

## **Full paper**

# **Analysis of motion during the breast clamping phase of mammography**

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Key words: compression, simulation, paddle motion

**Full paper****Analysis of motion during the breast clamping phase of mammography****5 ABSTRACT**

Objectives: To measure paddle motion during the clamping phase of a breast phantom for a range of machine/paddle combinations.

Methods: A deformable breast phantom was used to simulate a female breast. Twelve mammography machines from three manufacturers with twenty two flexible and twenty fixed paddles were evaluated. Vertical motion at the paddle was measured using two calibrated linear potentiometers. For each paddle, the motion in millimeters was recorded every 0.5 seconds for 40 seconds while the phantom was compressed with 80 N. Independent t-tests were used to determine differences in paddle motion between flexible and fixed, small and large, GE Senographe Essential and Hologic Selenia Dimensions paddles. Paddle tilt in the medial-lateral plane for each machine/paddle combination was calculated.

Results: All machine/paddle combinations demonstrate highest levels of motion during the first 10s of the clamping phase. Least motion is  $0.17 \pm 0.05$  mm/10s (n=20) and the most is  $0.51 \pm 0.15$  mm/10s (n=80). There is a statistical difference in paddle motion between fixed and flexible ( $p < 0.001$ ), GE Senographe Essential and Hologic Selenia Dimensions paddles ( $p < 0.001$ ). Paddle tilt in the medial-lateral plane is independent of time and varied from  $0.04^\circ$  to  $0.69^\circ$ .

Conclusions: All machine/paddle combinations exhibited motion and tilting and the extent varied with machine and paddle sizes and types.

Advances in knowledge: This research suggests that image blurring will likely be clinically insignificant 4 seconds or more after the clamping phase commences.

25 Key words: compression, simulation, paddle motion

## Introduction:

Breast cancer is the most common cancer among females and the second most common cause of cancer death in the United Kingdom (UK) [1]. Mammographic screening is the key to early detection of breast cancer. In a randomized control trial of 282,777 women in Sweden there was a 24% reduction of breast cancer mortality compared to women without screening [2]. Screening can identify ductal carcinoma in situ (DCIS) which may never cause symptoms or death in a woman's lifetime. A study by Bleyer and Gilbert [3] estimated that 31% of breast cancers detected by screening in the United States are considered to be over diagnosis and according to the study by Biesheuvel et al [4] the over diagnosis rate can be as high as 54% for women aged between 50 and 59 years. Although over diagnosis might occur the benefit of screening is generally considered to outweigh the harm of over diagnosis. An independent review carried out by Marmot et al. [5] estimated that for 10,000 women aged 50 years who are invited to screening in the next 20 years, 129 would have been over diagnosed while 43 deaths from breast cancer would have been prevented. This suggests that one breast cancer death is prevented for every three over diagnosed cases.

Early detection of breast cancer relies on good image quality but factors such as image blurring, inadequate compression, incorrect exposure and skin folds can degrade image quality [6]. Repeat imaging for technical reasons such as these will increase radiation dose and possibly increase client anxiety [7].

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4 45 Research studies to specifically evaluate image blurring rates within mammography services are  
5 limited. Within the UK screening service, the overall technical recall and repeat rates for each  
6 service should be below 3% with a target of 2% [8]. One study reviewed a units' recall and  
7 repeat rates and reported 0.86% of women were recalled due to image blur, constituting almost  
8 one third (29%) of the 3% maximum permissible rate for repeats [9]. A second study within the  
9 same unit reported over half of all their total clients recalled due to blurring with 1/20th repeated  
10 due to blurring [10]. A study within another unit reported that over 90% of their total technical  
11 recalls were due to blurred images [11]. Despite much anecdote within the UK National Health  
12 Breast Screening Programme, and others, about image blurring and the need for repeat imaging  
13 because of blurring this technical problem continues to be under-reported within the literature.  
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29 55 Groot et al. suggested that breast compression consists of a deformation phase for flattening and  
30 a clamping phase for immobilisation [12]. During the deformation phase, the breast is gradually  
31 flattened by the compression paddle by increasing the compression force. The clamping phase  
32 starts when the maximum compression force is reached. The deformation and clamping phases  
33 last approximately 7.5 and 12.8s respectively [12]. Groot et al. [12] in their study, which  
34 involved 117 women, observed that during the clamping phase, the compression force continues  
35 to change for a short period and it decreases substantially in the first few seconds after the  
36 clamping phase commences. This suggests paddle movement is likely to be occurring during  
37 mammography because of this change in compression force.  
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52 Ma et al. [13] proposed that paddle motion could be one source of image blurring. They found  
53 that the extent of paddle motion during a mammography exposure could be as much as 1.5 mm  
54 in the vertical plane. One of the limitations of the study by Ma et al. is that they only assessed  
55 mammography machines from one manufacturer, so their finding may be limited to the Hologic  
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4 Selenia Dimensions. Our current study extends the work of Ma et al. [13] to examine paddle  
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6 motion during the clamping phase of a deformable breast phantom for a wider range of  
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9 70 machine/paddle combinations.

## 11 **Method:**

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16 The present study used the same approach as that described by Ma et al. [13]. A deformable  
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18 breast phantom, made of silicone (medium 360 cm<sup>3</sup>, Bodicoool Triangle, Trulife, Sheffield,  
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20 United Kingdom) was mounted on a wooden board to simulate the chest wall. A line was marked  
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23 75 onto the centre of the phantom to ensure it was aligned to the centre of the paddle prior to  
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25 applying compression. For each combination of FFDM machines and paddles the phantom was  
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27 compressed to 80 N. In previous work [14] we found that the phantom integrity would be  
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29 preserved only if the compression force does not exceed 100N. 80N was selected to preserve  
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31 phantom integrity and it is within the range of compression forces used by mammography  
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35 80 practitioners [15, 16, 17].

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39 Motion at the paddle in the vertical plane was measured mechanically by two calibrated linear  
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41 potentiometers (CLS1321) (Indianapolis, USA), placed at the corners of the compression paddle  
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43 near the phantom chest wall (figures 1 and 2). For each paddle the measurement was repeated  
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45 three times and averaged to minimise random error; the same team performed the experiment on  
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48 85 all the paddle/machine combinations to ensure consistency in setup and measurements. Previous  
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50 research into paddle motion [13] demonstrated that the time required for the paddle motion to  
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52 stabilise was approximately 30 seconds; therefore data were recorded for a period of 40 s at 0.5 s  
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55 intervals.  
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4 Vertical paddle motion for 10 seconds time periods after the clamping phase commenced was  
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7 90 calculated. The first 10 seconds after the clamping phase commenced was chosen for comparing  
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9 machines and paddles. The rationale of choosing this time period is that the average exposure  
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11 time and clamping phases lasts 1 and 12.8 s respectively [12] therefore 11.8 seconds after the  
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13 clamp started is the average time-window during which blurring is likely. Vertical paddle motion  
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15 at 2, 4, 8, 16 and 32 seconds after commencement of the clamping phase was also calculated to  
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19 95 demonstrate how paddle instantaneous motion (the tangent slope to the potentiometer-  
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21 recordings) varies with time.  
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25 Paddle tilt across the medial-lateral plane for each combination of FFDM machines and paddles  
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27 was calculated using trigonometric function by considering the difference between the two  
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29 potentiometer readings (tilt level) and the paddle width.  
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33 100 Twelve FFDM machines from three manufactures (Hologic, General Electric and Siemens)  
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35 which met QA testing specifications [18] were used, and a range of paddle sizes were used:  
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37 18x24 cm, 24x29 cm and 24x30 cm. This resulted in 42 FFDM machine / paddle combinations,  
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39 with 22 flexible and 20 fixed paddles (table 1). Since the 24x29 cm and 24x30 cm paddles are  
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41 very similar in size, for practical purposes the 24x29 cm and 24x30 cm paddles are combined  
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44 105 into “large” paddle group, while the 18x24 cm paddles are combined into “small” paddle group.

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47 Three independent t-tests were conducted to determine whether there is a significant difference  
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49 in paddle motion between fixed and flexible paddles, small and large paddles, GE Senographe  
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51 Essential and Hologic Selenia Dimensions paddles. The reason Hologic Lorad Selenia and  
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53 Siemens Mammomat Inspiration paddles were not included in the t-test is because the sample  
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55 size for the Hologic Lorad Selenia and Siemens Mammomat Inspiration paddles are too small,  
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57 110 compared with GE Senographe Essential and Hologic Selenia Dimensions paddles (see table1).  
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4 The statistical comparison was performed in the first 10 seconds of the clamping phase rather  
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6 than on the entire dataset (0-40 seconds) because the first 10 seconds is the time period of  
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8 interest where the probability of blurring is highest.  
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## 16 **Results:**

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20 Vertical paddle motion for 18x24 cm (small), 24x29 cm and 24x30 cm (large) during the first,  
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22 second, third and fourth ten second time periods are shown in tables 2 and 3, respectively. As can  
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24 be seen all machine/paddle combinations have the greatest motion in the first 10 seconds of  
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26 clamping phase commencement with a trend of decreasing motion towards 40 seconds. Vertical  
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28 paddle motion for 18x24 cm (small), 24x29 cm and 24x30 cm (large) at 2, 4, 8, 16 and 32  
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30 seconds after clamping commencement are shown in tables 4 and 5. For small and large paddles,  
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32 the vertical paddle motion has the highest value in the first 2s of clamping and it decreases  
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34 gradually 4s after clamping phase commencement.  
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40 For small paddles, the GE Senographe Essential flexible paddle has the lowest mean motion  
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42 ( $0.21\pm 0.06$  mm/10s, n=120) in the first 10 seconds after clamping commencement while the  
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44 Hologic Selenia Dimensions fixed paddle has the largest mean motion ( $0.51\pm 0.15$  mm/10s, n=80)  
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46 (table 2). For large paddles, the Hologic Lorad Selenia flexible paddle has the lowest mean  
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48 motion ( $0.17\pm 0.05$  mm/10s, n=20) in the first 10 seconds after clamping commencement while  
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51 the Hologic Selenia Dimensions fixed paddle has the largest mean motion ( $0.42\pm 0.13$ , mm/10s,  
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55 n=80) (table 3).  
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There is a statistical difference in paddle motion between fixed ( $\bar{x}=0.24$ ,  $SD= 0.15$ ,  $n=400$ ) and flexible paddles ( $\bar{x}=0.20$ ,  $SD= 0.10$ ,  $n=440$ );  $t(838) =5.11$ ,  $p<0.001$ , GE Senographe Essential ( $\bar{x}=0.19$ ,  $SD= 0.11$ ,  $n=420$ ) and Hologic Selenia Dimensions paddles ( $\bar{x}=0.26$ ,  $SD= 0.15$ ,  $n=320$ );  $t(738) =8.15$ ,  $p<0.001$ . However, there is no statistical difference in paddle motion between small ( $\bar{x}=0.21$ ,  $SD= 0.14$ ,  $n=460$ ) and large paddles ( $\bar{x}=0.22$ ,  $SD= 0.12$ ,  $n=380$ );  $t(838) =0.865$ ,  $p=0.387$ .

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The mean paddle tilt in the medial-lateral plane for small (18x24 cm) and large (24x29 cm and 24x30 cm) paddles is shown in figures 3 and 4. As can be seen, all machine/paddle combinations demonstrate tilt is independent of time. The 18x24 cm Hologic Lorad Selenia flexible paddle has the smallest tilt ( $0.04^\circ$ ) (figure 3), while the 24x30 cm Siemens Mammomat Inspiration flexible paddle has the largest tilt ( $0.69^\circ$ ) (figure 4).

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## Discussion:

Research into the perception of motion in FFDM images, using computer-based simulation to mimic blurring, demonstrated that simulated motion as low as 0.4 mm in the horizontal plane can be detected visually [19]. Further work is needed to determine what relationship exists between vertical motion and reactionary horizontal displacement in female breast tissue. Studies show that harmonious breast height (H) to width (W) ratio (H/W) should be between 0.7 and 1.3 [20]. Given the female breast deforms rather than squashes when compressed the vertical thickness

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4 155 reduction will result in horizontal breast tissue displacement and the ratio could therefore vary  
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6 between 0.7 and 1.3.  
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10 All paddles demonstrated motion. Most of this motion occurred in the first 10 seconds of  
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12 clamping. According to the study by Groot et al. [12], the average exposure time and clamping  
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14 phases last 1 and 12.8s respectively. If the exposure is made when the paddle is moving then  
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17 160 image blurring could occur. Although paddle motion decreases with time, it would be  
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19 impractical to wait tens of seconds before making the exposure for reasons such as patient  
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21 movement and discomfort [21, 22].  
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25 Our research, suggests the Hologic Selenia Dimensions with 18x24 cm fixed paddle ( $0.51 \pm 0.15$   
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27 mm/10s, n=80) has the highest potential to create blurring during imaging, while the Hologic  
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30 165 Lorad Selenia with 24x29cm flexible paddle ( $0.17 \pm 0.05$  mm/10s, n=20) has the lowest potential.  
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33 One of the practical solutions to minimise the probability of image blurring is to use the fixed  
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35 paddle with caution, as our findings show there is a significant difference ( $p < 0.001$ ) in motion  
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37 for fixed and flexible paddles. Fixed paddles have slightly higher motion ( $\bar{x} = 0.24$ ,  $SD = 0.15$ ,  
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39 n=400) compared with flexible paddles ( $\bar{x} = 0.20$ ,  $SD = 0.10$ , n=440), suggesting that the fixed  
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43 170 paddles might incur more motion artifacts. Extra caution could therefore be exercised by  
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45 radiographers when positioning patients using fixed paddles because of this. An additional  
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47 preventative measure could include waiting an additional few seconds prior to making an  
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49 exposure thereby allowing any paddle motion to have ceased by the time the exposure  
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51 commences. Tables 4 and 5 suggest that motion will be clinically insignificant or not visually  
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56 175 apparent, 4 seconds or more after the clamping phase commences as all motion values are likely  
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58 to below 0.4mm for typical exposure times [19]. However, caution should be exercised as this  
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4 prediction is based upon a data generated from a phantom breast and motion in the vertical plane  
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7 from Ma et al's work [19]. Further research is therefore needed using human female breast  
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9 alongside measures of horizontal displacement.

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12 180 The presence of tilting in the medial-lateral plane among paddles suggests that the compression  
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14 force applied on the paddle may not be evenly distributed which could mean one side of the  
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16 breast may be compressed more compared with the other side. A limitation of this study is the  
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18 breast phantom used cannot fully represent the compression characteristics of the female breast.  
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20 Our silicone breast phantom exhibits a purely elastic compression characteristic, whereas the  
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23 185 female breast exhibits a visco-elastic compression characteristic [23]. If the compression speed is  
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26 too fast for the viscous effect to occur during the deformation phase, the paddle motion measured  
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28 in the clamping phase would be influenced by the female breast's viscosity. Consequently the  
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30 female breast is likely to continue to flatten during the clamping phase, while the purely elastic  
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32 phantom may not. Therefore, phantom measurements would give an underestimation of paddle  
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35 190 and therefore breast motion if the compression speed is fast.  
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40 In this study we only sampled two points on the paddle surface to measure the paddle motion, as  
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42 at the time of conducting the study, limited affordable technology existed to map the entire  
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44 surface. This has now changed – for example technology like Kinect (Microsoft, Washington,  
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46 USA) would allow monitoring of the whole paddle surface over time which would allow for  
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49 195 assessment of regional differences in motion across the paddle surface [24].  
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53 The clinical impact of mammography image blurring needs further investigation. For instance,  
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55 an analysis of lesion detection performance using free response operating characteristic with  
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57 blurred and non blurred images would give an indication as to whether cancer / non-cancer  
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4 localisation and observer confidence in decision making would be impaired during blurred image  
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6 conditions.  
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10 Presently, compression paddle QA guidelines (e.g. European Guidelines for Quality Assurance  
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12 in Breast Cancer Screening and Diagnosis [25]) only indicate a compression force test and  
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14 compression plate alignment. There is no manufacturer guidance or QA standards regarding  
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16 assessment of paddle motion, particularly using a deformable object / phantom in an attempt to  
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20 205 mimic clinical demands. Our work suggests that new QA tests / guidelines be developed to  
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22 assess paddle motion using a suitable deformable object prior to a paddle being used in practice.  
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### 25 **Conclusions:**

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27 All machine / paddle combinations exhibited motion and tilt and the extent varies with machine,  
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29 paddle sizes and paddle types. Most motion occurred within the first 10 seconds of clamping and  
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33 210 after 4 seconds paddle motion will likely be clinically insignificant. Paddle tilt in the medial-  
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35 lateral plane is independent of time under compression. Our findings may have implications for  
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37 practice, including the need for a new QA motion test and the need for radiographers to possibly  
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39 take additional precautions when using fixed paddles in order to minimise the potential of paddle  
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41 motion and image blurring.  
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### 45 215 **Conflict of interest statement:**

46  
47 The authors have no conflict of interest.  
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**List of Figure Captions**

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Figure 1: The two calibrated linear potentiometers (indicated by two arrows) were located near the phantom chest wall.

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Figure 2: Schematic diagram showing the location of the linear potentiometers

Figure 3: Paddle tilt against time for small paddles (18x24 cm)

Figure 4: Paddle tilt against time for large paddles (24x29 cm and 24x30 cm)

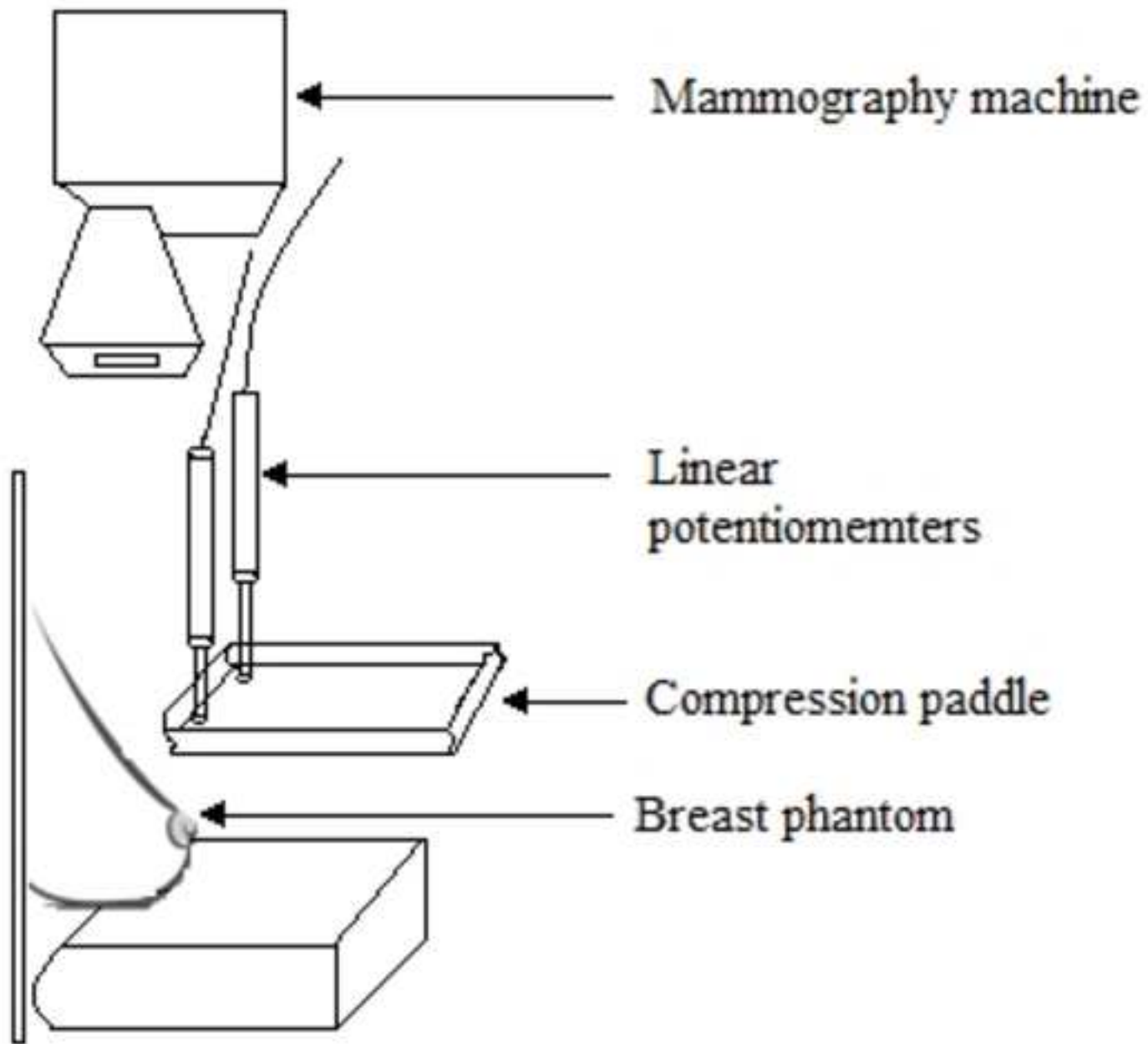
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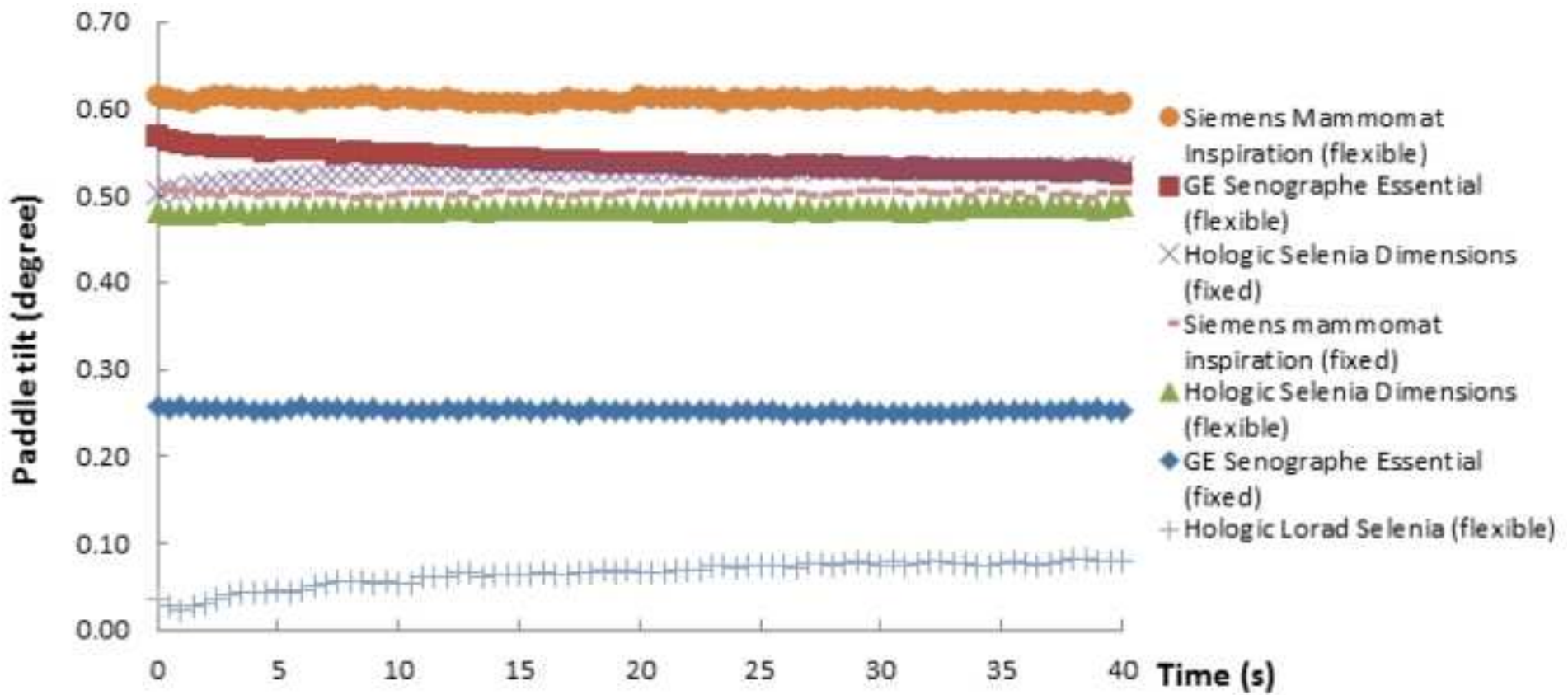
Figure 1

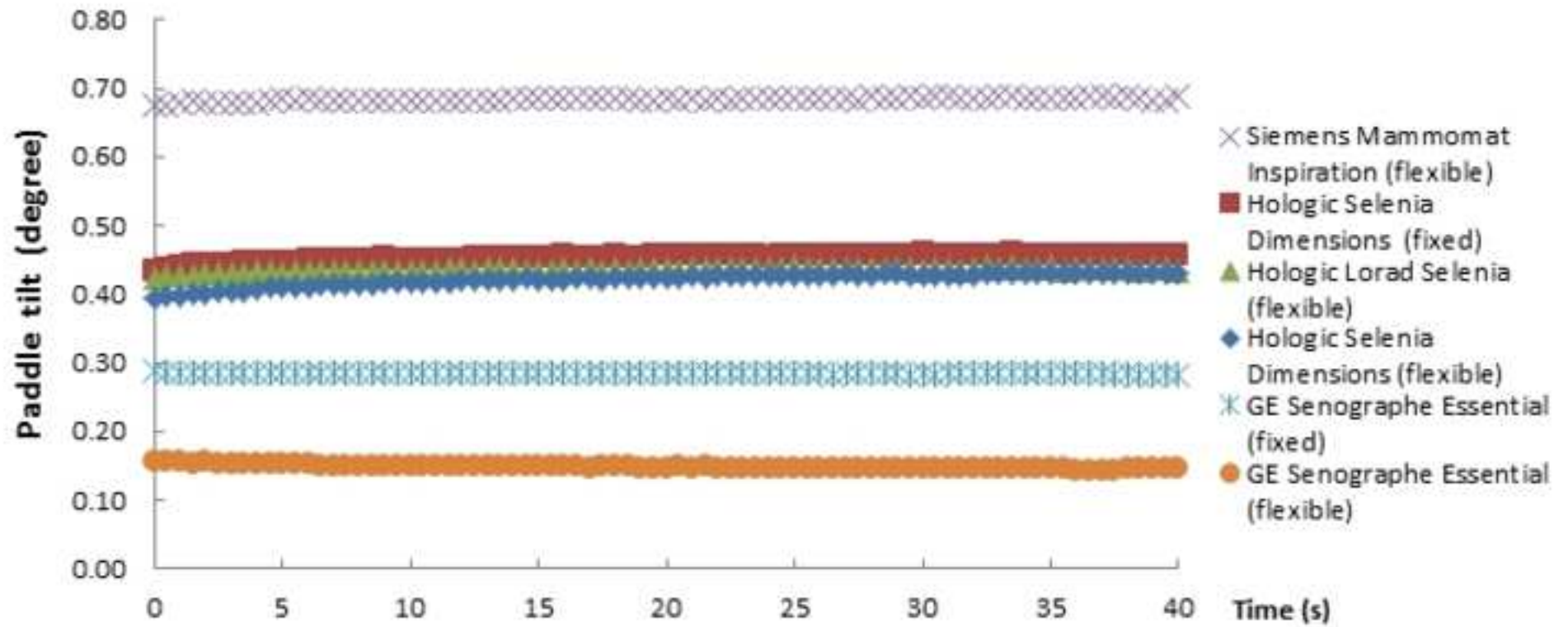
[Click here to download Figure Figure 1 revised.jpg](#)











*Table 1: Mammography machines and paddles used in this study*

<b>Mammography machine</b>	<b>Flexible paddle (small)</b>	<b>Fixed paddle (small)</b>	<b>Flexible paddle (large)</b>	<b>Fixed paddle (large)</b>	<b>Total</b>
GE Senographe Essential	6	6	4	5	21
Hologic Selenia Dimensions	4	4	4	4	16
Hologic Lorad Selenia	1	0	1	0	2
Siemens mammomat inspiration	1	1	1	0	3
Total	12	11	10	9	42

Table 2: Vertical paddle motion for small paddles (18x24 cm) during the first, second, third and fourth section of 10 seconds time periods after the clamping commencement. Where  $\bar{x}$  is the mean; SD is the standard deviation and n is the number of observations. Flexible paddles are in grey

Time period (s) Paddle type	0-10	10-20	20-30	30-40	0-40
	Average paddle motion ( $\bar{x} \pm SD$ , n) (mm/10s)				
GE Senographe Essential (flexible)	0.21±0.06, 120	0.08±0.03, 120	0.04±0.01, 120	0.03±0.01, 120	0.36±0.09, 480
Hologic Lorad Selenia (flexible)	0.26±0.07, 20	0.05±0.01, 20	0.03±0.01, 20	0.03±0.01, 20	0.37±0.08, 80
GE Senographe Essential (fixed)	0.26±0.07, 120	0.06±0.02, 120	0.05±0.01, 120	0.02±0.01, 120	0.39±0.09, 480
Siemens Mammomat Inspiration (fixed)	0.28±0.08, 20	0.13±0.04, 20	0.08±0.02, 20	0.05±0.02, 20	0.54±0.14, 80
Siemens Mammomat Inspiration (flexible)	0.35±0.11, 20	0.13±0.03, 20	0.10±0.02, 20	0.05±0.01, 20	0.63±0.16, 80
Hologic Selenia Dimensions (flexible)	0.39±0.12, 80	0.18±0.05, 80	0.12±0.04, 80	0.10±0.03, 80	0.79±0.22, 320
Hologic Selenia Dimensions (fixed)	0.51±0.15, 80	0.18±0.05, 80	0.11±0.03, 80	0.07±0.02, 80	0.87±0.22, 320

Table 3: Vertical paddle motion for large paddles (24x29 cm and 24x30 cm) during the first, second, third and fourth 10 second time periods after the clamping commencement. Where  $\bar{x}$  is the mean; SD is the standard deviation and n is the number of observations. Flexible paddles are in grey

Time period (s) Paddle type	0-10	10-20	20-30	30-40	0-40
	Average paddle motion ( $\bar{x} \pm$ SD, n) (mm/10 s)				
Hologic Lorad Selenia (flexible)	0.17 $\pm$ 0.05, 20	0.06 $\pm$ 0.02, 20	0.03 $\pm$ 0.01, 20	0.01 $\pm$ 0.01, 20	0.27 $\pm$ 0.07, 80
GE Senographe Essential (flexible)	0.30 $\pm$ 0.09, 80	0.06 $\pm$ 0.02, 80	0.05 $\pm$ 0.02, 80	0.04 $\pm$ 0.01, 80	0.45 $\pm$ 0.10, 320
GE Senographe Essential (fixed)	0.31 $\pm$ 0.09, 100	0.08 $\pm$ 0.02, 100	0.04 $\pm$ 0.01, 100	0.03 $\pm$ 0.01, 100	0.46 $\pm$ 0.10, 400
Siemens Mammomat Inspiration (flexible)	0.33 $\pm$ 0.10, 20	0.12 $\pm$ 0.04, 20	0.09 $\pm$ 0.03, 20	0.04 $\pm$ 0.01, 20	0.58 $\pm$ 0.15, 80
Hologic Selenia Dimensions (flexible)	0.35 $\pm$ 0.11, 80	0.15 $\pm$ 0.04, 80	0.10 $\pm$ 0.03, 80	0.05 $\pm$ 0.02, 80	0.65 $\pm$ 0.17, 320
Hologic Selenia Dimensions (fixed)	0.42 $\pm$ 0.13, 80	0.13 $\pm$ 0.04, 80	0.07 $\pm$ 0.02, 80	0.06 $\pm$ 0.02, 80	0.68 $\pm$ 0.16, 320

Table 4: Vertical paddle motion for small paddles (18x24 cm) at 2, 4, 8, 16, and 32 seconds after clamping commencement. Flexible paddles are in grey.

Second after clamping	2	4	8	16	32
Paddle type	Paddle motion (mm/s)				
GE Senographe Essential (flexible)	0.15	0.06	0.02	0.01	<0.01
Hologic Lorad Selenia (flexible)	0.12	0.04	0.02	0.004	<0.01
GE Senographe Essential (fixed)	0.14	0.05	0.02	<0.01	<0.01
Siemens Mammomat Inspiration (fixed)	0.22	0.09	0.04	0.01	<0.01
Siemens Mammomat Inspiration (flexible)	0.25	0.11	0.04	0.01	<0.01
Hologic Selenia Dimensions (flexible)	0.35	0.15	0.06	0.02	<0.01
Hologic Selenia Dimensions (fixed)	0.34	0.14	0.05	0.01	<0.01

Table 5: Vertical paddle motion for large paddles (24x29 cm and 24x30 cm) at 2, 4, 8, 16, and 32 seconds after clamping commencement . Flexible paddles are in grey.

Second after clamping	2	4	8	16	32
Paddle type	Paddle motion (mm/s)				
Hologic Lorad Selenia (flexible)	0.09	0.04	0.01	<0.01	<0.01
GE Senographe Essential (flexible)	0.16	0.06	0.02	0.01	<0.01
GE Senographe Essential (fixed)	0.16	0.06	0.02	0.01	<0.01
Siemens Mammomat Inspiration (flexible)	0.23	0.10	0.03	0.01	<0.01
Hologic Selenia Dimensions (flexible)	0.28	0.12	0.04	0.01	<0.01
Hologic Selenia Dimensions (fixed)	0.26	0.10	0.04	0.01	<0.01