bracings	2046AF11BR96	AF1-96	CHS323.9*8.0	1	318.35	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
191	beam-bracings	2046AF11BR97	AF1-97	CHS323.9*8.0	1	321.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
192	beam-bracings	2046AF11BR98	AF1-98	CHS323.9*8.0	1	768.16	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
193	beam-bracings	2046AF11BR99	AF1-99	CHS323.9*8.0	1	755.08	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
194	beam-bracings	2046AF11BR100	AF1-100	CHS323.9*8.0	1	307.36	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
195	beam-bracings	2046AF11BR101	AF1-101	CHS323.9*8.0	1	328.46	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
196	beam-bracings	2046AF11BR102	AF1-102	CHS323.9*8.0	1	753.94	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
197	beam-bracings	2046AF11BR103	AF1-103	CHS323.9*8.0	1	307.36	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
198	beam-bracings	2046AF11BR104	AF1-104	CHS323.9*8.0	1	757.47	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
199	beam-bracings	2046AF11BR105	AF1-105	CHS323.9*8.0	1	327.32	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
200	beam-bracings	2046BF11B92	BF1-92	SHS300*10	1	725.84	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
201	beam-bracings	2046BF11B93	BF1-93	SHS300*10	1	712.35	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
202	beam-bracings	2046BF11B94	BF1-94	SHS300*10	1	715.31	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
203	beam-bracings	2046BF11B95	BF1-95	SHS300*10	1	731.50	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
204	beam-bracings	2046BF11B96	BF1-96	HEB300	1	325.46	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
205	beam-bracings	2046FF21B60	FF2-60	SHS300*10	1	751.61	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
206	beam-bracings	2046FF21B61	FF2-61	SHS300*10	1	739.17	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
207	beam-bracings	2046GF21BR58	GF2-58	CHS323.9*6.3	1	282.02	G	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
208	beam-bracings	2046GF21BR59	GF2-59	CHS323.9*6.3	1	232.23	G	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
209	beam-bracings	2046IF21BR57	IF2-57	CHS355.6*10.0	1	518.10	I	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
210	beam-bracings	2046IF21BR59	IF2-59	CHS323.9*6.3	1	232.23	I	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
211	beam-bracings	2046JF21B60	JF2-60	SHS300*10	1	751.61	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
212	beam-bracings	2046JF21B61	JF2-61	SHS300*10	1	742.14	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
213	beam-bracings	2046JF21B62	JF2-62	HEB300	1	313.89	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
214	beam-bracings	2046JF21BR57	JF2-57	CHS355.6*10.0	1	518.10	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
215	beam-bracings	2046JF21BR58	JF2-58	CHS323.9*6.3	1	282.02	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	03/10/2014	03
216	beam-bracings	2046AF11PL9	AF1-9	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
217	beam-bracings	2046AF11PL17	AF1-17	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
218	beam-bracings	2046AF11PL125	AF1-25	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
219	beam-bracings	2046AF11PL134	AF1-34	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
220	beam-bracings	2046AF11PL139	AF1-39	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
221	beam-bracings	2046AF11PL140	AF1-40	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
222	beam-bracings	2046AF11PL141	AF1-41	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
223	beam-bracings	2046AF11PL143	AF1-43	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
224	beam-bracings	2046AF11PL144	AF1-44	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
225	beam-bracings	2046AF11PL145	AF1-45	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
226	beam-bracings	2046AF11PL146	AF1-46	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
227	beam-bracings	2046AF11PL147	AF1-47	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
228	beam-bracings	2046AF11PL148	AF1-48	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
229	beam-bracings	2046AF11PL149	AF1-49	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
230	beam-bracings	2046AF11PL150	AF1-50	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
231	beam-bracings	2046AF11PL151	AF1-51	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
232	beam-bracings	2046AF11PL153	AF1-53	PL15*350	1	17.72	A	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
233	beam-bracings	2046BF11BR97	BF1-97	HEB300	1	329.69	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
234	beam-bracings	2046BF11BR77	BF1-77	CHS355.6*10.0	1	477.95	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
235	beam-bracings	2046BF11BR78	BF1-78	CHS355.6*10.0	1	515.44	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
236	beam-bracings	2046BF11BR80	BF1-80	CHS323.9*8.0	1	328.46	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
237	beam-bracings	2046BF11BR81	BF1-81	CHS323.9*8.0	1	307.36	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
238	beam-bracings	2046BF11BR82	BF1-82	CHS323.9*8.0	1	329.04	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
239	beam-bracings	2046BF11BR83	BF1-83	CHS323.9*8.0	1	755.08	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
240	beam-bracings	2046BF11BR84	BF1-84	CHS323.9*8.0	1	321.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
241	beam-bracings	2046BF11BR85	BF1-85	CHS323.9*8.0	1	768.16	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
242	beam-bracings	2046BF11BR86	BF1-86	CHS323.9*8.0	1	307.36	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
243	beam-bracings	2046BF11BR87	BF1-87	CHS323.9*8.0	1	327.32	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
244	beam-bracings	2046BF11BR88	BF1-88	CHS323.9*8.0	1	318.35	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
245	beam-bracings	2046BF11BR89	BF1-89	CHS323.9*8.0	1	753.94	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
246	beam-bracings	2046BF11BR90	BF1-90	CHS323.9*8.0	1	321.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
247	beam-bracings	2046BF11BR91	BF1-91	CHS323.9*8.0	1	757.47	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
248	beam-bracings	2046BF11PL5	BF1-5	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
249	beam-bracings	2046BF11PL6	BF1-6	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
250	beam-bracings	2046BF11PL7	BF1-7	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
259	beam-bracings	2046BF11LP16	BF1-16	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
260	beam-bracings	2046BF11LP17	BF1-17	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
261	beam-bracings	2046BF11LP18	BF1-18	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
262	beam-bracings	2046BF11LP19	BF1-19	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
263	beam-bracings	2046BF11LP20	BF1-20	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
264	beam-bracings	2046BF11LP21	BF1-21	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
265	beam-bracings	2046BF11LP22	BF1-22	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
266	beam-bracings	2046BF11LP23	BF1-23	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
267	beam-bracings	2046BF11LP24	BF1-24	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
268	beam-bracings	2046BF11LP25	BF1-25	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
269	beam-bracings	2046BF11LP26	BF1-26	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
270	beam-bracings	2046BF11LP27	BF1-27	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
271	beam-bracings	2046BF11LP28	BF1-28	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
272	beam-bracings	2046BF11LP29	BF1-29	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
273	beam-bracings	2046BF11LP30	BF1-30	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
274	beam-bracings	2046BF11LP31	BF1-31	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
275	beam-bracings	2046BF11LP32	BF1-32	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
276	beam-bracings	2046BF11LP33	BF1-33	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
277	beam-bracings	2046BF11LP34	BF1-34	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
278	beam-bracings	2046BF11LP35	BF1-35	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
279	beam-bracings	2046BF11LP36	BF1-36	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
280	beam-bracings	2046BF11LP37	BF1-37	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
281	beam-bracings	2046BF11LP38	BF1-38	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
282	beam-bracings	2046BF11LP39	BF1-39	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
283	beam-bracings	2046BF11LP40	BF1-40	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
284	beam-bracings	2046BF11LP41	BF1-41	PL15*350	1	17.72	B	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
285	beam-bracings	2046BF11LP4												



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
345	beam-bracings	2046CF11LP16	CF1-6	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
346	beam-bracings	2046CF11LP17	CF1-7	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
347	beam-bracings	2046CF11LP18	CF1-8	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
348	beam-bracings	2046CF11LP19	CF1-9	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
349	beam-bracings	2046CF11LP110	CF1-10	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
350	beam-bracings	2046CF11LP111	CF1-11	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
351	beam-bracings	2046CF11LP112	CF1-12	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
352	beam-bracings	2046CF11LP113	CF1-13	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
353	beam-bracings	2046CF11LP114	CF1-14	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
354	beam-bracings	2046CF11LP115	CF1-15	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
355	beam-bracings	2046CF11LP116	CF1-16	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
356	beam-bracings	2046CF11LP117	CF1-17	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
357	beam-bracings	2046CF11LP118	CF1-18	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
358	beam-bracings	2046CF11LP119	CF1-19	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
359	beam-bracings	2046CF11LP120	CF1-20	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
360	beam-bracings	2046CF11LP121	CF1-21	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
361	beam-bracings	2046CF11LP122	CF1-22	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
362	beam-bracings	2046CF11LP123	CF1-23	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
363	beam-bracings	2046CF11LP124	CF1-24	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
364	beam-bracings	2046CF11LP125	CF1-25	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
365	beam-bracings	2046CF11LP126	CF1-26	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
366	beam-bracings	2046CF11LP127	CF1-27	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
367	beam-bracings	2046CF11LP128	CF1-28	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
368	beam-bracings	2046CF11LP129	CF1-29	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
369	beam-bracings	2046CF11LP130	CF1-30	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
370	beam-bracings	2046CF11LP131	CF1-31	PL15*350	1	17.72	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
371														



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
431	beam-bracings	2046AF21LPL74	AF2-74	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
432	beam-bracings	2046AF21LPL75	AF2-75	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
433	beam-bracings	2046AF21LPL76	AF2-76	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
434	beam-bracings	2046AF21LPL77	AF2-77	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
435	beam-bracings	2046AF21LPL78	AF2-78	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
436	beam-bracings	2046AF21LPL79	AF2-79	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
437	beam-bracings	2046AF21LPL80	AF2-80	PL20*390	1	37.35	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	24/11/2014	14
438	beam-bracings	2046AF21LPL81	AF2-81	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
439	beam-bracings	2046AF21LPL82	AF2-82	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
440	beam-bracings	2046AF21LPL83	AF2-83	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
441	beam-bracings	2046AF21LPL84	AF2-84	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
442	beam-bracings	2046AF21LPL85	AF2-85	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
443	beam-bracings	2046AF21LPL86	AF2-86	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
444	beam-bracings	2046AF21LPL87	AF2-87	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
445	beam-bracings	2046AF21LPL88	AF2-88	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
446	beam-bracings	2046AF21LPL89	AF2-89	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
447	beam-bracings	2046AF21LPL90	AF2-90	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
448	beam-bracings	2046AF21LPL91	AF2-91	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
449	beam-bracings	2046AF21LPL92	AF2-92	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
450	beam-bracings	2046AF21LPL93	AF2-93	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
451	beam-bracings	2046AF21LPL94	AF2-94	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
452	beam-bracings	2046AF21LPL95	AF2-95	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
453	beam-bracings	2046AF21LPL96	AF2-96	PL15*350	1	17.72	A	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
454	beam-bracings	2046CF11LPL76	CF1-76	PL20*390	1	48.37	C	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
455	beam-bracings	2046DF11B15	DF1-15	HEB300	1	325.46	D	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
456	beam-bracings	2046DF11B16	DF1-16	HEB300	1	329.69	D	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
457</														



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
517	beam-bracings	2046GF21LPL11	DF1-11	PL20*390	1	48.37	D	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
518	beam-bracings	2046BF21BR62	BF2-62	CHS323.9*8.0	1	767.63	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
519	beam-bracings	2046BF21BR63	BF2-63	CHS323.9*8.0	1	821.29	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
520	beam-bracings	2046GF21LPL12	DF1-12	PL20*390	1	48.37	D	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
521	beam-bracings	2046BF21BR65	BF2-65	CHS323.9*8.0	1	362.95	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
522	beam-bracings	2046EF11BR15	EF1-15	HEB300	1	325.46	E	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
523	beam-bracings	2046BF21BR67	BF2-67	CHS323.9*8.0	1	760.56	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
524	beam-bracings	2046BF21BR68	BF2-68	CHS323.9*8.0	1	803.44	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
525	beam-bracings	2046BF21BR69	BF2-69	CHS323.9*8.0	1	334.40	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
526	beam-bracings	2046BF21BR70	BF2-70	CHS323.9*6.3	1	232.23	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
527	beam-bracings	2046BF21BR71	BF2-71	CHS323.9*6.3	1	282.02	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	29/10/2014	08
528	beam-bracings	2046BF21LPL37	BF2-37	PL20*390	1	37.35	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
529	beam-bracings	2046BF21LPL38	BF2-38	PL20*390	1	37.35	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
530	beam-bracings	2046BF21LPL39	BF2-39	PL20*390	1	37.35	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
531	beam-bracings	2046BF21LPL40	BF2-40	PL20*390	1	37.35	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
532	beam-bracings	2046BF21LPL41	BF2-41	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
533	beam-bracings	2046BF21LPL42	BF2-42	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
534	beam-bracings	2046BF21LPL43	BF2-43	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
535	beam-bracings	2046BF21LPL44	BF2-44	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
536	beam-bracings	2046BF21LPL45	BF2-45	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
537	beam-bracings	2046BF21LPL46	BF2-46	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
538	beam-bracings	2046BF21LPL47	BF2-47	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
539	beam-bracings	2046BF21LPL48	BF2-48	PL15*350	1	17.72	B	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
540	beam-bracings	2046EF11BR16	EF1-16	HEB300	1	329.69	E	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
541	beam-bracings	2046EF11BR13	EF1-13	CHS355.6*10.0	1	477.95	E	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	30/09/2014	02
542	beam-bracings	2046EF11BR14	EF1-14	CHS355.6*10.0	1	515.44	E	1	13.3-13.4	Without Intumescent	Portugal	11/		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
603	beam-bracings	2046CF21LPL40	CF2-40	PL120*390	1	37.35	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
604	beam-bracings	2046CF21LPL41	CF2-41	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
605	beam-bracings	2046CF21LPL42	CF2-42	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
606	beam-bracings	2046CF21LPL43	CF2-43	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
607	beam-bracings	2046CF21LPL44	CF2-44	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
608	beam-bracings	2046CF21LPL45	CF2-45	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
609	beam-bracings	2046CF21LPL46	CF2-46	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
610	beam-bracings	2046CF21LPL47	CF2-47	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
611	beam-bracings	2046CF21LPL48	CF2-48	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
612	beam-bracings	2046CF21LPL49	CF2-49	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
613	beam-bracings	2046CF21LPL50	CF2-50	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
614	beam-bracings	2046CF21LPL51	CF2-51	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
615	beam-bracings	2046CF21LPL52	CF2-52	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
616	beam-bracings	2046CF21LPL53	CF2-53	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
617	beam-bracings	2046CF21LPL54	CF2-54	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
618	beam-bracings	2046CF21LPL55	CF2-55	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
619	beam-bracings	2046CF21LPL56	CF2-56	PL10*330	1	11.14	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
620	beam-bracings	2046CF21LPL75	CF2-75	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
621	beam-bracings	2046CF21LPL77	CF2-77	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
622	beam-bracings	2046CF21LPL78	CF2-78	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
623	beam-bracings	2046CF21LPL79	CF2-79	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
624	beam-bracings	2046CF21LPL80	CF2-80	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
625	beam-bracings	2046CF21LPL81	CF2-81	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
626	beam-bracings	2046CF21LPL82	CF2-82	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
627	beam-bracings	2046CF21LPL83	CF2-83	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
628	beam-bracings	2046CF21LPL84	CF2-84	PL15*350	1	17.72	C	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
689	beam-bracings	2046EF21BR57	EF2-57	CHS355.6*10.0	1	518.10	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
690	beam-bracings	2046EF21BR59	EF2-59	CHS323.9*6.3	1	232.23	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
691	beam-bracings	2046GF21LP137	EF2-37	PL20*390	1	37.35	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
692	beam-bracings	2046GF21LP138	EF2-38	PL20*390	1	37.35	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
693	beam-bracings	2046EF21LP139	EF2-39	PL20*390	1	37.35	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
694	beam-bracings	2046GF21LP140	EF2-40	PL20*390	1	37.35	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
695	beam-bracings	2046GF21LP141	EF2-41	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
696	beam-bracings	2046GF21LP142	EF2-42	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
697	beam-bracings	2046GF21LP143	EF2-43	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
698	beam-bracings	2046GF21LP144	EF2-44	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
699	beam-bracings	2046GF21LP145	EF2-45	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	22/01/2015	25
700	beam-bracings	2046GF21LP146	EF2-46	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	06/02/2015	32
701	beam-bracings	2046GF21LP147	EF2-47	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	06/02/2015	32
702	beam-bracings	2046GF21LP148	EF2-48	PL15*350	1	17.72	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	06/02/2015	32
703	beam-bracings	2046GF21LP149	EF2-49	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
704	beam-bracings	2046GF21LP150	EF2-50	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
705	beam-bracings	2046GF21LP151	EF2-51	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
706	beam-bracings	2046GF21LP152	EF2-52	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
707	beam-bracings	2046GF21LP153	EF2-53	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
708	beam-bracings	2046GF21LP154	EF2-54	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
709	beam-bracings	2046GF21LP155	EF2-55	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	06/02/2015	32
710	beam-bracings	2046GF21LP156	EF2-56	PL10*330	1	11.14	E	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
711	beam-bracings	2046GF21B62	FF2-62	HEB300	1	313.89	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	27/10/2014	07
712	beam-bracings	2046FF21BR58	FF2-58	CHS323.9*6.3	1	282.02	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
713	beam-bracings	2046FF21LP137	FF2-37	PL20*390	1	37.35	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
714	beam-bracings	2046FF21LP138	FF2-38	PL20*390	1	37.35	F	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
775	beam-bracings	2046JF21LP55	IF2-55	PL10*330	1	11.14	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
776	beam-bracings	2046JF21LP56	IF2-56	PL10*330	1	11.14	J	2	13.3-13.4	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
777	beam-bracings	2046JF31B69	IF3-69	SHS300*10	1	751.61	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
778	beam-bracings	2046JF31B70	IF3-70	SHS300*10	1	751.61	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	23/10/2014	06
779	beam-bracings	2046JF31B71	IF3-71	SHS300*10	1	742.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
780	beam-bracings	2046JF31B72	IF3-72	SHS300*10	1	742.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
781	beam-bracings	2046JF31B74	IF3-74	HEB300	1	318.84	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	09
782	beam-bracings	2046JF31B67	IF3-67	CHS323.9*6.3	1	234.85	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
783	beam-bracings	2046JF31B68	IF3-68	CHS323.9*6.3	1	234.85	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	12
784	beam-bracings	2046JF31LP41	IF3-41	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/12/2014	18
785	beam-bracings	2046JF31LP42	IF3-42	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/12/2014	18
786	beam-bracings	2046JF31LP43	IF3-43	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
787	beam-bracings	2046JF31LP44	IF3-44	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/12/2014	18
788	beam-bracings	2046JF31LP45	IF3-45	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/12/2014	18
789	beam-bracings	2046JF31LP46	IF3-46	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
790	beam-bracings	2046JF31LP47	IF3-47	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
791	beam-bracings	2046JF31LP48	IF3-48	PL15*350	1	17.72	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
792	beam-bracings	2046JF31LP50	IF3-50	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
793	beam-bracings	2046JF31LP51	IF3-51	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
794	beam-bracings	2046JF31LP52	IF3-52	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
795	beam-bracings	2046JF31LP53	IF3-53	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
796	beam-bracings	2046JF31LP54	IF3-54	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
797	beam-bracings	2046JF31LP55	IF3-55	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
798	beam-bracings	2046JF31LP56	IF3-56	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
799	beam-bracings	2046JF31LP57	IF3-57	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
800	beam-bracings	2046JF31LP58	IF3-58	PL10*330	1	11.14	J	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/201	



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
861	beam-bracings	2046GF31PL144	IF3-44	PL15*350	1	17.72	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
862	beam-bracings	2046IF31PL145	IF3-45	PL15*350	1	17.72	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
863	beam-bracings	2046GF31PL146	IF3-46	PL15*350	1	17.72	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/07/2015	155
864	beam-bracings	2046GF31PL147	IF3-47	PL15*350	1	17.72	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
865	beam-bracings	2046IF31PL148	IF3-48	PL15*350	1	17.72	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
866	beam-bracings	2046GF31PL150	IF3-50	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
867	beam-bracings	2046GF31PL151	IF3-51	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
868	beam-bracings	2046IF31PL152	IF3-52	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/07/2015	155
869	beam-bracings	2046GF31PL153	IF3-53	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
870	beam-bracings	2046GF31PL154	IF3-54	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
871	beam-bracings	2046GF31PL155	IF3-55	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
872	beam-bracings	2046IF31PL156	IF3-56	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
873	beam-bracings	2046GF31PL157	IF3-57	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
874	beam-bracings	2046GF31PL158	IF3-58	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
875	beam-bracings	2046IF31PL159	IF3-59	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
876	beam-bracings	2046GF31PL160	IF3-60	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
877	beam-bracings	2046GF31PL161	IF3-61	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
878	beam-bracings	2046IF31PL162	IF3-62	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
879	beam-bracings	2046GF31PL163	IF3-63	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
880	beam-bracings	2046GF31PL164	IF3-64	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
881	beam-bracings	2046GF31PL165	IF3-65	PL10*330	1	11.14	I	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
882	beam-bracings	2046GF31B49	GF3-49	HEB400	1	441.29	G	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
883	beam-bracings	2046GF31B69	GF3-69	SHS300*10	1	751.61	G	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
884	beam-bracings	2046GF31B70	GF3-70	SHS300*10	1	751.61	G	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	11
885	beam-bracings	2046GF31B71	GF3-71	SHS300*10	1	742.14	G	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
886	beam-bracings	2046GF31B72	GF3-72	SHS300*10	1	742.14	G	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	17/12/2014	19



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
947	beam-bracings	2046FF31PL157	FF3-57	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
948	beam-bracings	2046FF31PL158	FF3-58	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
949	beam-bracings	2046FF31PL159	FF3-59	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
950	beam-bracings	2046FF31PL160	FF3-60	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
951	beam-bracings	2046FF31PL161	FF3-61	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
952	beam-bracings	2046FF31PL162	FF3-62	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
953	beam-bracings	2046FF31PL163	FF3-63	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
954	beam-bracings	2046FF31PL164	FF3-64	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
955	beam-bracings	2046FF31PL165	FF3-65	PL10*330	1	11.14	F	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
956	beam-bracings	2046EF31B49	EF3-49	HEB400	1	441.29	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
957	beam-bracings	2046EF31B69	EF3-69	SHS300*10	1	751.61	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	11
958	beam-bracings	2046EF31B70	EF3-70	SHS300*10	1	751.61	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
959	beam-bracings	2046EF31B71	EF3-71	SHS300*10	1	742.14	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
960	beam-bracings	2046EF31B72	EF3-72	SHS300*10	1	742.14	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	11
961	beam-bracings	2046EF31B73	EF3-73	HEB300	1	318.84	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/07/2015	155
962	beam-bracings	2046EF31B866	EF3-66	CHS355.6*10.0	1	564.50	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	12
963	beam-bracings	2046EF31B867	EF3-67	CHS323.9*6.3	1	234.85	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	11
964	beam-bracings	2046EF31B868	EF3-68	CHS323.9*6.3	1	234.85	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	10/11/2014	12
965	beam-bracings	2046EF31PL137	EF3-37	PL20*390	1	48.37	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
966	beam-bracings	2046EF31PL138	EF3-38	PL20*390	1	48.37	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
967	beam-bracings	2046EF31PL139	EF3-39	PL20*390	1	48.37	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
968	beam-bracings	2046EF31PL140	EF3-40	PL20*390	1	48.37	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
969	beam-bracings	2046EF31PL141	EF3-41	PL15*350	1	17.72	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
970	beam-bracings	2046EF31PL142	EF3-42	PL15*350	1	17.72	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
971	beam-bracings	2046EF31PL143	EF3-43	PL15*350	1	17.72	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/2014	17
972	beam-bracings	2046EF31PL144	EF3-44	PL15*350	1	17.72	E	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	03/12/201	



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1033	beam-bracings	2046CF31BR83	CF3-83	SHS300*10	1	720.11	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
1034	beam-bracings	2046CF31BR84	CF3-84	SHS300*10	1	719.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1035	beam-bracings	2046CF31BR85	CF3-85	HEB300	1	318.96	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1036	beam-bracings	2046CF31BR66	CF3-66	CHS355.6*10.0	1	564.50	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1037	beam-bracings	2046CF31BR67	CF3-67	CHS323.9*6.3	1	300.77	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1038	beam-bracings	2046CF31BR68	CF3-68	CHS323.9*6.3	1	300.64	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1039	beam-bracings	2046CF31BR69	CF3-69	CHS323.9*6.3	1	300.77	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	23/10/2014	06
1040	beam-bracings	2046CF31BR70	CF3-70	CHS323.9*6.3	1	309.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1041	beam-bracings	2046CF31BR71	CF3-71	CHS323.9*6.3	1	669.18	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1042	beam-bracings	2046CF31BR72	CF3-72	CHS323.9*6.3	1	673.63	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1043	beam-bracings	2046CF31BR73	CF3-73	CHS323.9*6.3	1	636.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1044	beam-bracings	2046CF31BR74	CF3-74	CHS323.9*6.3	1	269.53	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
1045	beam-bracings	2046CF31BR75	CF3-75	CHS323.9*6.3	1	269.53	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1046	beam-bracings	2046CF31BR76	CF3-76	CHS323.9*6.3	1	234.85	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1047	beam-bracings	2046CF31BR77	CF3-77	CHS323.9*6.3	1	234.85	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1048	beam-bracings	2046CF31BR78	CF3-78	CHS323.9*6.3	1	652.63	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1049	beam-bracings	2046CF31BR79	CF3-79	CHS323.9*6.3	1	292.49	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1050	beam-bracings	2046CF31BR80	CF3-80	CHS323.9*6.3	1	292.49	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1051	beam-bracings	2046CF31PL37	CF3-37	PL20*390	1	48.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1052	beam-bracings	2046CF31PL38	CF3-38	PL20*390	1	48.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1053	beam-bracings	2046CF31PL39	CF3-39	PL20*390	1	48.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1054	beam-bracings	2046CF31PL40	CF3-40	PL20*390	1	48.37	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1055	beam-bracings	2046CF31PL41	CF3-41	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1056	beam-bracings	2046CF31PL42	CF3-42	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1057	beam-bracings	2046CF31PL43	CF3-43	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1058	beam-bracings	2046CF31PL44	CF3-44	PL15*350	1	17.72	C							



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1119	beam-bracings	2046CF31PL126	CF3-126	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1120	beam-bracings	2046CF31PL127	CF3-127	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1121	beam-bracings	2046CF31PL128	CF3-128	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1122	beam-bracings	2046CF31PL129	CF3-129	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1123	beam-bracings	2046CF31PL130	CF3-130	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1124	beam-bracings	2046CF31PL131	CF3-131	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1125	beam-bracings	2046CF31PL132	CF3-132	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1126	beam-bracings	2046CF31PL133	CF3-133	PL15*350	1	17.72	C	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	06/03/2015	47
1127	beam-bracings	2046BF31B849	BF3-49	HEB400	1	441.29	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/07/2015	155
1128	beam-bracings	2046BF31B81	BF3-81	SHS300*10	1	746.87	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1129	beam-bracings	2046BF31B82	BF3-82	SHS300*10	1	746.82	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1130	beam-bracings	2046BF31B83	BF3-83	SHS300*10	1	720.11	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1131	beam-bracings	2046BF31B84	BF3-84	SHS300*10	1	719.37	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1132	beam-bracings	2046BF31B85	BF3-85	HEB300	1	318.84	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1133	beam-bracings	2046BF31B86	BF3-66	CHS355.6*10.0	1	564.50	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1134	beam-bracings	2046BF31B867	BF3-67	CHS323.9*6.3	1	300.77	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1135	beam-bracings	2046BF31B868	BF3-68	CHS323.9*6.3	1	300.64	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1136	beam-bracings	2046BF31B869	BF3-69	CHS323.9*6.3	1	300.77	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1137	beam-bracings	2046BF31B870	BF3-70	CHS323.9*6.3	1	309.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
1138	beam-bracings	2046BF31B871	BF3-71	CHS323.9*6.3	1	669.18	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	31/10/2014	09
1139	beam-bracings	2046BF31B872	BF3-72	CHS323.9*6.3	1	673.63	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1140	beam-bracings	2046BF31B873	BF3-73	CHS323.9*6.3	1	234.85	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1141	beam-bracings	2046BF31B874	BF3-74	CHS323.9*6.3	1	234.85	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1142	beam-bracings	2046BF31B875	BF3-75	CHS323.9*6.3	1	652.63	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1143	beam-bracings	2046BF31B876	BF3-76	CHS323.9*6.3	1	292.49	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1144	beam-bracings	2046BF31B877	BF3-77	CHS323.9*6.3	1									



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1205	beam-bracings	2046BF31PL115	BF3-115	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	28/01/2015	28
1206	beam-bracings	2046BF31PL116	BF3-116	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1207	beam-bracings	2046BF31PL117	BF3-117	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1208	beam-bracings	2046BF31PL118	BF3-118	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	28/01/2015	28
1209	beam-bracings	2046BF31PL119	BF3-119	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	28/01/2015	28
1210	beam-bracings	2046BF31PL120	BF3-120	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1211	beam-bracings	2046BF31PL121	BF3-121	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1212	beam-bracings	2046BF31PL122	BF3-122	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1213	beam-bracings	2046BF31PL123	BF3-123	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1214	beam-bracings	2046BF31PL124	BF3-124	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1215	beam-bracings	2046BF31PL125	BF3-125	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1216	beam-bracings	2046BF31PL126	BF3-126	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1217	beam-bracings	2046BF31PL127	BF3-127	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1218	beam-bracings	2046BF31PL128	BF3-128	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1219	beam-bracings	2046BF31PL129	BF3-129	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1220	beam-bracings	2046BF31PL130	BF3-130	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1221	beam-bracings	2046BF31PL131	BF3-131	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1222	beam-bracings	2046BF31PL132	BF3-132	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1223	beam-bracings	2046BF31PL133	BF3-133	PL15*350	1	17.72	B	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1224	beam-bracings	2046AF31B97	AF3-97	HEB400	1	441.29	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	01/12/2014	16
1225	beam-bracings	2046AF31B98	AF3-98	HEB400	1	441.29	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1226	beam-bracings	2046AF31B133	AF3-133	SHS300*10	1	719.37	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1227	beam-bracings	2046AF31B134	AF3-134	SHS300*10	1	746.82	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1228	beam-bracings	2046AF31B135	AF3-135	SHS300*10	1	746.87	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	29/10/2014	08
1229	beam-bracings	2046AF31B136	AF3-136	SHS300*10	1	720.11	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/10/2014	07
1230	beam-bracings	2046AF31B137	AF3-137	HEB300	1	318.84	A	3	13.3-13.4	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1291	beam-bracings	2046AF31PL140	AF3-140	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	27/11/2014	15
1292	beam-bracings	2046AF31PL141	AF3-141	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1293	beam-bracings	2046AF31PL142	AF3-142	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1294	beam-bracings	2046AF31PL143	AF3-143	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1295	beam-bracings	2046AF31PL144	AF3-144	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1296	beam-bracings	2046AF31PL145	AF3-145	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1297	beam-bracings	2046AF31PL146	AF3-146	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1298	beam-bracings	2046AF31PL147	AF3-147	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1299	beam-bracings	2046AF31PL148	AF3-148	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1300	beam-bracings	2046AF31PL149	AF3-149	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1301	beam-bracings	2046AF31PL150	AF3-150	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1302	beam-bracings	2046AF31PL151	AF3-151	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1303	beam-bracings	2046AF31PL152	AF3-152	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1304	beam-bracings	2046AF31PL153	AF3-153	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1305	beam-bracings	2046AF31PL154	AF3-154	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1306	beam-bracings	2046AF31PL155	AF3-155	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1307	beam-bracings	2046AF31PL156	AF3-156	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	24/11/2014	14
1308	beam-bracings	2046AF31PL157	AF3-157	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1309	beam-bracings	2046AF31PL158	AF3-158	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	14/11/2014	13
1310	beam-bracings	2046AF31PL159	AF3-159	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1311	beam-bracings	2046AF31PL160	AF3-160	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1312	beam-bracings	2046AF31PL161	AF3-161	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1313	beam-bracings	2046AF31PL162	AF3-162	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1314	beam-bracings	2046AF31PL163	AF3-163	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1315	beam-bracings	2046AF31PL164	AF3-164	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent	Portugal	25/06/2014	04/11/2014	10
1316	beam-bracings	2046AF31PL165	AF3-165	PL15*350	1	17.72	A	3	13.3-13.4	Without Intumescent</				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1377	beam-bracings	2046GF14LP36	IF1-36	PL20*390	1	48.37	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	23/10/2014	06
1378	beam-bracings	2046IF14LP37	IF1-37	PL20*390	1	48.37	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	01/08/2015	166
1379	beam-bracings	2046GF14LP38	IF1-38	PL20*390	1	48.37	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	23/10/2014	06
1380	beam-bracings	2046GF14LP39	IF1-39	PL20*390	1	48.37	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	23/10/2014	06
1381	beam-bracings	2046IF14LP61	IF1-61	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1382	beam-bracings	2046GF14LP62	IF1-62	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1383	beam-bracings	2046GF14LP63	IF1-63	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1384	beam-bracings	2046IF14LP64	IF1-64	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1385	beam-bracings	2046GF14LP65	IF1-65	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1386	beam-bracings	2046GF14LP66	IF1-66	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1387	beam-bracings	2046GF14LP67	IF1-67	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1388	beam-bracings	2046IF14LP68	IF1-68	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1389	beam-bracings	2046GF14LP69	IF1-69	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1390	beam-bracings	2046GF14LP70	IF1-70	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1391	beam-bracings	2046IF14LP71	IF1-71	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1392	beam-bracings	2046GF14LP72	IF1-72	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1393	beam-bracings	2046GF14LP73	IF1-73	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1394	beam-bracings	2046IF14LP74	IF1-74	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1395	beam-bracings	2046GF14LP75	IF1-75	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1396	beam-bracings	2046GF14LP76	IF1-76	PL10*330	1	11.14	I	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	04/11/2014	10
1397	beam-bracings	2046HF14B48	HF1-48	SHS300*10	1	742.14	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	11
1398	beam-bracings	2046HF14B49	HF1-49	SHS300*10	1	742.14	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1399	beam-bracings	2046HF14B50	HF1-50	SHS300*10	1	751.61	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	11
1400	beam-bracings	2046HF14B51	HF1-51	SHS300*10	1	751.61	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	11
1401	beam-bracings	2046HF14B52	HF1-52	HEB300	1	325.46	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	11
1402	beam-bracings	2046HF14B53	HF1-53	HEB300	1	329.69	H	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	11



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1463	beam-bracings	2046FF14B50	FF1-50	SHS300*10	1	751.61	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	31/10/2014	09
1464	beam-bracings	2046FF14B51	FF1-51	SHS300*10	1	751.61	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	14/11/2014	13
1465	beam-bracings	2046FF14B52	FF1-52	HEB300	1	325.46	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	01/12/2014	16
1466	beam-bracings	2046FF14B53	FF1-53	HEB300	1	329.69	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	01/12/2014	16
1467	beam-bracings	2046FF14BR45	FF1-45	CHS355.6*10.0	1	477.95	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	12
1468	beam-bracings	2046FF14BR46	FF1-46	CHS355.6*10.0	1	515.44	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	10/11/2014	07
1469	beam-bracings	2046FF14LP133	FF1-33	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1470	beam-bracings	2046FF14LP134	FF1-34	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	24/11/2014	14
1471	beam-bracings	2046FF14LP135	FF1-35	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1472	beam-bracings	2046FF14LP136	FF1-36	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1473	beam-bracings	2046FF14LP137	FF1-37	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1474	beam-bracings	2046FF14LP138	FF1-38	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	27/11/2014	15
1475	beam-bracings	2046FF14LP139	FF1-39	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	24/11/2014	14
1476	beam-bracings	2046FF14LP140	FF1-40	PL20*390	1	48.37	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	24/11/2014	14
1477	beam-bracings	2046FF14LP154	FF1-54	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1478	beam-bracings	2046FF14LP155	FF1-55	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1479	beam-bracings	2046FF14LP156	FF1-56	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1480	beam-bracings	2046FF14LP157	FF1-57	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1481	beam-bracings	2046FF14LP158	FF1-58	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1482	beam-bracings	2046FF14LP159	FF1-59	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1483	beam-bracings	2046FF14LP160	FF1-60	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1484	beam-bracings	2046FF14LP161	FF1-61	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1485	beam-bracings	2046FF14LP162	FF1-62	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1486	beam-bracings	2046FF14LP163	FF1-63	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	03/12/2014	17
1487	beam-bracings	2046FF14LP164	FF1-64	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/2014	01/08/2015	166
1488	beam-bracings	2046FF14LP165	FF1-65	PL10*330	1	11.14	F	1	13.1-13.2	Without Intumescent	Portugal	16/07/		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1549	beam-bracings	2046DF14LP161	DF1-61	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1550	beam-bracings	2046DF14LP162	DF1-62	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1551	beam-bracings	2046DF14LP163	DF1-63	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1552	beam-bracings	2046DF14LP164	DF1-64	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1553	beam-bracings	2046DF14LP165	DF1-65	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1554	beam-bracings	2046DF14LP166	DF1-66	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1555	beam-bracings	2046DF14LP167	DF1-67	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1556	beam-bracings	2046DF14LP168	DF1-68	PL10*330	1	11.14	D	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1557	beam-bracings	2046CF14B186	CF1-186	SHS300*10	1	712.35	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	04/11/2014	10
1558	beam-bracings	2046CF14B187	CF1-187	SHS300*10	1	725.84	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	14/11/2014	13
1559	beam-bracings	2046CF14B188	CF1-188	SHS300*10	1	715.31	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	14/11/2014	13
1560	beam-bracings	2046CF14B189	CF1-189	SHS300*10	1	731.50	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	04/11/2014	10
1561	beam-bracings	2046CF14B190	CF1-190	HEB300	1	325.46	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1562	beam-bracings	2046CF14B191	CF1-191	HEB300	1	329.69	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1563	beam-bracings	2046CF14BR171	CF1-171	CHS355.6*10.0	1	477.95	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	12
1564	beam-bracings	2046CF14BR172	CF1-172	CHS355.6*10.0	1	515.44	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	17/12/2014	19
1565	beam-bracings	2046CF14BR174	CF1-174	CHS323.9*8.0	1	307.36	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1566	beam-bracings	2046CF14BR175	CF1-175	CHS323.9*8.0	1	328.46	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	12
1567	beam-bracings	2046CF14BR176	CF1-176	CHS323.9*8.0	1	329.04	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	29/10/2014	08
1568	beam-bracings	2046CF14BR177	CF1-177	CHS323.9*8.0	1	321.72	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1569	beam-bracings	2046CF14BR178	CF1-178	CHS323.9*8.0	1	768.16	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1570	beam-bracings	2046CF14BR179	CF1-179	CHS323.9*8.0	1	755.08	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	29/10/2014	08
1571	beam-bracings	2046CF14BR180	CF1-180	CHS323.9*8.0	1	757.47	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	11
1572	beam-bracings	2046CF14BR181	CF1-181	CHS323.9*8.0	1	318.35	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1573	beam-bracings	2046CF14BR182	CF1-182	CHS323.9*8.0	1	307.36	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	12
1574	beam-bracings	2046CF14BR183	CF1-183	CHS3										



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1635	beam-bracings	2046CF14LPL157	CF1-157	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1636	beam-bracings	2046CF14LPL158	CF1-158	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1637	beam-bracings	2046CF14LPL159	CF1-159	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1638	beam-bracings	2046CF14LPL160	CF1-160	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1639	beam-bracings	2046CF14LPL161	CF1-161	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1640	beam-bracings	2046CF14LPL162	CF1-162	PL10*330	1	11.14	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1641	beam-bracings	2046CF14LPL163	CF1-163	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1642	beam-bracings	2046CF14LPL164	CF1-164	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1643	beam-bracings	2046CF14LPL165	CF1-165	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1644	beam-bracings	2046CF14LPL166	CF1-166	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1645	beam-bracings	2046CF14LPL167	CF1-167	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/12/2014	18
1646	beam-bracings	2046CF14LPL168	CF1-168	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/12/2014	18
1647	beam-bracings	2046CF14LPL169	CF1-169	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1648	beam-bracings	2046CF14LPL170	CF1-170	PL20*390	1	48.37	C	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1649	beam-bracings	2046BF14B185	BF1-185	SHS300*10	1	712.35	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1650	beam-bracings	2046BF14B186	BF1-186	SHS300*10	1	725.84	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	04/11/2014	10
1651	beam-bracings	2046BF14B187	BF1-187	SHS300*10	1	715.31	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1652	beam-bracings	2046BF14B188	BF1-188	SHS300*10	1	731.50	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1653	beam-bracings	2046BF14B189	BF1-189	HEB300	1	325.46	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1654	beam-bracings	2046BF14B190	BF1-190	HEB300	1	329.69	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	29/10/2014	08
1655	beam-bracings	2046BF14B18710	BF1-170	CHS355.6*10.0	1	477.95	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	11
1656	beam-bracings	2046BF14B18711	BF1-171	CHS355.6*10.0	1	515.44	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	12
1657	beam-bracings	2046BF14B18713	BF1-173	CHS323.9*8.0	1	307.36	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	11
1658	beam-bracings	2046BF14B18714	BF1-174	CHS323.9*8.0	1	328.46	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1659	beam-bracings	2046BF14B18715	BF1-175	CHS323.9*8.0	1	307.36	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	31/10/2014	09
1660	beam-bracings	2046BF14B18716	BF1-176											



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1721	beam-bracings	2046BF14PL150	BF1-150	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1722	beam-bracings	2046BF14PL151	BF1-151	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1723	beam-bracings	2046BF14PL152	BF1-152	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1724	beam-bracings	2046BF14PL153	BF1-153	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1725	beam-bracings	2046BF14PL154	BF1-154	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1726	beam-bracings	2046BF14PL155	BF1-155	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1727	beam-bracings	2046BF14PL156	BF1-156	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1728	beam-bracings	2046BF14PL157	BF1-157	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1729	beam-bracings	2046BF14PL158	BF1-158	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1730	beam-bracings	2046BF14PL159	BF1-159	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1731	beam-bracings	2046BF14PL160	BF1-160	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1732	beam-bracings	2046BF14PL161	BF1-161	PL10*330	1	11.14	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1733	beam-bracings	2046BF14PL162	BF1-162	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1734	beam-bracings	2046BF14PL163	BF1-163	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1735	beam-bracings	2046BF14PL164	BF1-164	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1736	beam-bracings	2046BF14PL165	BF1-165	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1737	beam-bracings	2046BF14PL166	BF1-166	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1738	beam-bracings	2046BF14PL167	BF1-167	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1739	beam-bracings	2046BF14PL168	BF1-168	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1740	beam-bracings	2046BF14PL169	BF1-169	PL20*390	1	48.37	B	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/08/2015	166
1741	beam-bracings	2046AF14B214	AF1-214	SHS300*10	1	712.35	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/11/2014	11
1742	beam-bracings	2046AF14B215	AF1-215	HEB300	1	325.46	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1743	beam-bracings	2046AF14B216	AF1-216	HEB300	1	329.69	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1744	beam-bracings	2046AF14B217	AF1-217	HEB300	1	325.46	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1745	beam-bracings	2046AF14B218	AF1-218	HEB300	1	329.69	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
1746	beam-bracings	2046AF14BR194	AF1-194	CHS355.6*10.0	1	477.95	A	1	13.1-13					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1807	beam-bracings	2046AF14LPL165	AF1-165	PL10*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1808	beam-bracings	2046AF14LPL166	AF1-166	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/12/2014	18
1809	beam-bracings	2046AF14LPL167	AF1-167	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	03/12/2014	17
1810	beam-bracings	2046AF14LPL168	AF1-168	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/12/2014	18
1811	beam-bracings	2046AF14LPL169	AF1-169	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/12/2014	18
1812	beam-bracings	2046AF14LPL170	AF1-170	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1813	beam-bracings	2046AF14LPL171	AF1-171	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1814	beam-bracings	2046AF14LPL172	AF1-172	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1815	beam-bracings	2046AF14LPL173	AF1-173	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1816	beam-bracings	2046AF14LPL174	AF1-174	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1817	beam-bracings	2046AF14LPL175	AF1-175	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1818	beam-bracings	2046AF14LPL176	AF1-176	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1819	beam-bracings	2046AF14LPL177	AF1-177	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1820	beam-bracings	2046AF14LPL178	AF1-178	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1821	beam-bracings	2046AF14LPL179	AF1-179	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	10/03/2015	49
1822	beam-bracings	2046AF14LPL180	AF1-180	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1823	beam-bracings	2046AF14LPL181	AF1-181	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1824	beam-bracings	2046AF14LPL182	AF1-182	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	17/04/2015	70
1825	beam-bracings	2046AF14LPL183	AF1-183	PL20*390	1	48.37	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	17/04/2015	70
1826	beam-bracings	2046AF14LPL184	AF1-184	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1827	beam-bracings	2046AF14LPL185	AF1-185	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1828	beam-bracings	2046AF14LPL186	AF1-186	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1829	beam-bracings	2046AF14LPL187	AF1-187	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1830	beam-bracings	2046AF14LPL188	AF1-188	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1831	beam-bracings	2046AF14LPL189	AF1-189	PL10*330	1	11.14	A	1	13.1-13.2	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
1832	beam-bracings	2046AF14LPL190	AF1-190	PL20*390	1	48.37	A							



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1893	beam-bracings	2046AF41PL140	AF4-140	PL15*350	1	17.72	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/11/2014	10
1894	beam-bracings	2046AF41PL141	AF4-141	PL15*350	1	17.72	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/11/2014	10
1895	beam-bracings	2046AF41PL142	AF4-142	PL15*350	1	17.72	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/11/2014	10
1896	beam-bracings	2046AF41PL143	AF4-143	PL15*350	1	17.72	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/11/2014	10
1897	beam-bracings	2046AF41PL144	AF4-144	PL15*350	1	17.72	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/11/2014	10
1898	beam-bracings	2046AF41PL267	AF4-267	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1899	beam-bracings	2046AF41PL268	AF4-268	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1900	beam-bracings	2046AF41PL271	AF4-271	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1901	beam-bracings	2046AF41PL272	AF4-272	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1902	beam-bracings	2046AF41PL273	AF4-273	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1903	beam-bracings	2046AF41PL274	AF4-274	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1904	beam-bracings	2046AF41PL275	AF4-275	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1905	beam-bracings	2046AF41PL277	AF4-277	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1906	beam-bracings	2046AF41PL278	AF4-278	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1907	beam-bracings	2046AF41PL283	AF4-283	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1908	beam-bracings	2046AF41PL284	AF4-284	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1909	beam-bracings	2046AF41PL285	AF4-285	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1910	beam-bracings	2046AF41PL286	AF4-286	PL10*170	1	4.67	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1911	beam-bracings	2046AF41TR113	AF4-113	SHS300*10	1	2316.23	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	24/11/2014	14
1912	beam-bracings	2046AF41VB89	AF4-89	HEB500	1	885.81	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	31/10/2014	09
1913	beam-bracings	2046AF41V145	AF4-145	HEB500	1	885.08	A	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
1914	beam-bracings	2046BF41B80	BF4-80	SHS300*10	1	721.49	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	14/11/2014	13
1915	beam-bracings	2046BF41B81	BF4-81	SHS300*10	1	721.24	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	14/11/2014	13
1916	beam-bracings	2046BF41B82	BF4-82	SHS300*10	1	765.99	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	09/01/2015	21
1917	beam-bracings	2046BF41B83	BF4-83	HEB300	1	221.88	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	14/11/2014	13
1918	beam-bracings	2046BF41B108	BF4-108	HEA220	1	102.21	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2		



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1979	beam-bracings	2046BF41V55	BF4-55	HEB500	1	885.08	B	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	31/10/2014	09
1980	beam-bracings	2046CF41B78	CF4-78	SHS300*10	1	721.49	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	06/01/2015	20
1981	beam-bracings	2046CF41B79	CF4-79	SHS300*10	1	721.24	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	24/11/2014	14
1982	beam-bracings	2046CF41B80	CF4-80	SHS300*10	1	765.99	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	15/01/2015	23
1983	beam-bracings	2046CF41B81	CF4-81	HEB300	1	221.88	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
1984	beam-bracings	2046CF41B106	CF4-106	HEA220	1	106.33	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
1985	beam-bracings	2046CF41B107	CF4-107	HEA220	1	102.21	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
1986	beam-bracings	2046CF41BR71	CF4-71	CHS323.9*6.3	1	268.78	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1987	beam-bracings	2046CF41BR72	CF4-72	CHS323.9*6.3	1	277.45	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/10/2014	07
1988	beam-bracings	2046CF41BR73	CF4-73	CHS323.9*6.3	1	268.78	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
1989	beam-bracings	2046CF41BR74	CF4-74	CHS323.9*6.3	1	276.49	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
1990	beam-bracings	2046CF41BR75	CF4-75	CHS323.9*6.3	1	640.57	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	23/10/2014	06
1991	beam-bracings	2046CF41BR76	CF4-76	CHS323.9*6.3	1	640.25	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1992	beam-bracings	2046CF41BR108	CF4-108	CHS139.7*8.0	1	67.06	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
1993	beam-bracings	2046CF41BR109	CF4-109	CHS139.7*8.0	1	67.06	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
1994	beam-bracings	2046CF41BR110	CF4-110	CHS139.7*8.0	1	53.00	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
1995	beam-bracings	2046CF41BR111	CF4-111	CHS139.7*8.0	1	53.00	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
1996	beam-bracings	2046CF41LP49	CF4-49	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1997	beam-bracings	2046CF41LP151	CF4-51	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1998	beam-bracings	2046CF41LP152	CF4-52	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
1999	beam-bracings	2046CF41LP155	CF4-55	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2000	beam-bracings	2046CF41LP156	CF4-56	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2001	beam-bracings	2046CF41LP157	CF4-57	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2002	beam-bracings	2046CF41LP158	CF4-58	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2003	beam-bracings	2046CF41LP159	CF4-59	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2004	beam-bracings	2046CF41LP160	CF4-60	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2005	beam-bracings	2046CF41LP161	CF4-61	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2006	beam-bracings	2046CF41LP162	CF4-62	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2007	beam-bracings	2046CF41LP163	CF4-63	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2008	beam-bracings	2046CF41LP164	CF4-64	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2009	beam-bracings	2046CF41LP165	CF4-65	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2010	beam-bracings	2046CF41LP166	CF4-66	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2011	beam-bracings	2046CF41LP168	CF4-68	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2012	beam-bracings	2046CF41LP169	CF4-69	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	28/01/2015	28
2013	beam-bracings	2046CF41LP170	CF4-70	PL10*330	1	11.14	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2014	beam-bracings	2046CF41LP184	CF4-84	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2015	beam-bracings	2046CF41LP186	CF4-86	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2016	beam-bracings	2046CF41LP187	CF4-87	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2017	beam-bracings	2046CF41LP189	CF4-89	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
2018	beam-bracings	2046CF41LP190	CF4-90	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2019	beam-bracings	2046CF41LP191	CF4-91	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2020	beam-bracings	2046CF41LP194	CF4-94	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2021	beam-bracings	2046CF41LP195	CF4-95	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2022	beam-bracings	2046CF41LP196	CF4-96	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2023	beam-bracings	2046CF41LP197	CF4-97	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2024	beam-bracings	2046CF41LP198	CF4-98	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2025	beam-bracings	2046CF41LP199	CF4-99	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2026	beam-bracings	2046CF41LP100	CF4-100	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2027	beam-bracings	2046CF41LP101	CF4-101	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2028	beam-bracings	2046CF41LP102	CF4-102	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2029	beam-bracings	2046CF41LP103	CF4-103	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2030	beam-bracings	2046CF41LP104	CF4-104	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2031	beam-bracings	2046CF41LP105	CF4-105	PL15*350	1	17.72	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	02/02/2015	30
2032	beam-bracings	2046CF41LP1241	CF4-241	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2033	beam-bracings	2046CF41LP1242	CF4-242	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2034	beam-bracings	2046CF41LP1243	CF4-243	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2035	beam-bracings	2046CF41LP1245	CF4-245	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2036	beam-bracings	2046CF41LP1246	CF4-246	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2037	beam-bracings	2046CF41LP1247	CF4-247	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2038	beam-bracings	2046CF41LP1249	CF4-249	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2039	beam-bracings	2046CF41LP1250	CF4-250	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2040	beam-bracings	2046CF41LP1251	CF4-251	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2041	beam-bracings	2046CF41LP1252	CF4-252	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2042	beam-bracings	2046CF41LP1255	CF4-255	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2043	beam-bracings	2046CF41LP1257	CF4-257	PL10*170	1	4.67	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2044	beam-bracings	2046CF41TR253	CF4-253	SHS300*10	1	2316.23	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
2045	beam-bracings	2046CF41V53	CF4-53	HEB500	1	885.08	C	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
2046	beam-bracings	2046DF41B74	DF4-74	SHS300*10	1	741.91	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	21/10/2014	05
2047	beam-bracings	2046DF41B75	DF4-75	SHS300*10	1	741.91	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2048	beam-bracings	2046DF41B76	DF4-76	SHS300*10	1	765.99	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
2049	beam-bracings	2046DF41B77	DF4-77	HEB300	1	221.88	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	24/11/2014	14
2050	beam-bracings	2046DF41B78	DF4-78	HEA220	1	102.21	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
2051	beam-bracings	2046DF41B79	DF4-79	HEA220	1	106.33	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	31/10/2014	09
2052	beam-bracings	2046DF41BR80	DF4-80	CHS139.7*8.0	1	67.06	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
2053	beam-bracings	2046DF41BR81	DF4-81	CHS139.7*8.0	1	67.06	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
2054	beam-bracings	2046DF41BR82	DF4-82	CHS139.7*8.0	1	53.00	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	11
2055	beam-bracings	2046DF41BR83	DF4-83	CHS139.7*8.0	1	53.00	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	27/11/2014	15
2056	beam-bracings	2046DF41LP152	DF4-52	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2057	beam-bracings	2046DF41LP153	DF											



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2065	beam-bracings	2046DF41LPL63	DF4-63	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2066	beam-bracings	2046DF41LPL64	DF4-64	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2067	beam-bracings	2046DF41LPL65	DF4-65	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2068	beam-bracings	2046DF41LPL66	DF4-66	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2069	beam-bracings	2046DF41LPL67	DF4-67	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2070	beam-bracings	2046DF41LPL68	DF4-68	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2071	beam-bracings	2046DF41LPL69	DF4-69	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2072	beam-bracings	2046DF41LPL70	DF4-70	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2073	beam-bracings	2046DF41LPL71	DF4-71	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2074	beam-bracings	2046DF41LPL72	DF4-72	PL10*330	1	11.14	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	03/12/2014	17
2075	beam-bracings	2046DF41LPL154	DF4-154	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2076	beam-bracings	2046DF41LPL155	DF4-155	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2077	beam-bracings	2046DF41LPL156	DF4-156	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	04/02/2015	31
2078	beam-bracings	2046DF41LPL157	DF4-157	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2079	beam-bracings	2046DF41LPL160	DF4-160	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2080	beam-bracings	2046DF41LPL161	DF4-161	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2081	beam-bracings	2046DF41LPL162	DF4-162	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2082	beam-bracings	2046DF41LPL164	DF4-164	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2083	beam-bracings	2046DF41LPL165	DF4-165	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2084	beam-bracings	2046DF41LPL166	DF4-166	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2085	beam-bracings	2046DF41LPL167	DF4-167	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2086	beam-bracings	2046DF41LPL168	DF4-168	PL10*170	1	4.67	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	10/11/2014	12
2087	beam-bracings	2046DF41TR73	DF4-73	SHS300*10	1	2316.27	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	17/12/2014	19
2088	beam-bracings	2046DF41V55	DF4-55	HEB500	1	885.08	D	4	13.3-13.4	Without Intumescent	Portugal	18/07/2014	01/12/2014	16
2089	beam-bracings	2046EF41B72	EF4-72	SHS300*10	1	742.14	E	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	17/12/2014	19
2090	beam-bracings	2046EF41B73	EF4-73	SHS300*10	1	742.14	E	4	13.3-13.4	Without Intumescent	Portugal	2		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2151	beam-bracings	2046FF41PL158	FF4-58	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2152	beam-bracings	2046FF41PL159	FF4-59	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2153	beam-bracings	2046FF41PL160	FF4-60	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2154	beam-bracings	2046FF41PL161	FF4-61	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2155	beam-bracings	2046FF41PL162	FF4-62	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2156	beam-bracings	2046FF41PL163	FF4-63	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2157	beam-bracings	2046FF41PL164	FF4-64	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2158	beam-bracings	2046FF41PL165	FF4-65	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2159	beam-bracings	2046FF41PL166	FF4-66	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2160	beam-bracings	2046FF41PL167	FF4-67	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2161	beam-bracings	2046FF41PL168	FF4-68	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2162	beam-bracings	2046FF41PL169	FF4-69	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2163	beam-bracings	2046FF41PL170	FF4-70	PL10*330	1	11.14	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2164	beam-bracings	2046FF41PL153	FF4-153	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2165	beam-bracings	2046FF41PL154	FF4-154	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2166	beam-bracings	2046FF41PL155	FF4-155	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2167	beam-bracings	2046FF41PL156	FF4-156	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2168	beam-bracings	2046FF41PL157	FF4-157	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2169	beam-bracings	2046FF41PL158	FF4-158	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2170	beam-bracings	2046FF41PL159	FF4-159	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2171	beam-bracings	2046FF41PL160	FF4-160	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2172	beam-bracings	2046FF41PL161	FF4-161	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2173	beam-bracings	2046FF41PL162	FF4-162	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2174	beam-bracings	2046FF41PL163	FF4-163	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2175	beam-bracings	2046FF41PL164	FF4-164	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	22/01/2015	25
2176	beam-bracings	2046FF41PL165	FF4-165	PL10*170	1	4.67	F	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2237	beam-bracings	2046HF41BR82	HF4-82	CHS139.7*8.0	1	53.00	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
2238	beam-bracings	2046HF41LPL49	HF4-49	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2239	beam-bracings	2046HF41LPL50	HF4-50	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2240	beam-bracings	2046HF41LPL51	HF4-51	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2241	beam-bracings	2046HF41LPL52	HF4-52	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2242	beam-bracings	2046HF41LPL55	HF4-55	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	02/02/2015	30
2243	beam-bracings	2046HF41LPL56	HF4-56	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	02/02/2015	30
2244	beam-bracings	2046HF41LPL57	HF4-57	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	02/02/2015	30
2245	beam-bracings	2046HF41LPL58	HF4-58	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2246	beam-bracings	2046HF41LPL59	HF4-59	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2247	beam-bracings	2046HF41LPL60	HF4-60	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	02/02/2015	30
2248	beam-bracings	2046HF41LPL61	HF4-61	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2249	beam-bracings	2046HF41LPL62	HF4-62	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2250	beam-bracings	2046HF41LPL63	HF4-63	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2251	beam-bracings	2046HF41LPL64	HF4-64	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2252	beam-bracings	2046HF41LPL65	HF4-65	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2253	beam-bracings	2046HF41LPL66	HF4-66	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2254	beam-bracings	2046HF41LPL67	HF4-67	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2255	beam-bracings	2046HF41LPL68	HF4-68	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2256	beam-bracings	2046HF41LPL69	HF4-69	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2257	beam-bracings	2046HF41LPL70	HF4-70	PL10*330	1	11.14	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	28/01/2015	28
2258	beam-bracings	2046HF41LPL155	HF4-155	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2259	beam-bracings	2046HF41LPL156	HF4-156	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2260	beam-bracings	2046HF41LPL157	HF4-157	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2261	beam-bracings	2046HF41LPL158	HF4-158	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2262	beam-bracings	2046HF41LPL159	HF4-159	PL10*170	1	4.67	H	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014</		



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2323	beam-bracings	2046JF41V53	JF4-53	HEB500	1	885.08	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	24/11/2014	14
2324	beam-bracings	2046JF41B73	JF4-73	SHS300*10	1	742.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	14/11/2014	13
2325	beam-bracings	2046JF41B74	JF4-74	SHS300*10	1	742.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	14/11/2014	13
2326	beam-bracings	2046JF41B75	JF4-75	SHS300*10	1	765.99	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	24/11/2014	14
2327	beam-bracings	2046JF41B77	JF4-77	HEB300	1	221.88	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
2328	beam-bracings	2046JF41B78	JF4-78	HEB300	1	221.88	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
2329	beam-bracings	2046JF41B79	JF4-79	HEA220	1	106.33	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	01/12/2014	16
2330	beam-bracings	2046JF41B80	JF4-80	HEA220	1	102.21	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	24/11/2014	14
2331	beam-bracings	2046JF41B881	JF4-81	CHS139.7*8.0	1	67.06	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
2332	beam-bracings	2046JF41B882	JF4-82	CHS139.7*8.0	1	67.06	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
2333	beam-bracings	2046JF41B883	JF4-83	CHS139.7*8.0	1	53.00	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
2334	beam-bracings	2046JF41B884	JF4-84	CHS139.7*8.0	1	53.00	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	27/11/2014	15
2335	beam-bracings	2046JF41LPL37	JF4-37	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2336	beam-bracings	2046JF41LPL38	JF4-38	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2337	beam-bracings	2046JF41LPL39	JF4-39	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2338	beam-bracings	2046JF41LPL40	JF4-40	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2339	beam-bracings	2046JF41LPL41	JF4-41	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2340	beam-bracings	2046JF41LPL43	JF4-43	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2341	beam-bracings	2046JF41LPL44	JF4-44	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2342	beam-bracings	2046JF41LPL45	JF4-45	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2343	beam-bracings	2046JF41LPL46	JF4-46	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2344	beam-bracings	2046JF41LPL47	JF4-47	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2345	beam-bracings	2046JF41LPL48	JF4-48	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2346	beam-bracings	2046JF41LPL49	JF4-49	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2347	beam-bracings	2046JF41LPL50	JF4-50	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2348	beam-bracings	2046JF41LPL51	JF4-51	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2349	beam-bracings	2046JF41LPL52	JF4-52	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2350	beam-bracings	2046JF41LPL55	JF4-55	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2351	beam-bracings	2046JF41LPL56	JF4-56	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2352	beam-bracings	2046JF41LPL57	JF4-57	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2353	beam-bracings	2046JF41LPL58	JF4-58	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2354	beam-bracings	2046JF41LPL59	JF4-59	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2355	beam-bracings	2046JF41LPL60	JF4-60	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2356	beam-bracings	2046JF41LPL61	JF4-61	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2357	beam-bracings	2046JF41LPL62	JF4-62	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2358	beam-bracings	2046JF41LPL63	JF4-63	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2359	beam-bracings	2046JF41LPL64	JF4-64	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2360	beam-bracings	2046JF41LPL65	JF4-65	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2361	beam-bracings	2046JF41LPL66	JF4-66	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2362	beam-bracings	2046JF41LPL67	JF4-67	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2363	beam-bracings	2046JF41LPL68	JF4-68	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2364	beam-bracings	2046JF41LPL69	JF4-69	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2365	beam-bracings	2046JF41LPL70	JF4-70	PL10*330	1	11.14	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2366	beam-bracings	2046JF41LPL162	JF4-162	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2367	beam-bracings	2046JF41LPL163	JF4-163	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2368	beam-bracings	2046JF41LPL164	JF4-164	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2369	beam-bracings	2046JF41LPL165	JF4-165	PL10*170	1	4.67	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	09/01/2015	21
2370	beam-bracings	2046JF41TR72	JF4-72	SHS300*10	1	2316.27	J	4	13.3-13.4	Without Intumescent	Portugal	23/07/2014	17/12/2014	19
2371	beam-bracings	2046AF24B225	AF2-225	SHS300*10	1	737.91	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/11/2014	15
2372	beam-bracings	2046AF24B226	AF2-226	SHS300*10	1	720.11	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/11/2014	15
2373	beam-bracings	2046AF24B227	AF2-227	HEB300	1	313.89	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	01/12/2014	16
2374	beam-bracings	2046AF24B228	AF2-228	HEB300	1	313.89	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	01/12/2014	16
2375	beam-bracings	2046AF24BR207	AF2-207	CHS355.6*10.0	1	518.10	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2376	beam-bracings	2046AF24BR208	AF2-208	CHS355.6*10.0	1	518.10	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2377	beam-bracings	2046AF24BR209	AF2-209	CHS323.9*8.0	1	335.54	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2378	beam-bracings	2046AF24BR210	AF2-210	CHS323.9*8.0	1	369.81	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2379	beam-bracings	2046AF24BR211	AF2-211	CHS323.9*8.0	1	334.40	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	31/10/2014	09
2380	beam-bracings	2046AF24BR212	AF2-212	CHS323.9*8.0	1	362.95	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2381	beam-bracings	2046AF24BR213	AF2-213	CHS323.9*8.0	1	767.63	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/11/2014	11
2382	beam-bracings	2046AF24BR214	AF2-214	CHS323.9*8.0	1	821.29	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/12/2014	18
2383	beam-bracings	2046AF24BR215	AF2-215	CHS323.9*8.0	1	338.16	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2384	beam-bracings	2046AF24BR216	AF2-216	CHS323.9*8.0	1	373.95	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2385	beam-bracings	2046AF24BR217	AF2-217	CHS323.9*8.0	1	362.95	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	14/11/2014	13
2386	beam-bracings	2046AF24BR218	AF2-218	CHS323.9*8.0	1	803.44	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	17/12/2014	19
2387	beam-bracings	2046AF24BR219	AF2-219	CHS323.9*8.0	1	332.23	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	01/12/2014	16
2388	beam-bracings	2046AF24BR220	AF2-220	CHS323.9*8.0	1	760.56	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/12/2014	18
2389	beam-bracings	2046AF24BR221	AF2-221	CHS323.9*6.3	1	232.23	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2390	beam-bracings	2046AF24BR222	AF2-222	CHS323.9*6.3	1	282.02	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2391	beam-bracings	2046AF24BR223	AF2-223	CHS323.9*6.3	1	282.02	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2392	beam-bracings	2046AF24BR224	AF2-224	CHS323.9*6.3	1	232.23	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	20/04/2015	73
2393	beam-bracings	2046AF24LPL175	AF2-175	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2394	beam-bracings	2046AF24LPL176	AF2-176	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	01/08/2015	166
2395	beam-bracings	2046AF24LPL177	AF2-177	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2396	beam-bracings	2046AF24LPL178	AF2-178	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2397	beam-bracings	2046AF24LPL179	AF2-179	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2398	beam-bracings	2046AF24LPL180	AF2-180	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2399	beam-bracings	2046AF24LPL181	AF2-181	PL20*390	1	37.35	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	23/10/2014	06
2400	beam-bracings	2046AF24LPL182	AF2-182	PL20*390	1	37.35	A</							



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2409	beam-bracings	2046AF24PL191	AF2-191	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2410	beam-bracings	2046AF24PL192	AF2-192	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2411	beam-bracings	2046AF24PL193	AF2-193	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2412	beam-bracings	2046AF24PL194	AF2-194	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	01/08/2015	166
2413	beam-bracings	2046AF24PL195	AF2-195	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2414	beam-bracings	2046AF24PL196	AF2-196	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2415	beam-bracings	2046AF24PL197	AF2-197	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2416	beam-bracings	2046AF24PL198	AF2-198	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2417	beam-bracings	2046AF24PL199	AF2-199	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2418	beam-bracings	2046AF24PL200	AF2-200	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2419	beam-bracings	2046AF24PL201	AF2-201	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2420	beam-bracings	2046AF24PL202	AF2-202	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/12/2014	18
2421	beam-bracings	2046AF24PL203	AF2-203	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2422	beam-bracings	2046AF24PL204	AF2-204	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/12/2014	18
2423	beam-bracings	2046AF24PL205	AF2-205	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2424	beam-bracings	2046AF24PL206	AF2-206	PL10*330	1	11.14	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2425	beam-bracings	2046AF24PL209	AF2-209	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2426	beam-bracings	2046AF24PL230	AF2-230	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2427	beam-bracings	2046AF24PL231	AF2-231	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2428	beam-bracings	2046AF24PL232	AF2-232	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2429	beam-bracings	2046AF24PL233	AF2-233	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2430	beam-bracings	2046AF24PL234	AF2-234	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2431	beam-bracings	2046AF24PL235	AF2-235	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2432	beam-bracings	2046AF24PL236	AF2-236	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2433	beam-bracings	2046AF24PL237	AF2-237	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2434	beam-bracings	2046AF24PL238	AF2-238	PL15*350	1	17.72	A	2	13.1-13.2	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2495	beam-bracings	2046BF24PL127	BF2-127	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2496	beam-bracings	2046BF24PL128	BF2-128	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2497	beam-bracings	2046BF24PL129	BF2-129	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2498	beam-bracings	2046BF24PL130	BF2-130	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2499	beam-bracings	2046BF24PL131	BF2-131	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2500	beam-bracings	2046BF24PL132	BF2-132	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2501	beam-bracings	2046BF24PL133	BF2-133	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2502	beam-bracings	2046BF24PL134	BF2-134	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2503	beam-bracings	2046BF24PL135	BF2-135	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2504	beam-bracings	2046BF24PL136	BF2-136	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2505	beam-bracings	2046BF24PL137	BF2-137	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2506	beam-bracings	2046BF24PL138	BF2-138	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2507	beam-bracings	2046BF24PL139	BF2-139	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	10/12/2014	18
2508	beam-bracings	2046BF24PL140	BF2-140	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2509	beam-bracings	2046BF24PL141	BF2-141	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	03/12/2014	17
2510	beam-bracings	2046BF24PL142	BF2-142	PL10*330	1	11.14	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	02/02/2015	30
2511	beam-bracings	2046BF24PL161	BF2-161	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2512	beam-bracings	2046BF24PL162	BF2-162	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2513	beam-bracings	2046BF24PL163	BF2-163	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2514	beam-bracings	2046BF24PL164	BF2-164	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2515	beam-bracings	2046BF24PL165	BF2-165	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2516	beam-bracings	2046BF24PL166	BF2-166	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2517	beam-bracings	2046BF24PL167	BF2-167	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2518	beam-bracings	2046BF24PL168	BF2-168	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2519	beam-bracings	2046BF24PL169	BF2-169	PL15*350	1	17.72	B	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	04/11/2014	10
2520	beam-bracings	2046BF24PL170	BF2-170	PL15*350	1	17.72	B	2	13.1-13.2					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2581	beam-bracings	2046CF24PL127	CF2-127	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2582	beam-bracings	2046CF24PL128	CF2-128	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2583	beam-bracings	2046CF24PL129	CF2-129	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2584	beam-bracings	2046CF24PL130	CF2-130	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2585	beam-bracings	2046CF24PL131	CF2-131	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2586	beam-bracings	2046CF24PL132	CF2-132	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2587	beam-bracings	2046CF24PL133	CF2-133	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2588	beam-bracings	2046CF24PL134	CF2-134	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2589	beam-bracings	2046CF24PL135	CF2-135	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2590	beam-bracings	2046CF24PL136	CF2-136	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2591	beam-bracings	2046CF24PL137	CF2-137	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2592	beam-bracings	2046CF24PL138	CF2-138	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2593	beam-bracings	2046CF24PL139	CF2-139	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2594	beam-bracings	2046CF24PL140	CF2-140	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2595	beam-bracings	2046CF24PL141	CF2-141	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2596	beam-bracings	2046CF24PL142	CF2-142	PL10*330	1	11.14	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2597	beam-bracings	2046CF24PL161	CF2-161	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2598	beam-bracings	2046CF24PL162	CF2-162	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2599	beam-bracings	2046CF24PL163	CF2-163	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2600	beam-bracings	2046CF24PL164	CF2-164	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2601	beam-bracings	2046CF24PL165	CF2-165	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2602	beam-bracings	2046CF24PL166	CF2-166	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2603	beam-bracings	2046CF24PL167	CF2-167	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2604	beam-bracings	2046CF24PL168	CF2-168	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2605	beam-bracings	2046CF24PL169	CF2-169	PL15*350	1	17.72	C	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/10/2014	07
2606	beam-bracings	2046CF24PL170	CF2-170	PL15*350	1	17.72	C	2	13.1-13.2</					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2667	beam-bracings	2046GF24PL185	DF2-85	PL10*330	1	11.14	D	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2668	beam-bracings	2046GF24PL186	DF2-86	PL10*330	1	11.14	D	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2669	beam-bracings	2046GF24PL187	DF2-87	PL10*330	1	11.14	D	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2670	beam-bracings	2046GF24PL188	DF2-88	PL10*330	1	11.14	D	2	13.1-13.2	Without Intumescent	Portugal	31/07/2014	27/07/2015	155
2671	beam-bracings	2046AF34B211	AF3-211	HEB400	1	437.52	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	04/02/2015	31
2672	beam-bracings	2046AF34B212	AF3-212	HEB400	1	437.52	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	17/04/2015	71
2673	beam-bracings	2046AF34B247	AF3-247	SHS300*10	1	746.87	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2674	beam-bracings	2046AF34B248	AF3-248	SHS300*10	1	746.82	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2675	beam-bracings	2046AF34B249	AF3-249	SHS300*10	1	719.37	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2676	beam-bracings	2046AF34B250	AF3-250	SHS300*10	1	720.11	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2677	beam-bracings	2046AF34B251	AF3-251	HEB300	1	318.84	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	17/12/2014	19
2678	beam-bracings	2046AF34B252	AF3-252	HEB300	1	318.84	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	17/12/2014	19
2679	beam-bracings	2046AF34B2R29	AF3-229	CHS355.6*10.0	1	564.50	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2680	beam-bracings	2046AF34B2R30	AF3-230	CHS355.6*10.0	1	564.50	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2681	beam-bracings	2046AF34B2R31	AF3-231	CHS323.9*6.3	1	234.85	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	10/12/2014	18
2682	beam-bracings	2046AF34B2R32	AF3-232	CHS323.9*6.3	1	234.85	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2683	beam-bracings	2046AF34B2R33	AF3-233	CHS323.9*6.3	1	300.77	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	10/12/2014	18
2684	beam-bracings	2046AF34B2R34	AF3-234	CHS323.9*6.3	1	309.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	15/01/2015	23
2685	beam-bracings	2046AF34B2R35	AF3-235	CHS323.9*6.3	1	669.18	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2686	beam-bracings	2046AF34B2R36	AF3-236	CHS323.9*6.3	1	673.63	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	17/12/2014	19
2687	beam-bracings	2046AF34B2R37	AF3-237	CHS323.9*6.3	1	300.77	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2688	beam-bracings	2046AF34B2R38	AF3-238	CHS323.9*6.3	1	300.64	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	03/12/2014	17
2689	beam-bracings	2046AF34B2R39	AF3-239	CHS323.9*6.3	1	234.85	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	19/01/2015	24
2690	beam-bracings	2046AF34B2R240	AF3-240	CHS323.9*6.3	1	234.85	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	19/01/2015	24
2691	beam-bracings	2046AF34B2R241	AF3-241	CHS323.9*6.3	1	636.37	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	17/12/2014	19
2692	beam-bracings													



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2753	beam-bracings	2046AF34PL269	AF3-269	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2754	beam-bracings	2046AF34PL270	AF3-270	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2755	beam-bracings	2046AF34PL271	AF3-271	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2756	beam-bracings	2046AF34PL272	AF3-272	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	02/02/2015	30
2757	beam-bracings	2046AF34PL273	AF3-273	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2758	beam-bracings	2046AF34PL274	AF3-274	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2759	beam-bracings	2046AF34PL275	AF3-275	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2760	beam-bracings	2046AF34PL276	AF3-276	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2761	beam-bracings	2046AF34PL277	AF3-277	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2762	beam-bracings	2046AF34PL278	AF3-278	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2763	beam-bracings	2046AF34PL279	AF3-279	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2764	beam-bracings	2046AF34PL280	AF3-280	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2765	beam-bracings	2046AF34PL281	AF3-281	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2766	beam-bracings	2046AF34PL282	AF3-282	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2767	beam-bracings	2046AF34PL283	AF3-283	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2768	beam-bracings	2046AF34PL284	AF3-284	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2769	beam-bracings	2046AF34PL285	AF3-285	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2770	beam-bracings	2046AF34PL286	AF3-286	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2771	beam-bracings	2046AF34PL287	AF3-287	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2772	beam-bracings	2046AF34PL288	AF3-288	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2773	beam-bracings	2046AF34PL289	AF3-289	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2774	beam-bracings	2046AF34PL290	AF3-290	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2775	beam-bracings	2046AF34PL291	AF3-291	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2776	beam-bracings	2046AF34PL292	AF3-292	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2777	beam-bracings	2046AF34PL293	AF3-293	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2778	beam-bracings	2046AF34PL294	AF3-294	PL15*350	1	17.72	A	3	13.1-13.2	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2839	beam-bracings	2046BF34PL188	BF3-188	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2840	beam-bracings	2046BF34PL189	BF3-189	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2841	beam-bracings	2046BF34PL190	BF3-190	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2842	beam-bracings	2046BF34PL191	BF3-191	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2843	beam-bracings	2046BF34PL192	BF3-192	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2844	beam-bracings	2046BF34PL193	BF3-193	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2845	beam-bracings	2046BF34PL194	BF3-194	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2846	beam-bracings	2046BF34PL195	BF3-195	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2847	beam-bracings	2046BF34PL196	BF3-196	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2848	beam-bracings	2046BF34PL197	BF3-197	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2849	beam-bracings	2046BF34PL198	BF3-198	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2850	beam-bracings	2046BF34PL199	BF3-199	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2851	beam-bracings	2046BF34PL200	BF3-200	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2852	beam-bracings	2046BF34PL201	BF3-201	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2853	beam-bracings	2046BF34PL202	BF3-202	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2854	beam-bracings	2046BF34PL203	BF3-203	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2855	beam-bracings	2046BF34PL204	BF3-204	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2856	beam-bracings	2046BF34PL205	BF3-205	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2857	beam-bracings	2046BF34PL206	BF3-206	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2858	beam-bracings	2046BF34PL207	BF3-207	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2859	beam-bracings	2046BF34PL208	BF3-208	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2860	beam-bracings	2046BF34PL209	BF3-209	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	09/01/2015	21
2861	beam-bracings	2046BF34PL210	BF3-210	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2862	beam-bracings	2046BF34PL211	BF3-211	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	28/01/2015	28
2863	beam-bracings	2046BF34PL212	BF3-212	PL15*350	1	17.72	B	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2864	beam-bracings	2046BF34PL213	BF3-213	PL15*350	1	17.72	B	3	13.1-13.2	Without Int				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
2925	beam-bracings	2046CF34PL157	CF3-157	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	27/11/2014	15
2926	beam-bracings	2046CF34PL158	CF3-158	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	27/11/2014	15
2927	beam-bracings	2046CF34PL159	CF3-159	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	27/11/2014	15
2928	beam-bracings	2046CF34PL160	CF3-160	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	27/11/2014	15
2929	beam-bracings	2046CF34PL161	CF3-161	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	27/11/2014	15
2930	beam-bracings	2046CF34PL162	CF3-162	PL10*330	1	11.14	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	01/08/2015	166
2931	beam-bracings	2046CF34PL183	CF3-183	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2932	beam-bracings	2046CF34PL184	CF3-184	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2933	beam-bracings	2046CF34PL185	CF3-185	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	06/01/2015	20
2934	beam-bracings	2046CF34PL186	CF3-186	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2935	beam-bracings	2046CF34PL187	CF3-187	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2936	beam-bracings	2046CF34PL188	CF3-188	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2937	beam-bracings	2046CF34PL189	CF3-189	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2938	beam-bracings	2046CF34PL190	CF3-190	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2939	beam-bracings	2046CF34PL191	CF3-191	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2940	beam-bracings	2046CF34PL192	CF3-192	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2941	beam-bracings	2046CF34PL193	CF3-193	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2942	beam-bracings	2046CF34PL194	CF3-194	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2943	beam-bracings	2046CF34PL195	CF3-195	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2944	beam-bracings	2046CF34PL196	CF3-196	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2945	beam-bracings	2046CF34PL197	CF3-197	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2946	beam-bracings	2046CF34PL198	CF3-198	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2947	beam-bracings	2046CF34PL199	CF3-199	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2948	beam-bracings	2046CF34PL200	CF3-200	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2949	beam-bracings	2046CF34PL201	CF3-201	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent	Portugal	01/08/2014	22/01/2015	25
2950	beam-bracings	2046CF34PL202	CF3-202	PL15*350	1	17.72	C	3	13.1-13.2	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3011	beam-bracings	2046AF51LPL44	AF5-44	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3012	beam-bracings	2046AF51LPL45	AF5-45	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3013	beam-bracings	2046AF51LPL46	AF5-46	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3014	beam-bracings	2046AF51LPL47	AF5-47	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3015	beam-bracings	2046AF51LPL48	AF5-48	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3016	beam-bracings	2046AF51LPL49	AF5-49	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3017	beam-bracings	2046AF51LPL50	AF5-50	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3018	beam-bracings	2046AF51LPL51	AF5-51	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3019	beam-bracings	2046AF51LPL52	AF5-52	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3020	beam-bracings	2046AF51LPL53	AF5-53	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3021	beam-bracings	2046AF51LPL54	AF5-54	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	10/11/2014	12
3022	beam-bracings	2046AF51LPL55	AF5-55	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3023	beam-bracings	2046AF51LPL56	AF5-56	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3024	beam-bracings	2046AF51LPL57	AF5-57	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3025	beam-bracings	2046AF51LPL58	AF5-58	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/12/2014	16
3026	beam-bracings	2046AF51LPL59	AF5-59	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3027	beam-bracings	2046AF51LPL60	AF5-60	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3028	beam-bracings	2046AF51LPL61	AF5-61	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3029	beam-bracings	2046AF51LPL62	AF5-62	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3030	beam-bracings	2046AF51LPL63	AF5-63	PL10*200	1	5.49	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3031	beam-bracings	2046AF51LPL64	AF5-64	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3032	beam-bracings	2046AF51LPL65	AF5-65	PL10*250	1	8.83	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3033	beam-bracings	2046AF51LPL67	AF5-67	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3034	beam-bracings	2046AF51LPL68	AF5-68	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	15
3035	beam-bracings	2046AF51LPL69	AF5-69	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3036	beam-bracings	2046AF51LPL70	AF5-70	PL10*330	1	11.14	A	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	27/11/2014	



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3097	beam-bracings	2046BF51LPL54	BF5-54	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3098	beam-bracings	2046BF51LPL55	BF5-55	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3099	beam-bracings	2046BF51LPL56	BF5-56	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3100	beam-bracings	2046BF51LPL57	BF5-57	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3101	beam-bracings	2046BF51LPL58	BF5-58	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3102	beam-bracings	2046BF51LPL59	BF5-59	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3103	beam-bracings	2046BF51LPL60	BF5-60	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3104	beam-bracings	2046BF51LPL61	BF5-61	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	01/08/2015	166
3105	beam-bracings	2046BF51LPL62	BF5-62	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3106	beam-bracings	2046BF51LPL63	BF5-63	PL15*350	1	17.72	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	06/03/2015	47
3107	beam-bracings	2046BF51LPL69	BF5-69	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3108	beam-bracings	2046BF51LPL70	BF5-70	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3109	beam-bracings	2046BF51LPL71	BF5-71	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3110	beam-bracings	2046BF51LPL72	BF5-72	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3111	beam-bracings	2046BF51LPL73	BF5-73	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3112	beam-bracings	2046BF51LPL74	BF5-74	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3113	beam-bracings	2046BF51LPL75	BF5-75	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3114	beam-bracings	2046BF51LPL76	BF5-76	PL10*200	1	5.49	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3115	beam-bracings	2046BF51LPL135	BF5-135	PL10*330	1	11.14	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	09/01/2015	21
3116	beam-bracings	2046BF51TR40	BF5-40	RHS300*100*10	1	1704.91	B	5	13.3-13.4	Without Intumescent	Portugal	05/09/2014	02/02/2015	30
3117	beam-bracings	2046GF11BR14	DF1-14	CHS355.6*10.0	1	515.44	D	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3118	beam-bracings	2046FF11B15	FF1-15	HEB300	1	325.46	F	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3119	beam-bracings	2046FF11B16	FF1-16	HEB300	1	329.69	F	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3120	beam-bracings	2046FF11BR13	FF1-13	CHS355.6*10.0	1	477.95	F	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3121	beam-bracings	2046FF11BR14	FF1-14	CHS355.6*10.0	1	515.44	F	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3122	beam-bracings	2046FF11LPL5	FF1-5	PL20*390	1	48.37	F	1	13.3-13.4	Without Intumescent	Portugal	11/06		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3183	beam-bracings	2046F11LP158	IF1-58	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3184	beam-bracings	2046F11LP159	IF1-59	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3185	beam-bracings	2046F11LP160	IF1-60	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3186	beam-bracings	2046F11B181	JF1-31	SHS300*10	1	751.61	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3187	beam-bracings	2046F11B182	JF1-32	SHS300*10	1	751.61	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3188	beam-bracings	2046F11B183	JF1-33	SHS300*10	1	742.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3189	beam-bracings	2046F11B184	JF1-34	SHS300*10	1	742.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3190	beam-bracings	2046F11B185	JF1-35	HEB300	1	325.46	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3191	beam-bracings	2046F11B186	JF1-36	HEB300	1	329.69	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3192	beam-bracings	2046F11B1829	JF1-29	CHS355.6*10.0	1	477.95	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3193	beam-bracings	2046F11B1830	JF1-30	CHS355.6*10.0	1	515.44	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3194	beam-bracings	2046F11LP15	JF1-5	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3195	beam-bracings	2046F11LP16	JF1-6	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3196	beam-bracings	2046F11LP17	JF1-7	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3197	beam-bracings	2046F11LP18	JF1-8	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3198	beam-bracings	2046F11LP19	JF1-9	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3199	beam-bracings	2046F11LP110	JF1-10	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3200	beam-bracings	2046F11LP111	JF1-11	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3201	beam-bracings	2046F11LP112	JF1-12	PL20*390	1	48.37	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3202	beam-bracings	2046F11LP113	JF1-13	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3203	beam-bracings	2046F11LP114	JF1-14	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3204	beam-bracings	2046F11LP115	JF1-15	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3205	beam-bracings	2046F11LP116	JF1-16	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3206	beam-bracings	2046F11LP117	JF1-17	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3207	beam-bracings	2046F11LP118	JF1-18	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06/2014	16/09/2014	01
3208	beam-bracings	2046F11LP119	JF1-19	PL10*330	1	11.14	J	1	13.3-13.4	Without Intumescent	Portugal	11/06		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3269	beam-bracings	2046CF51LPL72	CF5-72	PL10*200	1	5.49	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3270	beam-bracings	2046CF51LPL73	CF5-73	PL10*200	1	5.49	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3271	beam-bracings	2046CF51LPL74	CF5-74	PL10*200	1	5.49	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3272	beam-bracings	2046CF51LPL75	CF5-75	PL10*200	1	5.49	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3273	beam-bracings	2046CF51LPL76	CF5-76	PL10*200	1	5.49	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3274	beam-bracings	2046CF51LPL135	CF5-135	PL10*250	1	7.26	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	04/03/2015	46
3275	beam-bracings	2046CF51LPL136	CF5-136	PL10*250	1	7.26	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	04/03/2015	46
3276	beam-bracings	2046CF51LPL137	CF5-137	PL10*250	1	7.26	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	04/03/2015	46
3277	beam-bracings	2046CF51LPL138	CF5-138	PL10*250	1	7.26	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	04/03/2015	46
3278	beam-bracings	2046CF51TR40	CF5-40	RHS300*100*10	1	1704.91	C	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	04/02/2015	31
3279	beam-bracings	2046DF51B189	DF5-19	SHS300*10	1	774.13	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	27/11/2014	15
3280	beam-bracings	2046DF51B45	DF5-45	SHS300*10	1	782.26	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	27/11/2014	15
3281	beam-bracings	2046DF51B46	DF5-46	SHS300*10	1	782.09	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	01/12/2014	16
3282	beam-bracings	2046DF51BR20	DF5-20	CHS168.3*10.0	1	251.41	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	01/12/2014	16
3283	beam-bracings	2046DF51BR21	DF5-21	CHS168.3*10.0	1	251.41	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	01/12/2014	16
3284	beam-bracings	2046DF51BR22	DF5-22	CHS168.3*10.0	1	237.21	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	06/01/2015	20
3285	beam-bracings	2046DF51BR23	DF5-23	CHS168.3*10.0	1	237.21	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	01/12/2014	16
3286	beam-bracings	2046DF51PL24	DF5-24	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	22/01/2015	25
3287	beam-bracings	2046DF51LPL25	DF5-25	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	22/01/2015	25
3288	beam-bracings	2046DF51LPL26	DF5-26	PL10*200	1	5.49	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3289	beam-bracings	2046DF51LPL27	DF5-27	PL10*200	1	5.49	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	28/01/2015	28
3290	beam-bracings	2046DF51LPL28	DF5-28	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	03/12/2014	17
3291	beam-bracings	2046DF51LPL29	DF5-29	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	17/08/2015	166
3292	beam-bracings	2046DF51LPL30	DF5-30	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	17/08/2015	166
3293	beam-bracings	2046DF51LPL31	DF5-31	PL10*330	1	11.14	D	5	13.3-13.4	Without Intumescent	Portugal	06/10/2014	17/08/2015	166
3294	beam-bracings	2046DF51LPL32	DF5-32	PL10*200	1	5.49	D	5	13.3-13.4	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3355	beam-bracings	2046FFS1BR21	FF5-21	CHS168.3*10.0	1	251.41	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3356	beam-bracings	2046FFS1BR22	FF5-22	CHS168.3*10.0	1	237.21	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3357	beam-bracings	2046FFS1BR23	FF5-23	CHS168.3*10.0	1	237.21	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3358	beam-bracings	2046FFS1LP124	FF5-24	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3359	beam-bracings	2046FFS1LP125	FF5-25	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3360	beam-bracings	2046FFS1LP126	FF5-26	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3361	beam-bracings	2046FFS1LP127	FF5-27	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3362	beam-bracings	2046FFS1LP128	FF5-28	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3363	beam-bracings	2046FFS1LP129	FF5-29	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3364	beam-bracings	2046FFS1LP130	FF5-30	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3365	beam-bracings	2046FFS1LP131	FF5-31	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3366	beam-bracings	2046FFS1LP132	FF5-32	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3367	beam-bracings	2046FFS1LP133	FF5-33	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3368	beam-bracings	2046FFS1LP134	FF5-34	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3369	beam-bracings	2046FFS1LP135	FF5-35	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3370	beam-bracings	2046FFS1LP136	FF5-36	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3371	beam-bracings	2046FFS1LP137	FF5-37	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3372	beam-bracings	2046FFS1LP138	FF5-38	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3373	beam-bracings	2046FFS1LP139	FF5-39	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3374	beam-bracings	2046FFS1LP141	FF5-41	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3375	beam-bracings	2046FFS1LP142	FF5-42	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3376	beam-bracings	2046FFS1LP143	FF5-43	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3377	beam-bracings	2046FFS1LP144	FF5-44	PL10*330	1	10.62	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3378	beam-bracings	2046FFS1LP154	FF5-54	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3379	beam-bracings	2046FFS1LP155	FF5-55	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3380	beam-bracings	2046FFS1LP156	FF5-56	PL10*200	1	5.18	F	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014</		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3441	beam-bracings	2046HFS1LPL35	HFS-35	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3442	beam-bracings	2046HFS1LPL36	HFS-36	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3443	beam-bracings	2046HFS1LPL37	HFS-37	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3444	beam-bracings	2046HFS1LPL38	HFS-38	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3445	beam-bracings	2046HFS1LPL39	HFS-39	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3446	beam-bracings	2046HFS1LPL41	HFS-41	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3447	beam-bracings	2046HFS1LPL42	HFS-42	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3448	beam-bracings	2046HFS1LPL43	HFS-43	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3449	beam-bracings	2046HFS1LPL44	HFS-44	PL10*330	1	11.14	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3450	beam-bracings	2046HFS1LPL54	HFS-54	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3451	beam-bracings	2046HFS1LPL55	HFS-55	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3452	beam-bracings	2046HFS1LPL56	HFS-56	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3453	beam-bracings	2046HFS1LPL57	HFS-57	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3454	beam-bracings	2046HFS1LPL58	HFS-58	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3455	beam-bracings	2046HFS1LPL59	HFS-59	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3456	beam-bracings	2046HFS1LPL60	HFS-60	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3457	beam-bracings	2046HFS1LPL61	HFS-61	PL10*200	1	5.49	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3458	beam-bracings	2046HFS1V40	HFS-40	RHS300*100*10	1	1197.67	H	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3459	beam-bracings	2046IFS1B19	IFS-19	SHS300*10	1	774.13	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3460	beam-bracings	2046IFS1B45	IFS-45	SHS300*10	1	782.26	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	12/01/2015	22
3461	beam-bracings	2046IFS1B46	IFS-46	SHS300*10	1	782.31	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	12/01/2015	22
3462	beam-bracings	2046IFS1BR20	IFS-20	CHS168.3*10.0	1	251.41	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3463	beam-bracings	2046IFS1BR21	IFS-21	CHS168.3*10.0	1	251.41	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3464	beam-bracings	2046IFS1BR22	IFS-22	CHS168.3*10.0	1	237.21	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3465	beam-bracings	2046IFS1BR23	IFS-23	CHS168.3*10.0	1	237.21	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3466	beam-bracings	2046IFS1LPL24	IFS-24	PL10*200	1	5.49	I	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	22/01/2015	



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3527	beam-bracings	2046JF51LPL45	JF5-45	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	06/03/2015	47
3528	beam-bracings	2046JF51LPL46	JF5-46	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3529	beam-bracings	2046JF51LPL47	JF5-47	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3530	beam-bracings	2046JF51LPL49	JF5-49	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	28/01/2015	28
3531	beam-bracings	2046JF51LPL50	JF5-50	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3532	beam-bracings	2046JF51LPL51	JF5-51	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3533	beam-bracings	2046JF51LPL52	JF5-52	PL10*330	1	10.62	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3534	beam-bracings	2046JF51LPL68	JF5-68	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3535	beam-bracings	2046JF51LPL69	JF5-69	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	13/03/2015	50
3536	beam-bracings	2046JF51LPL70	JF5-70	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3537	beam-bracings	2046JF51LPL71	JF5-71	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3538	beam-bracings	2046JF51LPL72	JF5-72	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3539	beam-bracings	2046JF51LPL73	JF5-73	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	13/03/2015	50
3540	beam-bracings	2046JF51LPL74	JF5-74	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3541	beam-bracings	2046JF51LPL75	JF5-75	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3542	beam-bracings	2046JF51LPL76	JF5-76	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	13/03/2015	50
3543	beam-bracings	2046JF51LPL77	JF5-77	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	13/03/2015	50
3544	beam-bracings	2046JF51LPL78	JF5-78	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3545	beam-bracings	2046JF51LPL79	JF5-79	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3546	beam-bracings	2046JF51LPL80	JF5-80	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3547	beam-bracings	2046JF51LPL81	JF5-81	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3548	beam-bracings	2046JF51LPL82	JF5-82	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	13/03/2015	50
3549	beam-bracings	2046JF51LPL83	JF5-83	PL10*200	1	5.18	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	04/03/2015	46
3550	beam-bracings	2046JF51TR48	JF5-48	RHS300*100*10	1	1197.67	J	5	13.3-13.4	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3551	beam-bracings	2046DF34B86	DF3-86	HEB400	1	558.11	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	17/04/2015	70
3552	beam-bracings	2046DF34B106	DF3-106	SHS300*10	1	814.37	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	12/01/2015	22
3553	beam-bracings	2046DF34B107	DF3-107	SHS300*10	1	1062.94	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3554	beam-bracings	2046DF34B108	DF3-108	SHS300*10	1	786.71	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3555	beam-bracings	2046DF34B109	DF3-109	SHS300*10	1	12.40	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3556	beam-bracings	2046DF34B110	DF3-110	HEB300	1	318.84	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3557	beam-bracings	2046DF34BR103	DF3-103	CHS355.6*10.0	1	41.92	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3558	beam-bracings	2046DF34BR104	DF3-104	CHS323.9*6.3	1	41.92	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	19/01/2015	24
3559	beam-bracings	2046DF34BR105	DF3-105	CHS323.9*6.3	1	19.21	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3560	beam-bracings	2046DF34PL74	DF3-74	PL20*390	1	19.21	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	13/02/2015	36
3561	beam-bracings	2046DF34PL75	DF3-75	PL20*390	1	19.21	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	13/02/2015	36
3562	beam-bracings	2046DF34PL76	DF3-76	PL20*390	1	19.21	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	13/02/2015	36
3563	beam-bracings	2046DF34PL77	DF3-77	PL20*390	1	461.88	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	13/02/2015	36
3564	beam-bracings	2046DF34PL78	DF3-78	PL15*350	1	461.88	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	06/03/2015	47
3565	beam-bracings	2046DF34PL79	DF3-79	PL15*350	1	271.48	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	06/03/2015	47
3566	beam-bracings	2046DF34PL80	DF3-80	PL15*350	1	238.50	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3567	beam-bracings	2046DF34PL81	DF3-81	PL15*350	1	17.72	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	06/03/2015	47
3568	beam-bracings	2046DF34PL82	DF3-82	PL15*350	1	17.72	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3569	beam-bracings	2046DF34PL83	DF3-83	PL15*350	1	17.72	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3570	beam-bracings	2046DF34PL84	DF3-84	PL15*350	1	17.72	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3571	beam-bracings	2046DF34PL85	DF3-85	PL15*350	1	17.72	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3572	beam-bracings	2046DF34PL87	DF3-87	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3573	beam-bracings	2046DF34PL88	DF3-88	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3574	beam-bracings	2046DF34PL89	DF3-89	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3575	beam-bracings	2046DF34PL90	DF3-90	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3576	beam-bracings	2046DF34PL91	DF3-91	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3577	beam-bracings	2046DF34PL92	DF3-92	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3578	beam-bracings	2046DF34PL93	DF3-93	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3579	beam-bracings	2046DF34PL94	DF3-94	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3580	beam-bracings	2046DF34PL95	DF3-95	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3581	beam-bracings	2046DF34PL96	DF3-96	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3582	beam-bracings	2046DF34PL97	DF3-97	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3583	beam-bracings	2046DF34PL98	DF3-98	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	02/02/2015	30
3584	beam-bracings	2046DF34PL99	DF3-99	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3585	beam-bracings	2046DF34PL100	DF3-100	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3586	beam-bracings	2046DF34PL101	DF3-101	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3587	beam-bracings	2046DF34PL102	DF3-102	PL10*330	1	11.14	D	3	13.1-13.2	Without Intumescent	Portugal	08/10/2014	01/08/2015	166
3588	beam-bracings	2046AF44B196	AF4-196	SHS300*10	1	721.49	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	19/01/2015	24
3589	beam-bracings	2046AF44B197	AF4-197	SHS300*10	1	721.24	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	12/01/2015	22
3590	beam-bracings	2046AF44B198	AF4-198	SHS300*10	1	765.99	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	12/01/2015	22
3591	beam-bracings	2046AF44B199	AF4-199	HEB300	1	221.88	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3592	beam-bracings	2046AF44B200	AF4-200	HEB300	1	221.88	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3593	beam-bracings	2046AF44B201	AF4-201	HEB300	1	221.88	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3594	beam-bracings	2046AF44B202	AF4-202	HEB300	1	221.88	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3595	beam-bracings	2046AF44B228	AF4-228	HEA220	1	106.33	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3596	beam-bracings	2046AF44B230	AF4-230	HEA220	1	106.33	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	04/02/2015	31
3597	beam-bracings	2046AF44BR189	AF4-189	CHS323.9*6.3	1	268.78	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3598	beam-bracings	2046AF44BR190	AF4-190	CHS323.9*6.3	1	276.49	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3599	beam-bracings	2046AF44BR191	AF4-191	CHS323.9*6.3	1	640.57	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	19/01/2015	24
3600	beam-bracings	2046AF44BR192	AF4-192	CHS323.9*6.3	1	640.25	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	19/01/2015	24
3601	beam-bracings	2046AF44BR193	AF4-193	CHS323.9*6.3	1	268.78	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3602	beam-bracings	2046AF44BR194	AF4-194	CHS323.9*6.3	1	277.45	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3603	beam-bracings	2046AF44BR231	AF4-231	CHS139*7*8.0	1	67.06	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3604	beam-bracings	2046AF44BR232	AF4-232	CHS139*7*8.0	1	67.06	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3605	beam-bracings													



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3613	beam-bracings	2046AF44LPL179	AF4-179	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3614	beam-bracings	2046AF44LPL180	AF4-180	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3615	beam-bracings	2046AF44LPL181	AF4-181	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3616	beam-bracings	2046AF44LPL182	AF4-182	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3617	beam-bracings	2046AF44LPL183	AF4-183	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3618	beam-bracings	2046AF44LPL184	AF4-184	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3619	beam-bracings	2046AF44LPL185	AF4-185	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3620	beam-bracings	2046AF44LPL186	AF4-186	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3621	beam-bracings	2046AF44LPL187	AF4-187	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3622	beam-bracings	2046AF44LPL188	AF4-188	PL10*330	1	11.14	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3623	beam-bracings	2046AF44LPL203	AF4-203	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3624	beam-bracings	2046AF44LPL204	AF4-204	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3625	beam-bracings	2046AF44LPL205	AF4-205	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3626	beam-bracings	2046AF44LPL206	AF4-206	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3627	beam-bracings	2046AF44LPL207	AF4-207	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3628	beam-bracings	2046AF44LPL208	AF4-208	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3629	beam-bracings	2046AF44LPL209	AF4-209	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	22/01/2015	25
3630	beam-bracings	2046AF44LPL210	AF4-210	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3631	beam-bracings	2046AF44LPL211	AF4-211	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3632	beam-bracings	2046AF44LPL212	AF4-212	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3633	beam-bracings	2046AF44LPL213	AF4-213	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3634	beam-bracings	2046AF44LPL214	AF4-214	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3635	beam-bracings	2046AF44LPL215	AF4-215	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3636	beam-bracings	2046AF44LPL216	AF4-216	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3637	beam-bracings	2046AF44LPL217	AF4-217	PL15*350	1	17.72	A	4	13.1-13.2	Without Intumescent	Portugal	08/10/2014	15/01/2015	23
3638	beam-bracings	2046AF44LPL218	AF4-218	PL15*350	1	17.72	A							



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3699	beam-bracings	2046BF44LPL145	BF4-145	PL10*330	1	10.62	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	22/01/2015	25
3700	beam-bracings	2046BF44LPL146	BF4-146	PL10*330	1	10.62	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	22/01/2015	25
3701	beam-bracings	2046BF44LPL147	BF4-147	PL10*330	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	22/01/2015	25
3702	beam-bracings	2046BF44LPL159	BF4-159	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3703	beam-bracings	2046BF44LPL160	BF4-160	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3704	beam-bracings	2046BF44LPL161	BF4-161	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3705	beam-bracings	2046BF44LPL162	BF4-162	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3706	beam-bracings	2046BF44LPL163	BF4-163	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3707	beam-bracings	2046BF44LPL164	BF4-164	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3708	beam-bracings	2046BF44LPL166	BF4-166	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3709	beam-bracings	2046BF44LPL167	BF4-167	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3710	beam-bracings	2046BF44LPL169	BF4-169	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3711	beam-bracings	2046BF44LPL171	BF4-171	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3712	beam-bracings	2046BF44LPL172	BF4-172	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3713	beam-bracings	2046BF44LPL173	BF4-173	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3714	beam-bracings	2046BF44LPL175	BF4-175	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3715	beam-bracings	2046BF44LPL180	BF4-180	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3716	beam-bracings	2046BF44LPL181	BF4-181	PL15*350	1	16.90	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3717	beam-bracings	2046BF44LPL182	BF4-182	PL15*350	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/02/2015	36
3718	beam-bracings	2046BF44LPL257	BF4-257	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/03/2015	50
3719	beam-bracings	2046BF44LPL258	BF4-258	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/03/2015	50
3720	beam-bracings	2046BF44LPL259	BF4-259	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3721	beam-bracings	2046BF44LPL260	BF4-260	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3722	beam-bracings	2046BF44LPL261	BF4-261	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3723	beam-bracings	2046BF44LPL262	BF4-262	PL10*170	1	4.40	B	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3724	beam-bracings	2046BF44LPL263	BF4-263	PL10*170	1	4.40	B	4	1					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3785	beam-bracings	2046CF44L177	CF4-177	PL15*350	1	16.90	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3786	beam-bracings	2046CF44L178	CF4-178	PL15*350	1	16.90	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3787	beam-bracings	2046CF44L179	CF4-179	PL15*350	1	16.90	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3788	beam-bracings	2046CF44L180	CF4-180	PL15*350	1	16.90	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	15/01/2015	23
3789	beam-bracings	2046CF44L1258	CF4-258	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3790	beam-bracings	2046CF44L1259	CF4-259	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	10/11/2014	12
3791	beam-bracings	2046CF44L1260	CF4-260	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3792	beam-bracings	2046CF44L1261	CF4-261	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3793	beam-bracings	2046CF44L1262	CF4-262	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3794	beam-bracings	2046CF44L1263	CF4-263	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3795	beam-bracings	2046CF44L1264	CF4-264	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3796	beam-bracings	2046CF44L1265	CF4-265	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3797	beam-bracings	2046CF44L1266	CF4-266	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3798	beam-bracings	2046CF44L1267	CF4-267	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3799	beam-bracings	2046CF44L1268	CF4-268	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3800	beam-bracings	2046CF44L1269	CF4-269	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3801	beam-bracings	2046CF44L1270	CF4-270	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3802	beam-bracings	2046CF44L1271	CF4-271	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3803	beam-bracings	2046CF44L1272	CF4-272	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3804	beam-bracings	2046CF44L1273	CF4-273	PL10*170	1	4.40	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3805	beam-bracings	2046CF44L1298	CF4-298	PL10*170	1	4.67	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3806	beam-bracings	2046CF44L1299	CF4-299	PL10*170	1	4.67	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3807	beam-bracings	2046CF44L1300	CF4-300	PL10*170	1	4.67	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3808	beam-bracings	2046CF44L1301	CF4-301	PL10*170	1	4.67	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	09/01/2015	21
3809	beam-bracings	2046CF44T18152	CF4-152	SHS300*10	1	2316.23	C	4	13.1-13.2	Without Intumescent	Portugal	10/10/2014	13/05/2015	84
3810	beam-bracings	2046DF44B119	DF4-119	SHS300*10	1	741.91	D	4	13.1-13.2					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3871	beam-bracings	2046AF54BR180	AF5-180	CHS168.3*8.0	1	210.75	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	12/06/2015	105
3872	beam-bracings	2046AF54LPL127	AF5-127	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3873	beam-bracings	2046AF54LPL128	AF5-128	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3874	beam-bracings	2046AF54LPL129	AF5-129	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3875	beam-bracings	2046AF54LPL130	AF5-130	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3876	beam-bracings	2046AF54LPL131	AF5-131	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3877	beam-bracings	2046AF54LPL132	AF5-132	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3878	beam-bracings	2046AF54LPL133	AF5-133	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3879	beam-bracings	2046AF54LPL134	AF5-134	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3880	beam-bracings	2046AF54LPL135	AF5-135	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3881	beam-bracings	2046AF54LPL136	AF5-136	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3882	beam-bracings	2046AF54LPL137	AF5-137	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3883	beam-bracings	2046AF54LPL138	AF5-138	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3884	beam-bracings	2046AF54LPL139	AF5-139	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3885	beam-bracings	2046AF54LPL140	AF5-140	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3886	beam-bracings	2046AF54LPL141	AF5-141	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3887	beam-bracings	2046AF54LPL142	AF5-142	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3888	beam-bracings	2046AF54LPL143	AF5-143	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3889	beam-bracings	2046AF54LPL144	AF5-144	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3890	beam-bracings	2046AF54LPL145	AF5-145	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3891	beam-bracings	2046AF54LPL146	AF5-146	PL10*330	1	10.62	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3892	beam-bracings	2046AF54LPL147	AF5-147	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3893	beam-bracings	2046AF54LPL148	AF5-148	PL10*200	1	5.18	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	13/05/2015	84
3894	beam-bracings	2046AF54LPL149	AF5-149	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3895	beam-bracings	2046AF54LPL150	AF5-150	PL10*250	1	8.44	A	5	13.1-13.2	Without Intumescent	Portugal	11/11/2014	06/05/2015	79
3896	beam-bracings	2046AF54LPL152	AF5-152	PL10*330	1	10.62	A	5	13.1					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
3957	beam-bracings	2046BF54LP101	BF5-101	PL10*330	1	10.62	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3958	beam-bracings	2046BF54LP102	BF5-102	PL10*330	1	10.62	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3959	beam-bracings	2046BF54LP110	BF5-110	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3960	beam-bracings	2046BF54LP111	BF5-111	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3961	beam-bracings	2046BF54LP112	BF5-112	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3962	beam-bracings	2046BF54LP113	BF5-113	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3963	beam-bracings	2046BF54LP114	BF5-114	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3964	beam-bracings	2046BF54LP115	BF5-115	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3965	beam-bracings	2046BF54LP116	BF5-116	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3966	beam-bracings	2046BF54LP117	BF5-117	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3967	beam-bracings	2046BF54LP118	BF5-118	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3968	beam-bracings	2046BF54LP119	BF5-119	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3969	beam-bracings	2046BF54LP120	BF5-120	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3970	beam-bracings	2046BF54LP121	BF5-121	PL15*350	1	16.90	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	27/04/2015	74
3971	beam-bracings	2046BF54LP127	BF5-127	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	13/05/2015	84
3972	beam-bracings	2046BF54LP128	BF5-128	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3973	beam-bracings	2046BF54LP129	BF5-129	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3974	beam-bracings	2046BF54LP130	BF5-130	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3975	beam-bracings	2046BF54LP131	BF5-131	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3976	beam-bracings	2046BF54LP132	BF5-132	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3977	beam-bracings	2046BF54LP133	BF5-133	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3978	beam-bracings	2046BF54LP134	BF5-134	PL10*200	1	5.21	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
3979	beam-bracings	2046BF54TR98	BF5-98	RHS300*100*10	1	1704.91	B	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	18/06/2015	111
3980	beam-bracings	2046CF54B77	CF5-77	SHS300*10	1	774.13	C	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	13/05/2015	84
3981	beam-bracings	2046CF54B106	CF5-106	SHS300*10	1	782.26	C	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	13/05/2015	84
3982	beam-bracings	2046CF54B107	CF5-107	SHS300*10	1	764.32	C	5	13.1-13.2	Without Intumescent				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4043	beam-bracings	2046DF54PLP72	DF5-72	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4044	beam-bracings	2046DF54PLP73	DF5-73	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4045	beam-bracings	2046DF54PLP74	DF5-74	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4046	beam-bracings	2046DF54PLP75	DF5-75	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4047	beam-bracings	2046DF54PLP76	DF5-76	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4048	beam-bracings	2046DF54PLP77	DF5-77	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4049	beam-bracings	2046DF54PLP78	DF5-78	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4050	beam-bracings	2046DF54PLP79	DF5-79	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4051	beam-bracings	2046DF54PLP80	DF5-80	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4052	beam-bracings	2046DF54PLP81	DF5-81	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4053	beam-bracings	2046DF54PLP82	DF5-82	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4054	beam-bracings	2046DF54PLP84	DF5-84	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4055	beam-bracings	2046DF54PLP85	DF5-85	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4056	beam-bracings	2046DF54PLP86	DF5-86	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4057	beam-bracings	2046DF54PLP87	DF5-87	PL10*330	1	10.62	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4058	beam-bracings	2046DF54PLP97	DF5-97	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4059	beam-bracings	2046DF54PLP98	DF5-98	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4060	beam-bracings	2046DF54PLP99	DF5-99	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4061	beam-bracings	2046DF54PLP100	DF5-100	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4062	beam-bracings	2046DF54PLP101	DF5-101	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4063	beam-bracings	2046DF54PLP102	DF5-102	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4064	beam-bracings	2046DF54PLP103	DF5-103	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4065	beam-bracings	2046DF54PLP104	DF5-104	PL10*200	1	5.21	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	06/05/2015	79
4066	beam-bracings	2046DF54TR83	DF5-83	RHS300*100*10	1	1195.95	D	5	13.1-13.2	Without Intumescent	Portugal	09/12/2014	11/06/2015	106
4067	beam-bracings	2046Z014PL177	Z01-177	PL10*310	1	9.98	Z	1	13.3-13.4	Without Intumescent	Portugal	21/10/2014	17/08/2015	166
4068	beam-bracings	2046Z014PL178	Z01-178	PL10*310	1	9.98	Z	1	13.3-13.4	Without Intumescent	Portugal	21/10/2014		



	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4129	beam-bracings	2046HF248B6	HF2-86	SHS300*10	1	742.14	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	20/03/2015	54
4130	beam-bracings	2046HF248B7	HF2-87	SHS300*10	1	751.61	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	52
4131	beam-bracings	2046HF248B8	HF2-88	HEB300	1	313.89	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	17/04/2015	71
4132	beam-bracings	2046HF248B83	HF2-83	CHS355.6*10.0	1	518.10	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	20/04/2015	73
4133	beam-bracings	2046HF248B84	HF2-84	CHS323.9*6.3	1	282.02	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	20/04/2015	73
4134	beam-bracings	2046HF248B85	HF2-85	CHS323.9*6.3	1	232.23	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	20/04/2015	73
4135	beam-bracings	2046HF24LP163	HF2-63	PL20*390	1	36.13	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	09/04/2015	64
4136	beam-bracings	2046HF24LP164	HF2-64	PL20*390	1	36.13	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	09/04/2015	64
4137	beam-bracings	2046HF24LP165	HF2-65	PL20*390	1	36.13	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	09/04/2015	64
4138	beam-bracings	2046HF24LP166	HF2-66	PL20*390	1	36.13	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	09/04/2015	64
4139	beam-bracings	2046HF24LP167	HF2-67	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4140	beam-bracings	2046HF24LP168	HF2-68	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4141	beam-bracings	2046HF24LP169	HF2-69	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4142	beam-bracings	2046HF24LP170	HF2-70	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4143	beam-bracings	2046HF24LP171	HF2-71	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4144	beam-bracings	2046HF24LP172	HF2-72	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4145	beam-bracings	2046HF24LP173	HF2-73	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4146	beam-bracings	2046HF24LP174	HF2-74	PL15*350	1	16.90	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4147	beam-bracings	2046HF24LP175	HF2-75	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4148	beam-bracings	2046HF24LP176	HF2-76	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4149	beam-bracings	2046HF24LP177	HF2-77	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4150	beam-bracings	2046HF24LP178	HF2-78	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4151	beam-bracings	2046HF24LP179	HF2-79	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4152	beam-bracings	2046HF24LP180	HF2-80	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4153	beam-bracings	2046HF24LP181	HF2-81	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	18/03/2015	53
4154	beam-bracings	2046HF24LP182	HF2-82	PL10*330	1	10.62	H	2	13.1-13.2	Without Intumescent	Portugal	2		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4215	beam-bracings	2046EF24LP65	EF2-65	PL20*390	1	36.13	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4216	beam-bracings	2046EF24LP66	EF2-66	PL20*390	1	36.13	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4217	beam-bracings	2046EF24LP67	EF2-67	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4218	beam-bracings	2046EF24LP68	EF2-68	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4219	beam-bracings	2046EF24LP69	EF2-69	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4220	beam-bracings	2046EF24LP70	EF2-70	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4221	beam-bracings	2046EF24LP71	EF2-71	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4222	beam-bracings	2046EF24LP72	EF2-72	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4223	beam-bracings	2046EF24LP73	EF2-73	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4224	beam-bracings	2046EF24LP74	EF2-74	PL15*350	1	16.90	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	04/03/2015	46
4225	beam-bracings	2046EF24LP75	EF2-75	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4226	beam-bracings	2046EF24LP76	EF2-76	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4227	beam-bracings	2046EF24LP77	EF2-77	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4228	beam-bracings	2046EF24LP78	EF2-78	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4229	beam-bracings	2046EF24LP79	EF2-79	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4230	beam-bracings	2046EF24LP80	EF2-80	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4231	beam-bracings	2046EF24LP81	EF2-81	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4232	beam-bracings	2046EF24LP82	EF2-82	PL10*330	1	10.62	E	2	13.1-13.2	Without Intumescent	Portugal	21/01/2015	13/03/2015	50
4233	beam-bracings	2046EF34B86	EF3-86	HEB400	1	435.01	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4234	beam-bracings	2046EF34B106	EF3-106	SHS300*10	1	742.14	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4235	beam-bracings	2046EF34B107	EF3-107	SHS300*10	1	742.14	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4236	beam-bracings	2046EF34B108	EF3-108	SHS300*10	1	751.61	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4237	beam-bracings	2046EF34B109	EF3-109	SHS300*10	1	751.61	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4238	beam-bracings	2046EF34B110	EF3-110	HEB300	1	318.84	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	15/06/2015	109
4239	beam-bracings	2046EF34BR103	EF3-103	CHS355.6*10.0	1	564.50	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4240	beam-bracings	2046EF34BR104	EF3-104	CHS323.9*6.3	1	234.85	E	3	13.1-13.2	Without Intumescent	Portugal	27/01/201		



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4301	beam-bracings	2046FF34PL197	FF3-97	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4302	beam-bracings	2046FF34PL198	FF3-98	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4303	beam-bracings	2046FF34PL199	FF3-99	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4304	beam-bracings	2046FF34PL100	FF3-100	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4305	beam-bracings	2046FF34PL101	FF3-101	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4306	beam-bracings	2046FF34PL102	FF3-102	PL10*330	1	10.62	F	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	13/03/2015	50
4307	beam-bracings	2046GF34B886	GF3-86	HEB400	1	435.01	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4308	beam-bracings	2046GF34B106	GF3-106	SHS300*10	1	742.14	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4309	beam-bracings	2046GF34B107	GF3-107	SHS300*10	1	742.14	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4310	beam-bracings	2046GF34B108	GF3-108	SHS300*10	1	751.61	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4311	beam-bracings	2046GF34B109	GF3-109	SHS300*10	1	751.61	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	25/03/2015	56
4312	beam-bracings	2046GF34B110	GF3-110	HEB300	1	318.84	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	15/06/2015	109
4313	beam-bracings	2046GF34B8103	GF3-103	CHS355.6*10.0	1	564.50	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/05/2015	87
4314	beam-bracings	2046GF34B8104	GF3-104	CHS323.9*6.3	1	234.85	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4315	beam-bracings	2046GF34B8105	GF3-105	CHS323.9*6.3	1	234.85	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	20/04/2015	73
4316	beam-bracings	2046GF34PL174	GF3-74	PL20*390	1	47.15	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	09/04/2015	64
4317	beam-bracings	2046GF34PL175	GF3-75	PL20*390	1	47.15	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	01/08/2015	166
4318	beam-bracings	2046GF34PL176	GF3-76	PL20*390	1	47.15	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	09/04/2015	64
4319	beam-bracings	2046GF34PL177	GF3-77	PL20*390	1	47.15	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	09/04/2015	64
4320	beam-bracings	2046GF34PL178	GF3-78	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4321	beam-bracings	2046GF34PL179	GF3-79	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4322	beam-bracings	2046GF34PL180	GF3-80	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4323	beam-bracings	2046GF34PL181	GF3-81	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4324	beam-bracings	2046GF34PL182	GF3-82	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4325	beam-bracings	2046GF34PL183	GF3-83	PL15*350	1	16.90	G	3	13.1-13.2	Without Intumescent	Portugal	27/01/2015	18/03/2015	53
4326	beam-bracings	2046GF34PL184	GF3-84	PL15*350	1	16.90	G	3	13.1-13					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4387	beam-bracings	2046IF34BR103	IF3-103	CHS355.6*10.0	1	564.50	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	20/04/2015	73
4388	beam-bracings	2046IF34BR104	IF3-104	CHS323.9*6.3	1	234.85	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	20/04/2015	73
4389	beam-bracings	2046IF34BR105	IF3-105	CHS323.9*6.3	1	234.85	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	20/04/2015	73
4390	beam-bracings	2046IF34PL74	IF3-74	PL20*390	1	47.15	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	09/04/2015	64
4391	beam-bracings	2046IF34PL75	IF3-75	PL20*390	1	47.15	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	09/04/2015	64
4392	beam-bracings	2046IF34PL76	IF3-76	PL20*390	1	47.15	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	09/04/2015	64
4393	beam-bracings	2046IF34PL77	IF3-77	PL20*390	1	47.15	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	09/04/2015	64
4394	beam-bracings	2046IF34PL78	IF3-78	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4395	beam-bracings	2046IF34PL79	IF3-79	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4396	beam-bracings	2046IF34PL80	IF3-80	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4397	beam-bracings	2046IF34PL81	IF3-81	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4398	beam-bracings	2046IF34PL82	IF3-82	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4399	beam-bracings	2046IF34PL83	IF3-83	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4400	beam-bracings	2046IF34PL84	IF3-84	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4401	beam-bracings	2046IF34PL85	IF3-85	PL15*350	1	16.90	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4402	beam-bracings	2046IF34PL87	IF3-87	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4403	beam-bracings	2046IF34PL88	IF3-88	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4404	beam-bracings	2046IF34PL89	IF3-89	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4405	beam-bracings	2046IF34PL90	IF3-90	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4406	beam-bracings	2046IF34PL91	IF3-91	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4407	beam-bracings	2046IF34PL92	IF3-92	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4408	beam-bracings	2046IF34PL93	IF3-93	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/03/2015	50
4409	beam-bracings	2046IF34PL94	IF3-94	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4410	beam-bracings	2046IF34PL95	IF3-95	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	01/08/2015	166
4411	beam-bracings	2046IF34PL96	IF3-96	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	18/03/2015	53
4412	beam-bracings	2046IF34PL97	IF3-97	PL10*330	1	10.62	I	3	13.1-13.2	Without Intumescent	Portugal	28/01/2015	13/	



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4476	beam-bracings	2046FF44LPL115	EF4-115	PL10*330	1	10.62	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4477	beam-bracings	2046FF44LPL169	EF4-169	PL10*170	1	4.67	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4478	beam-bracings	2046FF44LPL170	EF4-170	PL10*170	1	4.67	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4479	beam-bracings	2046FF44LPL171	EF4-171	PL10*170	1	4.67	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4480	beam-bracings	2046FF44LPL172	EF4-172	PL10*170	1	4.67	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4481	beam-bracings	2046FF44LPL221	EF4-221	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4482	beam-bracings	2046FF44LPL222	EF4-222	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4483	beam-bracings	2046FF44LPL223	EF4-223	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4484	beam-bracings	2046FF44LPL224	EF4-224	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4485	beam-bracings	2046FF44LPL225	EF4-225	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4486	beam-bracings	2046FF44LPL226	EF4-226	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4487	beam-bracings	2046FF44LPL227	EF4-227	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4488	beam-bracings	2046FF44LPL228	EF4-228	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4489	beam-bracings	2046FF44LPL229	EF4-229	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4490	beam-bracings	2046FF44LPL230	EF4-230	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4491	beam-bracings	2046FF44LPL231	EF4-231	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4492	beam-bracings	2046FF44LPL232	EF4-232	PL10*170	1	4.40	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4493	beam-bracings	2046FF44TR116	EF4-116	SHS300*10	1	2316.27	E	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	22/07/2015	138
4494	beam-bracings	2046FF44V98	GF4-98	HEB500	1	885.08	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	28/07/2015	140
4495	beam-bracings	2046FF44B117	FF4-117	SHS300*10	1	742.14	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	17/07/2015	135
4496	beam-bracings	2046FF44B118	FF4-118	SHS300*10	1	742.14	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	17/07/2015	135
4497	beam-bracings	2046FF44B119	FF4-119	SHS300*10	1	765.99	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	17/07/2015	135
4498	beam-bracings	2046FF44B120	FF4-120	HEB300	1	221.88	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	28/07/2015	140
4499	beam-bracings	2046FF44B121	FF4-121	HEA220	1	102.21	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	22/07/2015	138
4500	beam-bracings	2046FF44B122	FF4-122	HEA220	1	106.33	F	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	22/07/2015	138
4501	beam-bracings	2046FF44BR123	GF4-123	CHS139.7*8.0	1	67.06								



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4562	beam-bracings	2046GF44LPL112	GF4-112	PL10*330	1	10.62	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4563	beam-bracings	2046GF44LPL113	GF4-113	PL10*330	1	10.62	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4564	beam-bracings	2046GF44LPL114	GF4-114	PL10*330	1	10.62	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4565	beam-bracings	2046GF44LPL115	GF4-115	PL10*330	1	10.62	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4566	beam-bracings	2046GF44LPL116	GF4-116	PL10*330	1	10.62	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4567	beam-bracings	2046GF44LPL205	GF4-205	PL10*170	1	4.67	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4568	beam-bracings	2046GF44LPL206	GF4-206	PL10*170	1	4.67	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4569	beam-bracings	2046GF44LPL207	GF4-207	PL10*170	1	4.67	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4570	beam-bracings	2046GF44LPL208	GF4-208	PL10*170	1	4.67	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4571	beam-bracings	2046GF44LPL233	GF4-233	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4572	beam-bracings	2046GF44LPL234	GF4-234	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4573	beam-bracings	2046GF44LPL235	GF4-235	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4574	beam-bracings	2046GF44LPL236	GF4-236	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4575	beam-bracings	2046GF44LPL237	GF4-237	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4576	beam-bracings	2046GF44LPL238	GF4-238	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4577	beam-bracings	2046GF44LPL239	GF4-239	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4578	beam-bracings	2046GF44LPL240	GF4-240	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4579	beam-bracings	2046GF44LPL241	GF4-241	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4580	beam-bracings	2046GF44LPL242	GF4-242	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4581	beam-bracings	2046GF44LPL243	GF4-243	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	18/06/2015	111
4582	beam-bracings	2046GF44LPL244	GF4-244	PL10*170	1	4.40	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4583	beam-bracings	2046GF44TR117	GF4-117	SHS300*10	1	2316.27	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	13/07/2015	132
4584	beam-bracings	2046GF44V99	GF4-99	HEB500	1	885.08	G	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	17/07/2015	136
4585	beam-bracings	2046HF44B118	HF4-118	SHS300*10	1	742.14	H	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	16/07/2015	134
4586	beam-bracings	2046HF44B119	HF4-119	SHS300*10	1	742.14	H	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	17/07/2015	135
4587	beam-bracings	2046HF44B120	HF4-120	SHS300*10	1	765.9								



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4648	beam-bracings	2046IF44LP198	IF4-198	PL10*170	1	4.67	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4649	beam-bracings	2046IF44LP1223	IF4-223	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4650	beam-bracings	2046IF44LP1224	IF4-224	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4651	beam-bracings	2046IF44LP1225	IF4-225	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4652	beam-bracings	2046IF44LP1226	IF4-226	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4653	beam-bracings	2046IF44LP1227	IF4-227	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4654	beam-bracings	2046IF44LP1228	IF4-228	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4655	beam-bracings	2046IF44LP1229	IF4-229	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4656	beam-bracings	2046IF44LP1230	IF4-230	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4657	beam-bracings	2046IF44LP1231	IF4-231	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4658	beam-bracings	2046IF44LP1232	IF4-232	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4659	beam-bracings	2046IF44LP1233	IF4-233	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4660	beam-bracings	2046IF44LP1234	IF4-234	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4661	beam-bracings	2046IF44LP1235	IF4-235	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4662	beam-bracings	2046IF44LP1236	IF4-236	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4663	beam-bracings	2046IF44LP1237	IF4-237	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4664	beam-bracings	2046IF44LP1238	IF4-238	PL10*330	1	10.62	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4665	beam-bracings	2046IF44LP1240	IF4-240	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4666	beam-bracings	2046IF44LP1241	IF4-241	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4667	beam-bracings	2046IF44LP1242	IF4-242	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4668	beam-bracings	2046IF44LP1243	IF4-243	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4669	beam-bracings	2046IF44LP1244	IF4-244	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4670	beam-bracings	2046IF44LP1245	IF4-245	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4671	beam-bracings	2046IF44LP1246	IF4-246	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4672	beam-bracings	2046IF44LP1247	IF4-247	PL10*170	1	4.40	I	4	13.1-13.2	Without Intumescent	Portugal	19/05/2015	19/06/2015	112
4673	beam-bracings	2046IF44LP1248	IF4-248	PL10*170	1									



		Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4734	beam-bracings	2046EF54BR63	EF5-63	CHS168.3*10.0	1	251.41	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	16/07/2015	134		
4735	beam-bracings	2046EF54BR64	EF5-64	CHS168.3*10.0	1	251.41	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	16/07/2015	134		
4736	beam-bracings	2046EF54BR65	EF5-65	CHS168.3*10.0	1	237.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	16/07/2015	134		
4737	beam-bracings	2046EF54BR66	EF5-66	CHS168.3*10.0	1	237.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	16/07/2015	134		
4738	beam-bracings	2046EF54LP197	EF5-97	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4739	beam-bracings	2046EF54LP198	EF5-98	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4740	beam-bracings	2046EF54LP199	EF5-99	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4741	beam-bracings	2046EF54LP100	EF5-100	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4742	beam-bracings	2046EF54LP101	EF5-101	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4743	beam-bracings	2046EF54LP102	EF5-102	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4744	beam-bracings	2046EF54LP103	EF5-103	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4745	beam-bracings	2046EF54LP104	EF5-104	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4746	beam-bracings	2046EF54LP105	EF5-105	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4747	beam-bracings	2046EF54LP106	EF5-106	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4748	beam-bracings	2046EF54LP107	EF5-107	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4749	beam-bracings	2046EF54LP108	EF5-108	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4750	beam-bracings	2046EF54LP109	EF5-109	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4751	beam-bracings	2046EF54LP110	EF5-110	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4752	beam-bracings	2046EF54LP111	EF5-111	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4753	beam-bracings	2046EF54LP112	EF5-112	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4754	beam-bracings	2046EF54LP113	EF5-113	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111		
4755	beam-bracings	2046EF54LP114	EF5-114	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4756	beam-bracings	2046EF54LP115	EF5-115	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4757	beam-bracings	2046EF54LP116	EF5-116	PL10*200	1	5.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4758	beam-bracings	2046EF54LP117	EF5-117	PL10*330	1	10.62	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112		
4759	beam-bracings	2046EF54LP118	EF5-118	PL10*330	1	10.62</										



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4820	beam-bracings	2046GF54BR65	GF5-65	CHS168.3*10.0	1	237.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	16/07/2015	134
4821	beam-bracings	2046GF54BR66	GF5-66	CHS168.3*10.0	1	237.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	28/07/2015	140
4822	beam-bracings	2046GF54PL97	GF5-97	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4823	beam-bracings	2046GF54PL98	GF5-98	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4824	beam-bracings	2046GF54PL99	GF5-99	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4825	beam-bracings	2046GF54PL100	GF5-100	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4826	beam-bracings	2046GF54PL101	GF5-101	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4827	beam-bracings	2046GF54PL102	GF5-102	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4828	beam-bracings	2046GF54PL103	GF5-103	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4829	beam-bracings	2046GF54PL104	GF5-104	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4830	beam-bracings	2046GF54PL105	GF5-105	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4831	beam-bracings	2046GF54PL106	GF5-106	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4832	beam-bracings	2046GF54PL107	GF5-107	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4833	beam-bracings	2046GF54PL108	GF5-108	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4834	beam-bracings	2046GF54PL109	GF5-109	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4835	beam-bracings	2046GF54PL110	GF5-110	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4836	beam-bracings	2046GF54PL111	GF5-111	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4837	beam-bracings	2046GF54PL112	GF5-112	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4838	beam-bracings	2046GF54PL113	GF5-113	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4839	beam-bracings	2046GF54PL114	GF5-114	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4840	beam-bracings	2046GF54PL115	GF5-115	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4841	beam-bracings	2046GF54PL116	GF5-116	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	18/06/2015	111
4842	beam-bracings	2046GF54PL117	GF5-117	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4843	beam-bracings	2046GF54PL118	GF5-118	PL10*330	1	10.62	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4844	beam-bracings	2046GF54PL119	GF5-119	PL10*200	1	5.21	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
4845	beam-bracings	2046GF54PL120	GF5-120	PL10*200	1	5.21	G	5	13.1-1					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4906	beam-bracings	2046IF54LP197	IF5-97	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4907	beam-bracings	2046IF54LP198	IF5-98	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4908	beam-bracings	2046IF54LP199	IF5-99	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4909	beam-bracings	2046IF54LP100	IF5-100	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4910	beam-bracings	2046IF54LP101	IF5-101	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	18/06/2015	111
4911	beam-bracings	2046IF54LP102	IF5-102	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4912	beam-bracings	2046IF54LP103	IF5-103	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4913	beam-bracings	2046IF54LP104	IF5-104	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4914	beam-bracings	2046IF54LP105	IF5-105	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4915	beam-bracings	2046IF54LP106	IF5-106	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4916	beam-bracings	2046IF54LP107	IF5-107	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4917	beam-bracings	2046IF54LP108	IF5-108	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4918	beam-bracings	2046IF54LP109	IF5-109	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4919	beam-bracings	2046IF54LP110	IF5-110	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4920	beam-bracings	2046IF54LP111	IF5-111	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4921	beam-bracings	2046IF54LP112	IF5-112	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4922	beam-bracings	2046IF54LP113	IF5-113	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4923	beam-bracings	2046IF54LP114	IF5-114	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4924	beam-bracings	2046IF54LP115	IF5-115	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4925	beam-bracings	2046IF54LP116	IF5-116	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4926	beam-bracings	2046IF54LP117	IF5-117	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4927	beam-bracings	2046IF54LP118	IF5-118	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4928	beam-bracings	2046IF54LP119	IF5-119	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4929	beam-bracings	2046IF54LP120	IF5-120	PL10*200	1	5.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4930	beam-bracings	2046IF54LP121	IF5-121	PL10*330	1	10.62	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4931	beam-bracings	2046IF54LP122	IF5-122	PL10*330	1	10.62	I	5	13.1-13.2					



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
4992	beam-bracings	2046JF54LP1352	JF5-352	PL10*200	1	5.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4993	beam-bracings	2046JF54LP1353	JF5-353	PL10*330	1	10.62	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4994	beam-bracings	2046JF54LP1354	JF5-354	PL10*330	1	10.62	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4995	beam-bracings	2046JF54LP1355	JF5-355	PL10*200	1	5.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4996	beam-bracings	2046JF54LP1356	JF5-356	PL10*200	1	5.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4997	beam-bracings	2046JF54LP1357	JF5-357	PL10*200	1	5.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4998	beam-bracings	2046JF54LP1358	JF5-358	PL10*200	1	5.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
4999	beam-bracings	2046JF54LP1311	JF5-311	HEB320	1	461.88	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	20/07/2015	137
5000	beam-bracings	2046JF54TR295	JF5-295	RH5300*100*10	1	1197.67	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	13/07/2015	132
5001	beam-bracings	2046JF54V302	JF5-302	PL30*904.5	1	271.48	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5002	beam-bracings	2046JF54V303	JF5-303	PL30*904.5	1	238.50	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5003	beam-bracings	2046BF51B64	BF5-64	HEA300	1	555.00	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	19/06/2015	111
5004	beam-bracings	2046BF51B66	BF5-66	HEB320	1	814.37	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	17/04/2015	71
5005	beam-bracings	2046BF51B67	BF5-67	HEB320	1	1012.28	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	19/06/2015	114
5006	beam-bracings	2046BF51B68	BF5-68	HEB320	1	859.98	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	20/05/2015	87
5007	beam-bracings	2046BF51LPL136	BF5-136	PL10*250	1	6.87	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	09/04/2015	64
5008	beam-bracings	2046BF51LPL137	BF5-137	PL10*250	1	6.87	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	09/04/2015	64
5009	beam-bracings	2046BF51LPL138	BF5-138	PL10*250	1	6.87	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	09/04/2015	64
5010	beam-bracings	2046BF51LPL139	BF5-139	PL10*250	1	6.87	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	09/04/2015	64
5011	beam-bracings	2046BF51LPR65	BF5-65	HEB320	1	930.07	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	27/04/2015	74
5012	beam-bracings	2046BF51V50	BF5-50	PL30*904.5	1	287.88	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	04/05/2015	76
5013	beam-bracings	2046BF51V51	BF5-51	PL30*904.5	1	287.88	B	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	14/05/2015	84
5014	beam-bracings	2046CF51B64	CF5-64	HEA300	1	555.00	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	17/04/2015	71
5015	beam-bracings	2046CF51B66	CF5-66	HEB320	1	814.37	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	17/04/2015	71
5016	beam-bracings	2046CF51B67	CF5-67	HEB320	1	989.32	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	20/05/2015	87
5017	beam-bracings	2046CF51B68	CF5-68	HEB320	1	859.98	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	08/07/2015	130
5018	beam-bracings	2046CF51LPR65	CF5-65	HEB320	1	930.07	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	27/04/2015	74
5019	beam-bracings	2046CF51V50	CF5-50	PL30*904.5	1	287.88	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	04/05/2015	76
5020	beam-bracings	2046CF51V51	CF5-51	PL30*904.5	1	287.88	C	5	13.3-13.4	Without Intumescent	Portugal	09/03/2015	04/05/2015	76
5021	beam-bracings	2046DF51B49	DF5-49	HEA300	1	555.00	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	17/04/2015	71
5022	beam-bracings	2046DF51B51	DF5-51	HEB320	1	814.37	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/04/2015	73
5023	beam-bracings	2046DF51B52	DF5-52	HEB320	1	1012.28	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/05/2015	87
5024	beam-bracings	2046DF51B53	DF5-53	HEB320	1	859.98	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/05/2015	87
5025	beam-bracings	2046DF51LPR50	DF5-50	HEB320	1	930.07	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	01/09/2015	157
5026	beam-bracings	2046DF51V47	DF5-47	PL30*904.5	1	287.88	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	04/05/2015	76
5027	beam-bracings	2046DF51V48	DF5-48	PL30*904.5	1	287.88	D	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	14/05/2015	84
5028	beam-bracings	2046EF51B49	EF5-49	HEA300	1	555.00	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/04/2015	73
5029	beam-bracings	2046EF51B51	EF5-51	HEB320	1	814.37	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/04/2015	73
5030	beam-bracings	2046EF51B52	EF5-52	HEB320	1	1012.28	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/05/2015	87
5031	beam-bracings	2046EF51B53	EF5-53	HEB320	1	859.98	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	27/07/2015	155
5032	beam-bracings	2046EF51LPR50	EF5-50	HEB320	1	930.07	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	27/04/2015	74
5033	beam-bracings	2046EF51V47	EF5-47	PL30*904.5	1	287.88	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	04/05/2015	76
5034	beam-bracings	2046EF51V48	EF5-48	PL30*904.5	1	287.88	E	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	04/05/2015	76
5035	beam-bracings	2046FF51B49	FF5-49	HEA300	1	555.00	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	17/04/2015	71
5036	beam-bracings	2046FF51B51	FF5-51	HEB320	1	814.37	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	17/04/2015	71
5037	beam-bracings	2046FF51B52	FF5-52	HEB320	1	989.32	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	20/05/2015	87
5038	beam-bracings	2046FF51B53	FF5-53	HEB320	1	859.98	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	19/06/2015	111
5039	beam-bracings	2046FF51LPR50	FF5-50	HEB320	1	930.07	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	27/04/2015	74
5040	beam-bracings	2046FF51V47	FF5-47	PL30*904.5	1	287.88	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	14/05/2015	84
5041	beam-bracings	2046FF51V48	FF5-48	PL30*904.5	1	287.88	F	5	13.3-13.4	Without Intumescent	Portugal	10/03/2015	14/05/2015	84
5042	beam-bracings	2046GF51B49	GF5-49	HEA300	1	555.00	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5043	beam-bracings	2046GF51B51	GF5-51	HEB320	1	814.37	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5044	beam-bracings	2046GF51B52	GF5-52	HEB320	1	989.32	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5045	beam-bracings	2046GF51B53	GF5-53	HEB320	1	859.98	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5046	beam-bracings	2046GF51LPR50	GF5-50	HEB320	1	930.07	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	27/04/2015	74
5047	beam-bracings	2046GF51V47	GF5-47	PL30*904.5	1	287.88	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	14/05/2015	84
5048	beam-bracings	2046GF51V48	GF5-48	PL30*904.5	1	287.88	G	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	14/05/2015	84
5049	beam-bracings	2046HF51B49	HF5-49	HEA300	1	555.00	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5050	beam-bracings	2046HF51B51	HF5-51	HEB320	1	814.37	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	20/05/2015	87
5051	beam-bracings	2046HF51B52	HF5-52	HEB320	1	1012.28	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	01/08/2015	166
5052	beam-bracings	2046HF51B53	HF5-53	HEB320	1	859.98	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	08/07/2015	130
5053	beam-bracings	2046HF51LPR50	HF5-50	HEB320	1	930.07	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	27/04/2015	74
5054	beam-bracings	2046HF51V47	HF5-47	PL30*904.5	1	287.88	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	14/05/2015	84
5055	beam-bracings	2046HF51V48	HF5-48	PL30*904.5	1	287.88	H	5	13.3-13.4	Without Intumescent	Portugal	19/03/2015	14/05/2015	84
5056	beam-bracings	2046IF51B49	IF5-49	HEA300	1	555.00	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	20/05/2015	87
5057	beam-bracings	2046IF51B51	IF5-51	HEB320	1	814.37	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	20/05/2015	87
5058	beam-bracings	2046IF51B52	IF5-52	HEB320	1	1023.81	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	15/06/2015	109
5059	beam-bracings	2046IF51B53	IF5-53	HEB320	1	881.84	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	22/05/2015	89
5060	beam-bracings	2046IF51LPR50	IF5-50	HEB320	1	930.07	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	27/04/2015	74
5061	beam-bracings	2046IF51V47	IF5-47	PL30*904.5	1	306.96	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	14/05/2015	84
5062	beam-bracings	2046IF51V48	IF5-48	PL30*904.5	1	287.88	I	5	13.3-13.4	Without Intumescent	Portugal	20/03/2015	14/05/2015	84
5063	beam-bracings	2046BF54B122	BF5-122	HEA300	1	555.00	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	22/07/2015	138
5064	beam-bracings	2046BF54B124	BF5-124	HEB320	1	814.37	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	17/07/2015	136
5065	beam-bracings	2046BF54B125	BF5-125	HEB320	1	1012.28	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	24/07/2015	139
5066	beam-bracings	2046BF54B126	BF5-126	HEB320	1	859.98	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	17/07/2015	136
5067	beam-bracings	2046BF54LPL140	BF5-140	PL10*250	1	6.87	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	18/06/2015	111
5068	beam-bracings	2046BF54LPL141	BF5-141	PL10*250	1	6.87	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	18/06/2015	111
5069	beam-bracings	2046BF54LPL142	BF5-142	PL10*250	1	6.87	B	5	13.1-13.2	Without Intumescent	Portugal	21/05/2015	18/06/2015	111
5070	beam-bracings	2046BF54LPL143	BF5-143	PL10*250	1	6								



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5078	beam-bracings	2046CF54LP139	CF5-139	PL10*250	1	6.87	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	18/06/2015	111
5079	beam-bracings	2046CF54LP140	CF5-140	PL10*250	1	6.87	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
5080	beam-bracings	2046CF54LP141	CF5-141	PL10*250	1	6.87	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	18/06/2015	111
5081	beam-bracings	2046CF54LP142	CF5-142	PL10*250	1	6.87	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	18/06/2015	111
5082	beam-bracings	2046CF54LP123	CF5-123	HEB320	1	461.88	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	22/07/2015	138
5083	beam-bracings	2046CF54V108	CF5-108	PL30*904.5	1	287.88	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5084	beam-bracings	2046CF54V109	CF5-109	PL30*904.5	1	287.88	C	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	10/07/2015	131
5085	beam-bracings	2046DF54B892	DF5-92	HEA300	1	555.00	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	17/07/2015	136
5086	beam-bracings	2046DF54B894	DF5-94	HEB320	1	814.37	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	20/07/2015	137
5087	beam-bracings	2046DF54B895	DF5-95	HEB320	1	1012.28	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	20/07/2015	137
5088	beam-bracings	2046DF54B896	DF5-96	HEB320	1	859.98	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	28/07/2015	140
5089	beam-bracings	2046DF54LP139	DF5-93	HEB320	1	461.88	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	28/07/2015	140
5090	beam-bracings	2046DF54V90	DF5-90	PL30*904.5	1	287.88	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	10/07/2015	131
5091	beam-bracings	2046DF54V91	DF5-91	PL30*904.5	1	287.88	D	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	10/07/2015	131
5092	beam-bracings	2046EF54B896	EF5-96	HEB320	1	859.98	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	20/07/2015	137
5093	beam-bracings	2046FF54B896	FF5-96	HEB320	1	859.98	F	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	20/07/2015	137
5094	beam-bracings	2046GF54B896	GF5-96	HEB320	1	859.98	G	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	20/07/2015	137
5095	beam-bracings	2046HF54B896	HF5-96	HEB320	1	859.98	H	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	07/08/2015	147
5096	beam-bracings	2046IF54B896	IF5-96	HEB320	1	881.84	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	07/08/2015	147
5097	beam-bracings	2046GF54LP134	EF5-134	PL10*200	1	12.40	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
5098	beam-bracings	2046EF54LP135	EF5-135	PL10*200	1	12.40	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
5099	beam-bracings	2046EF54LP137	EF5-137	PL20*300	1	41.92	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
5100	beam-bracings	2046EF54LP138	EF5-138	PL20*300	1	41.92	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	19/06/2015	112
5101	beam-bracings	2046EF54LP139	EF5-139	PL25*110	1	19.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	31/07/2015	143
5102	beam-bracings	2046EF54LP140	EF5-140	PL25*110	1	19.21	E	5	13.1-13.2	Without Intumescent	Portugal	20/05/2015	24/07/2015	139
5103	beam-bracings	2046EF54LP141	EF5-141	PL25*110	1	19.21	E	5	13.1-13.2</					



Table A3-03: Schedule of Beam-Bracing Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5164	beam-bracings	2046IF54LPL139	IF5-139	PL25*110	1	19.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5165	beam-bracings	2046IF54LPL140	IF5-140	PL25*110	1	19.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	31/07/2015	143
5166	beam-bracings	2046IF54LPL141	IF5-141	PL25*110	1	19.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5167	beam-bracings	2046IF54LPL142	IF5-142	PL25*110	1	19.21	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	31/07/2015	143
5168	beam-bracings	2046IF54LPR136	IF5-136	HEB320	1	461.88	I	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	20/07/2015	137
5169	beam-bracings	2046IF54LPL370	JF5-370	PL10*200	1	12.40	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
5170	beam-bracings	2046IF54LPL371	JF5-371	PL10*200	1	12.40	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	01/08/2015	166
5171	beam-bracings	2046IF54LPL373	JF5-373	PL20*300	1	41.92	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	19/06/2015	112
5172	beam-bracings	2046IF54LPL374	JF5-374	PL20*300	1	41.92	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	19/06/2015	112
5173	beam-bracings	2046IF54LPL375	JF5-375	PL25*110	1	19.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5174	beam-bracings	2046IF54LPL376	JF5-376	PL25*110	1	19.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5175	beam-bracings	2046IF54LPL377	JF5-377	PL25*110	1	19.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5176	beam-bracings	2046IF54LPL378	JF5-378	PL25*110	1	19.21	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	24/07/2015	139
5177	beam-bracings	2046IF54LPR372	JF5-372	HEB320	1	461.88	J	5	13.1-13.2	Without Intumescent	Portugal	26/05/2015	17/08/2015	166
5178	beam-bracings	2046AF51B96	AF5-96	HEA300	1	555.00	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	17/07/2015	135
5179	beam-bracings	2046AF51B97	AF5-97	HEA300	1	565.66	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	17/07/2015	136
5180	beam-bracings	2046AF51B100	AF5-100	HEB320	1	814.37	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	22/07/2015	138
5181	beam-bracings	2046AF51B101	AF5-101	HEB320	1	1023.81	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	22/07/2015	138
5182	beam-bracings	2046AF51B102	AF5-102	HEB320	1	814.37	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	22/07/2015	138
5183	beam-bracings	2046AF51B103	AF5-103	HEB320	1	981.98	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	28/07/2015	140
5184	beam-bracings	2046AF51B104	AF5-104	HEB320	1	882.48	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	07/08/2015	147
5185	beam-bracings	2046AF51B105	AF5-105	HEB320	1	809.32	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	17/07/2015	136
5186	beam-bracings	2046AF51LPL207	AF5-207	PL10*250	1	6.87	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5187	beam-bracings	2046AF51LPL208	AF5-208	PL10*250	1	6.87	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5188	beam-bracings	2046AF51LPL209	AF5-209	PL10*250	1	6.87	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5189	beam-bracings	2046AF51LPL210	AF5-210	PL10*250	1	6.87	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5190	beam-bracings	2046AF51LPL211	AF5-211	PL10*200	1	12.40	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5191	beam-bracings	2046AF51LPL212	AF5-212	PL10*200	1	12.40	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5192	beam-bracings	2046AF51LPL213	AF5-213	PL10*200	1	12.40	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5193	beam-bracings	2046AF51LPL214	AF5-214	PL10*200	1	12.40	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5194	beam-bracings	2046AF51LPL217	AF5-217	PL20*300	1	41.92	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5195	beam-bracings	2046AF51LPL218	AF5-218	PL20*300	1	41.92	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5196	beam-bracings	2046AF51LPL219	AF5-219	PL20*300	1	41.92	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5197	beam-bracings	2046AF51LPL220	AF5-220	PL20*300	1	41.92	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5198	beam-bracings	2046AF51LPL221	AF5-221	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5199	beam-bracings	2046AF51LPL222	AF5-222	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5200	beam-bracings	2046AF51LPL223	AF5-223	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5201	beam-bracings	2046AF51LPL224	AF5-224	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5202	beam-bracings	2046AF51LPL225	AF5-225	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5203	beam-bracings	2046AF51LPL226	AF5-226	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5204	beam-bracings	2046AF51LPL227	AF5-227	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5205	beam-bracings	2046AF51LPL228	AF5-228	PL25*110	1	19.21	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5206	beam-bracings	2046AF51LPR98	AF5-98	HEB320	1	461.88	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	28/07/2015	140
5207	beam-bracings	2046AF51LPR99	AF5-99	HEB320	1	461.88	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5208	beam-bracings	2046AF51LPR215	AF5-215	HEB320	1	461.88	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	20/07/2015	137
5209	beam-bracings	2046AF51LPR216	AF5-216	HEB320	1	461.88	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	20/07/2015	137
5210	beam-bracings	2046AF51V76	AF5-76	PL30*904.5	1	287.88	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	10/07/2015	131
5211	beam-bracings	2046AF51V77	AF5-77	PL30*904.5	1	306.96	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5212	beam-bracings	2046AF51V78	AF5-78	PL30*904.5	1	306.96	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5213	beam-bracings	2046AF51V79	AF5-79	PL30*904.5	1	279.37	A	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5214	beam-bracings	2046IF51B63	JF5-63	HEA300	1	558.11	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	20/07/2015	137
5215	beam-bracings	2046IF51B65	JF5-65	HEB320	1	814.37	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	22/07/2015	138
5216	beam-bracings	2046IF51B66	JF5-66	HEB320	1	1062.94	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	07/08/2015	147
5217	beam-bracings	2046IF51B67	JF5-67	HEB320	1	786.71	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	07/08/2015	148
5218	beam-bracings	2046IF51LPL359	JF5-359	PL10*200	1	12.40	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5219	beam-bracings	2046IF51LPL360	JF5-360	PL10*200	1	12.40	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	03/07/2015	128
5220	beam-bracings	2046IF51LPL362	JF5-362	PL20*300	1	41.92	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5221	beam-bracings	2046IF51LPL363	JF5-363	PL20*300	1	41.92	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5222	beam-bracings	2046IF51LPL364	JF5-364	PL25*110	1	19.21	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5223	beam-bracings	2046IF51LPL365	JF5-365	PL25*110	1	19.21	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5224	beam-bracings	2046IF51LPL366	JF5-366	PL25*110	1	19.21	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5225	beam-bracings	2046IF51LPL367	JF5-367	PL25*110	1	19.21	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5226	beam-bracings	2046IF51LPR64	JF5-64	HEB320	1	461.88	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5227	beam-bracings	2046IF51LPR361	JF5-361	HEB320	1	461.88	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5228	beam-bracings	2046IF51V368	JF5-368	PL25*904.5	1	271.48	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5229	beam-bracings	2046IF51V369	JF5-369	PL25*904.5	1	238.50	J	5	13.3-13.4	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5232	beam-bracings	2046AF41TR90	AF4-90	HEB340	1	7499.32	A	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	25/09/2015	165
5233	beam-bracings	2046BF41TR56	BF4-56	HEA400	1	6168.51	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	18/09/2015	163
5234	beam-bracings	2046BF41LPL301	BF4-301	PL10*210	1	6.76	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5235	beam-bracings	2046BF41LPL302	BF4-302	PL10*210	1	6.76	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5236	beam-bracings	2046BF41LPL303	BF4-303	PL10*250	1	8.05	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5237	beam-bracings	2046BF41LPL304	BF4-304	PL10*250	1	8.05	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5238	beam-bracings	2046BF41LPL305	BF4-305	PL10*250	1	8.05	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5239	beam-bracings	2046BF41LPL306	BF4-306	PL10*250	1	8.05	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	128
5240	beam-bracings	2046BF41LPL307	BF4-307	PL15*110	1	5.31	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	17/07/2015	136
5241	beam-bracings	2046BF41LPL308	BF4-308	PL15*110	1	5.31	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5242	beam-bracings	2046BF41LPL309	BF4-309	PL15*110	1	5.31	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5243	beam-bracings	2046BF41LPL310	BF4-310	PL15*110	1	5.31	B	4	13.3-					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5252	beam-bracings	2046BF41PL319	BF4-319	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5253	beam-bracings	2046BF41PL320	BF4-320	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5254	beam-bracings	2046BF41PL321	BF4-321	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5255	beam-bracings	2046BF41PL322	BF4-322	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5256	beam-bracings	2046BF41PL323	BF4-323	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5257	beam-bracings	2046BF41PL324	BF4-324	PL15*300	1	14.48	B	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5258	beam-bracings	2046CF41PL302	CF4-302	PL10*210	1	6.76	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5259	beam-bracings	2046CF41PL303	CF4-303	PL10*210	1	6.76	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5260	beam-bracings	2046CF41PL304	CF4-304	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5261	beam-bracings	2046CF41PL305	CF4-305	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5262	beam-bracings	2046CF41PL306	CF4-306	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5263	beam-bracings	2046CF41PL307	CF4-307	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5264	beam-bracings	2046CF41PL308	CF4-308	PL15*300	1	14.48	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5265	beam-bracings	2046CF41PL309	CF4-309	PL15*300	1	14.48	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5266	beam-bracings	2046CF41PL310	CF4-310	PL10*250	1	8.05	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5267	beam-bracings	2046CF41PL311	CF4-311	PL10*250	1	8.05	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5268	beam-bracings	2046CF41PL312	CF4-312	PL10*250	1	8.05	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5269	beam-bracings	2046CF41PL313	CF4-313	PL10*250	1	8.05	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5270	beam-bracings	2046CF41PL314	CF4-314	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5271	beam-bracings	2046CF41PL315	CF4-315	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5272	beam-bracings	2046CF41PL316	CF4-316	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5273	beam-bracings	2046CF41PL317	CF4-317	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5274	beam-bracings	2046CF41PL318	CF4-318	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5275	beam-bracings	2046CF41PL319	CF4-319	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5276	beam-bracings	2046CF41PL320	CF4-320	PL15*110	1	5.31	C	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5277	beam-bracings	2046CF41PL321	CF4-321	PL15*110	1	5.31	C	4	13.3-13.4					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5338	beam-bracings	2046FF41PL178	FF4-178	PL10*250	1	8.05	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5339	beam-bracings	2046FF41PL179	FF4-179	PL10*250	1	8.05	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5340	beam-bracings	2046FF41PL180	FF4-180	PL10*250	1	8.05	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	03/07/2015	127
5341	beam-bracings	2046FF41PL181	FF4-181	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5342	beam-bracings	2046FF41PL182	FF4-182	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5343	beam-bracings	2046FF41PL183	FF4-183	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5344	beam-bracings	2046FF41PL184	FF4-184	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5345	beam-bracings	2046FF41PL185	FF4-185	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5346	beam-bracings	2046FF41PL186	FF4-186	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5347	beam-bracings	2046FF41PL187	FF4-187	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5348	beam-bracings	2046FF41PL188	FF4-188	PL15*110	1	5.31	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5349	beam-bracings	2046FF41PL189	FF4-189	PL15*300	1	14.48	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5350	beam-bracings	2046FF41PL190	FF4-190	PL15*300	1	14.48	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5351	beam-bracings	2046FF41PL191	FF4-191	PL15*300	1	14.48	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5352	beam-bracings	2046FF41PL192	FF4-192	PL15*300	1	14.48	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	24/07/2015	139
5353	beam-bracings	2046GF41TR54	GF4-54	HEA400	1	6168.51	F	4	13.3-13.4	Without Intumescent	Portugal	09/06/2015	14/09/2015	162
5354	beam-bracings	2046GF41PL181	GF4-181	PL10*210	1	6.76	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	03/07/2015	127
5355	beam-bracings	2046GF41PL182	GF4-182	PL10*210	1	6.76	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	03/07/2015	127
5356	beam-bracings	2046GF41PL183	GF4-183	PL15*110	1	5.31	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5357	beam-bracings	2046GF41PL184	GF4-184	PL15*110	1	5.31	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5358	beam-bracings	2046GF41PL185	GF4-185	PL15*110	1	5.31	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5359	beam-bracings	2046GF41PL186	GF4-186	PL15*110	1	5.31	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5360	beam-bracings	2046GF41PL187	GF4-187	PL15*300	1	14.48	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5361	beam-bracings	2046GF41PL188	GF4-188	PL15*300	1	14.48	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	24/07/2015	139
5362	beam-bracings	2046GF41PL189	GF4-189	PL10*250	1	8.05	G	4	13.3-13.4	Without Intumescent	Portugal	11/06/2015	03/07/2015	127
5363	beam-bracings	2046GF41PL190	GF4-190	PL10*250	1	8.05	G	4	13.3-13.4	Without				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5424	beam-bracings	2046F41PL192	IF4-192	PL15*300	1	14.48	I	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5425	beam-bracings	2046F41PL193	IF4-193	PL15*300	1	14.48	I	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5426	beam-bracings	2046F41PL194	IF4-194	PL15*300	1	14.48	I	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5427	beam-bracings	2046F41TR54	IF4-54	HEA400	1	6168.51	I	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	11/09/2015	161
5428	beam-bracings	2046F41V53	JF4-53	HEB500	1	885.08	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	31/07/2015	143
5429	beam-bracings	2046F41PL166	JF4-166	PL10*210	1	6.76	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	127
5430	beam-bracings	2046F41PL167	JF4-167	PL10*210	1	6.76	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	127
5431	beam-bracings	2046F41PL168	JF4-168	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5432	beam-bracings	2046F41PL169	JF4-169	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5433	beam-bracings	2046F41PL171	JF4-171	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5434	beam-bracings	2046F41PL173	JF4-173	PL15*300	1	14.48	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5435	beam-bracings	2046F41PL174	JF4-174	PL10*250	1	8.05	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	128
5436	beam-bracings	2046F41PL175	JF4-175	PL10*250	1	8.05	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	127
5437	beam-bracings	2046F41PL176	JF4-176	PL10*250	1	8.05	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	127
5438	beam-bracings	2046F41PL177	JF4-177	PL10*250	1	8.05	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	03/07/2015	128
5439	beam-bracings	2046F41PL178	JF4-178	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5440	beam-bracings	2046F41PL179	JF4-179	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5441	beam-bracings	2046F41PL180	JF4-180	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5442	beam-bracings	2046F41PL181	JF4-181	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5443	beam-bracings	2046F41PL182	JF4-182	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5444	beam-bracings	2046F41PL183	JF4-183	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5445	beam-bracings	2046F41PL184	JF4-184	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5446	beam-bracings	2046F41PL185	JF4-185	PL15*110	1	5.31	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5447	beam-bracings	2046F41PL186	JF4-186	PL15*300	1	14.48	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5448	beam-bracings	2046F41PL187	JF4-187	PL15*300	1	14.48	J	4	13.3-13.4	Without Intumescent	Portugal	17/06/2015	24/07/2015	139
5449	beam-bracings	2046F41PL188	JF4-188	PL15*300	1	14.48	J	4	13.3-13.4	Without Int				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5510	beam-bracings	2046DF44L188	DF4-188	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5511	beam-bracings	2046DF44L189	DF4-189	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5512	beam-bracings	2046DF44L190	DF4-190	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5513	beam-bracings	2046DF44L191	DF4-191	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5514	beam-bracings	2046DF44L192	DF4-192	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5515	beam-bracings	2046DF44L193	DF4-193	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5516	beam-bracings	2046DF44L194	DF4-194	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5517	beam-bracings	2046DF44L195	DF4-195	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5518	beam-bracings	2046DF44L196	DF4-196	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5519	beam-bracings	2046DF44L197	DF4-197	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5520	beam-bracings	2046DF44L198	DF4-198	PL15*110	1	5.31	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5521	beam-bracings	2046DF44L199	DF4-199	PL10*250	1	8.05	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5522	beam-bracings	2046DF44L200	DF4-200	PL10*250	1	8.05	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5523	beam-bracings	2046DF44L201	DF4-201	PL10*250	1	8.05	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5524	beam-bracings	2046DF44L202	DF4-202	PL10*250	1	8.05	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5525	beam-bracings	2046DF44L203	DF4-203	PL10*210	1	6.76	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5526	beam-bracings	2046DF44L204	DF4-204	PL10*210	1	6.76	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5527	beam-bracings	2046DF44TR101	DF4-101	HEA400	1	6168.51	D	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	04/09/2015	158
5528	beam-bracings	2046EF44L173	EF4-173	PL10*210	1	6.76	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5529	beam-bracings	2046EF44L174	EF4-174	PL10*210	1	6.76	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5530	beam-bracings	2046EF44L177	EF4-177	PL10*250	1	8.05	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5531	beam-bracings	2046EF44L178	EF4-178	PL10*250	1	8.05	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5532	beam-bracings	2046EF44L179	EF4-179	PL10*250	1	8.05	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5533	beam-bracings	2046EF44L180	EF4-180	PL10*250	1	8.05	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5534	beam-bracings	2046EF44L185	EF4-185	PL15*110	1	5.31	E	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5535	beam-bracings	2046EF44L186	EF4-186	PL15*110	1	5.31	E	4	13.1-13.2	Without Intumescent</				



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5596	beam-bracings	2046GF44LP1231	GF4-231	PL15*300	1	14.48	G	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5597	beam-bracings	2046GF44LP1232	GF4-232	PL15*300	1	14.48	G	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5598	beam-bracings	2046GF44TR100	GF4-100	HEA400	1	6168.51	G	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	25/09/2015	165
5599	beam-bracings	2046HF44LP199	HF4-199	PL10*210	1	6.76	H	4	13.3-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5600	beam-bracings	2046HF44LP200	HF4-200	PL10*210	1	6.76	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5601	beam-bracings	2046HF44LP201	HF4-201	PL10*250	1	8.05	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5602	beam-bracings	2046HF44LP202	HF4-202	PL10*250	1	8.05	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5603	beam-bracings	2046HF44LP203	HF4-203	PL10*250	1	8.05	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5604	beam-bracings	2046HF44LP204	HF4-204	PL10*250	1	8.05	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	07/08/2015	147
5605	beam-bracings	2046HF44LP205	HF4-205	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5606	beam-bracings	2046HF44LP206	HF4-206	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5607	beam-bracings	2046HF44LP207	HF4-207	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5608	beam-bracings	2046HF44LP208	HF4-208	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5609	beam-bracings	2046HF44LP209	HF4-209	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5610	beam-bracings	2046HF44LP210	HF4-210	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5611	beam-bracings	2046HF44LP211	HF4-211	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5612	beam-bracings	2046HF44LP212	HF4-212	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5613	beam-bracings	2046HF44LP214	HF4-214	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5614	beam-bracings	2046HF44LP215	HF4-215	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5615	beam-bracings	2046HF44LP216	HF4-216	PL15*110	1	5.31	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5616	beam-bracings	2046HF44LP217	HF4-217	PL15*300	1	14.48	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5617	beam-bracings	2046HF44LP218	HF4-218	PL15*300	1	14.48	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5618	beam-bracings	2046HF44LP219	HF4-219	PL15*300	1	14.48	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5619	beam-bracings	2046HF44LP220	HF4-220	PL15*300	1	14.48	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5620	beam-bracings	2046HF44LP221	HF4-221	PL15*300	1	14.48	H	4	13.1-13.2	Without Intumescent	Portugal	23/06/2015	24/07/2015	139
5621	beam-bracings	2046HF44LP222	HF4-222	PL15*300	1	14.48	H	4	13.1-13.2					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
5683	beam-bracings	2046AF54LP1241	AF5-241	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	31/07/2015	143
5684	beam-bracings	2046AF54LP1242	AF5-242	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	31/07/2015	143
5685	beam-bracings	2046AF54LP1243	AF5-243	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5686	beam-bracings	2046AF54LP1244	AF5-244	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5687	beam-bracings	2046AF54LP1245	AF5-245	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5688	beam-bracings	2046AF54LP1246	AF5-246	PL25*110	1	19.21	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5689	beam-bracings	2046AF54LP1247	AF5-247	PL10*250	1	6.87	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5690	beam-bracings	2046AF54LP1248	AF5-248	PL10*250	1	6.87	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5691	beam-bracings	2046AF54LP1249	AF5-249	PL10*250	1	6.87	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5692	beam-bracings	2046AF54LP1250	AF5-250	PL10*250	1	6.87	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	01/08/2015	166
5693	beam-bracings	2046AF54LP1R183	AF5-183	HEB320	1	461.88	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5694	beam-bracings	2046AF54LP1R184	AF5-184	HEB320	1	461.88	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	22/07/2015	138
5695	beam-bracings	2046AF54LP1R233	AF5-233	HEB320	1	461.88	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5696	beam-bracings	2046AF54LP1R234	AF5-234	HEB320	1	461.88	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5697	beam-bracings	2046AF54V161	AF5-161	PL30*904.5	1	287.88	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5698	beam-bracings	2046AF54V162	AF5-162	PL30*904.5	1	306.96	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5699	beam-bracings	2046AF54V163	AF5-163	PL30*904.5	1	306.96	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5700	beam-bracings	2046AF54V164	AF5-164	PL30*904.5	1	279.37	A	5	13.1-13.2	Without Intumescent	Portugal	02/06/2015	24/07/2015	139
5701	beam-bracings	2046BF51LP1144	BF5-144	PL10*200	1	12.40	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	03/07/2015	128
5702	beam-bracings	2046BF51LP1145	BF5-145	PL10*200	1	12.40	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	03/07/2015	128
5703	beam-bracings	2046BF51LP1147	BF5-147	PL20*300	1	41.92	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	17/07/2015	136
5704	beam-bracings	2046BF51LP1148	BF5-148	PL20*300	1	41.92	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	17/07/2015	136
5705	beam-bracings	2046BF51LP1149	BF5-149	PL25*110	1	19.21	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	24/07/2015	139
5706	beam-bracings	2046BF51LP1150	BF5-150	PL25*110	1	19.21	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	24/07/2015	139
5707	beam-bracings	2046BF51LP1151	BF5-151	PL25*110	1	19.21	B	5	13.3-13.4	Without Intumescent	Portugal	03/06/2015	24/07/2015	139
5708	beam-bracings	2046BF51LP1152	BF5-152	PL25										



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1	Roof	2046AR50B289	AR5-289	SHS300*10	1	1021.46	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
2	Roof	2046AR50B313	AR5-313	SHS300*10	1	774.13	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
3	Roof	2046AR50B314	AR5-314	SHS300*10	1	1021.46	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	29/10/2014	08
4	Roof	2046AR50B329	AR5-329	SHS300*10	1	736.57	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
5	Roof	2046AR50B330	AR5-330	SHS300*10	1	775.48	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
6	Roof	2046AR50B356	AR5-356	SHS300*10	1	983.85	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
7	Roof	2046AR50B357	AR5-357	SHS300*10	1	983.85	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
8	Roof	2046AR50B358	AR5-358	SHS300*10	1	983.85	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	29/10/2014	08
9	Roof	2046AR50B359	AR5-359	SHS300*10	1	983.85	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
10	Roof	2046AR50B360	AR5-360	SHS300*10	1	782.26	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
11	Roof	2046AR50B361	AR5-361	SHS300*10	1	782.26	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
12	Roof	2046AR50B362	AR5-362	SHS300*10	1	782.26	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
13	Roof	2046AR50BR316	AR5-316	CHS219.1*8.0	1	272.35	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
14	Roof	2046AR50BR317	AR5-317	CHS219.1*8.0	1	272.35	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
15	Roof	2046AR50BR318	AR5-318	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
16	Roof	2046AR50BR319	AR5-319	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
17	Roof	2046AR50BR320	AR5-320	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
18	Roof	2046AR50BR321	AR5-321	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
19	Roof	2046AR50BR322	AR5-322	CHS219.1*8.0	1	272.35	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
20	Roof	2046AR50BR323	AR5-323	CHS219.1*8.0	1	272.35	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	14/11/2014	13
21	Roof	2046AR50BR324	AR5-324	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
22	Roof	2046AR50BR325	AR5-325	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
23	Roof	2046AR50BR326	AR5-326	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
24	Roof	2046AR50BR327	AR5-327	CHS219.1*8.0	1	274.31	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
25	Roof	2046AR50BR344	AR5-344	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
26	Roof	2046AR50BR345	AR5-345	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
27	Roof	2046AR50BR346	AR5-346	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
28	Roof	2046AR50BR347	AR5-347	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
29	Roof	2046AR50BR348	AR5-348	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
30	Roof	2046AR50BR349	AR5-349	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
31	Roof	2046AR50BR350	AR5-350	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
32	Roof	2046AR50BR351	AR5-351	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
33	Roof	2046AR50BR352	AR5-352	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
34	Roof	2046AR50BR353	AR5-353	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
35	Roof	2046AR50BR354	AR5-354	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	14/11/2014	13
36	Roof	2046AR50BR355	AR5-355	CHS168.3*8.0	1	210.75	A	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	14/11/2014	13
37	Roof	2046BR50B42	BR5-42	SHS300*10	1	887.44	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
38	Roof	2046BR50B43	BR5-43	SHS300*10	1	887.44	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
39	Roof	2046BR50B44	BR5-44	SHS300*10	1	772.93	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
40	Roof	2046BR50B60	BR5-60	SHS300*10	1	892.33	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
41	Roof	2046BR50B61	BR5-61	SHS300*10	1	892.33	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
42	Roof	2046BR50B62	BR5-62	SHS300*10	1	892.33	B	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
43	Roof	2046CR50B2	CR5-2	SHS300*10	1	774.26	C	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
44	Roof	2046CR50B4	CR5-4	SHS300*10	1	892.33	C	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
45	Roof	2046CR50B5	CR5-5	SHS300*10	1	892.33	C	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	10/11/2014	12
46	Roof	2046CR50B6	CR5-6	SHS300*10	1	892.33	C	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
47	Roof	2046DR50B1	DR5-1	SHS300*10	1	774.26	D	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/11/2014	10
48	Roof	2046DR50B4	DR5-4	SHS300*10	1	892.33	D	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
49	Roof	2046DR50B5	DR5-5	SHS300*10	1	892.33	D	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
50	Roof	2046DR50B6	DR5-6	SHS300*10	1	892.33	D	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
51	Roof	2046ER50B1	ER5-1	SHS300*10	1	774.26	E	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	23/10/2014	06
52	Roof	2046ER50B4	ER5-4	SHS300*10	1	892.33	E	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
53	Roof	2046ER50B5	ER5-5	SHS300*10	1	892.33	E	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
54	Roof	2046ER50B6	ER5-6	SHS300*10	1	892.33	E	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	21/10/2014	05
55	Roof	2046FR50B1	FR5-1	SHS300*10	1	774.26	F	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
56	Roof	2046FR50B4	FR5-4	SHS300*10	1	892.33	F	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	02/03/2015	45
57	Roof	2046FR50B5	FR5-5	SHS300*10	1	892.33	F	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	02/03/2015	45
58	Roof	2046FR50B6	FR5-6	SHS300*10	1	892.33	F	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
59	Roof	2046GR50B1	GR5-1	SHS300*10	1	774.26	G	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
60	Roof	2046GR50B4	GR5-4	SHS300*10	1	892.33	G	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	09/03/2015	48
61	Roof	2046GR50B5	GR5-5	SHS300*10	1	892.33	G	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/03/2015	46
62	Roof	2046GR50B6	GR5-6	SHS300*10	1	892.33	G	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/02/2015	43
63	Roof	2046HR50B2	HR5-2	SHS300*10	1	774.26	H	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
64	Roof	2046HR50B4	HR5-4	SHS300*10	1	892.33	H	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/02/2015	43
65	Roof	2046HR50B5	HR5-5	SHS300*10	1	892.33	H	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	20/03/2015	54
66	Roof	2046HR50B6	HR5-6	SHS300*10	1	892.33	H	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
67	Roof	2046IR50B1	IR5-1	SHS300*10	1	772.93	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
68	Roof	2046IR50B2	IR5-2	SHS300*10	1	887.44	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	18/03/2015	52
69	Roof	2046IR50B3	IR5-3	SHS300*10	1	887.44	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	09/03/2015	48
70	Roof	2046IR50B4	IR5-4	SHS300*10	1	892.33	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	09/03/2015	48
71	Roof	2046IR50B5	IR5-5	SHS300*10	1	892.33	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	04/03/2015	46
72	Roof	2046IR50B6	IR5-6	SHS300*10	1	892.33	I	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	09/03/2015	48
73	Roof	2046JR50B133	JR5-133	SHS300*10	1	983.85	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/02/2015	43
74	Roof	2046JR50B134	JR5-134	SHS300*10	1	782.26	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	09/03/2015	48
75	Roof	2046JR50B135	JR5-135	SHS300*10	1	983.85	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	18/03/2015	52
76	Roof	2046JR50B136	JR5-136	SHS300*10	1	782.26	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	18/03/2015	53
77	Roof	2046JR50B137	JR5-137	SHS300*10	1	983.85	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/02/2015	43
78	Roof	2046JR50B138	JR5-138	SHS300*10	1	782.26	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	27/02/2015	44
79	Roof	2046JR50B139	JR5-139	SHS300*10	1	983.85	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	02/03/2015	45



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
80	Roof	2046JR50BR164	JRS-164	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
81	Roof	2046JR50BR165	JRS-165	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
82	Roof	2046JR50BR166	JRS-166	CHS219.1*8.0	1	272.35	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
83	Roof	2046JR50BR167	JRS-167	CHS219.1*8.0	1	272.35	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
84	Roof	2046JR50BR168	JRS-168	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
85	Roof	2046JR50BR169	JRS-169	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
86	Roof	2046JR50BR170	JRS-170	CHS219.1*8.0	1	272.35	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
87	Roof	2046JR50BR171	JRS-171	CHS219.1*8.0	1	272.35	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
88	Roof	2046JR50BR172	JRS-172	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
89	Roof	2046JR50BR173	JRS-173	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
90	Roof	2046JR50BR174	JRS-174	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
91	Roof	2046JR50BR175	JRS-175	CHS219.1*8.0	1	274.31	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
92	Roof	2046JR50BR191	JRS-191	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
93	Roof	2046JR50BR192	JRS-192	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
94	Roof	2046JR50BR193	JRS-193	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
95	Roof	2046JR50BR194	JRS-194	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
96	Roof	2046JR50BR195	JRS-195	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
97	Roof	2046JR50BR196	JRS-196	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
98	Roof	2046JR50BR197	JRS-197	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
99	Roof	2046JR50BR198	JRS-198	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
100	Roof	2046JR50BR199	JRS-199	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
101	Roof	2046JR50BR200	JRS-200	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
102	Roof	2046JR50BR201	JRS-201	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
103	Roof	2046JR50BR202	JRS-202	CHS168.3*8.0	1	210.75	J	5	13.2-13.3	Without Intumescent	Portugal	11/06/2014	25/03/2015	56
104	Roof	2046AR50B275	ARS-275	HEB320	1	819.63	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
105	Roof	2046AR50B276	ARS-276	HEB320	1	1637.27	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	27/02/2015	44
106	Roof	2046AR50B277	ARS-277	HEB320	1	1674.55	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
107	Roof	2046AR50B278	ARS-278	HEB320	1	1271.28	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	02/03/2015	45
108	Roof	2046AR50B279	ARS-279	HEB320	1	1711.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
109	Roof	2046AR50B292	ARS-292	HEB320	1	1711.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/03/2015	47
110	Roof	2046AR50B293	ARS-293	HEB320	1	1271.28	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
111	Roof	2046AR50B296	ARS-296	HEB320	1	1637.27	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	27/02/2015	44
112	Roof	2046AR50B300	ARS-300	HEA320	1	856.94	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/02/2015	31
113	Roof	2046AR50B303	ARS-303	HEA320	1	856.94	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/02/2015	31
114	Roof	2046AR50B306	ARS-306	HEA300	1	612.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	02/03/2015	45
115	Roof	2046AR50B307	ARS-307	HEA300	1	641.61	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/02/2015	31
116	Roof	2046AR50B308	ARS-308	HEA300	1	702.17	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
117	Roof	2046AR50B309	ARS-309	HEA300	1	736.04	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
118	Roof	2046AR50B310	ARS-310	HEA300	1	696.68	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	24/02/2015	42
119	Roof	2046AR50B311	ARS-311	HEA300	1	641.61	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
120	Roof	2046AR50B312	ARS-312	HEA300	1	612.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
121	Roof	2046AR50B315	ARS-315	SHS300*10	1	1063.97	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/02/2015	36
122	Roof	2046AR50B328	ARS-328	SHS300*10	1	1063.97	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/02/2015	36
123	Roof	2046AR50B331	ARS-331	HEA300	1	822.51	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	24/02/2015	42
124	Roof	2046AR50B334	ARS-334	HEA300	1	822.51	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/02/2015	31
125	Roof	2046AR50B337	ARS-337	HEA300	1	612.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
126	Roof	2046AR50B338	ARS-338	HEA300	1	641.61	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	24/02/2015	42
127	Roof	2046AR50B339	ARS-339	HEA300	1	702.17	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
128	Roof	2046AR50B340	ARS-340	HEA300	1	736.04	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	24/02/2015	42
129	Roof	2046AR50B341	ARS-341	HEA300	1	696.68	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	02/03/2015	45
130	Roof	2046AR50B342	ARS-342	HEA300	1	641.61	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	24/02/2015	42
131	Roof	2046AR50B343	ARS-343	HEA300	1	612.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	25/02/2015	43
132	Roof	2046AR50LP17	ARS-7	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
133	Roof	2046AR50LP18	ARS-8	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
134	Roof	2046AR50LP19	ARS-9	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
135	Roof	2046AR50LP10	ARS-10	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
136	Roof	2046AR50LP11	ARS-11	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
137	Roof	2046AR50LP12	ARS-12	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	22/01/2015	25
138	Roof	2046AR50LP13	ARS-13	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
139	Roof	2046AR50LP14	ARS-14	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
140	Roof	2046AR50LP15	ARS-15	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
141	Roof	2046AR50LP16	ARS-16	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
142	Roof	2046AR50LP17	ARS-17	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
143	Roof	2046AR50LP18	ARS-18	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	22/01/2015	25
144	Roof	2046AR50LP23	ARS-23	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
145	Roof	2046AR50LP24	ARS-24	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
146	Roof	2046AR50LP25	ARS-25	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
147	Roof	2046AR50LP26	ARS-26	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
148	Roof	2046AR50LP27	ARS-27	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
149	Roof	2046AR50LP28	ARS-28	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
150	Roof	2046AR50LP31	ARS-31	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
151	Roof	2046AR50LP32	ARS-32	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
152	Roof	2046AR50LP33	ARS-33	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
153	Roof	2046AR50LP34	ARS-34	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
154	Roof	2046AR50LP35	ARS-35	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
155	Roof	2046AR50LP36	ARS-36	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
156	Roof	2046AR50LP65	ARS-65	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
157	Roof	2046AR50LP66	ARS-66	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
158	Roof	2046AR50LP67	ARS-67	PL35*300	1	124.16	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
159	Roof	2046AR50LPL68	AR5-68	PL35*300	1	124.16	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
160	Roof	2046AR50LPL69	AR5-69	PL10*200	1	7.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
161	Roof	2046AR50LPL70	AR5-70	PL10*200	1	7.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
162	Roof	2046AR50LPL71	AR5-71	PL35*300	1	122.81	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
163	Roof	2046AR50LPL72	AR5-72	PL35*300	1	122.81	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
164	Roof	2046AR50LPL73	AR5-73	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/02/2015	32
165	Roof	2046AR50LPL74	AR5-74	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/02/2015	36
166	Roof	2046AR50LPL75	AR5-75	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
167	Roof	2046AR50LPL76	AR5-76	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	01/08/2015	166
168	Roof	2046AR50LPL77	AR5-77	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
169	Roof	2046AR50LPL78	AR5-78	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
170	Roof	2046AR50LPL79	AR5-79	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
171	Roof	2046AR50LPL80	AR5-80	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
172	Roof	2046AR50LPL81	AR5-81	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
173	Roof	2046AR50LPL82	AR5-82	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
174	Roof	2046AR50LPL83	AR5-83	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	22/01/2015	25
175	Roof	2046AR50LPL84	AR5-84	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
176	Roof	2046AR50LPL85	AR5-85	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
177	Roof	2046AR50LPL86	AR5-86	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
178	Roof	2046AR50LPL87	AR5-87	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
179	Roof	2046AR50LPL88	AR5-88	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
180	Roof	2046AR50LPL89	AR5-89	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
181	Roof	2046AR50LPL90	AR5-90	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
182	Roof	2046AR50LPL91	AR5-91	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
183	Roof	2046AR50LPL92	AR5-92	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
184	Roof	2046AR50LPL93	AR5-93	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
185	Roof	2046AR50LPL94	AR5-94	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
186	Roof	2046AR50LPL95	AR5-95	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
187	Roof	2046AR50LPL96	AR5-96	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
188	Roof	2046AR50LPL97	AR5-97	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
189	Roof	2046AR50LPL98	AR5-98	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
190	Roof	2046AR50LPL99	AR5-99	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
191	Roof	2046AR50LPL100	AR5-100	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
192	Roof	2046AR50LPL101	AR5-101	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
193	Roof	2046AR50LPL102	AR5-102	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
194	Roof	2046AR50LPL103	AR5-103	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
195	Roof	2046AR50LPL104	AR5-104	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/03/2015	50
196	Roof	2046AR50LPL105	AR5-105	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
197	Roof	2046AR50LPL106	AR5-106	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
198	Roof	2046AR50LPL107	AR5-107	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
199	Roof	2046AR50LPL108	AR5-108	PL10*190	1	7.76	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
200	Roof	2046AR50LPL109	AR5-109	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
201	Roof	2046AR50LPL110	AR5-110	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
202	Roof	2046AR50LPL111	AR5-111	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
203	Roof	2046AR50LPL112	AR5-112	PL15*100	1	10.01	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
204	Roof	2046AR50LPL113	AR5-113	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
205	Roof	2046AR50LPL114	AR5-114	PL15*290	1	29.03	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	04/03/2015	46
206	Roof	2046AR50LPL161	AR5-161	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
207	Roof	2046AR50LPL162	AR5-162	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
208	Roof	2046AR50LPL163	AR5-163	PL35*300	1	124.16	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
209	Roof	2046AR50LPL164	AR5-164	PL35*300	1	124.16	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
210	Roof	2046AR50LPL165	AR5-165	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/02/2015	32
211	Roof	2046AR50LPL166	AR5-166	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/02/2015	36
212	Roof	2046AR50LPL167	AR5-167	PL10*200	1	7.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	01/08/2015	166
213	Roof	2046AR50LPL168	AR5-168	PL10*200	1	7.69	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
214	Roof	2046AR50LPL169	AR5-169	PL35*300	1	122.81	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
215	Roof	2046AR50LPL170	AR5-170	PL35*300	1	122.81	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
216	Roof	2046AR50LPL175	AR5-175	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
217	Roof	2046AR50LPL176	AR5-176	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
218	Roof	2046AR50LPL177	AR5-177	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
219	Roof	2046AR50LPL178	AR5-178	PL10*250	1	8.44	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
220	Roof	2046AR50LPL180	AR5-180	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
221	Roof	2046AR50LPL181	AR5-181	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
222	Roof	2046AR50LPL182	AR5-182	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
223	Roof	2046AR50LPL183	AR5-183	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
224	Roof	2046AR50LPL184	AR5-184	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
225	Roof	2046AR50LPL185	AR5-185	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
226	Roof	2046AR50LPL186	AR5-186	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
227	Roof	2046AR50LPL187	AR5-187	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
228	Roof	2046AR50LPL188	AR5-188	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	01/08/2015	166
229	Roof	2046AR50LPL189	AR5-189	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
230	Roof	2046AR50LPL190	AR5-190	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
231	Roof	2046AR50LPL191	AR5-191	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
232	Roof	2046AR50LPL192	AR5-192	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
233	Roof	2046AR50LPL193	AR5-193	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
234	Roof	2046AR50LPL194	AR5-194	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23
235	Roof	2046AR50LPL195	AR5-195	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
236	Roof	2046AR50LPL196	AR5-196	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
237	Roof	2046AR50LPL197	AR5-197	PL10*200	1	5.18	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	15/01/2015	23







Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
317	Roof	2046AR50LPL286	AR5-286	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	09/01/2015	21
318	Roof	2046AR50LPL287	AR5-287	PL10*330	1	10.62	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	22/01/2015	25
319	Roof	2046AR50LPR301	AR5-301	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
320	Roof	2046AR50LPR302	AR5-302	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
321	Roof	2046AR50LPR304	AR5-304	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
322	Roof	2046AR50LPR305	AR5-305	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
323	Roof	2046AR50LPR332	AR5-332	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
324	Roof	2046AR50LPR333	AR5-333	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
325	Roof	2046AR50LPR335	AR5-335	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	28/01/2015	28
326	Roof	2046AR50LPR336	AR5-336	HEB320	1	1011.05	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	01/08/2015	166
327	Roof	2046AR50V255	AR5-255	PL30*972.2	1	316.96	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	13/02/2015	36
328	Roof	2046AR50V283	AR5-283	PL30*972.2	1	316.96	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/02/2015	32
329	Roof	2046AR50V284	AR5-284	PL60*981.8	1	567.95	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/02/2015	32
330	Roof	2046AR50V288	AR5-288	PL60*981.8	1	630.52	A	5	13.2-13.3	Without Intumescent	Portugal	28/10/2014	06/02/2015	32
331	Roof	2046BR50B95	BR5-95	HEA300	1	641.61	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
332	Roof	2046BR50B96	BR5-96	HEA300	1	822.51	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
333	Roof	2046BR50B97	BR5-97	HEA300	1	696.68	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
334	Roof	2046BR50B98	BR5-98	HEA300	1	730.55	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
335	Roof	2046BR50B99	BR5-99	HEA300	1	696.68	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/03/2015	45
336	Roof	2046BR50B100	BR5-100	HEA300	1	822.51	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
337	Roof	2046BR50B101	BR5-101	HEA300	1	641.61	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
338	Roof	2046BR50B102	BR5-102	HEA300	1	612.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
339	Roof	2046BR50B103	BR5-103	HEA300	1	612.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/03/2015	45
340	Roof	2046BR50B108	BR5-108	HEB320	1	1598.93	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
341	Roof	2046BR50B109	BR5-109	HEB320	1	1636.20	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	17/04/2015	71
342	Roof	2046BR50B110	BR5-110	HEB320	1	1598.93	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
343	Roof	2046BR50B111	BR5-111	HEB320	1	819.63	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
344	Roof	2046BR50B112	BR5-112	HEB320	1	1271.28	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
345	Roof	2046BR50B113	BR5-113	HEB320	1	1271.28	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
346	Roof	2046BR50B114	BR5-114	HEB320	1	1717.08	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
347	Roof	2046BR50B115	BR5-115	HEB320	1	1717.08	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	17/04/2015	71
348	Roof	2046BR50LPL2	BR5-2	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
349	Roof	2046BR50LPL3	BR5-3	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
350	Roof	2046BR50LPL4	BR5-4	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
351	Roof	2046BR50LPL5	BR5-5	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
352	Roof	2046BR50LPL6	BR5-6	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
353	Roof	2046BR50LPL7	BR5-7	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
354	Roof	2046BR50LPL8	BR5-8	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
355	Roof	2046BR50LPL9	BR5-9	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
356	Roof	2046BR50LPL10	BR5-10	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/02/2015	30
357	Roof	2046BR50LPL11	BR5-11	PL15*290	1	29.03	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
358	Roof	2046BR50LPL12	BR5-12	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
359	Roof	2046BR50LPL13	BR5-13	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
360	Roof	2046BR50LPL14	BR5-14	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
361	Roof	2046BR50LPL15	BR5-15	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
362	Roof	2046BR50LPL16	BR5-16	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
363	Roof	2046BR50LPL17	BR5-17	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
364	Roof	2046BR50LPL18	BR5-18	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
365	Roof	2046BR50LPL19	BR5-19	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
366	Roof	2046BR50LPL20	BR5-20	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
367	Roof	2046BR50LPL21	BR5-21	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
368	Roof	2046BR50LPL22	BR5-22	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
369	Roof	2046BR50LPL23	BR5-23	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
370	Roof	2046BR50LPL24	BR5-24	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
371	Roof	2046BR50LPL25	BR5-25	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
372	Roof	2046BR50LPL26	BR5-26	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
373	Roof	2046BR50LPL27	BR5-27	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
374	Roof	2046BR50LPL28	BR5-28	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
375	Roof	2046BR50LPL29	BR5-29	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
376	Roof	2046BR50LPL30	BR5-30	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
377	Roof	2046BR50LPL31	BR5-31	PL15*100	1	10.01	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
378	Roof	2046BR50LPL32	BR5-32	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
379	Roof	2046BR50LPL33	BR5-33	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
380	Roof	2046BR50LPL34	BR5-34	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
381	Roof	2046BR50LPL35	BR5-35	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
382	Roof	2046BR50LPL36	BR5-36	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
383	Roof	2046BR50LPL37	BR5-37	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
384	Roof	2046BR50LPL38	BR5-38	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
385	Roof	2046BR50LPL39	BR5-39	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
386	Roof	2046BR50LPL40	BR5-40	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
387	Roof	2046BR50LPL41	BR5-41	PL10*190	1	7.76	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
388	Roof	2046BR50LPL45	BR5-45	PL10*330	1	10.62	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	27/03/2015	59
389	Roof	2046BR50LPL46	BR5-46	PL10*330	1	10.62	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	27/03/2015	59
390	Roof	2046BR50LPL47	BR5-47	PL10*330	1	10.62	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
391	Roof	2046BR50LPL48	BR5-48	PL10*330	1	10.62	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	27/03/2015	59
392	Roof	2046BR50LPL49	BR5-49	PL20*170	1	12.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
393	Roof	2046BR50LPL52	BR5-52	PL35*300	1	124.16	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
394	Roof	2046BR50LPL53	BR5-53	PL35*300	1	124.16	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
395	Roof	2046BR50LPL54	BR5-54	PL35*300	1	122.81	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
396	Roof	2046BR50LPL55	BR5-55	PL35*300	1	122.81	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
397	Roof	2046BR50LPL56	BR5-56	PL35*300	1	122.81	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
398	Roof	2046BR50LPL57	BR5-57	PL35*300	1	122.81	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
399	Roof	2046BR50LPL58	BR5-58	PL35*300	1	124.16	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
400	Roof	2046BR50LPL59	BR5-59	PL35*300	1	124.16	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/01/2015	21
401	Roof	2046BR50LPL63	BR5-63	PL25*972.2	1	218.55	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
402	Roof	2046BR50LPL64	BR5-64	PL25*972.2	1	218.55	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
403	Roof	2046BR50LPL65	BR5-65	PL25*1035.4	1	232.92	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
404	Roof	2046BR50LPL66	BR5-66	PL25*1035.4	1	232.92	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
405	Roof	2046BR50LPL67	BR5-67	PL25*1035.4	1	232.92	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
406	Roof	2046BR50LPL68	BR5-68	PL25*1035.4	1	232.92	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
407	Roof	2046BR50LPL69	BR5-69	PL25*972.2	1	218.55	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
408	Roof	2046BR50LPL70	BR5-70	PL25*972.2	1	218.55	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	22/01/2015	25
409	Roof	2046BR50LPL87	BR5-87	PL25*1419.4	1	271.99	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
410	Roof	2046BR50LPL88	BR5-88	PL25*1419.4	1	271.99	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
411	Roof	2046BR50LPL89	BR5-89	PL25*1419.4	1	271.99	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
412	Roof	2046BR50LPL90	BR5-90	PL25*1419.4	1	271.99	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
413	Roof	2046BR50LPL116	BR5-116	PL10*200	1	7.70	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
414	Roof	2046BR50LPL117	BR5-117	PL10*200	1	7.70	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
415	Roof	2046BR50LPL118	BR5-118	PL10*200	1	7.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	47
416	Roof	2046BR50LPL119	BR5-119	PL10*200	1	7.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
417	Roof	2046BR50LPL120	BR5-120	PL10*200	1	7.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
418	Roof	2046BR50LPL121	BR5-121	PL10*200	1	7.69	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
419	Roof	2046BR50LPL122	BR5-122	PL10*200	1	7.70	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
420	Roof	2046BR50LPL123	BR5-123	PL10*200	1	7.70	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
421	Roof	2046BR50LPR104	BR5-104	HEB320	1	1011.05	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
422	Roof	2046BR50LPR105	BR5-105	HEB320	1	1011.05	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/02/2015	32
423	Roof	2046BR50LPR106	BR5-106	HEB320	1	1011.05	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/02/2015	32
424	Roof	2046BR50LPR107	BR5-107	HEB320	1	1011.05	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/02/2015	32
425	Roof	2046BR50V50	BR5-50	PL45*981.8	1	429.79	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
426	Roof	2046BR50V51	BR5-51	PL45*981.8	1	429.79	B	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
427	Roof	2046CR50B1	CR5-1	SHS300*10	1	949.73	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
428	Roof	2046CR50B3	CR5-3	SHS300*10	1	949.73	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42
429	Roof	2046CR50B7	CR5-7	HEA300	1	612.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
430	Roof	2046CR50B8	CR5-8	HEA300	1	641.61	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
431	Roof	2046CR50B9	CR5-9	HEA300	1	696.68	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/03/2015	45
432	Roof	2046CR50B10	CR5-10	HEA300	1	730.55	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
433	Roof	2046CR50B11	CR5-11	HEA300	1	822.51	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42
434	Roof	2046CR50B12	CR5-12	HEA300	1	822.51	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
435	Roof	2046CR50B13	CR5-13	HEA300	1	696.68	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42
436	Roof	2046CR50B14	CR5-14	HEA300	1	641.61	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
437	Roof	2046CR50B15	CR5-15	HEA300	1	612.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
438	Roof	2046CR50B16	CR5-16	HEB320	1	1583.97	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
439	Roof	2046CR50B17	CR5-17	HEB320	1	1608.94	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
440	Roof	2046CR50B18	CR5-18	HEB320	1	1583.97	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
441	Roof	2046CR50B19	CR5-19	HEB320	1	1701.50	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
442	Roof	2046CR50B20	CR5-20	HEB320	1	1271.28	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
443	Roof	2046CR50B21	CR5-21	HEB320	1	1271.28	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	18/03/2015	53
444	Roof	2046CR50B22	CR5-22	HEB320	1	1701.50	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
445	Roof	2046CR50B25	CR5-25	HEB320	1	807.32	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
446	Roof	2046CR50LPL28	CR5-28	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
447	Roof	2046CR50LPL29	CR5-29	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
448	Roof	2046CR50LPL30	CR5-30	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
449	Roof	2046CR50LPL31	CR5-31	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
450	Roof	2046CR50LPL32	CR5-32	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
451	Roof	2046CR50LPL33	CR5-33	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
452	Roof	2046CR50LPL34	CR5-34	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
453	Roof	2046CR50LPL35	CR5-35	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
454	Roof	2046CR50LPL36	CR5-36	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
455	Roof	2046CR50LPL37	CR5-37	PL15*290	1	29.03	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
456	Roof	2046CR50LPL38	CR5-38	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
457	Roof	2046CR50LPL39	CR5-39	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
458	Roof	2046CR50LPL40	CR5-40	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
459	Roof	2046CR50LPL41	CR5-41	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
460	Roof	2046CR50LPL42	CR5-42	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
461	Roof	2046CR50LPL43	CR5-43	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
462	Roof	2046CR50LPL44	CR5-44	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
463	Roof	2046CR50LPL45	CR5-45	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
464	Roof	2046CR50LPL46	CR5-46	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
465	Roof	2046CR50LPL47	CR5-47	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
466	Roof	2046CR50LPL48	CR5-48	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
467	Roof	2046CR50LPL49	CR5-49	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
468	Roof	2046CR50LPL50	CR5-50	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
469	Roof	2046CR50LPL51	CR5-51	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
470	Roof	2046CR50LPL52	CR5-52	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
471	Roof	2046CR50LPL53	CR5-53	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
472	Roof	2046CR50LPL54	CR5-54	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
473	Roof	2046CR50LPL55	CR5-55	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
474	Roof	2046CR50LPL56	CR5-56	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
475	Roof	2046CR50LPL57	CR5-57	PL15*100	1	10.01	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/05/2015	84
476	Roof	2046CR50LPL58	CR5-58	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
477	Roof	2046CR50LPL59	CR5-59	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
478	Roof	2046CR50LPL60	CR5-60	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
479	Roof	2046CR50LPL61	CR5-61	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
480	Roof	2046CR50LPL62	CR5-62	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
481	Roof	2046CR50LPL63	CR5-63	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
482	Roof	2046CR50LPL64	CR5-64	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
483	Roof	2046CR50LPL65	CR5-65	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
484	Roof	2046CR50LPL66	CR5-66	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
485	Roof	2046CR50LPL67	CR5-67	PL10*190	1	7.76	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
486	Roof	2046CR50LPL68	CR5-68	PL10*330	1	10.62	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
487	Roof	2046CR50LPL69	CR5-69	PL10*330	1	10.62	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
488	Roof	2046CR50LPL70	CR5-70	PL10*330	1	10.62	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
489	Roof	2046CR50LPL71	CR5-71	PL10*330	1	10.62	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
490	Roof	2046CR50LPL72	CR5-72	FPL20*170	1	12.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
491	Roof	2046CR50LPL75	CR5-75	PL35*300	1	124.16	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
492	Roof	2046CR50LPL76	CR5-76	PL35*300	1	124.16	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
493	Roof	2046CR50LPL77	CR5-77	PL35*300	1	122.81	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
494	Roof	2046CR50LPL78	CR5-78	PL35*300	1	122.81	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
495	Roof	2046CR50LPL79	CR5-79	PL35*300	1	122.81	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
496	Roof	2046CR50LPL80	CR5-80	PL35*300	1	122.81	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
497	Roof	2046CR50LPL81	CR5-81	PL35*300	1	124.16	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
498	Roof	2046CR50LPL82	CR5-82	PL35*300	1	124.16	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
499	Roof	2046CR50LPL83	CR5-83	PL25*1035.4	1	232.92	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
500	Roof	2046CR50LPL84	CR5-84	PL25*1035.4	1	232.92	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
501	Roof	2046CR50LPL85	CR5-85	PL25*1035.4	1	232.92	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
502	Roof	2046CR50LPL86	CR5-86	PL25*1035.4	1	232.92	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
503	Roof	2046CR50LPL87	CR5-87	PL25*972.2	1	218.55	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
504	Roof	2046CR50LPL88	CR5-88	PL25*972.2	1	218.55	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
505	Roof	2046CR50LPL89	CR5-89	PL25*972.2	1	218.55	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
506	Roof	2046CR50LPL90	CR5-90	PL25*972.2	1	218.55	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
507	Roof	2046CR50LPL107	CR5-107	PL25*1419.4	1	271.99	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
508	Roof	2046CR50LPL108	CR5-108	PL25*1419.4	1	271.99	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
509	Roof	2046CR50LPL109	CR5-109	PL25*1419.4	1	271.99	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
510	Roof	2046CR50LPL110	CR5-110	PL25*1419.4	1	271.99	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
511	Roof	2046CR50LPL115	CR5-115	PL10*200	1	7.70	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
512	Roof	2046CR50LPL116	CR5-116	PL10*200	1	7.70	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
513	Roof	2046CR50LPL117	CR5-117	PL10*200	1	7.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
514	Roof	2046CR50LPL118	CR5-118	PL10*200	1	7.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
515	Roof	2046CR50LPL119	CR5-119	PL10*200	1	7.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
516	Roof	2046CR50LPL120	CR5-120	PL10*200	1	7.69	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
517	Roof	2046CR50LPL121	CR5-121	PL10*200	1	7.70	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
518	Roof	2046CR50LPL122	CR5-122	PL10*200	1	7.70	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
519	Roof	2046CR50LPR23	CR5-23	HEB320	1	1011.05	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
520	Roof	2046CR50LPR24	CR5-24	HEB320	1	1011.05	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
521	Roof	2046CR50LPR26	CR5-26	HEB320	1	1011.05	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
522	Roof	2046CR50LPR27	CR5-27	HEB320	1	1011.05	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	28/01/2015	28
523	Roof	2046CR50V73	CR5-73	PL45*981.8	1	429.79	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
524	Roof	2046CR50V74	CR5-74	PL45*981.8	1	429.79	C	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
525	Roof	2046DR50B82	DR5-2	SHS300*10	1	949.73	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
526	Roof	2046DR50B83	DR5-3	SHS300*10	1	949.73	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	20/03/2015	54
527	Roof	2046DR50B87	DR5-7	HEA300	1	612.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
528	Roof	2046DR50B88	DR5-8	HEA300	1	641.61	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
529	Roof	2046DR50B89	DR5-9	HEA300	1	696.68	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
530	Roof	2046DR50B10	DR5-10	HEA300	1	730.55	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
531	Roof	2046DR50B11	DR5-11	HEA300	1	822.51	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
532	Roof	2046DR50B14	DR5-14	HEA300	1	641.61	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
533	Roof	2046DR50B15	DR5-15	HEA300	1	612.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
534	Roof	2046DR50B16	DR5-16	HEB320	1	1718.30	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/04/2015	64
535	Roof	2046DR50B17	DR5-17	HEB320	1	1271.28	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
536	Roof	2046DR50B18	DR5-18	HEB320	1	1271.28	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
537	Roof	2046DR50B19	DR5-19	HEB320	1	1718.30	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	18/03/2015	52
538	Roof	2046DR50B20	DR5-20	HEB320	1	1598.93	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
539	Roof	2046DR50B21	DR5-21	HEB320	1	1636.20	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
540	Roof	2046DR50B22	DR5-22	HEB320	1	1598.93	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
541	Roof	2046DR50B27	DR5-27	HEB320	1	819.63	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
542	Roof	2046DR50B115	DR5-115	HEA300	1	696.68	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
543	Roof	2046DR50B116	DR5-116	HEA300	1	822.51	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	27/02/2015	44
544	Roof	2046DR50LPL28	DR5-28	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
545	Roof	2046DR50LPL29	DR5-29	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
546	Roof	2046DR50LPL30	DR5-30	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
547	Roof	2046DR50LPL31	DR5-31	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
548	Roof	2046DR50LPL32	DR5-32	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
549	Roof	2046DR50LPL33	DR5-33	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
550	Roof	2046DR50LPL34	DR5-34	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
551	Roof	2046DR50LPL35	DR5-35	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
552	Roof	2046DR50LPL36	DR5-36	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
553	Roof	2046DR50LPL37	DR5-37	PL15*290	1	29.03	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
554	Roof	2046DR50LPL38	DR5-38	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
555	Roof	2046DR50LPL39	DR5-39	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
556	Roof	2046DR50LPL40	DR5-40	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
557	Roof	2046DR50LPL41	DR5-41	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
558	Roof	2046DR50LPL42	DR5-42	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
559	Roof	2046DR50LPL43	DR5-43	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
560	Roof	2046DR50LPL44	DR5-44	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
561	Roof	2046DR50LPL45	DR5-45	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
562	Roof	2046DR50LPL46	DR5-46	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
563	Roof	2046DR50LPL47	DR5-47	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
564	Roof	2046DR50LPL48	DR5-48	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
565	Roof	2046DR50LPL49	DR5-49	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
566	Roof	2046DR50LPL50	DR5-50	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
567	Roof	2046DR50LPL51	DR5-51	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
568	Roof	2046DR50LPL52	DR5-52	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
569	Roof	2046DR50LPL53	DR5-53	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
570	Roof	2046DR50LPL54	DR5-54	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
571	Roof	2046DR50LPL55	DR5-55	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
572	Roof	2046DR50LPL56	DR5-56	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
573	Roof	2046DR50LPL57	DR5-57	PL15*100	1	10.01	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
574	Roof	2046DR50LPL58	DR5-58	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
575	Roof	2046DR50LPL59	DR5-59	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
576	Roof	2046DR50LPL60	DR5-60	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
577	Roof	2046DR50LPL61	DR5-61	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
578	Roof	2046DR50LPL62	DR5-62	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
579	Roof	2046DR50LPL63	DR5-63	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
580	Roof	2046DR50LPL64	DR5-64	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
581	Roof	2046DR50LPL65	DR5-65	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
582	Roof	2046DR50LPL66	DR5-66	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
583	Roof	2046DR50LPL67	DR5-67	PL10*190	1	7.76	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
584	Roof	2046DR50LPL68	DR5-68	PL10*330	1	10.62	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	27/03/2015	59
585	Roof	2046DR50LPL69	DR5-69	PL10*330	1	10.62	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	08/04/2015	63
586	Roof	2046DR50LPL70	DR5-70	PL10*330	1	10.62	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	08/04/2015	63
587	Roof	2046DR50LPL71	DR5-71	PL10*330	1	10.62	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	08/04/2015	63
588	Roof	2046DR50LPL72	DR5-72	FPL20*170	1	12.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
589	Roof	2046DR50LPL75	DR5-75	PL35*300	1	124.16	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
590	Roof	2046DR50LPL76	DR5-76	PL35*300	1	124.16	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
591	Roof	2046DR50LPL77	DR5-77	PL35*300	1	122.81	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
592	Roof	2046DR50LPL78	DR5-78	PL35*300	1	122.81	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/03/2015	47
593	Roof	2046DR50LPL79	DR5-79	PL35*300	1	122.81	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
594	Roof	2046DR50LPL80	DR5-80	PL35*300	1	122.81	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
595	Roof	2046DR50LPL81	DR5-81	PL35*300	1	124.16	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
596	Roof	2046DR50LPL82	DR5-82	PL35*300	1	124.16	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
597	Roof	2046DR50LPL83	DR5-83	PL25*1035.4	1	232.92	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
598	Roof	2046DR50LPL84	DR5-84	PL25*1035.4	1	232.92	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
599	Roof	2046DR50LPL85	DR5-85	PL25*1035.4	1	232.92	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/03/2015	45
600	Roof	2046DR50LPL86	DR5-86	PL25*1035.4	1	232.92	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
601	Roof	2046DR50LPL87	DR5-87	PL25*972.2	1	218.55	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
602	Roof	2046DR50LPL88	DR5-88	PL25*972.2	1	218.55	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
603	Roof	2046DR50LPL89	DR5-89	PL25*972.2	1	218.55	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	02/03/2015	45
604	Roof	2046DR50LPL90	DR5-90	PL25*972.2	1	218.55	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
605	Roof	2046DR50LPL107	DR5-107	PL25*1419.4	1	271.99	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
606	Roof	2046DR50LPL108	DR5-108	PL25*1419.4	1	271.99	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
607	Roof	2046DR50LPL109	DR5-109	PL25*1419.4	1	271.99	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
608	Roof	2046DR50LPL110	DR5-110	PL25*1419.4	1	271.99	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
609	Roof	2046DR50LPL118	DR5-118	PL10*200	1	7.70	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
610	Roof	2046DR50LPL119	DR5-119	PL10*200	1	7.70	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
611	Roof	2046DR50LPL120	DR5-120	PL10*200	1	7.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
612	Roof	2046DR50LPL121	DR5-121	PL10*200	1	7.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
613	Roof	2046DR50LPL122	DR5-122	PL10*200	1	7.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
614	Roof	2046DR50LPL123	DR5-123	PL10*200	1	7.69	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
615	Roof	2046DR50LPL124	DR5-124	PL10*200	1	7.70	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
616	Roof	2046DR50LPL125	DR5-125	PL10*200	1	7.70	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
617	Roof	2046DR50LPR23	DR5-23	HEB320	1	1011.05	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
618	Roof	2046DR50LPR25	DR5-25	HEB320	1	1011.05	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
619	Roof	2046DR50LPR26	DR5-26	HEB320	1	1011.05	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
620	Roof	2046DR50LPR117	DR5-117	HEB320	1	1011.05	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
621	Roof	2046DR50V73	DR5-73	PL45*981.8	1	429.79	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
622	Roof	2046DR50V74	DR5-74	PL45*981.8	1	429.79	D	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
623	Roof	2046ERS0B2	ERS-2	SHS300*10	1	949.73	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	25/02/2015	43
624	Roof	2046ERS0B3	ERS-3	SHS300*10	1	949.73	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
625	Roof	2046ERS0B7	ERS-7	HEA300	1	612.69	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
626	Roof	2046ERS0B8	ERS-8	HEA300	1	641.61	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
627	Roof	2046ERS0B9	ERS-9	HEA300	1	696.68	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42
628	Roof	2046ERS0B10	ERS-10	HEA300	1	730.55	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
629	Roof	2046ERS0B11	ERS-11	HEA300	1	822.51	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42
630	Roof	2046ERS0B12	ERS-12	HEA300	1	822.51	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
631	Roof	2046ERS0B13	ERS-13	HEA300	1	696.68	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/02/2015	36
632	Roof	2046ERS0B14	ERS-14	HEA300	1	641.61	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	24/02/2015	42



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
633	Roof	2046ERS08B15	ERS-15	HEA300	1	612.69	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
634	Roof	2046ERS08B16	ERS-16	HEB320	1	1701.50	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
635	Roof	2046ERS08B17	ERS-17	HEB320	1	1271.28	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/03/2015	49
636	Roof	2046ERS08B18	ERS-18	HEB320	1	1271.28	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	20/03/2015	54
637	Roof	2046ERS08B19	ERS-19	HEB320	1	1701.50	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	20/03/2015	54
638	Roof	2046ERS08B20	ERS-20	HEB320	1	1598.93	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	13/03/2015	50
639	Roof	2046ERS08B21	ERS-21	HEB320	1	1636.20	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	09/03/2015	48
640	Roof	2046ERS08B22	ERS-22	HEB320	1	1598.93	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	17/04/2015	71
641	Roof	2046ERS08B25	ERS-25	HEB320	1	819.63	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
642	Roof	2046ERS0LP128	ERS-28	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
643	Roof	2046ERS0LP129	ERS-29	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
644	Roof	2046ERS0LP130	ERS-30	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
645	Roof	2046ERS0LP131	ERS-31	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
646	Roof	2046ERS0LP132	ERS-32	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
647	Roof	2046ERS0LP133	ERS-33	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
648	Roof	2046ERS0LP134	ERS-34	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
649	Roof	2046ERS0LP135	ERS-35	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
650	Roof	2046ERS0LP136	ERS-36	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
651	Roof	2046ERS0LP137	ERS-37	PL15*290	1	29.03	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
652	Roof	2046ERS0LP138	ERS-38	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
653	Roof	2046ERS0LP139	ERS-39	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
654	Roof	2046ERS0LP140	ERS-40	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
655	Roof	2046ERS0LP141	ERS-41	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
656	Roof	2046ERS0LP142	ERS-42	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
657	Roof	2046ERS0LP143	ERS-43	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
658	Roof	2046ERS0LP144	ERS-44	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	15/01/2015	23
659	Roof	2046ERS0LP145	ERS-45	PL15*100	1	10.01	E	5	13.2-13.3	Without Intumescent	Portugal			



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
712	Roof	2046ERS0LPL120	ERS-120	PL10*200	1	7.69	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
713	Roof	2046ERS0LPL121	ERS-121	PL10*200	1	7.70	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
714	Roof	2046ERS0LPL122	ERS-122	PL10*200	1	7.70	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/03/2015	46
715	Roof	2046ERS0LPR23	ERS-23	HEB320	1	1011.05	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	06/02/2015	32
716	Roof	2046ERS0LPR24	ERS-24	HEB320	1	1011.05	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	01/08/2015	166
717	Roof	2046ERS0LPR26	ERS-26	HEB320	1	1011.05	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	04/02/2015	31
718	Roof	2046ERS0LPR27	ERS-27	HEB320	1	1011.05	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	10/02/2015	34
719	Roof	2046ERS0V73	ERS-73	PL45*981.8	1	429.79	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
720	Roof	2046ERS0V74	ERS-74	PL45*981.8	1	429.79	E	5	13.2-13.3	Without Intumescent	Portugal	10/11/2014	23/02/2015	41
721	Roof	2046IRS0B7	IRS-7	HEA300	1	612.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
722	Roof	2046IRS0B8	IRS-8	HEA300	1	686.30	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
723	Roof	2046IRS0B9	IRS-9	HEA300	1	696.68	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	10/03/2015	49
724	Roof	2046IRS0B10	IRS-10	HEA300	1	782.87	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
725	Roof	2046IRS0B11	IRS-11	HEA300	1	702.17	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
726	Roof	2046IRS0B12	IRS-12	HEA300	1	686.30	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
727	Roof	2046IRS0B13	IRS-13	HEA300	1	612.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	10/03/2015	49
728	Roof	2046IRS0B14	IRS-14	HEA300	1	822.51	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
729	Roof	2046IRS0B15	IRS-15	HEA300	1	822.51	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
730	Roof	2046IRS0B17	IRS-17	HEB320	1	1303.75	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	08/04/2015	63
731	Roof	2046IRS0B18	IRS-18	HEB320	1	1303.75	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	08/04/2015	63
732	Roof	2046IRS0B20	IRS-20	HEB320	1	1637.27	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	09/03/2015	48
733	Roof	2046IRS0B21	IRS-21	HEB320	1	1674.55	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	52
734	Roof	2046IRS0B22	IRS-22	HEB320	1	1637.27	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	09/03/2015	48
735	Roof	2046IRS0B25	IRS-25	HEB320	1	819.63	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	20/04/2015	73
736	Roof	2046IRS0LPL28	IRS-28	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
737	Roof	2046IRS0LPL29	IRS-29	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
738	Roof	2046IRS0LPL30	IRS-30	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
739	Roof	2046IRS0LPL31	IRS-31	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
740	Roof	2046IRS0LPL32	IRS-32	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
741	Roof	2046IRS0LPL33	IRS-33	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
742	Roof	2046IRS0LPL34	IRS-34	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
743	Roof	2046IRS0LPL35	IRS-35	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
744	Roof	2046IRS0LPL36	IRS-36	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
745	Roof	2046IRS0LPL37	IRS-37	PL15*290	1	29.03	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
746	Roof	2046IRS0LPL38	IRS-38	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
747	Roof	2046IRS0LPL39	IRS-39	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
748	Roof	2046IRS0LPL40	IRS-40	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
749	Roof	2046IRS0LPL41	IRS-41	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
750	Roof	2046IRS0LPL42	IRS-42	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
751	Roof	2046IRS0LPL43	IRS-43	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
752	Roof	2046IRS0LPL44	IRS-44	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
753	Roof	2046IRS0LPL45	IRS-45	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
754	Roof	2046IRS0LPL46	IRS-46	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
755	Roof	2046IRS0LPL47	IRS-47	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
756	Roof	2046IRS0LPL48	IRS-48	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
757	Roof	2046IRS0LPL49	IRS-49	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
758	Roof	2046IRS0LPL50	IRS-50	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
759	Roof	2046IRS0LPL51	IRS-51	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
760	Roof	2046IRS0LPL52	IRS-52	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
761	Roof	2046IRS0LPL53	IRS-53	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
762	Roof	2046IRS0LPL54	IRS-54	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
763	Roof	2046IRS0LPL55	IRS-55	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
764	Roof	2046IRS0LPL56	IRS-56	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
765	Roof	2046IRS0LPL57	IRS-57	PL15*100	1	10.01	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
766	Roof	2046IRS0LPL58	IRS-58	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	01/08/2015	166
767	Roof	2046IRS0LPL59	IRS-59	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
768	Roof	2046IRS0LPL60	IRS-60	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
769	Roof	2046IRS0LPL61	IRS-61	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
770	Roof	2046IRS0LPL62	IRS-62	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
771	Roof	2046IRS0LPL63	IRS-63	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
772	Roof	2046IRS0LPL64	IRS-64	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
773	Roof	2046IRS0LPL65	IRS-65	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
774	Roof	2046IRS0LPL66	IRS-66	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
775	Roof	2046IRS0LPL67	IRS-67	PL10*190	1	7.76	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
776	Roof	2046IRS0LPL68	IRS-68	PL10*330	1	10.62	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
777	Roof	2046IRS0LPL69	IRS-69	PL10*330	1	10.62	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
778	Roof	2046IRS0LPL70	IRS-70	PL10*330	1	10.62	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
779	Roof	2046IRS0LPL71	IRS-71	PL10*330	1	10.62	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
780	Roof	2046IRS0LPL74	IRS-74	FPL20*170	1	12.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	08/04/2015	63
781	Roof	2046IRS0LPL75	IRS-75	PL35*300	1	122.81	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
782	Roof	2046IRS0LPL78	IRS-78	PL35*300	1	122.81	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
783	Roof	2046IRS0LPL81	IRS-81	PL35*300	1	122.81	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
784	Roof	2046IRS0LPL82	IRS-82	PL35*300	1	122.81	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
785	Roof	2046IRS0LPL83	IRS-83	PL30*972.2	1	262.26	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
786	Roof	2046IRS0LPL85	IRS-85	PL30*972.2	1	262.26	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
787	Roof	2046IRS0LPL87	IRS-87	PL25*1035.4	1	232.92	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
788	Roof	2046IRS0LPL88	IRS-88	PL25*1035.4	1	232.92	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
789	Roof	2046IRS0LPL89	IRS-89	PL25*1035.4	1	232.92	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
790	Roof	2046IRS0LPL90	IRS-90	PL25*1035.4	1	232.92	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
791	Roof	2046IR50LPL107	IRS-107	PL25*1419.4	1	271.99	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
792	Roof	2046IR50LPL108	IRS-108	PL25*1419.4	1	271.99	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
793	Roof	2046IR50LPL109	IRS-109	PL25*1419.4	1	271.99	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
794	Roof	2046IR50LPL110	IRS-110	PL25*1419.4	1	271.99	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	13/03/2015	50
795	Roof	2046IR50LPL119	IRS-119	PL10*200	1	7.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
796	Roof	2046IR50LPL120	IRS-120	PL10*200	1	7.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
797	Roof	2046IR50LPL121	IRS-121	PL10*200	1	7.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
798	Roof	2046IR50LPL122	IRS-122	PL10*200	1	7.69	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	04/03/2015	46
799	Roof	2046IR50LPR23	IRS-23	HEB320	1	1011.05	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	01/08/2015	166
800	Roof	2046IR50LPR24	IRS-24	HEB320	1	1011.05	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	28/01/2015	28
801	Roof	2046IR50LPR26	IRS-26	HEB320	1	1011.05	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	28/01/2015	28
802	Roof	2046IR50LPR27	IRS-27	HEB320	1	1011.05	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	28/01/2015	28
803	Roof	2046IR50V72	IRS-72	PL60*981.8	1	567.95	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
804	Roof	2046IR50V73	IRS-73	PL60*981.8	1	630.52	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
805	Roof	2046IR50V84	IRS-84	PL30*972.2	1	316.96	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
806	Roof	2046IR50V86	IRS-86	PL30*972.2	1	316.96	I	5	13.2-13.3	Without Intumescent	Portugal	13/01/2015	18/03/2015	53
807	Roof	2046FR50B2	FRS-2	SHS300*10	1	949.73	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/03/2015	54
808	Roof	2046FR50B3	FRS-3	SHS300*10	1	949.73	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
809	Roof	2046FR50B7	FRS-7	HEA300	1	612.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
810	Roof	2046FR50B8	FRS-8	HEA300	1	696.68	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
811	Roof	2046FR50B9	FRS-9	HEA300	1	736.04	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
812	Roof	2046FR50B10	FRS-10	HEA300	1	822.51	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
813	Roof	2046FR50B11	FRS-11	HEA300	1	822.51	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/03/2015	48
814	Roof	2046FR50B12	FRS-12	HEA300	1	702.17	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
815	Roof	2046FR50B13	FRS-13	HEA300	1	641.61	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
816	Roof	2046FR50B14	FRS-14	HEA300	1	612.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
817	Roof	2046FR50B15	FRS-15	HEA300	1	641.61	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
818	Roof	2046FR50B16	FRS-16	HEB320	1	1718.30	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
819	Roof	2046FR50B17	FRS-17	HEB320	1	1271.28	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/04/2015	73
820	Roof	2046FR50B18	FRS-18	HEB320	1	1271.28	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/03/2015	54
821	Roof	2046FR50B19	FRS-19	HEB320	1	1718.30	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
822	Roof	2046FR50B20	FRS-20	HEB320	1	1583.97	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
823	Roof	2046FR50B21	FRS-21	HEB320	1	1608.94	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/03/2015	54
824	Roof	2046FR50B22	FRS-22	HEB320	1	1583.97	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/03/2015	54
825	Roof	2046FR50B25	FRS-25	HEB320	1	807.32	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
826	Roof	2046FR50LPL28	FRS-28	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
827	Roof	2046FR50LPL29	FRS-29	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
828	Roof	2046FR50LPL30	FRS-30	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
829	Roof	2046FR50LPL31	FRS-31	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
830	Roof	2046FR50LPL32	FRS-32	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
831	Roof	2046FR50LPL33	FRS-33	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
832	Roof	2046FR50LPL34	FRS-34	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
833	Roof	2046FR50LPL35	FRS-35	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
834	Roof	2046FR50LPL36	FRS-36	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
835	Roof	2046FR50LPL37	FRS-37	PL15*290	1	29.03	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
836	Roof	2046FR50LPL38	FRS-38	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
837	Roof	2046FR50LPL39	FRS-39	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
838	Roof	2046FR50LPL40	FRS-40	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
839	Roof	2046FR50LPL41	FRS-41	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
840	Roof	2046FR50LPL42	FRS-42	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
841	Roof	2046FR50LPL43	FRS-43	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
842	Roof	2046FR50LPL44	FRS-44	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
843	Roof	2046FR50LPL45	FRS-45	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
844	Roof	2046FR50LPL46	FRS-46	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
845	Roof	2046FR50LPL47	FRS-47	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
846	Roof	2046FR50LPL48	FRS-48	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
847	Roof	2046FR50LPL49	FRS-49	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
848	Roof	2046FR50LPL50	FRS-50	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
849	Roof	2046FR50LPL51	FRS-51	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
850	Roof	2046FR50LPL52	FRS-52	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
851	Roof	2046FR50LPL53	FRS-53	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
852	Roof	2046FR50LPL54	FRS-54	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
853	Roof	2046FR50LPL55	FRS-55	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
854	Roof	2046FR50LPL56	FRS-56	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
855	Roof	2046FR50LPL57	FRS-57	PL15*100	1	10.01	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
856	Roof	2046FR50LPL58	FRS-58	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
857	Roof	2046FR50LPL59	FRS-59	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
858	Roof	2046FR50LPL60	FRS-60	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
859	Roof	2046FR50LPL61	FRS-61	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
860	Roof	2046FR50LPL62	FRS-62	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
861	Roof	2046FR50LPL63	FRS-63	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
862	Roof	2046FR50LPL64	FRS-64	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
863	Roof	2046FR50LPL65	FRS-65	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
864	Roof	2046FR50LPL66	FRS-66	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
865	Roof	2046FR50LPL67	FRS-67	PL10*190	1	7.76	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
866	Roof	2046FR50LPL68	FRS-68	PL10*330	1	10.62	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
867	Roof	2046FR50LPL69	FRS-69	PL10*330	1	10.62	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	01/08/2015	166
868	Roof	2046FR50LPL70	FRS-70	PL10*330	1	10.62	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
869	Roof	2046FR50LPL71	FRS-71	PL10*330	1	10.62	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
870	Roof	2046FR50LPL72	FR5-72	FPL20*170	1	12.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
871	Roof	2046FR50LPL75	FR5-75	PL35*300	1	124.16	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
872	Roof	2046FR50LPL76	FR5-76	PL35*300	1	124.16	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
873	Roof	2046FR50LPL77	FR5-77	PL35*300	1	122.81	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
874	Roof	2046FR50LPL78	FR5-78	PL35*300	1	122.81	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
875	Roof	2046FR50LPL79	FR5-79	PL35*300	1	122.81	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
876	Roof	2046FR50LPL80	FR5-80	PL35*300	1	122.81	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
877	Roof	2046FR50LPL81	FR5-81	PL35*300	1	124.16	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
878	Roof	2046FR50LPL82	FR5-82	PL35*300	1	124.16	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
879	Roof	2046FR50LPL83	FR5-83	PL25*972.2	1	218.55	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
880	Roof	2046FR50LPL84	FR5-84	PL25*972.2	1	218.55	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
881	Roof	2046FR50LPL85	FR5-85	PL25*972.2	1	218.55	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
882	Roof	2046FR50LPL86	FR5-86	PL25*972.2	1	218.55	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	46
883	Roof	2046FR50LPL87	FR5-87	PL25*1035.4	1	232.92	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
884	Roof	2046FR50LPL88	FR5-88	PL25*1035.4	1	232.92	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
885	Roof	2046FR50LPL89	FR5-89	PL25*1035.4	1	232.92	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
886	Roof	2046FR50LPL90	FR5-90	PL25*1035.4	1	232.92	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
887	Roof	2046FR50LPL107	FR5-107	PL25*1419.4	1	271.99	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
888	Roof	2046FR50LPL108	FR5-108	PL25*1419.4	1	271.99	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
889	Roof	2046FR50LPL109	FR5-109	PL25*1419.4	1	271.99	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
890	Roof	2046FR50LPL110	FR5-110	PL25*1419.4	1	271.99	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
891	Roof	2046FR50LPL115	FR5-115	PL10*200	1	7.70	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
892	Roof	2046FR50LPL116	FR5-116	PL10*200	1	7.70	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
893	Roof	2046FR50LPL117	FR5-117	PL10*200	1	7.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
894	Roof	2046FR50LPL118	FR5-118	PL10*200	1	7.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
895	Roof	2046FR50LPL119	FR5-119	PL10*200	1	7.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
896	Roof	2046FR50LPL120	FR5-120	PL10*200	1	7.69	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
897	Roof	2046FR50LPL121	FR5-121	PL10*200	1	7.70	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
898	Roof	2046FR50LPL122	FR5-122	PL10*200	1	7.70	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
899	Roof	2046FR50LPR23	FR5-23	HEB320	1	1011.05	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
900	Roof	2046FR50LPR24	FR5-24	HEB320	1	1011.05	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/02/2015	31
901	Roof	2046FR50LPR26	FR5-26	HEB320	1	1011.05	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/02/2015	31
902	Roof	2046FR50LPR27	FR5-27	HEB320	1	1011.05	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
903	Roof	2046FR50V73	FR5-73	PL45*981.8	1	429.79	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/02/2015	43
904	Roof	2046FR50V74	FR5-74	PL45*981.8	1	429.79	F	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/02/2015	43
905	Roof	2046GR50B2	GR5-2	SHS300*10	1	949.73	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/03/2015	48
906	Roof	2046GR50B3	GR5-3	SHS300*10	1	949.73	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
907	Roof	2046GR50B7	GR5-7	HEA300	1	612.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
908	Roof	2046GR50B8	GR5-8	HEA300	1	641.61	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
909	Roof	2046GR50B9	GR5-9	HEA300	1	696.68	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
910	Roof	2046GR50B10	GR5-10	HEA300	1	736.04	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	08/04/2015	63
911	Roof	2046GR50B11	GR5-11	HEA300	1	822.51	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
912	Roof	2046GR50B12	GR5-12	HEA300	1	822.51	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/03/2015	56
913	Roof	2046GR50B13	GR5-13	HEA300	1	702.17	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
914	Roof	2046GR50B14	GR5-14	HEA300	1	641.61	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
915	Roof	2046GR50B15	GR5-15	HEA300	1	612.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
916	Roof	2046GR50B16	GR5-16	HEB320	1	1583.97	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
917	Roof	2046GR50B17	GR5-17	HEB320	1	1608.94	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
918	Roof	2046GR50B18	GR5-18	HEB320	1	1583.97	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
919	Roof	2046GR50B19	GR5-19	HEB320	1	1701.50	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	17/04/2015	71
920	Roof	2046GR50B20	GR5-20	HEB320	1	1271.28	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
921	Roof	2046GR50B21	GR5-21	HEB320	1	1271.28	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
922	Roof	2046GR50B22	GR5-22	HEB320	1	1701.50	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
923	Roof	2046GR50B25	GR5-25	HEB320	1	807.32	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
924	Roof	2046GR50LPL28	GR5-28	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
925	Roof	2046GR50LPL29	GR5-29	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
926	Roof	2046GR50LPL30	GR5-30	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
927	Roof	2046GR50LPL31	GR5-31	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
928	Roof	2046GR50LPL32	GR5-32	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
929	Roof	2046GR50LPL33	GR5-33	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
930	Roof	2046GR50LPL34	GR5-34	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
931	Roof	2046GR50LPL35	GR5-35	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
932	Roof	2046GR50LPL36	GR5-36	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
933	Roof	2046GR50LPL37	GR5-37	PL15*290	1	29.03	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
934	Roof	2046GR50LPL38	GR5-38	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
935	Roof	2046GR50LPL39	GR5-39	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
936	Roof	2046GR50LPL40	GR5-40	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
937	Roof	2046GR50LPL41	GR5-41	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
938	Roof	2046GR50LPL42	GR5-42	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
939	Roof	2046GR50LPL43	GR5-43	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
940	Roof	2046GR50LPL44	GR5-44	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
941	Roof	2046GR50LPL45	GR5-45	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
942	Roof	2046GR50LPL46	GR5-46	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
943	Roof	2046GR50LPL47	GR5-47	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
944	Roof	2046GR50LPL48	GR5-48	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
945	Roof	2046GR50LPL49	GR5-49	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
946	Roof	2046GR50LPL50	GR5-50	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
947	Roof	2046GR50LPL51	GR5-51	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
948	Roof	2046GR50LPL52	GR5-52	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
949	Roof	2046GR50LPL53	GR5-53	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
950	Roof	2046GR50LPL54	GR5-54	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
951	Roof	2046GR50LPL55	GR5-55	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
952	Roof	2046GR50LPL56	GR5-56	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
953	Roof	2046GR50LPL57	GR5-57	PL15*100	1	10.01	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
954	Roof	2046GR50LPL58	GR5-58	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
955	Roof	2046GR50LPL59	GR5-59	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
956	Roof	2046GR50LPL60	GR5-60	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
957	Roof	2046GR50LPL61	GR5-61	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
958	Roof	2046GR50LPL62	GR5-62	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
959	Roof	2046GR50LPL63	GR5-63	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
960	Roof	2046GR50LPL64	GR5-64	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
961	Roof	2046GR50LPL65	GR5-65	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
962	Roof	2046GR50LPL66	GR5-66	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
963	Roof	2046GR50LPL67	GR5-67	PL10*190	1	7.76	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
964	Roof	2046GR50LPL68	GR5-68	PL10*330	1	10.62	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
965	Roof	2046GR50LPL69	GR5-69	PL10*330	1	10.62	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
966	Roof	2046GR50LPL70	GR5-70	PL10*330	1	10.62	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
967	Roof	2046GR50LPL71	GR5-71	PL10*330	1	10.62	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
968	Roof	2046GR50LPL72	GR5-72	FPL20*170	1	12.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
969	Roof	2046GR50LPL75	GR5-75	PL35*300	1	124.16	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
970	Roof	2046GR50LPL76	GR5-76	PL35*300	1	124.16	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
971	Roof	2046GR50LPL77	GR5-77	PL35*300	1	122.81	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
972	Roof	2046GR50LPL78	GR5-78	PL35*300	1	122.81	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
973	Roof	2046GR50LPL79	GR5-79	PL35*300	1	122.81	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
974	Roof	2046GR50LPL80	GR5-80	PL35*300	1	122.81	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
975	Roof	2046GR50LPL81	GR5-81	PL35*300	1	124.16	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
976	Roof	2046GR50LPL82	GR5-82	PL35*300	1	124.16	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
977	Roof	2046GR50LPL83	GR5-83	PL25*972.2	1	218.55	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
978	Roof	2046GR50LPL84	GR5-84	PL25*972.2	1	218.55	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
979	Roof	2046GR50LPL85	GR5-85	PL25*972.2	1	218.55	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
980	Roof	2046GR50LPL86	GR5-86	PL25*972.2	1	218.55	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
981	Roof	2046GR50LPL87	GR5-87	PL25*1035.4	1	232.92	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	01/08/2015	166
982	Roof	2046GR50LPL88	GR5-88	PL25*1035.4	1	232.92	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
983	Roof	2046GR50LPL89	GR5-89	PL25*1035.4	1	232.92	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
984	Roof	2046GR50LPL90	GR5-90	PL25*1035.4	1	232.92	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
985	Roof	2046GR50LPL107	GR5-107	PL25*1419.4	1	271.99	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
986	Roof	2046GR50LPL108	GR5-108	PL25*1419.4	1	271.99	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
987	Roof	2046GR50LPL109	GR5-109	PL25*1419.4	1	271.99	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
988	Roof	2046GR50LPL110	GR5-110	PL25*1419.4	1	271.99	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	02/03/2015	45
989	Roof	2046GR50LPL115	GR5-115	PL10*200	1	7.70	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
990	Roof	2046GR50LPL116	GR5-116	PL10*200	1	7.70	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
991	Roof	2046GR50LPL117	GR5-117	PL10*200	1	7.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
992	Roof	2046GR50LPL118	GR5-118	PL10*200	1	7.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
993	Roof	2046GR50LPL119	GR5-119	PL10*200	1	7.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
994	Roof	2046GR50LPL120	GR5-120	PL10*200	1	7.69	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
995	Roof	2046GR50LPL121	GR5-121	PL10*200	1	7.70	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
996	Roof	2046GR50LPL122	GR5-122	PL10*200	1	7.70	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
997	Roof	2046GR50LPR23	GR5-23	HEB320	1	1011.05	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
998	Roof	2046GR50LPR24	GR5-24	HEB320	1	1011.05	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	28/01/2015	28
999	Roof	2046GR50LPR26	GR5-26	HEB320	1	1011.05	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/02/2015	32
1000	Roof	2046GR50LPR27	GR5-27	HEB320	1	1011.05	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
1001	Roof	2046GR50V73	GR5-73	PL45*981.8	1	429.79	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/02/2015	43
1002	Roof	2046GR50V74	GR5-74	PL45*981.8	1	429.79	G	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
1003	Roof	2046HR50B1	HR5-1	SHS300*10	1	949.73	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
1004	Roof	2046HR50B3	HR5-3	SHS300*10	1	949.73	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	24/02/2015	42
1005	Roof	2046HR50B7	HR5-7	HEA300	1	612.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1006	Roof	2046HR50B8	HR5-8	HEA300	1	641.61	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1007	Roof	2046HR50B9	HR5-9	HEA300	1	696.68	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	53
1008	Roof	2046HR50B10	HR5-10	HEA300	1	736.04	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	18/03/2015	52
1009	Roof	2046HR50B11	HR5-11	HEA300	1	702.17	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1010	Roof	2046HR50B12	HR5-12	HEA300	1	641.61	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1011	Roof	2046HR50B13	HR5-13	HEA300	1	612.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1012	Roof	2046HR50B14	HR5-14	HEA300	1	822.51	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1013	Roof	2046HR50B15	HR5-15	HEA300	1	822.51	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1014	Roof	2046HR50B16	HR5-16	HEB320	1	1598.93	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1015	Roof	2046HR50B17	HR5-17	HEB320	1	1636.20	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	10/03/2015	49
1016	Roof	2046HR50B18	HR5-18	HEB320	1	1598.93	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/03/2015	48
1017	Roof	2046HR50B19	HR5-19	HEB320	1	1717.08	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	17/04/2015	71
1018	Roof	2046HR50B20	HR5-20	HEB320	1	1271.28	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	17/04/2015	71
1019	Roof	2046HR50B21	HR5-21	HEB320	1	1271.28	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	20/03/2015	54
1020	Roof	2046HR50B22	HR5-22	HEB320	1	1717.08	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	09/04/2015	64
1021	Roof	2046HR50B25	HR5-25	HEB320	1	819.63	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1022	Roof	2046HR50LPL28	HR5-28	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1023	Roof	2046HR50LPL29	HR5-29	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1024	Roof	2046HR50LPL30	HR5-30	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1025	Roof	2046HR50LPL31	HR5-31	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1026	Roof	2046HR50LPL32	HR5-32	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1027	Roof	2046HR50LPL33	HR5-33	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1028	Roof	2046HRS0LPL34	HR5-34	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1029	Roof	2046HRS0LPL35	HR5-35	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1030	Roof	2046HRS0LPL36	HR5-36	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1031	Roof	2046HRS0LPL37	HR5-37	PL15*290	1	29.03	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1032	Roof	2046HRS0LPL38	HR5-38	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1033	Roof	2046HRS0LPL39	HR5-39	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1034	Roof	2046HRS0LPL40	HR5-40	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1035	Roof	2046HRS0LPL41	HR5-41	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1036	Roof	2046HRS0LPL42	HR5-42	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1037	Roof	2046HRS0LPL43	HR5-43	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1038	Roof	2046HRS0LPL44	HR5-44	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1039	Roof	2046HRS0LPL45	HR5-45	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1040	Roof	2046HRS0LPL46	HR5-46	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1041	Roof	2046HRS0LPL47	HR5-47	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1042	Roof	2046HRS0LPL48	HR5-48	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1043	Roof	2046HRS0LPL49	HR5-49	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1044	Roof	2046HRS0LPL50	HR5-50	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	01/08/2015	166
1045	Roof	2046HRS0LPL51	HR5-51	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1046	Roof	2046HRS0LPL52	HR5-52	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1047	Roof	2046HRS0LPL53	HR5-53	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1048	Roof	2046HRS0LPL54	HR5-54	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1049	Roof	2046HRS0LPL55	HR5-55	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1050	Roof	2046HRS0LPL56	HR5-56	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1051	Roof	2046HRS0LPL57	HR5-57	PL15*100	1	10.01	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/03/2015	50
1052	Roof	2046HRS0LPL58	HR5-58	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1053	Roof	2046HRS0LPL59	HR5-59	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1054	Roof	2046HRS0LPL60	HR5-60	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1055	Roof	2046HRS0LPL61	HR5-61	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1056	Roof	2046HRS0LPL62	HR5-62	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1057	Roof	2046HRS0LPL63	HR5-63	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1058	Roof	2046HRS0LPL64	HR5-64	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1059	Roof	2046HRS0LPL65	HR5-65	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1060	Roof	2046HRS0LPL66	HR5-66	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1061	Roof	2046HRS0LPL67	HR5-67	PL10*190	1	7.76	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1062	Roof	2046HRS0LPL68	HR5-68	PL10*330	1	10.62	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	27/03/2015	59
1063	Roof	2046HRS0LPL69	HR5-69	PL10*330	1	10.62	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	08/04/2015	63
1064	Roof	2046HRS0LPL70	HR5-70	PL10*330	1	10.62	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1065	Roof	2046HRS0LPL71	HR5-71	PL10*330	1	10.62	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1066	Roof	2046HRS0LPL72	HR5-72	FPL20*170	1	12.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1067	Roof	2046HRS0LPL75	HR5-75	PL35*300	1	124.16	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1068	Roof	2046HRS0LPL76	HR5-76	PL35*300	1	124.16	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1069	Roof	2046HRS0LPL77	HR5-77	PL35*300	1	122.81	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1070	Roof	2046HRS0LPL78	HR5-78	PL35*300	1	122.81	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1071	Roof	2046HRS0LPL79	HR5-79	PL35*300	1	122.81	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1072	Roof	2046HRS0LPL80	HR5-80	PL35*300	1	122.81	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1073	Roof	2046HRS0LPL81	HR5-81	PL35*300	1	124.16	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1074	Roof	2046HRS0LPL82	HR5-82	PL35*300	1	124.16	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1075	Roof	2046HRS0LPL83	HR5-83	PL25*972.2	1	218.55	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
1076	Roof	2046HRS0LPL84	HR5-84	PL25*972.2	1	218.55	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
1077	Roof	2046HRS0LPL85	HR5-85	PL25*972.2	1	218.55	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
1078	Roof	2046HRS0LPL86	HR5-86	PL25*972.2	1	218.55	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	13/02/2015	36
1079	Roof	2046HRS0LPL87	HR5-87	PL25*1035.4	1	232.92	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
1080	Roof	2046HRS0LPL88	HR5-88	PL25*1035.4	1	232.92	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
1081	Roof	2046HRS0LPL89	HR5-89	PL25*1035.4	1	232.92	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
1082	Roof	2046HRS0LPL90	HR5-90	PL25*1035.4	1	232.92	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1083	Roof	2046HRS0LPL107	HR5-107	PL25*1419.4	1	271.99	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1084	Roof	2046HRS0LPL108	HR5-108	PL25*1419.4	1	271.99	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1085	Roof	2046HRS0LPL109	HR5-109	PL25*1419.4	1	271.99	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1086	Roof	2046HRS0LPL110	HR5-110	PL25*1419.4	1	271.99	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/03/2015	47
1087	Roof	2046HRS0LPL115	HR5-115	PL10*200	1	7.70	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1088	Roof	2046HRS0LPL116	HR5-116	PL10*200	1	7.70	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1089	Roof	2046HRS0LPL117	HR5-117	PL10*200	1	7.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1090	Roof	2046HRS0LPL118	HR5-118	PL10*200	1	7.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1091	Roof	2046HRS0LPL119	HR5-119	PL10*200	1	7.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1092	Roof	2046HRS0LPL120	HR5-120	PL10*200	1	7.69	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1093	Roof	2046HRS0LPL121	HR5-121	PL10*200	1	7.70	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1094	Roof	2046HRS0LPL122	HR5-122	PL10*200	1	7.70	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	04/03/2015	46
1095	Roof	2046HRS0LPLR23	HR5-23	HEB320	1	1011.05	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	28/01/2015	28
1096	Roof	2046HRS0LPLR24	HR5-24	HEB320	1	1011.05	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	06/02/2015	32
1097	Roof	2046HRS0LPLR26	HR5-26	HEB320	1	1011.05	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	28/01/2015	28
1098	Roof	2046HRS0LPLR27	HR5-27	HEB320	1	1011.05	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/02/2015	43
1099	Roof	2046HRS0V73	HR5-73	PL45*981.8	1	429.79	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	25/02/2015	43
1100	Roof	2046HRS0V74	HR5-74	PL45*981.8	1	429.79	H	5	13.2-13.3	Without Intumescent	Portugal	19/12/2014	23/02/2015	41
1101	Roof	2046JRS08204	JRS-204	HEA300	1	822.51	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	08/07/2015	130
1102	Roof	2046JRS08206	JRS-206	HEA300	1	696.68	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1103	Roof	2046JRS08207	JRS-207	HEA300	1	822.51	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1104	Roof	2046JRS08208	JRS-208	HEA300	1	663.96	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1105	Roof	2046JRS08209	JRS-209	HEA300	1	612.69	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1106	Roof	2046JRS08210	JRS-210	HEA300	1	612.69	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1107	Roof	2046JR508211	JRS-211	HEA300	1	663.96	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1108	Roof	2046JR508219	JRS-219	HEB320	1	815.84	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	15/06/2015	109
1109	Roof	2046JR508220	JRS-220	HEB320	1	1705.61	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	08/07/2015	130
1110	Roof	2046JR50LP15	JRS-5	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1111	Roof	2046JR50LP16	JRS-6	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1112	Roof	2046JR50LP17	JRS-7	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1113	Roof	2046JR50LP18	JRS-8	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1114	Roof	2046JR50LP19	JRS-9	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1115	Roof	2046JR50LP110	JRS-10	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1116	Roof	2046JR50LP119	JRS-19	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1117	Roof	2046JR50LP120	JRS-20	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1118	Roof	2046JR50LP121	JRS-21	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1119	Roof	2046JR50LP122	JRS-22	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1120	Roof	2046JR50LP123	JRS-23	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1121	Roof	2046JR50LP124	JRS-24	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1122	Roof	2046JR50LP125	JRS-25	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1123	Roof	2046JR50LP126	JRS-26	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1124	Roof	2046JR50LP127	JRS-27	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1125	Roof	2046JR50LP128	JRS-28	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1126	Roof	2046JR50LP129	JRS-29	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1127	Roof	2046JR50LP130	JRS-30	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/06/2015	98
1128	Roof	2046JR50LP135	JRS-35	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1129	Roof	2046JR50LP136	JRS-36	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1130	Roof	2046JR50LP137	JRS-37	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1131	Roof	2046JR50LP138	JRS-38	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1132	Roof	2046JR50LP139	JRS-39	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1133	Roof	2046JR50LP140	JRS-40	PL10*190	1	7.76								



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1186	Roof	2046JR50LPL102	JRS-102	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1187	Roof	2046JR50LPL103	JRS-103	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1188	Roof	2046JR50LPL104	JRS-104	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1189	Roof	2046JR50LPL105	JRS-105	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1190	Roof	2046JR50LPL106	JRS-106	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	01/08/2015	166
1191	Roof	2046JR50LPL107	JRS-107	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1192	Roof	2046JR50LPL108	JRS-108	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1193	Roof	2046JR50LPL109	JRS-109	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1194	Roof	2046JR50LPL110	JRS-110	PL10*250	1	8.44	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1195	Roof	2046JR50LPL111	JRS-111	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1196	Roof	2046JR50LPL112	JRS-112	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1197	Roof	2046JR50LPL113	JRS-113	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1198	Roof	2046JR50LPL114	JRS-114	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1199	Roof	2046JR50LPL115	JRS-115	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1200	Roof	2046JR50LPL116	JRS-116	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1201	Roof	2046JR50LPL117	JRS-117	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1202	Roof	2046JR50LPL118	JRS-118	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1203	Roof	2046JR50LPL119	JRS-119	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1204	Roof	2046JR50LPL120	JRS-120	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1205	Roof	2046JR50LPL121	JRS-121	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1206	Roof	2046JR50LPL122	JRS-122	PL10*330	1	10.62	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1207	Roof	2046JR50LPL142	JRS-142	PL25*972.2	1	218.55	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1208	Roof	2046JR50LPL145	JRS-145	PL25*1035.4	1	232.92	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1209	Roof	2046JR50LPL147	JRS-147	PL25*1035.4	1	232.92	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1210	Roof	2046JR50LPL183	JRS-183	PL25*1419.4	1	271.99	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	95
1211	Roof	2046JR50LPL185	JRS-185	PL25*1419.4	1	271.99	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	28/05/2015	



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1265	Roof	2046JR50V53	JRS-53	PL60*981.8	1	630.52	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	108
1266	Roof	2046JR50V140	JRS-140	PL25*972.2	1	274.23	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	108
1267	Roof	2046JR50V146	JRS-146	PL25*1085.4	1	275.42	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	10/07/2015	131
1268	Roof	2046JR50V184	JRS-184	PL25*1469.4	1	314.50	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	105
1269	Roof	2046JR50V283	JRS-283	PL25*972.2	1	273.25	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	108
1270	Roof	2046JR50V284	JRS-284	PL25*1085.4	1	275.42	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	108
1271	Roof	2046JR50V285	JRS-285	PL25*1469.4	1	314.50	J	5	13.2-13.3	Without Intumescent	Portugal	06/05/2015	12/06/2015	105
1272	Roof	2046HR51BR139	HR5-139	CHS193.7*6.3	1	353.59	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	13/07/2015	132
1273	Roof	2046HR51BR140	HR5-140	CHS193.7*6.3	1	257.60	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	16/07/2015	134
1274	Roof	2046HR51BR141	HR5-141	CHS193.7*6.3	1	353.59	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	13/07/2015	132
1275	Roof	2046HR51BR142	HR5-142	CHS193.7*6.3	1	257.60	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	16/07/2015	134
1276	Roof	2046HR51LPL123	HR5-123	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1277	Roof	2046HR51LPL124	HR5-124	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1278	Roof	2046HR51LPL125	HR5-125	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1279	Roof	2046HR51LPL126	HR5-126	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1280	Roof	2046HR51LPL127	HR5-127	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1281	Roof	2046HR51LPL128	HR5-128	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1282	Roof	2046HR51LPL129	HR5-129	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1283	Roof	2046HR51LPL130	HR5-130	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1284	Roof	2046HR51LPL131	HR5-131	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1285	Roof	2046HR51LPL132	HR5-132	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1286	Roof	2046HR51LPL133	HR5-133	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1287	Roof	2046HR51LPL134	HR5-134	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1288	Roof	2046HR51LPL135	HR5-135	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1289	Roof	2046HR51LPL136	HR5-136	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1290	Roof	2046HR51LPL137	HR5-137	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1291	Roof	2046HR51LPL138	HR5-138	PL10*220	1	5.35	H	5	13.2-13.3	Without Intumescent	Portugal	07/05/2015	28/05/2015	95
1292	Roof	2046JR50B41	JRS-41	SHS300*10	1	913.74	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	22/07/2015	138
1293	Roof	2046JR50B42	JRS-42	SHS300*10	1	951.88	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	13/07/2015	132
1294	Roof	2046JR50B43	JRS-43	SHS300*10	1	1199.20	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	22/07/2015	138
1295	Roof	2046JR50B44	JRS-44	SHS300*10	1	951.88	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	17/07/2015	135
1296	Roof	2046JR50B45	JRS-45	SHS300*10	1	1199.20	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	17/07/2015	135
1297	Roof	2046JR50B46	JRS-46	SHS300*10	1	1241.72	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1298	Roof	2046JR50B47	JRS-47	SHS300*10	1	1241.72	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	13/07/2015	132
1299	Roof	2046JR50B203	JRS-203	HEA300	1	726.77	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	20/07/2015	137
1300	Roof	2046JR50B205	JRS-205	HEA300	1	784.06	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	20/07/2015	137
1301	Roof	2046JR50B216	JRS-216	HEB320	1	1286.15	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	22/07/2015	138
1302	Roof	2046JR50B217	JRS-217	HEB320	1	1286.15	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	17/07/2015	135
1303	Roof	2046JR50B218	JRS-218	HEB320	1	1762.91	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	17/07/2015	135
1304	Roof	2046JR50B221	JRS-221	HEB320	1	1762.69	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	28/07/2015	140
1305	Roof	2046JR50B222	JRS-222	HEB320	1	1813.83	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	17/07/2015	136
1306	Roof	2046JR50B223	JRS-223	HEB320	1	1813.83	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	28/07/2015	140
1307	Roof	2046JR50LPL1	JRS-1	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1308	Roof	2046JR50LPL2	JRS-2	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1309	Roof	2046JR50LPL3	JRS-3	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1310	Roof	2046JR50LPL4	JRS-4	PL15*290	1	29.03	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1311	Roof	2046JR50LPL11	JRS-11	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1312	Roof	2046JR50LPL12	JRS-12	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1313	Roof	2046JR50LPL13	JRS-13	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1314	Roof	2046JR50LPL14	JRS-14	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1315	Roof	2046JR50LPL15	JRS-15	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1316	Roof	2046JR50LPL16	JRS-16	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1317	Roof	2046JR50LPL17	JRS-17	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1318	Roof	2046JR50LPL18	JRS-18	PL15*100	1	10.01	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1319	Roof	2046JR50LPL31	JRS-31	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1320	Roof	2046JR50LPL32	JRS-32	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1321	Roof	2046JR50LPL33	JRS-33	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1322	Roof	2046JR50LPL34	JRS-34	PL10*190	1	7.76	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1323	Roof	2046JR50LPL125	JRS-125	PL35*300	1	124.16	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1324	Roof	2046JR50LPL126	JRS-126	PL35*300	1	124.16	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1325	Roof	2046JR50LPL127	JRS-127	PL35*300	1	122.81	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1326	Roof	2046JR50LPL128	JRS-128	PL35*300	1	122.81	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1327	Roof	2046JR50LPL129	JRS-129	PL35*300	1	122.81	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1328	Roof	2046JR50LPL130	JRS-130	PL35*300	1	122.81	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1329	Roof	2046JR50LPL131	JRS-131	PL35*300	1	124.16	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1330	Roof	2046JR50LPL132	JRS-132	PL35*300	1	124.16	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	24/06/2015	117
1331	Roof	2046JR50LPL224	JRS-224	PL10*200	1	7.70	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1332	Roof	2046JR50LPL225	JRS-225	PL10*200	1	7.70	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1333	Roof	2046JR50LPL226	JRS-226	PL10*200	1	7.69	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1334	Roof	2046JR50LPL227	JRS-227	PL10*200	1	7.69	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1335	Roof	2046JR50LPL228	JRS-228	PL10*200	1	7.69	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1336	Roof	2046JR50LPL229	JRS-229	PL10*200	1	7.69	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1337	Roof	2046JR50LPL230	JRS-230	PL10*200	1	7.70	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1338	Roof	2046JR50LPL231	JRS-231	PL10*200	1	7.70	J	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	01/08/2015	166
1339	Roof	2046IR50B16	IRS-16	HEB320	1	1798.75	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124
1340	Roof	2046IR50B19	IRS-19	HEB320	1	1798.75	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124
1341	Roof	2046IR50LPL76	IRS-76	PL35*300	1	124.16	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124
1342	Roof	2046IR50LPL77	IRS-77	PL35*300	1	124.16	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124
1343	Roof	2046IR50LPL79	IRS-79	PL35*300	1	124.16	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1344	Roof	2046IR50LPLB80	IRS-80	PL35*300	1	124.16	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	30/06/2015	124
1345	Roof	2046IR50LPL115	IRS-115	PL10*200	1	7.70	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	18/06/2015	111
1346	Roof	2046IR50LPL116	IRS-116	PL10*200	1	7.70	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	18/06/2015	111
1347	Roof	2046IR50LPL117	IRS-117	PL10*200	1	7.70	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1348	Roof	2046IR50LPL118	IRS-118	PL10*200	1	7.70	I	5	13.2-13.3	Without Intumescent	Portugal	25/05/2015	19/06/2015	112
1349	Roof	2046AR50B230	AR5-230	HEB320	1	994.06	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	22/07/2015	138
1350	Roof	2046AR50B290	AR5-290	HEB320	1	1290.61	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	17/07/2015	135
1351	Roof	2046AR50B291	AR5-291	HEB320	1	1715.58	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	17/07/2015	136
1352	Roof	2046AR50B294	AR5-294	HEB320	1	1715.58	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	17/07/2015	136
1353	Roof	2046AR50B295	AR5-295	HEB320	1	1290.61	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	17/07/2015	135
1354	Roof	2046AR50B297	AR5-297	HEB320	1	1665.34	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	17/07/2015	136
1355	Roof	2046AR50B298	AR5-298	HEB320	1	1549.06	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	16/07/2015	134
1356	Roof	2046AR50B299	AR5-299	HEB320	1	1665.34	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	16/07/2015	134
1357	Roof	2046AR50LPL6	AR5-6	PL30*972.2	1	262.26	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	30/06/2015	124
1358	Roof	2046AR50LPL20	AR5-20	PL30*972.2	1	262.26	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	30/06/2015	124
1359	Roof	2046AR50LPL21	AR5-21	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1360	Roof	2046AR50LPL22	AR5-22	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1361	Roof	2046AR50LPL29	AR5-29	PL25*1035.4	1	232.92	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1362	Roof	2046AR50LPL30	AR5-30	PL25*1035.4	1	232.92	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1363	Roof	2046AR50LPL37	AR5-37	PL25*1035.4	1	232.92	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1364	Roof	2046AR50LPL38	AR5-38	PL25*1035.4	1	232.92	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1365	Roof	2046AR50LPL39	AR5-39	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1366	Roof	2046AR50LPL40	AR5-40	PL25*1419.4	1	271.99	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1367	Roof	2046AR50LPL49	AR5-49	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	19/06/2015	112
1368	Roof	2046AR50LPL50	AR5-50	PL10*200	1	7.70	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	18/06/2015	111
1369	Roof	2046AR50LPL51	AR5-51	PL35*300	1	124.16	A	5	13.2-13.3	Without Intumescent	Portugal			



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1423	Roof	2046AR50LPL173	AR5-173	PL60*981.8	1	552.65	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	30/06/2015	124
1424	Roof	2046AR50LPL179	AR5-179	FPL20*170	1	12.69	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	03/07/2015	127
1425	Roof	2046AR50V5	AR5-5	PL30*972.2	1	316.96	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	10/07/2015	131
1426	Roof	2046AR50V19	AR5-19	PL30*972.2	1	316.96	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	10/07/2015	131
1427	Roof	2046AR50V174	AR5-174	PL60*981.8	1	630.52	A	5	13.2-13.3	Without Intumescent	Portugal	22/05/2015	10/07/2015	131
1428	Roof	2046IR51BR139	IR5-139	CHS193.7*6.3	1	273.42	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	22/07/2015	138
1429	Roof	2046IR51BR140	IR5-140	CHS193.7*6.3	1	257.28	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	13/07/2015	132
1430	Roof	2046IR51BR141	IR5-141	CHS193.7*6.3	1	273.42	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	22/07/2015	138
1431	Roof	2046IR51BR142	IR5-142	CHS193.7*6.3	1	257.28	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	13/07/2015	132
1432	Roof	2046IR51LPL123	IR5-123	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1433	Roof	2046IR51LPL124	IR5-124	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1434	Roof	2046IR51LPL125	IR5-125	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1435	Roof	2046IR51LPL126	IR5-126	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1436	Roof	2046IR51LPL127	IR5-127	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1437	Roof	2046IR51LPL128	IR5-128	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1438	Roof	2046IR51LPL129	IR5-129	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1439	Roof	2046IR51LPL130	IR5-130	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1440	Roof	2046IR51LPL131	IR5-131	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1441	Roof	2046IR51LPL132	IR5-132	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1442	Roof	2046IR51LPL133	IR5-133	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1443	Roof	2046IR51LPL134	IR5-134	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1444	Roof	2046IR51LPL135	IR5-135	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1445	Roof	2046IR51LPL136	IR5-136	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1446	Roof	2046IR51LPL137	IR5-137	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1447	Roof	2046IR51LPL138	IR5-138	PL10*220	1	5.35	I	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1448	Roof	2046GR51BR139	GR5-139	CHS193.7*6.3	1	353.59	G	5	13.2-13.3					



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1502	Roof	2046ERS1LPL133	ERS-133	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1503	Roof	2046ERS1LPL134	ERS-134	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1504	Roof	2046ERS1LPL135	ERS-135	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1505	Roof	2046ERS1LPL136	ERS-136	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1506	Roof	2046ERS1LPL137	ERS-137	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1507	Roof	2046ERS1LPL138	ERS-138	PL10*220	1	5.35	E	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1508	Roof	2046DRS1BR142	DRS-142	CHS193.7*6.3	1	353.59	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	13/07/2015	132
1509	Roof	2046DRS1BR143	DRS-143	CHS193.7*6.3	1	257.60	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	16/07/2015	134
1510	Roof	2046DRS1BR144	DRS-144	CHS193.7*6.3	1	353.59	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	13/07/2015	132
1511	Roof	2046DRS1BR145	DRS-145	CHS193.7*6.3	1	257.60	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	22/07/2015	138
1512	Roof	2046DRS1LPL126	DRS-126	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1513	Roof	2046DRS1LPL127	DRS-127	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1514	Roof	2046DRS1LPL128	DRS-128	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1515	Roof	2046DRS1LPL129	DRS-129	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1516	Roof	2046DRS1LPL130	DRS-130	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1517	Roof	2046DRS1LPL131	DRS-131	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1518	Roof	2046DRS1LPL132	DRS-132	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1519	Roof	2046DRS1LPL133	DRS-133	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1520	Roof	2046DRS1LPL134	DRS-134	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1521	Roof	2046DRS1LPL135	DRS-135	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1522	Roof	2046DRS1LPL136	DRS-136	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1523	Roof	2046DRS1LPL137	DRS-137	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1524	Roof	2046DRS1LPL138	DRS-138	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1525	Roof	2046DRS1LPL139	DRS-139	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1526	Roof	2046DRS1LPL140	DRS-140	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1527	Roof	2046DRS1LPL141	DRS-141	PL10*220	1	5.35	D	5	13.2-13.3	Without Intumescent	Portugal	01/06/20		



Table A3-04: Schedule of Roof Steelwork Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1581	Roof	2046AR51LPL372	AR5-372	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1582	Roof	2046AR51LPL373	AR5-373	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1583	Roof	2046AR51LPL374	AR5-374	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1584	Roof	2046AR51LPL375	AR5-375	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1585	Roof	2046AR51LPL376	AR5-376	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1586	Roof	2046AR51LPL377	AR5-377	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1587	Roof	2046AR51LPL378	AR5-378	PL10*220	1	5.35	A	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1588	Roof	2046JR51BR302	JR5-302	CHS193.7*6.3	1	269.96	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	16/07/2015	134
1589	Roof	2046JR51BR303	JR5-303	CHS193.7*6.3	1	257.28	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	07/08/2015	147
1590	Roof	2046JR51BR304	JR5-304	CHS193.7*6.3	1	269.96	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	16/07/2015	134
1591	Roof	2046JR51BR305	JR5-305	CHS193.7*6.3	1	257.28	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	13/07/2015	132
1592	Roof	2046JR51LPL286	JR5-286	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1593	Roof	2046JR51LPL287	JR5-287	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1594	Roof	2046JR51LPL288	JR5-288	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1595	Roof	2046JR51LPL289	JR5-289	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1596	Roof	2046JR51LPL290	JR5-290	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1597	Roof	2046JR51LPL291	JR5-291	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1598	Roof	2046JR51LPL292	JR5-292	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1599	Roof	2046JR51LPL293	JR5-293	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1600	Roof	2046JR51LPL294	JR5-294	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1601	Roof	2046JR51LPL295	JR5-295	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1602	Roof	2046JR51LPL296	JR5-296	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1603	Roof	2046JR51LPL297	JR5-297	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1604	Roof	2046JR51LPL298	JR5-298	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1605	Roof	2046JR51LPL299	JR5-299	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1606	Roof	2046JR51LPL300	JR5-300	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1607	Roof	2046JR51LPL301	JR5-301	PL10*220	1	5.35	J	5	13.2-13.3	Without Intumescent	Portugal	01/06/2015	01/08/2015	166
1673	Roof	2046JR50FP176	JR5-176	HEA240	1	1140.05	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	01/09/2015	157
1674	Roof	2046JR50FP177	JR5-177	HEA240	1	570.36	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158
1675	Roof	2046JR50FP178	JR5-178	HEA240	1	527.17	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158
1676	Roof	2046JR50FP179	JR5-179	HEA240	1	511.52	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158
1677	Roof	2046JR50FP180	JR5-180	HEA240	1	570.36	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158
1678	Roof	2046JR50FP181	JR5-181	HEA240	1	527.17	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158
1679	Roof	2046JR50FP182	JR5-182	HEA240	1	511.52	J	5	13.2-13.3	Without Intumescent	Portugal	21/07/2015	04/09/2015	158



Table A3-05: Schedule of Roof Purlin Components

Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1	Purlin	2046ZZ53LRP604	ZZ5-604	HEB240	1	748.06	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
2	Purlin	2046ZZ53LRP605	ZZ5-605	HEB240	1	748.06	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
3	Purlin	2046ZZ53RP606	ZZ5-606	HEB240	1	911.74	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
4	Purlin	2046ZZ53LRP607	ZZ5-607	HEB240	1	748.06	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
5	Purlin	2046ZZ53RP608	ZZ5-608	HEB240	1	911.74	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
6	Purlin	2046ZZ53LRP698	ZZ5-698	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
7	Purlin	2046ZZ53LRP699	ZZ5-699	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
8	Purlin	2046ZZ53LRP700	ZZ5-700	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
9	Purlin	2046ZZ53LRP701	ZZ5-701	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
10	Purlin	2046ZZ53LRP702	ZZ5-702	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
11	Purlin	2046ZZ53LRP703	ZZ5-703	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
12	Purlin	2046ZZ53LRP704	ZZ5-704	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
13	Purlin	2046ZZ53LRP705	ZZ5-705	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
14	Purlin	2046ZZ53LRP706	ZZ5-706	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
15	Purlin	2046ZZ53LRP707	ZZ5-707	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
16	Purlin	2046ZZ53LRP708	ZZ5-708	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
17	Purlin	2046ZZ53LRP709	ZZ5-709	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
18	Purlin	2046ZZ53LRP710	ZZ5-710	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
19	Purlin	2046ZZ53LRP711	ZZ5-711	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
20	Purlin	2046ZZ53LRP712	ZZ5-712	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
21	Purlin	2046ZZ53LRP713	ZZ5-713	HEA200	1	94.16	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
22	Purlin	2046ZZ53LRP714	ZZ5-714	HEA200	1	94.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
23	Purlin	2046ZZ53LRP715	ZZ5-715	HEA200	1	94.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
24	Purlin	2046ZZ53LRP716	ZZ5-716	HEA200	1	94.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
25	Purlin	2046ZZ53LRP717	ZZ5-717	HEA200	1	94.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
26	Purlin	2046ZZ53LRP718	ZZ5-718	IPE140	1	61.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
27	Purlin	2046ZZ53LRP719	ZZ5-719	IPE140	1	61.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
28	Purlin	2046ZZ53LRP720	ZZ5-720	IPE140	1	61.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
29	Purlin	2046ZZ53LRP721	ZZ5-721	IPE140	1	61.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
30	Purlin	2046ZZ53LRP722	ZZ5-722	IPE140	1	61.18	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
31	Purlin	2046ZZ53RP609	ZZ5-609	HEB240	1	750.89	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
32	Purlin	2046ZZ53RP610	ZZ5-610	HEB240	1	750.89	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
33	Purlin	2046ZZ53RP611	ZZ5-611	HEB240	1	750.89	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
34	Purlin	2046ZZ53RP612	ZZ5-612	HEB240	1	750.89	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
35	Purlin	2046ZZ53RP613	ZZ5-613	HEB240	1	750.89	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
36	Purlin	2046ZZ53RP614	ZZ5-614	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
37	Purlin	2046ZZ53RP615	ZZ5-615	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
38	Purlin	2046ZZ53RP616	ZZ5-616	HEB240	1	786.34	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
39	Purlin	2046ZZ53RP617	ZZ5-617	HEB240	1	926.21	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	16/07/2015	134
40	Purlin	2046ZZ53RP618	ZZ5-618	HEB240	1	926.21	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	16/07/2015	134
41	Purlin	2046ZZ53RP620	ZZ5-620	HEB240	1	786.34	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	15/06/2015	109
42	Purlin	2046ZZ53RP622	ZZ5-622	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
43	Purlin	2046ZZ53RP623	ZZ5-623	HEB240	1	758.50	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
44	Purlin	2046ZZ53RP624	ZZ5-624	HEB240	1	757.29	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
45	Purlin	2046ZZ53RP625	ZZ5-625	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
46	Purlin	2046ZZ53RP626	ZZ5-626	HEB240	1	758.50	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
47	Purlin	2046ZZ53RP627	ZZ5-627	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
48	Purlin	2046ZZ53RP628	ZZ5-628	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
49	Purlin	2046ZZ53RP629	ZZ5-629	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
50	Purlin	2046ZZ53RP630	ZZ5-630	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
51	Purlin	2046ZZ53RP631	ZZ5-631	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
52	Purlin	2046ZZ53RP632	ZZ5-632	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
53	Purlin	2046ZZ53RP633	ZZ5-633	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
54	Purlin	2046ZZ53RP634	ZZ5-634	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
55	Purlin	2046ZZ53RP635	ZZ5-635	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
56	Purlin	2046ZZ53RP636	ZZ5-636	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
57	Purlin	2046ZZ53RP637	ZZ5-637	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
58	Purlin	2046ZZ53RP638	ZZ5-638	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
59	Purlin	2046ZZ53RP639	ZZ5-639	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
60	Purlin	2046ZZ53RP640	ZZ5-640	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
61	Purlin	2046ZZ53RP641	ZZ5-641	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
62	Purlin	2046ZZ53RP642	ZZ5-642	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
63	Purlin	2046ZZ53RP643	ZZ5-643	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	15/06/2015	109
64	Purlin	2046ZZ53RP644	ZZ5-644	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
65	Purlin	2046ZZ53RP645	ZZ5-645	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
66	Purlin	2046ZZ53RP646	ZZ5-646	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
67	Purlin	2046ZZ53RP647	ZZ5-647	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
68	Purlin	2046ZZ53RP648	ZZ5-648	HEB240	1	758.50	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
69	Purlin	2046ZZ53RP649	ZZ5-649	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
70	Purlin	2046ZZ53RP650	ZZ5-650	HEB240	1	758.50	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
71	Purlin	2046ZZ53RP653	ZZ5-653	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
72	Purlin	2046ZZ53RP654	ZZ5-654	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
73	Purlin	2046ZZ53RP655	ZZ5-655	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
74	Purlin	2046ZZ53RP656	ZZ5-656	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
75	Purlin	2046ZZ53RP657	ZZ5-657	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
76	Purlin	2046Z2S3RP658	ZZS-658	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
77	Purlin	2046Z2S3RP659	ZZS-659	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
78	Purlin	2046Z2S3RP660	ZZS-660	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
79	Purlin	2046Z2S3RP661	ZZS-661	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
80	Purlin	2046Z2S3RP662	ZZS-662	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
81	Purlin	2046Z2S3RP663	ZZS-663	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
82	Purlin	2046Z2S3RP664	ZZS-664	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
83	Purlin	2046Z2S3RP665	ZZS-665	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
84	Purlin	2046Z2S3RP666	ZZS-666	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
85	Purlin	2046Z2S3RP667	ZZS-667	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
86	Purlin	2046Z2S3RP668	ZZS-668	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
87	Purlin	2046Z2S3RP669	ZZS-669	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	29/05/2015	97
88	Purlin	2046Z2S3RP670	ZZS-670	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
89	Purlin	2046Z2S3RP671	ZZS-671	HEB240	1	786.34	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
90	Purlin	2046Z2S3RP672	ZZS-672	HEB240	1	786.34	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
91	Purlin	2046Z2S3RP673	ZZS-673	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
92	Purlin	2046Z2S3RP674	ZZS-674	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
93	Purlin	2046Z2S3RP675	ZZS-675	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
94	Purlin	2046Z2S3RP676	ZZS-676	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	106
95	Purlin	2046Z2S3RP677	ZZS-677	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
96	Purlin	2046Z2S3RP680	ZZS-680	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	05/06/2015	102
97	Purlin	2046Z2S3RP681	ZZS-681	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
98	Purlin	2046Z2S3RP682	ZZS-682	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
99	Purlin	2046Z2S3RP683	ZZS-683	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
100	Purlin	2046Z2S3RP684	ZZS-684	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/06/2015	99
101	Purlin	2046Z2S3RP685	ZZS-685	HEA200	1	402.92	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	01/06/2015	98
102	Purlin	2046Z2S3RP686	ZZS-68											



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
151	Purlin	2046Z2S2RP489	ZZS-489	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
152	Purlin	2046Z2S2RP490	ZZS-490	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
153	Purlin	2046Z2S2RP491	ZZS-491	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
154	Purlin	2046Z2S2RP492	ZZS-492	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
155	Purlin	2046Z2S2RP493	ZZS-493	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
156	Purlin	2046Z2S2RP494	ZZS-494	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
157	Purlin	2046Z2S2RP495	ZZS-495	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
158	Purlin	2046Z2S2RP496	ZZS-496	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	17/08/2015	166
159	Purlin	2046Z2S2RP497	ZZS-497	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
160	Purlin	2046Z2S2RP498	ZZS-498	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
161	Purlin	2046Z2S2RP499	ZZS-499	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	17/08/2015	166
162	Purlin	2046Z2S2RP500	ZZS-500	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
163	Purlin	2046Z2S2RP501	ZZS-501	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
164	Purlin	2046Z2S2RP502	ZZS-502	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
165	Purlin	2046Z2S2RP505	ZZS-505	HEB240	1	758.50	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
166	Purlin	2046Z2S2RP506	ZZS-506	HEB240	1	757.29	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
167	Purlin	2046Z2S2RP507	ZZS-507	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
168	Purlin	2046Z2S2RP508	ZZS-508	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
169	Purlin	2046Z2S2RP509	ZZS-509	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
170	Purlin	2046Z2S2RP510	ZZS-510	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
171	Purlin	2046Z2S2RP511	ZZS-511	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
172	Purlin	2046Z2S2RP512	ZZS-512	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	15/06/2015	109
173	Purlin	2046Z2S2RP513	ZZS-513	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
174	Purlin	2046Z2S2RP514	ZZS-514	HEB240	1	755.67	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	12/06/2015	105
175	Purlin	2046Z2S2RP515	ZZS-515	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	07/08/2015	148
176	Purlin	2046Z2S2RP516	ZZS-516	HEB240	1	779.59	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
226	Purlin	2046ZZ53LPR803	ZZ5-803	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
227	Purlin	2046ZZ53LPR804	ZZ5-804	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
228	Purlin	2046ZZ53LPR805	ZZ5-805	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
229	Purlin	2046ZZ53LPR806	ZZ5-806	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
230	Purlin	2046ZZ53LPR807	ZZ5-807	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
231	Purlin	2046ZZ53LPR808	ZZ5-808	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
232	Purlin	2046ZZ53LPR809	ZZ5-809	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
233	Purlin	2046ZZ53LPR810	ZZ5-810	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
234	Purlin	2046ZZ53LPR811	ZZ5-811	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
235	Purlin	2046ZZ53LPR812	ZZ5-812	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
236	Purlin	2046ZZ53LPR813	ZZ5-813	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
237	Purlin	2046ZZ53LPR814	ZZ5-814	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
238	Purlin	2046ZZ53LPR815	ZZ5-815	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
239	Purlin	2046ZZ53LPR816	ZZ5-816	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
240	Purlin	2046ZZ53LPR817	ZZ5-817	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
241	Purlin	2046ZZ53LPR818	ZZ5-818	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
242	Purlin	2046ZZ53LPR819	ZZ5-819	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
243	Purlin	2046ZZ53LPR821	ZZ5-821	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
244	Purlin	2046ZZ53LPR822	ZZ5-822	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
245	Purlin	2046ZZ53LPR823	ZZ5-823	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
246	Purlin	2046ZZ53LPR824	ZZ5-824	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
247	Purlin	2046ZZ53LPR825	ZZ5-825	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
248	Purlin	2046ZZ53LPR826	ZZ5-826	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
249	Purlin	2046ZZ53LPR827	ZZ5-827	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
250	Purlin	2046ZZ53LPR828	ZZ5-828	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
251	Purlin	2046ZZ53LPR829	ZZ5-829	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	03/07/2015	128
252	Purlin	2046ZZ53LPR83												



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
301	Purlin	2046Z2S3RP621	ZZS-621	HEB240	1	785.85	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	08/07/2015	130
302	Purlin	2046Z2S3RP651	ZZS-651	HEB240	1	785.85	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	07/07/2015	129
303	Purlin	2046Z2S3RP652	ZZS-652	HEB240	1	785.85	Z	5	13.1-13.4	Without Intumescent	Portugal	28/05/2015	07/07/2015	129
304	Purlin	2046Z2S2LPR734	ZZS-734	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
305	Purlin	2046Z2S2LPR735	ZZS-735	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
306	Purlin	2046Z2S2LPR736	ZZS-736	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
307	Purlin	2046Z2S2LPR737	ZZS-737	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
308	Purlin	2046Z2S2LPR738	ZZS-738	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
309	Purlin	2046Z2S2LPR739	ZZS-739	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
310	Purlin	2046Z2S2LPR740	ZZS-740	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
311	Purlin	2046Z2S2LPR741	ZZS-741	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
312	Purlin	2046Z2S2LPR742	ZZS-742	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
313	Purlin	2046Z2S2LPR743	ZZS-743	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
314	Purlin	2046Z2S2LPR744	ZZS-744	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
315	Purlin	2046Z2S2LPR745	ZZS-745	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
316	Purlin	2046Z2S2LPR746	ZZS-746	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
317	Purlin	2046Z2S2LPR747	ZZS-747	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
318	Purlin	2046Z2S2LPR748	ZZS-748	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
319	Purlin	2046Z2S2LPR749	ZZS-749	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
320	Purlin	2046Z2S2LPR750	ZZS-750	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
321	Purlin	2046Z2S2LPR751	ZZS-751	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
322	Purlin	2046Z2S2LPR752	ZZS-752	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
323	Purlin	2046Z2S2LPR753	ZZS-753	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
324	Purlin	2046Z2S2LPR754	ZZS-754	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
325	Purlin	2046Z2S2LPR755	ZZS-755	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147
326	Purlin	2046Z2S2LPR756	ZZS-756	L100*10	1	3.77	Z	5	13.1-13.4	Without Intumescent	Portugal	24/06/2015	07/08/2015	147



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
1	Walkway	2046Z2518253	Z25-253	IPE300	1	321.56	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
2	Walkway	2046Z2518254	Z25-254	IPE300	1	321.56	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
3	Walkway	2046Z2518255	Z25-255	IPE300	1	321.56	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
4	Walkway	2046Z2518256	Z25-256	IPE300	1	321.56	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
5	Walkway	2046Z2518257	Z25-257	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
6	Walkway	2046Z2518258	Z25-258	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
7	Walkway	2046Z2518259	Z25-259	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
8	Walkway	2046Z2518262	Z25-262	IPE300	1	404.61	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
9	Walkway	2046Z2518263	Z25-263	IPE300	1	404.61	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
10	Walkway	2046Z2518264	Z25-264	IPE300	1	404.61	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
11	Walkway	2046Z2518265	Z25-265	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
12	Walkway	2046Z2518266	Z25-266	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
13	Walkway	2046Z2518267	Z25-267	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
14	Walkway	2046Z2518268	Z25-268	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
15	Walkway	2046Z2518269	Z25-269	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	114
16	Walkway	2046Z2518270	Z25-270	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
17	Walkway	2046Z2518271	Z25-271	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
18	Walkway	2046Z2518272	Z25-272	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
19	Walkway	2046Z2518273	Z25-273	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
20	Walkway	2046Z2518274	Z25-274	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
21	Walkway	2046Z2518275	Z25-275	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
22	Walkway	2046Z2518276	Z25-276	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	19/06/2015	113
23	Walkway	2046Z2518277	Z25-277	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
24	Walkway	2046Z2518278	Z25-278	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
25	Walkway	2046Z2518279	Z25-279	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
26	Walkway	2046Z2518280	Z25-280	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
27	Walkway	2046Z2518281	Z25-281	IPE300	1	393.								



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
103	Walkway	2046Z2Z51LPR384	Z25-384	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
104	Walkway	2046Z2Z51LPR385	Z25-385	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
105	Walkway	2046Z2Z51LPR386	Z25-386	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
106	Walkway	2046Z2Z51LPR387	Z25-387	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
107	Walkway	2046Z2Z51LPR388	Z25-388	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
108	Walkway	2046Z2Z51LPR389	Z25-389	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
109	Walkway	2046Z2Z51LPR390	Z25-390	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
110	Walkway	2046Z2Z51LPR391	Z25-391	IPE100	1	6.41	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
111	Walkway	2046Z2Z51LPR392	Z25-392	IPE100	1	6.23	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
112	Walkway	2046Z2Z51LPR393	Z25-393	IPE100	1	6.23	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
113	Walkway	2046Z2Z51LPR394	Z25-394	IPE100	1	6.23	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
114	Walkway	2046Z2Z51LPR395	Z25-395	IPE100	1	6.23	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
115	Walkway	2046Z2Z51LPR396	Z25-396	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
116	Walkway	2046Z2Z51LPR397	Z25-397	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
117	Walkway	2046Z2Z51LPR398	Z25-398	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
118	Walkway	2046Z2Z51LPR399	Z25-399	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
119	Walkway	2046Z2Z51LPR400	Z25-400	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
120	Walkway	2046Z2Z51LPR401	Z25-401	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
121	Walkway	2046Z2Z51LPR402	Z25-402	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
122	Walkway	2046Z2Z51LPR403	Z25-403	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
123	Walkway	2046Z2Z51LPR404	Z25-404	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
124	Walkway	2046Z2Z51LPR405	Z25-405	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
125	Walkway	2046Z2Z51LPR406	Z25-406	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
126	Walkway	2046Z2Z51LPR407	Z25-407	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
127	Walkway	2046Z2Z51LPR408	Z25-408	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
128	Walkway	2046Z2Z51LPR409	Z25-409	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	18/06/2015	111
129	Walkway	2046Z2Z51LPR												



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
205	Walkway	2046Z250815	Z25-15	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
206	Walkway	2046Z250816	Z25-16	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
207	Walkway	2046Z250817	Z25-17	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
208	Walkway	2046Z250818	Z25-18	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
209	Walkway	2046Z250819	Z25-19	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
210	Walkway	2046Z250820	Z25-20	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
211	Walkway	2046Z250821	Z25-21	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
212	Walkway	2046Z250822	Z25-22	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
213	Walkway	2046Z250823	Z25-23	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
214	Walkway	2046Z250824	Z25-24	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
215	Walkway	2046Z250825	Z25-25	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
216	Walkway	2046Z250826	Z25-26	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
217	Walkway	2046Z250827	Z25-27	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
218	Walkway	2046Z250828	Z25-28	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
219	Walkway	2046Z250829	Z25-29	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	24/06/2015	117
220	Walkway	2046Z250830	Z25-30	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
221	Walkway	2046Z250831	Z25-31	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
222	Walkway	2046Z250832	Z25-32	IPE300	1	405.75	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
223	Walkway	2046Z250833	Z25-33	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
224	Walkway	2046Z250834	Z25-34	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
225	Walkway	2046Z250835	Z25-35	IPE300	1	399.47	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
226	Walkway	2046Z250836	Z25-36	IPE300	1	399.47	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
227	Walkway	2046Z250837	Z25-37	IPE300	1	399.47	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	02/07/2015	125
228	Walkway	2046Z250838	Z25-38	IPE300	1	399.47	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
229	Walkway	2046Z250839	Z25-39	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	30/06/2015	124
230	Walkway	2046Z250840	Z25-40	IPE300	1	393.14	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	08/07/2015	130
231	Walkway	2046Z250841	Z25-41	IPE300	1	399.47	Z	5						



Index	Component description	Factory Reference	Site Reference	Material	Quantity	Weight (kg)	Erection Zone	Column Level	Gridline Reference	Paint Scheme	Factory Location	Fabrication Start Date	Expedition Date	Delivery Reference
307	Walkway	2046Z2Z50LPR145	Z25-145	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
308	Walkway	2046Z2Z50LPR146	Z25-146	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
309	Walkway	2046Z2Z50LPR147	Z25-147	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
310	Walkway	2046Z2Z50LPR148	Z25-148	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
311	Walkway	2046Z2Z50LPR149	Z25-149	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
312	Walkway	2046Z2Z50LPR150	Z25-150	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
313	Walkway	2046Z2Z50LPR151	Z25-151	IPE100	1	4.45	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
314	Walkway	2046Z2Z50LPR152	Z25-152	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
315	Walkway	2046Z2Z50LPR153	Z25-153	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
316	Walkway	2046Z2Z50LPR154	Z25-154	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
317	Walkway	2046Z2Z50LPR155	Z25-155	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
318	Walkway	2046Z2Z50LPR156	Z25-156	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
319	Walkway	2046Z2Z50LPR157	Z25-157	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
320	Walkway	2046Z2Z50LPR158	Z25-158	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
321	Walkway	2046Z2Z50LPR159	Z25-159	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
322	Walkway	2046Z2Z50LPR160	Z25-160	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
323	Walkway	2046Z2Z50LPR161	Z25-161	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
324	Walkway	2046Z2Z50LPR162	Z25-162	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
325	Walkway	2046Z2Z50LPR163	Z25-163	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
326	Walkway	2046Z2Z50LPR164	Z25-164	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
327	Walkway	2046Z2Z50LPR165	Z25-165	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
328	Walkway	2046Z2Z50LPR166	Z25-166	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
329	Walkway	2046Z2Z50LPR167	Z25-167	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
330	Walkway	2046Z2Z50LPR168	Z25-168	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
331	Walkway	2046Z2Z50LPR169	Z25-169	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
332	Walkway	2046Z2Z50LPR170	Z25-170	IPE100	1	5.58	Z	5	13.1-13.4	Without Intumescent	Portugal	11/05/2015	11/06/2015	104
333	Walkway	2046Z2Z50LPR												



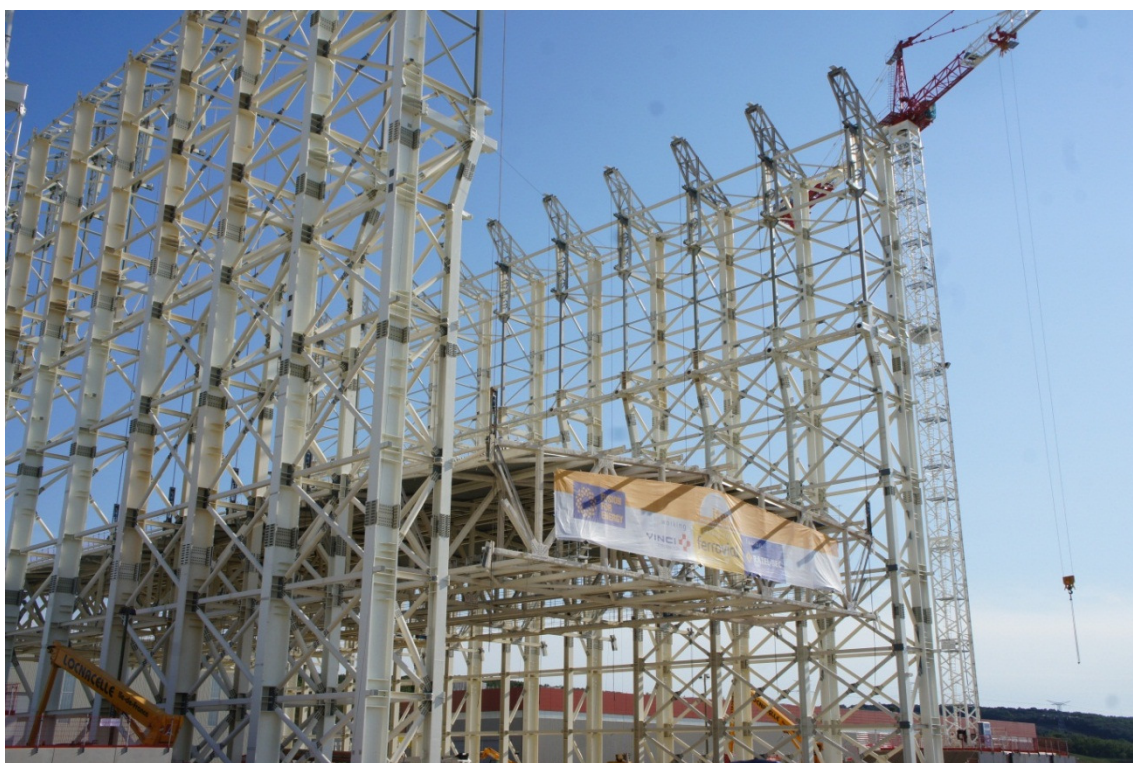
## **Appendix 4: Photographs taken during the fabrication and erection of the Assembly Hall**

This appendix shows photographs taken during the fabrication and erection activities on the Assembly Hall, starting with the most recent.





**Photograph 1: 2015-09-11 – Roof structure lifted to its final position at 60m height**



**Photograph 2: 2015-09-10 - Roof structure lifted to about 20m height**





Photograph 3: 2015-09-10 – View of the structure from the NW during roof lifting



Photograph 4: 2015-09-09 – Lift off of the roof to allow all checks to be performed





Photograph 5: 2015-09-08 – Columns ready to receive the roof pre-assembled at ground level

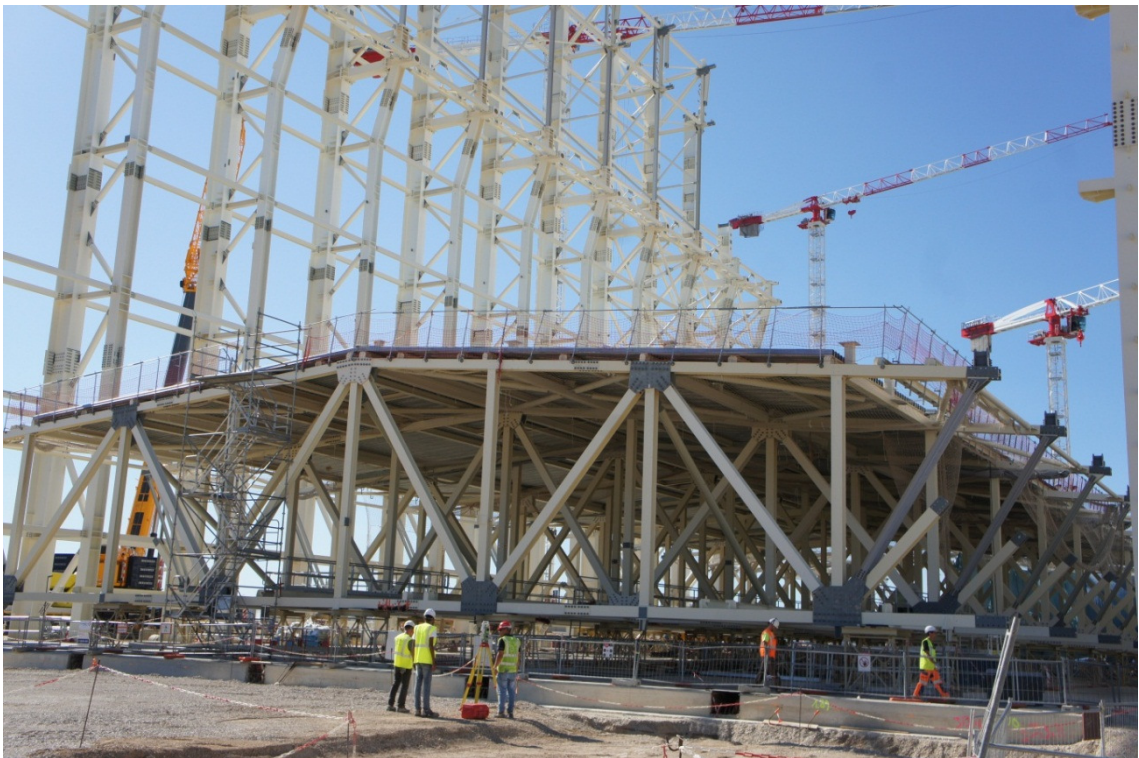


Photograph 6: 2015-09-08 – View of the temporary lifting frames at the top of the columns





Photograph 7: 2015-08-25 – Column Level 5 being completed

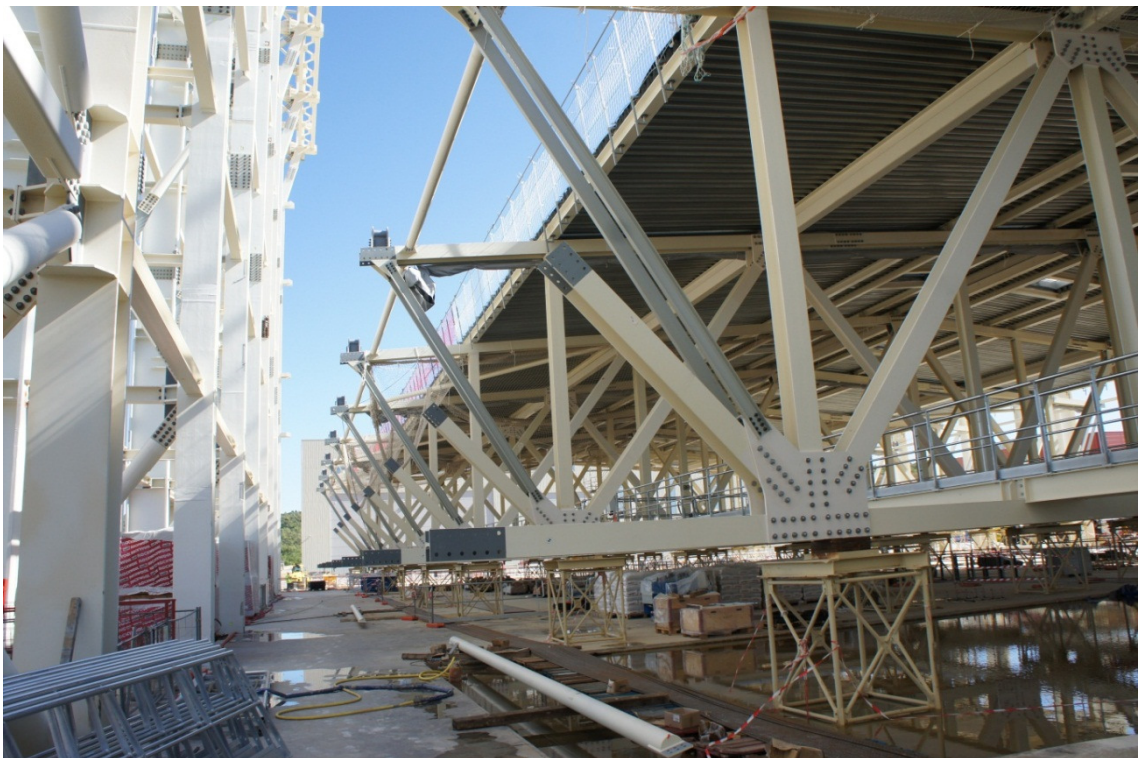


Photograph 8: 2015-08-25 – Final touches to the roof structure at ground level





Photograph 9: 2015-08-25 – Lifting frame to be installed at the top of the column



Photograph 10: 2015-08-25 – View of the roof end to be attached to the lifting jacks





Photograph 11: 2015-08-25 – Vermiculite fire protection being applied to the roof steelwork



Photograph 12: 2015-08-25 – Walkways installed at the bottom chord level of the roof trusses





Photograph 13: 2015-08-25 – synchronised lifting jacks ready for installation



Photograph 14: 2015-08-15 – Some of the lifting frames installed above the Level 5 columns





Photograph 15: 2015/07/30 – Column Level 5 being installed



Photograph 16: 2015-07-23 – Roof steelwork and cladding progressing at ground level





Photograph 17: 2015-07-20 – South view of the steel frame



Photograph 18: 2015-07-06 – South view showing roof cladding started



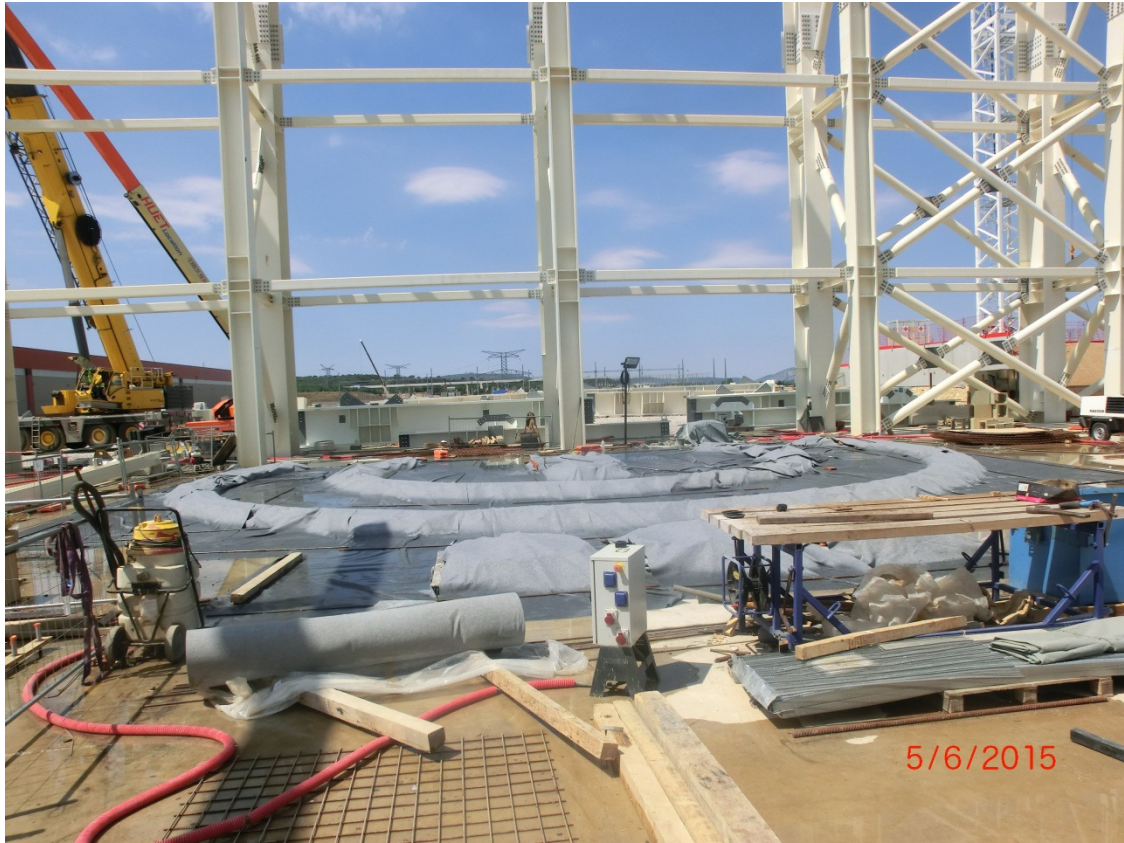


Photograph 19: 2015-07-02 – West façade column erection



Photograph 20: 2015-06-10 – Column erection on gridline 13.K





Photograph 21: 2015-06-05 – curing of the box-out following concrete pouring



Photograph 22: 2015-06-05 – temporary steel frame to bridge the incomplete box-outs





Photograph 23: 2015-05-29 – South view of the steel frame



Photograph 24: 2015-05-05 – West elevation columns at Level 2 and East at Level 4





Photograph 25: 2015-04-13 – Start of Level 4 columns on the East facade



Photograph 26: 2015-04-07– West elevation columns at Level 1 and East at Level 3





Photograph 27: 2015-03-31 – Start of the roof pre-assembly at ground level



Photograph 28: 2015-02-27 – Installation of Level 1 columns on the West facade





Photograph 29: 2015-01-13 – East façade columns at Level 2



Photograph 30: 2014-12-18 - First Level 2 column installed on the East façade





Photograph 31: 2014-12-11 – Cross-bracing at Level 1 East façade



Photograph 32: 2014-12-10 – North West view showing box outs on the ground floor slab





Photograph 33: 2014-11-20 – Cross-bracing at Level 1 East façade started



Photograph 34: 2014-10-28 – Column installation at Level 1 progressing on the East façade





Photograph 35: 2014-10-16 – Eight columns installed at Level 1 on the East façade



Photograph 36: 2014-10-07 – Five columns installed at Level 1 on the East façade





Photograph 37: 2014-10-07 – temporary storage of beam-bracing components on site



Photograph 38: 2014-10-02 – Four columns installed at Level 1 on the East façade





Photograph 39: 2014-09-29 – Three columns installed at Level 1 on the East façade



Photograph 40: 2014-09-26 – Two columns installed at Level 1 on the East façade





Photograph 41: 2014-09-25 – First column installed at Level 1 on the East façade



Photograph 42: 2014-09-25 – Column delivery to site





Photograph 43: 2014-09-25 – preparation of HD bolts before column erection



Photograph 44: 2014-09-19 – Hard-stamped component site reference





Photograph 45: 2014-09-11 – Portugal factory with beam-bracing elements under fabrication



Photograph 46: 2014-09-04 – Romania factory with column elements under fabrication





Photograph 47: 2014-09-03 – Romania steel plates in storage area



Photograph 48: 2014-01-22 – Portugal factory cutting machines



## **Appendix 5: BCSA Carbon Footprint Tool v3**

This appendix provides the input and output of the BCSA Carbon Footprint Tool v3 used in the analysis of the data from the case study.



# BCSA carbon footprint calculation tool

Version v3

## Company Information

Company Name  
Location of production facility  
Contact Address  
Name of contact person  
Telephone number  
e-mail address

ITER - Assembly Hall Steel Construction

[User guide reference](#)  
[Section 3.1](#)

Brief description of company

--

Timeframe of the data collection:

Start  
Finish

07/05/2013
30/09/2015

[Section 3.2](#)

Date of completion

--

Footprint version

Simplified Footprint
----------------------

[Section 2.7](#)



# BCSA carbon footprint calculation tool

Version v3

Company Footprint Data input

1 Incoming steel intermediate products

Product

Source name and location

Source Type

Quantity

Notes

(Tonnes)

A

Plate

Bulgaria

Mill

1,712

Plate Girders from Romania - 7% added to fabricated quantities

B

Plate

Spain

Mill

1,714

Plate Girders from Portugal - 7% added to fabricated quantities

C

Plate

Spain

Mill

109

Box Girders from Portugal - 7% added to fabricated quantities

D

Tubes

Italy

Mill

643

CNS, SHS, RHS for beam-bracings/roof - 7% added to fabricated quantities

E

Sections

Spain

Mill

744

HEA, HEB for bracings/roof/purlins/walkways 7% added to fabricated quantities

F

Angles and channels

Spain

Mill

1

Splice plates for beam bracings - 7% added to fabricated quantities

G

Plate

Spain

Mill

157

Splice plates for roof - 7% added to fabricated quantities

H

I

J

K

L

M

N

O

P

2 Road transport of incoming steel products

Product

From

To

Distance

Average delivery

No. of deliveries

Type of vehicle

Average % weight laden

Percentage of empty return trips

If part load, proportion of load

Notes

(km)

(tonnes)

A

Plate

Bulgaria

0

250

1,712

1

Unknown

Unknown

Unknown

Estimate from google maps

B

Plate

Spain

0

250

1,714

1

Unknown

Unknown

Unknown

Estimate from google maps

C

Plate

Spain

0

250

109

1

Unknown

Unknown

Unknown

Estimate from google maps

D

Tubes

Italy

0

250

643

1

Unknown

Unknown

Unknown

Estimate from google maps

E

Sections

Spain

0

250

744

1

Unknown

Unknown

Unknown

Estimate from google maps

F

Angles and channels

Spain

0

250

1

1

Unknown

Unknown

Unknown

Estimate from google maps

G

Plate

Spain

0

250

157

1

Unknown

Unknown

Unknown

Estimate from google maps

H

I

J

K

L

M

N

O

P

3 Additional road transport of incoming steel products

Product

Supplier

From

To

Distance

Average delivery

Type of vehicle

Average % weight laden

Percentage of empty return trips

If part load, proportion of load

Notes

(km)

(tonnes)

A

Plate

Bulgaria

B

Plate

Spain

C

Plate

Spain

D

Tubes

Italy

E

Sections

Spain

F

Angles and channels

Spain

G

Plate

Spain

H

I

J

K

L

M

N

O

P

4 Sea and rail transport of incoming steel products

Product

Supplier

Rail distance

From

To

Sea distance

Sea transport

From

To

Notes

(km)

(km)

A

Plate

Bulgaria

B

Plate

Spain

C

Plate

Spain

D

Tubes

Italy

E

Sections

Spain

F

Angles and channels

Spain

G

Plate

Spain

H

I

J

K

L

M

N

O

P



**Version v3**

### Company Footprint Data input

User guide reference *Section 3.5*

[illegible]

User guide reference Section 3.6

[illegible]

[User guide reference](#) [Section 3.6](#)

[illegible]

[User guide reference](#) *Section 3.7*

[illegible][illegible]

[User guide reference](#) *Section 3.8*

Finished product	Quantity	Quantity	Average distance	Average load	No. of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips	Notes
	(tonnes)	(tonnes)	(km)	(tonnes)					
Fabricated product	<input type="text"/>	Own haulage: <input type="text"/>	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
		(tonnes)	(km)	(tonnes)					
		Haulage by others: 0	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

User guide reference Section 3.8

Steel in stock at start of period (tonnes)	Steel in stock at end of period (tonnes)	Change in stock (tonnes)	Steel purchased (tonnes)	Finished product plus scrap steel (tonnes)	Change in stock (tonnes)	Notes



**Version v3**

### Company Footprint Data input

11 Energy consumption (Office)				Office consumption data derived from Section 6			User guide reference, Section 3.9	
Energy	Supplier	Consumption	Units	Energy	Consumption	Units	Notes	
Electricity			kWh					
Gas			kWh					

12 Fuel delivery (Office)								User guide reference, Section 3.9	
Energy	Supplier	Distance (km)	Number of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips	If part load, proportion of load	Notes	
Electricity									
Gas									

13 Office consumables										User guide reference, Section 3.10	
Product	Source	Quantity	Units	Distance	Number of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips	If part load, proportion of load	Notes	

14 Office waste										User guide reference, Section 3.11	
Waste	Waste contractor and location	Amount	Units	Recycled (%)	Energy form waste (%)	Composting (%)	Landfill (%)	Unknown (%)	Total (%)	Notes	

Waste	Transport distance (km)	Number of collections	Type of load	If part load, proportion of load (%)	Notes	

15 Employee business travel										User guide reference, Section 3.12	
Air travel	Total distance (pkm)	Public transport	Total distance (pkm)	Petrol cars	Total distance (km)	Diesel cars	Total distance (km)	Notes			
Domestic		Bus		Small (<1.4 litre)		Small (<1.7 litre)					
Short haul international		National rail		Medium (1.4-2.0 litre)		Medium (1.7-2.0 litre)					
Long haul international		Light rail		Large (>2.0 litres)		Large (>2.0 litres)					
		Underground		Average		Average					

LPG cars	Total distance (km)	Petrol hybrid cars	Total distance (km)	Car (unknown fuel)	Total distance (km)	Motorcycles	Total distance (km)	Notes	
Medium		Medium		Average car		Small (<125cc)			
Large		Large				Medium (125-500cc)			
Average		Average				Large (>500cc)			
						Average			



# BCSA carbon footprint calculation tool

Version v3

## Company Footprint Data input

<b>16 Erection data</b>										<a href="#">User guide reference: Section 3.13</a>
Quantity		Erector commuting		Units	Snagger commuting		Units	Notes		
(tonnes)										
Hot-rolled erection	<input type="text" value="4,747"/>	Distance	<input type="text"/>	km	Distance	<input type="text"/>	km			
Cold-rolled erection	<input type="text" value="0"/>	Petrol	<input type="text"/>	litres	Petrol	<input type="text"/>	litres			
Erection data	<input type="text" value="Supply data"/>	Diesel	<input type="text"/>	litres	Diesel	<input type="text"/>	litres			
<b>Erection Plant</b>										<b>Notes</b>
<b>Crane</b>		<b>MEWPs</b>		<b>Forklifts</b>						
Weeks on site	<input type="text" value="107"/>	wks	Weeks on site	<input type="text" value="187"/>	wks	Weeks on site	<input type="text" value="72"/>	wks	Crane = 107 (54+35+18)	
Diesel	<input type="text"/>	litres	Diesel	<input type="text"/>	litres	Diesel	<input type="text"/>	litres	MEWP = 187 (54+48+27+18+18+14+4+4)	
Proportion	<input type="text" value="Unknown"/>	%	Proportion	<input type="text" value="Unknown"/>	%	Proportion	<input type="text" value="Unknown"/>	%	Forklift = 72 (18x3 + 9x2)	
<b>Erection split between hot and cold-rolled</b>										<b>Notes</b>
Hot-rolled erection	<input type="text" value="100%"/>	If split is unknown enter 50% for hot-rolled								
Cold-rolled erection	<input type="text" value="0%"/>									
<b>17 Employee commuting</b>										<a href="#">User guide reference: Section 3.14</a>
Number of employees	Public transport	Total distance	Petrol cars	Total distance	Diesel cars	Total distance	Notes			
<input type="text"/>		(pkm)		(km)		(km)				
	Bus	<input type="text"/>	Small (<1.4 litre)	<input type="text"/>	Small (<1.7 litre)	<input type="text"/>				
	National rail	<input type="text"/>	Medium (1.4-2.0 litre)	<input type="text"/>	Medium (1.7-2.0 litre)	<input type="text"/>				
	Light rail	<input type="text"/>	Large (>2.0 litres)	<input type="text"/>	Large (>2.0 litres)	<input type="text"/>				
	Underground	<input type="text"/>	Average	<input type="text"/>	Average	<input type="text"/>				
<b>LPG cars</b>	<b>Total distance</b>	<b>Petrol hybrid cars</b>	<b>Total distance</b>	<b>Car (unknown fuel)</b>	<b>Total distance</b>	<b>Motorcycles</b>	<b>Total distance</b>	<b>Notes</b>		
	(km)		(km)		(km)		(km)			
Medium	<input type="text"/>	Medium	<input type="text"/>	Average car	<input type="text"/>	Small (<125cc)	<input type="text"/>			
Large	<input type="text"/>	Large	<input type="text"/>			Medium (125-500cc)	<input type="text"/>			
Average	<input type="text"/>	Average	<input type="text"/>			Large (>500cc)	<input type="text"/>			
						Average	<input type="text"/>			
<b>18 Purchased carbon offsets</b>										<a href="#">User guide reference: Section 3.15</a>
LPG cars	Total distance	Petrol hybrid cars	Total distance	Car (unknown fuel)	Total distance	Motorcycles	Total distance	Notes		
	(km)		(km)		(km)		(km)			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>			
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>			
<b>19 Green tariff electricity</b>										<a href="#">User guide reference: Section 3.16</a>
Supplier	Name of tariff	Quantity	Kyoto compliant	Ofgem compliant	Documentation	Notes				
		(tCO2e)	Y/N	Y/N						
Green tariff	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>					
<b>20 Water consumption</b>										<a href="#">User guide reference: Section 3.17</a>
Water	Water company	Water data	Production consumption	Office consumption	Total consumption	Proportion used in production	Proportion used in office	Total consumption	Notes	
			litres	litres	litres			litres		
Water supply	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>		
Water treatment	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>		
<b>21 End</b>										



# BCSA carbon footprint calculation tool

Version v3

## Company carbon footprint results

Carbon Footprint calculation results for:

Footprint calculation date:

Accounting period for footprint calculation:

Type of footprint:

Total hot-rolled production during accounting period:

ITER - Assembly Hall Steel Construction,

27/05/2016

07/05/2013 to 30/09/2015

Simplified Footprint

Tonnes

Company footprint - Breakdown by Green House Gas Protocol Scope			See Pie chart 1
Footprint	Total (kgCO2)	Total per tonne of finished product (kgCO2/tonne)	Percentage Contribution (%)
GHGP Scope 1	133,595	#DIV/0!	1%
GHGP Scope 2	6,599,420	#DIV/0!	53%
GHGP Scope 3	5,677,849	#DIV/0!	46%
<b>Total gross emissions</b>	<b>12,410,863</b>	<b>#DIV/0!</b>	<b>100%</b>
Carbon offsets	0	#DIV/0!	
Green tariff	0	#DIV/0!	
<b>Total net emissions</b>	<b>12,410,863</b>	<b>#DIV/0!</b>	

Breakdown for GHGP Scope 1			See Pie chart 2
Footprint	Total (kgCO2)	Total per tonne of finished product (kgCO2/tonne)	Percentage Contribution (%)
Production energy consumption	0	#DIV/0!	0%
Finished product - Transport	0	#DIV/0!	0%
Office energy consumption	0	#DIV/0!	0%
Hot-rolled erection	133,595	#DIV/0!	100%
Cold-rolled erection	0	#DIV/0!	0%
Hot-rolled erection - transport	0	#DIV/0!	0%
Cold-rolled erection - transport	0	#DIV/0!	0%
Employee business travel	0	#DIV/0!	0%
<b>Total</b>	<b>133,595</b>	<b>#DIV/0!</b>	<b>100%</b>

Breakdown for GHCP Scope 3			See Pie chart 3
Footprint	Total (kgCO2)	Total per tonne of finished product (kgCO2/tonne)	Percentage Contribution (%)
Incoming intermediate hot-rolled steel products - Production	4,760,515	#DIV/0!	84%
Other manufacturing consumables - Production	0	#DIV/0!	0%
Incoming intermediate hot-rolled steel products - Transport	3,444	#DIV/0!	0%
Other manufacturing consumables - Transport	0	#DIV/0!	0%
Production energy consumption (excluding electricity) - transport	0	#DIV/0!	0%
Production energy consumption (excluding electricity) - Production	0	#DIV/0!	0%
Production electricity - Production	869,683	#DIV/0!	15%
Production waste - Production	0	#DIV/0!	0%
Production waste - Transport	18,874	#DIV/0!	0%
Finished product - Transport	0	#DIV/0!	0%
Office energy consumption (excl. electricity) - Transport	0	#DIV/0!	0%
Office energy consumption (excl. electricity) - Production	0	#DIV/0!	0%
Office electricity - Production	0	#DIV/0!	0%
Office consumables - Total	0	#DIV/0!	0%
Office waste - Total	0	#DIV/0!	0%
Employee business travel	0	#DIV/0!	0%
Hot-rolled erection	25,334	#DIV/0!	0%
Cold-rolled erection	0	#DIV/0!	0%
Hot-rolled erection - transport	0	#DIV/0!	0%
Cold-rolled erection - transport	0	#DIV/0!	0%
Water consumption	0	#DIV/0!	0%
<b>Total</b>	<b>5,677,849</b>	<b>#DIV/0!</b>	<b>100%</b>

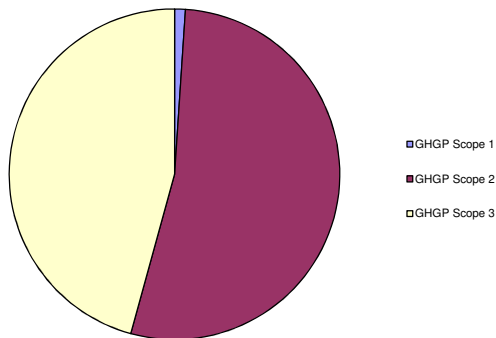
Employee commuting		
Impact	Total (kgCO2)	Total per employee (kgCO2)
Transport impacts	0	#DIV/0!



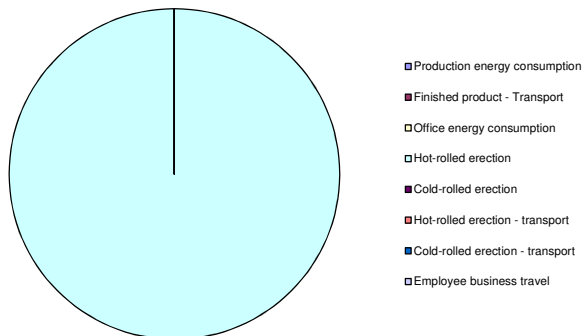
Hot-rolled products - Breakdown of impacts by activity					See Pie chart 4
Impact	Production impacts (kgCO2)	Transport impacts (kgCO2)	Total (production and transport) (kgCO2)	Total per tonne of finished product (kgCO2/tonne)	Percentage Contribution (%)
Incoming intermediate hot-rolled steel products	4,760,515	3,444	4,763,959	#DIV/0!	38%
Other manufacturing consumables	0	0	0	#DIV/0!	0%
Production energy consumption (excluding electricity) S1	0	0	0	#DIV/0!	0%
Production energy consumption (excluding electricity) S3	0	N/A	0	#DIV/0!	0%
Production electricity S2	6,599,420	N/A	6,599,420	#DIV/0!	53%
Production electricity S3	869,683	N/A	869,683	#DIV/0!	7%
Production waste	0	18,874	18,874	#DIV/0!	0%
Finished product S1	N/A	0	0	#DIV/0!	0%
Finished product S3	N/A	0	0	#DIV/0!	0%
Office energy consumption (excl. electricity)	0	0	0	#DIV/0!	0%
Office energy consumption S1 (excl. electricity) S3	0	N/A	0	#DIV/0!	0%
Office electricity S2	0	N/A	0	#DIV/0!	0%
Office electricity S3	0	N/A	0	#DIV/0!	0%
Office consumables	0	0	0	#DIV/0!	0%
Office waste	0	0	0	#DIV/0!	0%
Hot-rolled erection S1	133,595	0	133,595	#DIV/0!	1%
Hot-rolled erection S3	25,334	0	25,334	#DIV/0!	0%
Employee business travel S1	N/A	0	0	#DIV/0!	0%
Employee business travel S3	N/A	0	0	#DIV/0!	0%
Water consumption	0	N/A	0	#DIV/0!	0%
<b>Total</b>	<b>12,388,546</b>	<b>22,318</b>	<b>12,410,863</b>	<b>#DIV/0!</b>	<b>100%</b>

Company footprint (GHGP Scopes 1 and 2)		
Footprint	Total (kgCO2)	Total per tonne of finished product (kgCO2/tonne)
Company production	6,733,014	#DIV/0!
Company business operations	0	#DIV/0!
<b>Total company footprint</b>	<b>6,733,014</b>	<b>#DIV/0!</b>

**Pie chart 1: Company footprint - Breakdown by Green House Gas Protocol Scope**

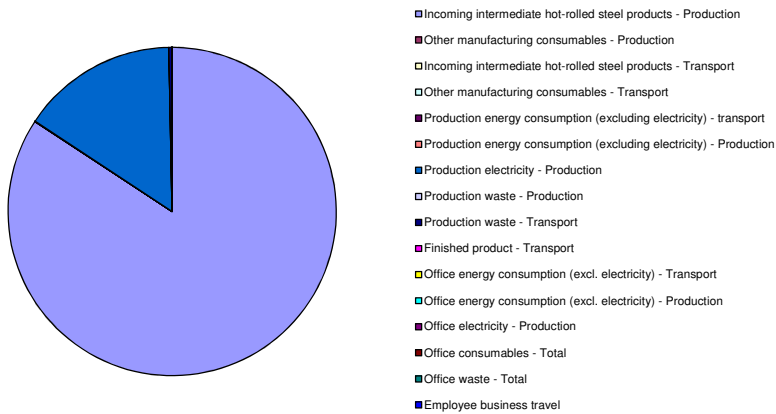


**Pie chart 2: Breakdown for GHGP Scope 1**

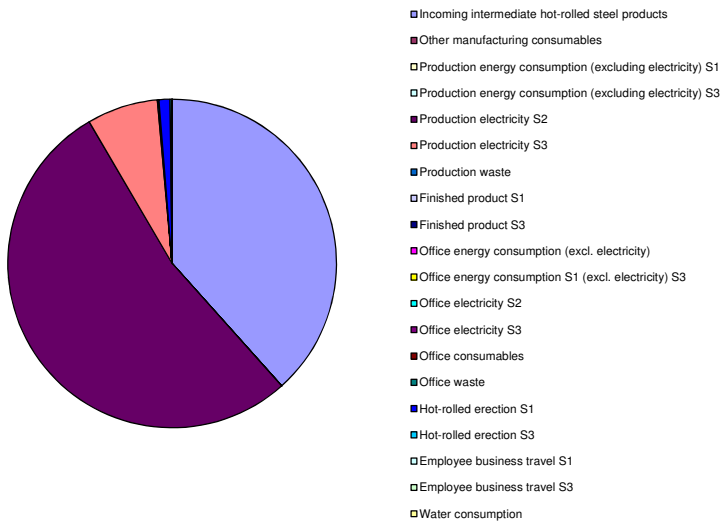


**Pie chart 3: Breakdown for GHGP Scope 3**





**Pie chart 4: Hot-rolled products - Breakdown of impacts by activity**





# BCSA carbon footprint calculation tool

Version v3

## Project Footprint Data input

Project name	Assembly Hall
Project location	France
Project client	ITER
Gross internal floor area (m <sup>2</sup> ):	5,380

1

Hot-rolled products

[User guide reference: Section xxx](#)

	Product	Supplier	Quantity	Distance	Average load	No. of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips (%)	If part load, proportion of load (%)	Notes
A	Plate	Romania	1,600	2,300	20	83	Articulated	60%	100%		Plate Girders from Romania
B	Plate	Portugal	1,602	1,500	20	83	Articulated	60%	100%		Plate Girders from Portugal
C	Plate	Portugal	102	1,500	20	6	Articulated	60%	100%		Box Girders from Portugal
D	Tubes	Portugal	509	1,500	20	27	Articulated	60%	100%		CHS, SHS and RHS for beam-bracings
E	Sections	Portugal	262	1,500	20	14	Articulated	60%	100%		HEA and HEB for beam bracings
F	Plate	Portugal	82	1,500	20	5	Articulated	60%	100%		Splice plates for beam bracings
G	Tubes	Portugal	92	1,500	20	5	Articulated	60%	100%		CHS, SHS and RHS for roof
H	Sections	Portugal	247	1,500	20	13	Articulated	60%	100%		HEA and HEB for roof
I	Plate	Portugal	64	1,500	20	4	Articulated	60%	100%		Splice plates for roof
J	Sections	Portugal	126	1,500	20	7	Articulated	60%	100%		HEA, WEB and IPE for purlins
K	Sections	Portugal	59	1,500	20	4	Articulated	60%	100%		HEA and IPE for walkways
L	Angles and channels	Portugal	1	1,500	20	1	Articulated	60%	100%		L (RSA cleats) for purlins
	<b>Total</b>		4746.723								

2

Cold-rolled steel products - purlins, rails, channels, etc

	Product	Supplier	Quantity	Distance	Average load	No. of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips (%)	If part load, proportion of load (%)	Notes
			(Tonnes)								
A											
B											
C											
D											
E											
	<b>Total</b>		0								

3

Cold-rolled steel products - decking

	Product	Supplier	Quantity	Distance	Average load	No. of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips (%)	If part load, proportion of load (%)	Notes
			(Tonnes)								
A											
B											
C											
	<b>Total</b>		0								

4

Pre-cast concrete products

	Product	Supplier	Quantity	Distance	Average load	No. of deliveries	Type of vehicle	Average % weight laden	Percentage of empty return trips (%)	If part load, proportion of load (%)	Notes
A											
B											
C											
	<b>Total</b>		0								

5

End



BCSA carbon footprint calculation tool

Version v3

Project carbon footprint results

Project name:  
Location:  
Client:  
Gross internal floor area (m<sup>2</sup>):

Assembly Hall  
France  
ITER  
5,380

Carbon Footprint calculation results for:  
Footprint calculation date:  
Accounting period for company footprint calculation:

ITER - Assembly Hall Steel Construction,  
27/05/2016  
07/05/2013 to 30/09/2015

Project Results - Breakdown by product						See Pie chart 1
Impact	Quantity (Tonnes)	Production impacts <sup>1</sup> (kgCO2)	Transport impacts <sup>2</sup> (kgCO2)	Total (production and transport) (kgCO2)	Total per m <sup>2</sup> (kgCO2/m <sup>2</sup> )	Percentage Contribution (%)
Hot-rolled products	4,747	11,598,937	899,150	12,498,087	2,323	#DIV/0!
Cold-rolled products	0	#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!
Decking products	0	0	0	0	0	#DIV/0!
Concrete products	0	0	0	0	0	#DIV/0!
	4,747	#DIV/0!	899,150	#DIV/0!	#DIV/0!	#DIV/0!

Hot-rolled products						
Type	Supplier	Quantity (Tonnes)	Production impacts <sup>1</sup> (kgCO2)	Transport impacts <sup>2</sup> (kgCO2)	Total (production and transport) (kgCO2)	Percentage Contribution (%)
Plate	Romania	1,600	3,961,716	386,246	4,347,962	35%
Plate	Portugal	1,602	3,967,196	251,900	4,219,096	34%
Plate	Portugal	102	251,733	18,210	269,943	2%
Tubes	Portugal	509	1,234,320	81,943	1,316,263	11%
Sections	Portugal	262	602,703	42,489	645,192	5%
Plate	Portugal	82	203,832	15,175	219,007	2%
Tubes	Portugal	92	224,350	15,175	239,525	2%
Sections	Portugal	247	567,760	39,454	607,214	5%
Plate	Portugal	64	158,828	12,140	170,968	1%
Sections	Portugal	126	289,379	21,245	310,623	2%
Sections	Portugal	59	135,916	12,140	148,056	1%
Angles and channels	Portugal	1	1,203	3,035	4,238	0%
	Total	4,747	11,598,937	899,150	12,498,087	100%

Cold-rolled products						
Type	Supplier	Quantity (Tonnes)	Production impacts <sup>1</sup> (kgCO2)	Transport impacts <sup>2</sup> (kgCO2)	Total (production and transport) (kgCO2)	Percentage Contribution (%)
----	----	----	#DIV/0!	----	#DIV/0!	#DIV/0!
----	----	----	#DIV/0!	----	#DIV/0!	#DIV/0!
----	----	----	#DIV/0!	----	#DIV/0!	#DIV/0!
----	----	----	#DIV/0!	----	#DIV/0!	#DIV/0!
----	----	----	#DIV/0!	----	#DIV/0!	#DIV/0!
	Total	0	#DIV/0!	0	#DIV/0!	#DIV/0!

Decking products						
Type	Supplier	Quantity (Tonnes)	Production impacts <sup>1</sup> (kgCO2)	Transport impacts <sup>2</sup> (kgCO2)	Total (production and transport) (kgCO2)	Percentage Contribution (%)
----	----	----	----	----	----	0%
----	----	----	----	----	----	0%
----	----	----	----	----	----	0%
	Total	0	0	0	0	0%

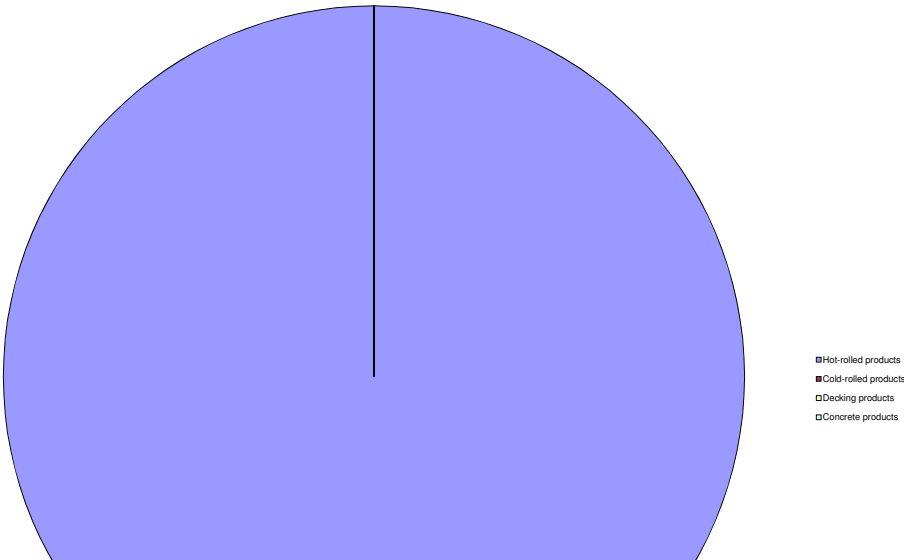
Concrete products						
Type	Supplier	Quantity (Tonnes)	Production impacts (kgCO2)	Transport impacts <sup>2</sup> (kgCO2)	Total (production and transport) (kgCO2)	Percentage Contribution (%)
----	----	----	----	----	----	0%
----	----	----	----	----	----	0%
----	----	----	----	----	----	0%
	Total	0	0	0	0	0%

Notes:

1. Production impacts include transport of materials to the manufacturing facility and erection impacts.

2. Transport from the manufacturing facility to the construction site.

Pie chart 1: Project Results - Breakdown by product





## References

- Ahlgren, A. and Walberg, H.J. (1979) Generalised regression analysis, in J. Bynner and K.M. Stribley (eds), *Social Research, Principles and Procedures*, London, Longman
- Allwood J.M. and Cullen J.M. (2012) *Sustainable Materials: with both eyes open*, UIT Cambridge, England
- APPCDC (2010) *The State-of-the-Art Clean Technologies (SOACT) 2010 for Steelmaking Handbook*, 2<sup>nd</sup> Ed, Asia Pacific Partnership for Clean Development and Climate (APPCDC) [online] Available at <http://asiapacificpartnership.org/pdf/Projects/Steel/SOACT-Handbook-2nd-Edition.pdf> [Accessed 9 November 2012]
- Ashby, M. F. (2009) *Materials and the environment: eco-informed material choice*, Butterworth-Heinemann
- Atkinson, C., Yates, A. and Wyatt, M. (2009) *Sustainability in the Built Environment: An introduction to its definition and measurement*, Watford, IHS BRE Press
- Autodesk (2012) *Building Information Modeling*, [online] Available at <http://usa.autodesk.com/building-information-modeling/about-bim/> [Accessed 4 November 2012]
- Ayres, R. U. (1997) *Metals Recycling: Economic and Environmental Implications*, INSEAD, Fontainebleau, France
- BCSA (2006) *A Century of Steel Construction 1906-2006*, British Constructional Steelwork Association Ltd (BCSA), [online] Available at [http://www.steelconstruction.org/images/stories/files/BCSA\\_Centenary\\_Book.pdf](http://www.steelconstruction.org/images/stories/files/BCSA_Centenary_Book.pdf) [Accessed 4 November 2012]
- Bechtel, W. (1988) *Philosophy of Science*, Lawrence Erlbaum Associates, Hillside, NJ
- Bergstrom, E. A. (2010) *Thesis: Energy Use and Emissions Reduction Strategies for Structural Steel Fabricators: A Case Study*, [online] Available at [http://dspace.library.colostate.edu/webclient/DeliveryManager/digitool\\_items/csu01\\_storage/2011/10/19/file\\_1/111607](http://dspace.library.colostate.edu/webclient/DeliveryManager/digitool_items/csu01_storage/2011/10/19/file_1/111607) [Accessed 25 October 2015]
- BIM-IWG (2011) BIM management for value, cost and carbon improvement, in *A report for the Government Construction Client Group, BIM Working Party Strategy Paper*, BIM Industry Working Group (BIM-IWG)



- BIP 2181:2011 *The guide to PAS 2050:2011- How to carbon footprint your products - identify hotspots and reduce emissions in your supply chain*, London, British Standards Institute (BSI)
- BRE (2011) *Sustainable construction of buildings*, Building Research Establishment, [online] Available at <http://www.bre.co.uk/page.jsp?id=9> [Accessed 12 November 2011]
- BRE (2012) *The Green Guide to Specification*, Building Research Establishment, [online] Available at <http://www.bre.co.uk/greenguide/podpage.jsp?id=2126> [Accessed 4 November 2012]
- BREEAM (2011) *BREEAM*, Building Research Establishment Environmental Assessment Method, [online] Available at <http://www.breeam.org/about.jsp?id=66> [Accessed 12 November 2011]
- Bryman, A. (2015) *Triangulation*, [online] Available at <http://www.referenceworld.com/sage/socialscience/triangulation.pdf> [Accessed 31 May 2015]
- BS 4-1: 2005 *Structural steel sections - Specification for hot-rolled sections*, London, British Standards Institute (BSI)
- BS 5950-1: 2000 *Structural use of steelwork in building - Code of practice for design - Rolled and welded sections*, London, British Standards Institute (BSI)
- BS EN 1011-1: 2009 *Welding - Recommendations for welding of metallic materials - General guidance for arc welding*, London, British Standards Institute (BSI)
- BS EN 1090-1: 2009+A1: 2011 *Execution of steel structures and aluminium structures - Requirements for conformity assessment of structural components*, London, British Standards Institute (BSI)
- BS EN 1090-2: 2008+A1: 2011 *Execution of steel structures and aluminium structures - Technical requirements for steel structures*, London, British Standards Institute (BSI)
- BS EN 1993-1-1: 2005+A1: 2014 *Eurocode 3: Design of steel structures - General rules and rules for buildings*, London, British Standards Institute (BSI)
- BS EN 1993-1-8: 2005 *Eurocode 3 - Design of steel structures - Design of joints*, London, British Standards Institute (BSI)
- BS EN 10025-1: 2004 *Hot rolled products of structural steels - General technical delivery conditions*, London, British Standards Institute (BSI)



- BS EN 10025-2: 2004 *Hot rolled products of structural steels - Technical delivery conditions for non-alloy structural steels*, London, British Standards Institute (BSI)
- BS EN 10160: 1999 *Ultrasonic testing of steel flat product of thickness equal or greater than 6 mm (reflection method)*, London, British Standards Institute (BSI)
- BS EN 10163-2: 2004 *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections - Plate and wide flats*, London, British Standards Institute (BSI)
- BS EN 10163-3: 2004 *Delivery requirements for surface condition of hot-rolled steel plates, wide flats and sections – Sections*, London, British Standards Institute (BSI)
- BS EN 10204: 2004 *Metallic products - Types of inspection documents*, London, British Standards Institute (BSI)
- BS EN 10210-1: 2006 *Hot finished structural hollow sections of non-alloy and fine grain structural steels - Technical delivery requirements*, London, British Standards Institute (BSI)
- BS EN 10219-1: 2006 *Cold formed welded structural sections of non-alloy and fine grain steels - Technical delivery requirements*, London, British Standards Institute (BSI)
- BS EN 13381-4: 2013 *Test methods for determining the contribution to the fire resistance of structural members - Applied passive protection products to steel members*, London, British Standards Institute (BSI)
- BS EN 14399-1: 2015 *High-strength structural bolting assemblies for preloading - General requirements*, London, British Standards Institute (BSI)
- BS EN 14399-2: 2005 *High-strength structural bolting assemblies for preloading - Suitability test for preloading*, London, British Standards Institute (BSI)
- BS EN 14399-3: 2005 *High-strength structural bolting for preloading - System HR - Hexagon bolt and nut assemblies*, London, British Standards Institute (BSI)
- BS EN 14399-5: 2005 *High-strength structural bolting assemblies for preloading - Plain washers*, London, British Standards Institute (BSI)
- BS EN 14399-6: 2005 *High-strength structural bolting assemblies for preloading - Plain chamfered washers*, London, British Standards Institute (BSI)
- BS EN 15643-1: 2010 *Sustainability of construction works – Sustainability assessment of buildings - General framework*, London, British Standards Institute (BSI)



- BS EN 15643-2: 2011 *Sustainability of construction works – Assessment of buildings – Framework for the assessment of environmental performance*, London, British Standards Institute (BSI)
- BS EN 15804: 2012 *Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products*, London, British Standards Institute (BSI)
- BS EN 15978: 2011 *Sustainability of construction works – Assessment of environmental performance of buildings – Calculation method*, London, British Standards Institute (BSI)
- BS EN ISO 898-1: 2013 *Mechanical properties of fasteners made of carbon steel and alloy steel – Bolts, screws and studs with specified property classes – Coarse thread and fine pitch thread*, London, British Standards Institute (BSI)
- BS EN ISO 898-2: 2012 *Mechanical properties of fasteners made of carbon steel and alloy steel – Nuts with specified property classes – Coarse thread and fine pitch thread*, London, British Standards Institute (BSI)
- BS EN ISO 2808: 2007 *Paints and varnishes – Determination of film thickness*, London, British Standards Institute (BSI)
- BS EN ISO 3452-1: 2013 *Non-destructive testing – Penetrant testing – General principles*, London, British Standards Institute (BSI)
- BS EN ISO 3834-2: 2005 *Quality requirements for fusion welding of metallic materials – Comprehensive quality requirements*, London, British Standards Institute (BSI)
- BS EN ISO 5817: 2014 *Welding – Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) – Quality levels for imperfections*, London, British Standards Institute (BSI)
- BS EN ISO 8501-1: 2007 *Preparation of steel substrates before application of paints and related products – Visual assessment of surface cleanliness – Rust grades and preparation grades of uncoated steel substrates and of steel substrates after overall removal of previous coatings*, London, British Standards Institute (BSI)
- BS EN ISO 8503-2: 2012 *Preparation of steel substrates before application of paints and related products – Surface roughness characteristics of blast-cleaned steel substrates. Method for the grading of surface profile of abrasive blast-cleaned steel – Comparator procedure*, London, British Standards Institute (BSI)



- BS EN ISO 8504-1: 2001 *Preparation of steel substrates before application of paints and related products - Surface preparation methods - General principles*, London, British Standards Institute (BSI)
- BS EN ISO 8504-2: 2001 *Preparation of steel substrates before application of paints and related products - Surface preparation methods - Abrasive blast cleaning*, London, British Standards Institute (BSI)
- BS EN ISO 9001: 2008 *Quality management systems - Requirements*, London, British Standards Institute (BSI)
- BS EN ISO 9606-1: 2013 *Qualification testing of welders - Fusion welding – Steels*, London, British Standards Institute (BSI)
- BS EN ISO 10684: 2004 *Fasteners - Hot dip galvanized coatings*, London, British Standards Institute (BSI)
- BS EN ISO 11666: 2010 *Non-destructive testing of welds - Ultrasonic testing - Acceptance levels*, London, British Standards Institute (BSI)
- BS EN ISO 12944-1: 1998 *Paints and varnishes - Corrosion protection of steel structures by protective paint systems - General introduction*, London, British Standards Institute (BSI)
- BS EN ISO 12944-2: 1998 *Paints and varnishes - Corrosion protection of steel structures by protective paint systems - Classification of environments*, London, British Standards Institute (BSI)
- BS EN ISO 12944-5: 2007 *Paints and varnishes - Corrosion protection of steel structures by protective paint systems - Protective paint systems*, London, British Standards Institute (BSI)
- BS EN ISO 12944-7: 1998 *Paints and varnishes - Corrosion protection of steel structures by protective paint systems - Execution and supervision of paintwork*, London, British Standards Institute (BSI)
- BS EN ISO 14001: 2004 *Environmental management systems - Requirements with guidance for use*, London, British Standards Institute (BSI)
- BS EN ISO 14025: 2010 *Environmental labels and declarations - Type III environmental declarations - Principles and procedures*, London, British Standards Institute (BSI)
- BS EN ISO 14040: 2006 *Environmental management: Life cycle assessment - Principles and framework*, London, British Standards Institute (BSI)



- BS EN ISO 14044: 2006 *Environmental management: Life cycle assessment – Requirements and guidelines*, London, British Standards Institute (BSI)
- BS EN ISO 14731: 2006 *Welding coordination - Tasks and responsibilities*, London, British Standards Institute (BSI)
- BS EN ISO 14732: 2013 *Welding personnel - Qualification testing of welding operators and weld setters for mechanized and automatic welding of metallic materials*, London, British Standards Institute (BSI)
- BS EN ISO 15609-1: 2004 *Specification and qualification of welding procedures for metallic materials - Welding procedure specification - Arc welding*, London, British Standards Institute (BSI)
- BS EN ISO 17636-1: 2013 *Non-destructive testing of welds - Radiographic testing - X- and gamma-ray techniques with film*, London, British Standards Institute (BSI)
- BS EN ISO 17636-2: 2013 *Non-destructive testing of welds - Radiographic testing - X- and gamma-ray techniques with digital detectors*, London, British Standards Institute (BSI)
- BS EN ISO 17637: 2011 *Non-destructive testing of welds - Visual testing of fusion-welded joints*, London, British Standards Institute (BSI)
- BS EN ISO 17638: 2009 *Non-destructive testing of welds - Magnetic particle testing*, London, British Standards Institute (BSI)
- BS EN ISO 17640: 2010 *Non-destructive testing of welds - Ultrasonic testing - Techniques, testing levels, and assessment*, London, British Standards Institute (BSI)
- BS EN ISO 23278: 2009 *Non-destructive testing of welds - Magnetic particle testing of welds - Acceptance levels*, London, British Standards Institute (BSI)
- BS EN ISO 23279: 2010 *Non-destructive testing of welds - Ultrasonic testing - Characterization of indications in welds*, London, British Standards Institute (BSI)
- Campbell, D.T. (1969) *Reforms as experiments*, in J. Bynner and K.M. Stribley (eds), *Social Research, Principles and Procedures*, London, Longman
- CASBEE (2011) *An overview of CASBEE*, Japan Sustainable Building Consortium (JSBC), [online] Available at <http://www.ibec.or.jp/CASBEE/english/overviewE.htm> [Accessed 12 November 2011]
- CEEQUAL (2011) *CEEQUAL*, [online] Available at <http://www.ceequal.org/> [Accessed 12 November 2011]



- Checkland, P (1991) From framework through experience to learning: the essential nature of action research, in H.E. Nissen, H.K. Klein and R. Hirschheim (eds), *Information Systems Research: Contemporary Approaches and Emergent Traditions*, B.V. North-Holland, Elsevier Science Publishers
- Clark, D. and Bradley, D. (2013) *Information paper – 31: Embodied carbon of steel versus concrete buildings*, [online] Available at <http://www.cundall.com/Cundall/fckeditor/editor/images/UserFilesUpload/file/WCIYB/IP-31%20-%20Embodied%20carbon%20versus%20steel%20v%20concrete%20buildings.pdf> [Accessed 22 May 2016]
- Communities (2007) *Building Regulations – Energy efficiency requirements for new dwellings*, [online] Available at <http://www.communities.gov.uk/documents/planningandbuilding/pdf/Energyefficiencyrequirements.pdf> [Accessed 9 November 2012]
- CPA (2012) *A guide to understanding the embodied impacts of construction products*, Construction Products Association (CPA), [online] Available at <http://www.constructionproducts.org.uk/publications/technical/display/view/a-guide-to-understanding-the-embodied-impacts-of-construction/> [Accessed 14 July 2012]
- Creswell, J.W. (2009) *Research Design: Qualitative, Quantitative, and Mixed Methods Approaches*, 3<sup>rd</sup> Edition, London, SAGE Publications
- Dainty, A. (2008) Methodological pluralism in construction management research, in Knight, A. and Ruddock, L. (eds) *Advanced Research Methods in the Built Environment*, First Edition, Blackwell Publishing, Oxford, pp 1 – 13
- Dawood, I. and Underwood, J. (2010) Research Methodology Explained, in *PM-05 – Advancing Project Management for the 21<sup>st</sup> Century “Concepts, Tools & Techniques for Managing Successful Projects”* 29-31 May 2010, Heraklion, Crete, Greece, pp 177-186
- Defra (2010) *2010 Guidelines to Defra/DECC’s GHG Conversion Factors for Company Reporting*, Agricultural Engineers Association (AEA), [online] Available at <http://www.rensmart.com/Information/Library/101006-guidelines-ghg-conversion-factors.pdf> [Accessed 07 November 2015]
- DEW (2007) *ESD Design Guide: Office and public buildings*, Edition 3, The Department of the Environment and Water Resources (DEW), Canberra



- Ding, G.K.C (2008) Sustainable construction – The role of environmental assessment tools, *Journal of Environmental Management*, Volume 86, Issue 3, pp 451-464
- IIMA (2015) *Basic Oxygen Furnace*, International Iron Metallics Association, [online] Available at <http://metallics.org.uk/basic-oxygen-furnace/> [Accessed 07 November 2015]
- EC (1996) *European Best Practice Guidelines for Abnormal Road Transports*, European Commission Directorate-General For Energy And Transport, [online] Available at [http://ec.europa.eu/transport/road\\_safety/vehicles/doc/abnormal\\_transport\\_guidelines\\_en.pdf](http://ec.europa.eu/transport/road_safety/vehicles/doc/abnormal_transport_guidelines_en.pdf) [Accessed 08 November 2015]
- Eisenhardt, K (1989) Building theories from case study research, *Academy of Management Review*, 14(4), pp 532-550
- Encyclopaedia Britannica (2015) *Axiology*, [online] Available at <http://global.britannica.com/EBchecked/topic/46184/axiology> [Accessed 7 October 2015]
- GaBi (2011) *GaBi software*, PE International, [online] Available at <http://www.gabi-software.com/uk-ireland/index/> [Accessed 12 November 2011]
- GBCA (2011) *Green Star*, Green Building Council of Australia (GBCA), [online] Available at <http://www.gbca.org.au/green-star/> [Accessed 12 November 2011]
- Gibbs, M.J., Soyka, P. and Conneely, D. (2001) CO<sub>2</sub> emissions from cement production, *Good Practice Guidance and Uncertainty Management in National Greenhouse Gas Inventories*, pp 175 – 182, [online] Available at [http://www.ipcc-nggip.iges.or.jp/public/gp/bgp/3\\_1\\_Cement\\_Production.pdf](http://www.ipcc-nggip.iges.or.jp/public/gp/bgp/3_1_Cement_Production.pdf) [Accessed 22 May 2016]
- Gill, J. and Johnson, P (2010) *Research Methods for Managers*, 4<sup>th</sup> Edition, London, SAGE Publications
- Grix, J. (2004) *The Foundations of Research*, Palgrave Macmillan
- Guba, E. and Lincoln, Y. (1994) Competing paradigms in qualitative research, in Denzin, K. and Lincoln, Y. (eds) *Handbook of Qualitative Research*, Sage, Thousand Oaks, pp 105 – 118.
- Gutowski, T.G., Sahni, S., Allwood, J.M., Ashby, M.F. and Worrell, E. (2013) *The energy required to produce materials: constraints on energy-intensity improvements, parameters of demand*, [online] Available at <http://rsta.royalsocietypublishing.org/content/371/1986/20120003> [Accessed 25 October 2015]



- Haapio, A. and Viitaniemi, P. (2008) A critical review of building environmental assessment tools, *Environmental Impact Assessment Review*, 28 (7) (2008), pp 469-482
- Hammond, G. and Jones, C. (2011) *Embodied Carbon: The Inventory of Carbon & Energy (ICE)*, v2.0, Bracknell, BSRIA
- Howard, K. and Sharp, J.A. (1983) *The Management of a Student Research Project*, Aldershot, Gower
- Hulme, M (2009) On the origin of ‘the greenhouse effect’: John Tyndall’s 1859 interrogation of nature, *Weather*, Vol. 64, No. 5, pp 121-123, [online] Available at <http://onlinelibrary.wiley.com/doi/10.1002/wea.386/pdf> [Accessed 3 November 2015]
- IIMA (2015) *Basic Oxygen Furnace*, International Iron Metallics Association, [online] Available at <http://metallics.org.uk/basic-oxygen-furnace/> [Accessed 07 November 2015]
- IEA and OECD (2009) *Energy Technology Transitions for Industry – Strategies for the Next Industrial Revolution*, International Energy Agency (IEA) and Organisation for Economic Co-operation and Development (OECD), [online] Available at <https://www.iea.org/publications/freepublications/publication/industry2009.pdf> [Accessed 1 December 2015]
- IPCC (2007) *Fourth Assessment Report, Working Group III, Chapter 1*, [online] Available at <http://www.ipcc.ch/pdf/assessment-report/ar4/wg3/ar4-wg3-chapter1.pdf> [Accessed 7 November 2012]
- ISO 19840: 2012 *Paints and varnishes - Corrosion protection of steel structures by protective paint systems - Measurement of, and acceptance criteria for, the thickness of dry films on rough surfaces*, International Organization for Standardization (ISO)
- ISO 26000:2010 *Guidance on social responsibility*, International Organization for Standardization (ISO)
- IStructE (2011) *A short guide to embodied carbon in building structures*, London, The Institution of Structural Engineers (IStructE)
- ITER (2014) *Assembly Building*, ITER the way to new energy [online] Available at <http://www.iter.org/construction/tkmassemblyhall> [Accessed 11 September 2014]
- ITER (2014a) *Buildings and Layout*, ITER the way to new energy [online] Available at <http://www.iter.org/construction/layout> [Accessed 11 September 2014]



- ITER (2014b) *The international ITER project for fusion: Why?*, ITER the way to new energy [online] Available at <http://www.iter.org/proj> [Accessed 11 September 2014]
- IUCN (1980) *World Conservation Strategy: Living Resource Conservation for Sustainable Development*, International Union of Conservation and Natural Resources (IUCN)
- Jarvinen, P (2007) Action Research is Similar to Design Science, *Quality and Quantity*, 41, pp 37 – 54
- Knight, A. and Turnbull, N. (2008) Epistemology, in Knight, A. and Ruddock, L. (eds) *Advanced Research Methods in the Built Environment*, First Edition, Blackwell Publishing, Oxford, pp 64 – 74
- Kohler, N. and Moffatt, S. (2003) Life cycle analysis of the built environment, *Sustainable Building and Construction*, UNEP Industry and Environment
- Masters, J. (1995) The History of Action Research, *Action Research Electronic Reader*, I. Hughes (ed), The University of Sydney, [online] Available at <http://www.behs.cchs.usyd.edu.au/arow/Reader/rmasters.htm> [Accessed 07 November 2015]
- Mertz, B. (2010) *Controlling Climate Change*, London, Cambridge University Press
- Metals for Buildings (2011) *Metals for Buildings: Essential & fully Recyclable*, [online] Available at <http://www.metalsforbuildings.eu/docs/MFBBrochureEN.pdf> [Accessed 14 July 2012]
- Muller, D. B., Wang, T. and Duval, B. (2011) Patterns of iron use in societal evolution, *Environmental Science and Technology*, 45(1), pp 182-188
- Needham, F.H. (1978) The economics of steel design, *The Structural Engineer*, 56 (10), pp 298
- NEI (2016) *Comparison of Lifecycle Emissions of Energy Technologies*, Nuclear Energy Institute (NEI), [online] Available at <http://www.nei.org/Issues-Policy/Protecting-the-Environment/Life-Cycle-Emissions-Analyses/Comparison-of-Lifecycle-Emissions-of-Selected-Ener> [Accessed 22 May 2016]
- Newman, M. (1999) *Maelar's Regard*, Sydney, Stewart Victor Publishing
- OECD (2003) *Environmentally Sustainable Buildings: Challenges and Policies*, Organisation for Economic Co-operation and Development (OECD), France



- Oti, A.H. and Tizani, W. (2015) BIM extension for the sustainability appraisal of conceptual steel design, *Advanced Engineering Informatics*, 29 (2015) pp 28-46
- PAS 2050 (2008) *Specification for the measurement of the embodied greenhouse gas emissions in products and services*, Draft, British Standards Institute (BSI)
- Phillips, E.M. and Pugh, D.S. (1987) *How to get a PhD*, Milton Keynes, Open University Press
- PD 970: 2005 *Wrought steels for mechanical and allied engineering purposes. Requirements for carbon, carbon manganese and alloy hot worked or cold finished steels*, London, British Standards Institute (BSI)
- PD ISO/TR 14049: 2012 *Environmental management - Life cycle assessment, Illustrative examples on how to apply ISO 14044 to goal and scope definition and inventory analysis*, London, British Standards Institute (BSI)
- Proverbs, D and Gameson, R (2008) Case Study Research, in Knight, A. and Ruddock, L. (eds) *Advanced Research Methods in the Built Environment*, First Edition, Blackwell Publishing, Oxford, pp 99 – 110
- Reap, J., Roman, F., Duncan, S. and Bras, B. (2008) A survey of unresolved problems in life cycle assessment, *Int. J. Life Cycle Assess*, 13 (5) (2008), pp 374 - 388
- RICS Research (2009) *Redefining Zero: Carbon profiling as a solution to whole life carbon emission measurement in buildings*, [online] Available at <http://sturgiscarbonprofiling.com/?p=317> [Accessed 12 November 2011]
- Runes, D.D. (1942) *Dictionary of Philosophy*, [online] Available at <http://www.ditext.com/runes/> [Accessed 07 November 2015]
- Runeson, G. and Skitmore, M. (2008) Scientific theories, in Knight, A. and Ruddock, L. (eds) *Advanced Research Methods in the Built Environment*, First Edition, Blackwell Publishing, Oxford, pp 75 – 85
- Saunders, M, Lewis, P and Thornhill, A (2003) *Research methods for Business Students*, 3<sup>rd</sup> Edition, Pearson Education Ltd, Harlow
- Saunders, M, Lewis, P and Thornhill, A (2007) *Research methods for Business Students*, 4<sup>th</sup> Edition, Pearson Education Ltd, Harlow
- Saunders, M, Lewis, P and Thornhill, A (2012) *Research methods for Business Students*, 6<sup>th</sup> Edition, Pearson Education Ltd, Harlow



- Saunders, M and Tosey, P (2012) The layers of research design, *Research*, Rapport - Winter 2012/2013, pp 58-59
- SCI (1998) A comparative environmental life cycle assessment of modern office buildings (SCI Publication 182), Berkshire, The Steel Construction Institute (SCI)
- SCI (2003) *Steel Designers' Manual*, 6<sup>th</sup> Edition, The Steel Construction Institute (SCI), Oxford, Blackwell Science Ltd
- SCI (2011) *Report to BCSA - BCSA Carbon Footprint Tool (v3) – Assessment Methodology And User Guide*, Document RT1437, Version 01
- Shah, K.P. (2016) *The Hand Book on Mechanical Maintenance*, [online] Available at <http://practicalmaintenance.net/wp-content/uploads/Theironironcarbideequilibriumdiagramlabeledingeneralterms1.jpg> [Accessed 22 May 2016]
- SimaPro (2011) *SimaPro LCA Software*, Pre Consultants, [online] Available at <http://www.pre-sustainability.com/content/simapro-lca-software> [Accessed 12 November 2011]
- Tata Steel and BCSA (2012) *The whole story: from cradle-to-grave*, [online] Available at [http://www.tatasteelconstruction.com/file\\_source/Construction%20UK/sustainability/The%20Whole%20Story/FINAL%20full%20supplement%20dps%20\(7MB\).pdf](http://www.tatasteelconstruction.com/file_source/Construction%20UK/sustainability/The%20Whole%20Story/FINAL%20full%20supplement%20dps%20(7MB).pdf) [Accessed 6 July 2012]
- Uher, T.E. (1999) *Absolute indicators of sustainable construction*, RICS Research Foundation, London, UK
- UK Steel (2012) *Key Statistics 2012*, UK Steel Association, [online] Available at <http://www.eef.org.uk/NR/rdonlyres/253B246A-CC29-44E0-AD8E-5102F9D05285/21410/KeyStatistics2014.pdf> [Accessed 4 November 2012]
- UNDESA (2015) *World Population Prospects: The 2015 Revision, Key Findings and Advance Tables*, Working Paper No. ESA/P/WP.241, United Nations, Department of Economic and Social Affairs, Population Division [online] Available at [http://esa.un.org/unpd/wpp/publications/files/key\\_findings\\_wpp\\_2015.pdf](http://esa.un.org/unpd/wpp/publications/files/key_findings_wpp_2015.pdf) [Accessed 8 November 2015]



- USGBC (2011) *Rating Systems*, United States Green Building Council (USGBC), [online] Available at <http://www.usgbc.org/DisplayPage.aspx?CMSPageID=222> [Accessed 12 November 2011]
- USGS (2012) *Mineral Commodity Summaries 2012*, US Geological Survey, [online] Available at <http://minerals.usgs.gov/minerals/pubs/mcs/2012/mcs2012.pdf> [Accessed 8 November 2012]
- Usher, R. and Edwards, R. (1994) *Post-modernism and Education*, London: Routledge
- WBCSD and WRI (2004) *The Greenhouse Gas Protocol – A corporate accounting and reporting Standard*, World Business Council for Sustainable Development (WBCSD) and the World Resources Institute (WRI), [online] Available at [http://pdf.wri.org/ghg\\_protocol\\_2004.pdf](http://pdf.wri.org/ghg_protocol_2004.pdf) [Accessed 8 November 2015]
- WCED (1987) *Our common future*, World Commission on Environment and Development (WCED), Oxford, Oxford University Press
- Weber, R. (2004) The Rhetoric of Positivism versus Interpretivism, *MIS Quarterly*, Vol. 28, No. 1, March 2004, pp iii-xii
- Wise, C. (2010) *What if everything we did was wrong?*, [online] Available at <http://www.building.co.uk/analysis/what-if-everything-we-did-was-wrong-/5000493.article> [Accessed 10 November 2012]
- Worldsteel (2008) *Fact Sheet: Energy*, World Steel Association, [online] Available at [http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet\\_Energy/document/Fact%20sheet\\_Energy.pdf](http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet_Energy/document/Fact%20sheet_Energy.pdf) [Accessed 6 July 2012]
- Worldsteel (2009) *Fact Sheet: Breakthrough Technologies*, World Steel Association, [online] Available at [http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet\\_Breakthrough-technologies/document/Fact%20sheet\\_Breakthrough%20technologies.pdf](http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet_Breakthrough-technologies/document/Fact%20sheet_Breakthrough%20technologies.pdf) [Accessed 6 July 2012]
- Worldsteel (2011a) *Fact Sheet: Raw Materials*, World Steel Association, [online] Available at [http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet\\_Raw-materials2011/document/Fact%20sheet\\_Raw%20materials2011.pdf](http://worldsteel.org/dms/internetDocumentList/fact-sheets/Fact-sheet_Raw-materials2011/document/Fact%20sheet_Raw%20materials2011.pdf) [Accessed: 6 July 2012]



- Worldsteel (2011b) *Life Cycle Assessment Methodology Report*, World Steel Association, [online] Available at <http://worldsteel.org/dms/internetDocumentList/bookshop/LCA-Methodology-Report/document/LCA%20Methodology%20Report.pdf> [Accessed 6 July 2012]
- Worldsteel (2011c) *Overview of the Steelmaking Process*, World Steel Association, [online] Available at <http://worldsteel.org/dms/internetDocumentList/bookshop/Steelmaking-poster/document/Overview%20of%20the%20steelmaking%20process.pdf> [Accessed 6 July 2012]
- Worldsteel (2012a) *Steel Statistical Yearbook 2012*, World Steel Association, [online] Available at <http://worldsteel.org/dms/internetDocumentList/bookshop/Steel-Statistical-Yearbook-2012/document/Steel%20Statistical%20Yearbook%202012.pdf> [Accessed 6 July 2012]
- Worldsteel (2012b) *Sustainable Steel: At the core of a green economy*, World Steel Association, [online] Available at <http://worldsteel.org/dms/internetDocumentList/bookshop/Sustainable-steel-at-the-core-of-a-green-economy/document/Sustainable-steel-at-the-core-of-a-green-economy.pdf> [Accessed 6 July 2012]
- Worldsteel (2012c) *World Steel in Figures 2012*, World Steel Association, [online] Available at [http://worldsteel.org/dms/internetDocumentList/bookshop/WSIF\\_2012/document/World%20Steel%20in%20Figures%202012.pdf](http://worldsteel.org/dms/internetDocumentList/bookshop/WSIF_2012/document/World%20Steel%20in%20Figures%202012.pdf) [Accessed 6 July 2012]
- Worldsteel (2015) *World Steel in Figures 2015*, World Steel Association, [online] Available at <https://www.worldsteel.org/dms/internetDocumentList/bookshop/2015/World-Steel-in-Figures-2015/document/World%20Steel%20in%20Figures%202015.pdf> [Accessed 3 December 2015]
- Yin, R.K. (2009) *Case Study Research: Design and Methods* (4<sup>th</sup> Edition), Sage, Thousand Oaks, CA
- Zero Carbon Hub (2009) *Defining a fabric energy efficiency standard: for zero carbon homes*, Zero Carbon Hub, London, [online] Available at <http://www.zerocarbonhub.org/resourcefiles/ZCH-Defining-A-Fabric-Energy-Efficiency-Standard-Task-Group-Recommendations.pdf> [Accessed 12 November 2011]